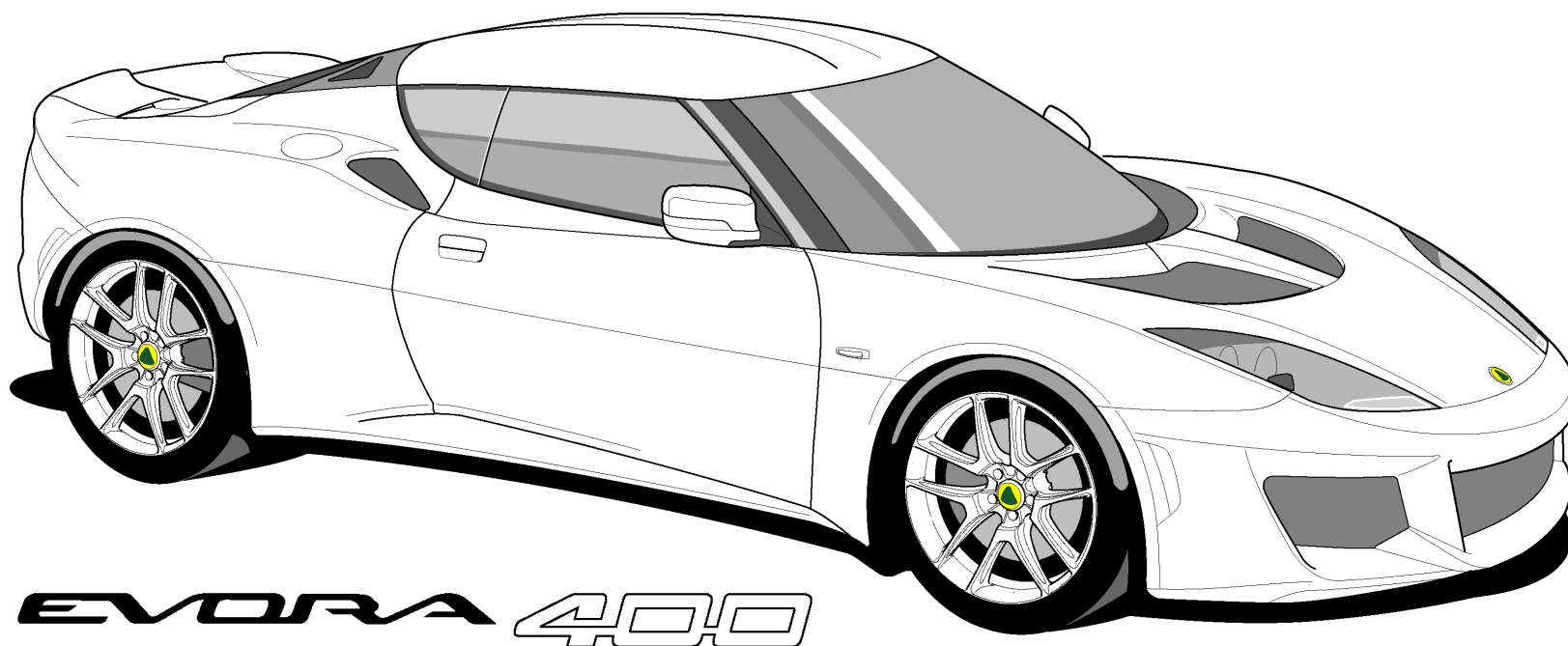




EVORA 400 LABOUR TIME SCHEDULE

All Variants from 2016 Model Year Onwards



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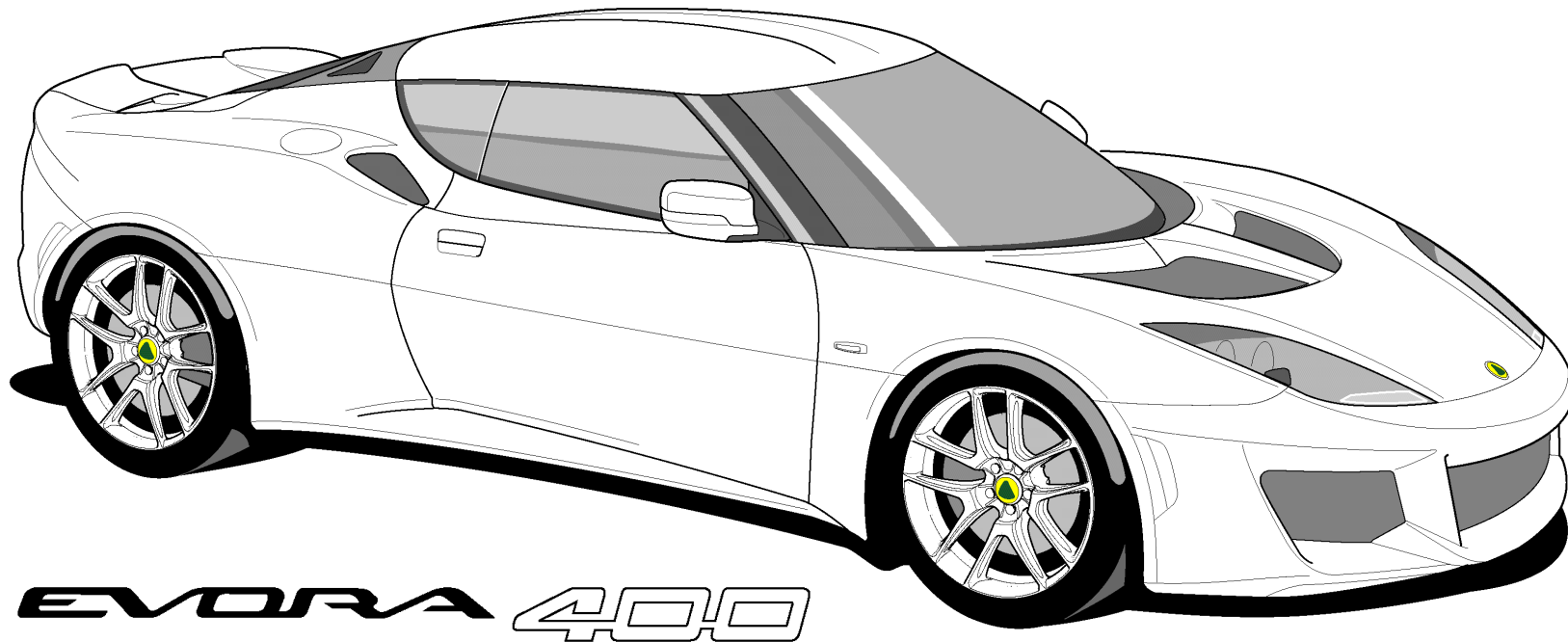
Part Number A132T0328J-400

Updated 11th June 2021



EVORA 400 LABOUR TIME SCHEDULE

All Variants from 2016 Model Year Onwards



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Part Number A132T0328J-400

Updated 14th June 2021

Introduction

Operation Codes	4
Labour Times.....	4
Diagnosis and Testing.....	4
Suggested Labour Time Changes	4
Failure Codes.....	5

10.00 Body

10.01 Front & Rear Clamshells & Fixings.....	6
10.02 Bodysides, Windscreen Frame & Rear Bulkhead	8
10.09 Front Services Access Panels	10
10.11 Tailgate & Release Mechanism.....	12
10.15 Door Shells, Beams, Hinges.....	15
10.17 Door Latch Mechanism.....	17
10.23 Bumpers, Valences Spoilers & Aerofoils	19
10.25 Undertray & Diffuser	23
10.31 Towing Strut/ Hook.....	26

11.00 Glazing and Seals

11.01 Windscreen, Door Glass, Seals Weather Strips.....	28
11.02 Door Window Lift Mechanism	31

12.00 Exterior Fittings

12.01 Wheelarch Liners	33
12.03 Grilles and Louvres.....	36
12.04 Roof Panel, Seals & Fixings	40
12.05 Decals, Badges & Protective Film	42
12.07 Licence Plate Mountings	44
12.09 Exterior Driving Mirrors.....	47

13.00 Seats & Seat Belts

13.01 Seat Runners	49
13.02 Seat Assemblies, front	51
13.19 Seat Assembly, rear	54
13.27 Seat Belts, front.....	56
13.29 Seat Belts, rear	58

14.00 Pedal Box & Fascia

14.01 Pedal Box, Pedals, Throttle Control.....	60
14.05 Fascia Structure & Supporting Hardware.....	64
14.10 Instrument Cowling/Binnacle	67
14.12 Passenger Fascia & Glovebox Assembly.....	69

15.00 Interior Trim

15.05 Interior Driving, Mirror & Sunvisors	71
15.07 'A' Pillar Interior Trim	73

15.09 'B' & 'C' Pillar Interior Trim	75
15.11 Interior Trim & Stowage Provision.....	77
15.12 Interior Luggage Retention, Evora 2 Seater Vehicle	79
15.13 Front Door Trims	81
15.18 Interior Trim, Chassis Trim Panels	85
15.19 Centre Tunnel Trim, Gear Lever Gaiters/Shrouds.....	87
15.24 Luggage Compartment Carpet	89
15.30 Carpeting & Mats	91

17.00 Electrical

17.01 Harnesses & Leads	93
17.03 Horn, Inertia Switch, Modules, Fuses & Relays	95
17.04 Paddle Shift Controls & Switches.....	97
17.05 Interior Switches, Auxiliary Power Socket.....	99
17.06 Engine Management & Sensors	101
17.07 Instruments, Tell Tales, & Displays.....	103
17.09 Transmission Function Code: Management & Sensors	105
17.11 Exterior Lamps, Except Headlamps	107
17.13 Headlamps	109
17.17 Interior Lamps	111
17.21 Windscreen Wiper Motor, Wipers & Washers	113
17.27 In Car Entertainment.....	115
17.31 Battery, (Lead Acid), Clamps, & Cables.....	118
17.32 Battery, (Lithium), Clamps, & Cables.....	120
17.33 Security Alarm System, Parking Sensors & Camera	122
17.35 Other Electrical, SIR: Inflator Modules, DERM & Sensors	124

18.00 Heating, Ventilation, Air Conditioning

18.01 Heater/ Air Conditioning Assemblies, Housings.....	126
18.03 AC Components, Function Code: Pipes, Hoses	128
18.05 Heater, Pipes, Hoses.....	130
18.09 Driver Operated Controls.....	132
18.12 AC/Heater Air Function Code: Distribution Plenum	134
18.13 Air Trunking, Function Code: Ducts & Ventilators.....	136

19.00 Labels & Literature

19.01 Labels, Certificates, Literature etc.....	139
---	-----

30.00 Chassis

30.01 Chassis & Subframes.....	141
30.02 Seat Belt Mounting Frames, Stays.....	143

31.00 Suspension

31.01 Front Suspension, Incl. Hubs.....	145
31.03 Rear Suspension, Incl. Hubs.....	148

32.00 Steering

32.03 Power Steering unit, Reservoir & Plumbing	151
32.05 Upper Column, Function Code: Steering Wheel	153

33.00 Brakes

33.01 Brake Discs, Calipers, & Parking Brake Assembly	155
33.03 Master Cylinder, Servo, ABS Controller, Pipes & Hoses	157
33.05 Parking Function Code: Brake Mechanism.....	160

34.00 Wheels & Tyres

34.01 Wheels, Tyres & Valves.....	162
-----------------------------------	-----

40.00 Engine

40.00 Engine Assemblies	164
40.01 Engine Block & Oil Pick Up.....	166
40.03 Sump Assembly.....	169
40.05 Cylinder Head, Valves & Springs	171
40.07 Camshafts, Tappets & Cam Cover	173
40.08 Camshaft Drive Chain & Sprockets	175
40.09 Pistons, Con-rods & Liners.....	177
40.11 Crankshaft, Function Code: Bearings & Flywheel.....	179
40.13 Water Pump Assembly & Thermostat	181
40.15 Lubrication System	183
40.17 Ignition System, Spark plugs & Plug Top Coils	185
40.19 Alternator and Starter Motor.....	187
40.21 Exhaust Manifold	189
40.23 AC Compressor	191
40.25 Power Steering Pump, Pulley, Function Code: Mounts & Fixings.....	193

41.00 Belts and Pulleys

41.03 Auxiliary Drive Belts & Pulleys.....	195
--	-----

42.00 Induction Systems

42.01 Airboxes, Trunking & Air Filters	197
42.04 Throttle Body, Mechanism & IAC Valve	199
42.05 Fuel Function Code: Injection System	201
42.07 Inlet Manifold, Plenum & Gaskets.....	203
42.09 Supercharger	205

43.00 Emission Equipment

43.03 Vacuum System, Hoses, Pipes & Fittings.....	207
---	-----

44.00 Fuel System

44.01 Fuel Tanks & Filler	209
44.03 Fuel Pump Filter & Pipes	211
44.05 Charcoal Canister & Evaporative Loss System	213

45.00 Exhaust

45.01 Exhaust System.....	215
45.05 Heatshields	217

46.00 Cooling

46.01 Engine Cooling System & Fan.....	219
46.02 Engine Cooling System.....	221
46.03 Oil Cooler/Heat Exchanger & Pipes	223
46.04 Front Ducts	225
46.05 Engine Bay Cooling, Ducts & Trunking.....	228
46.08 Single Oil Cooler System: Automatic Transmission.....	230
46.09 Oil Cooler System Manual Transmission	232
46.11 Chargecooler, Pipes & Hoses.....	234

47.00 Transmission

47.01 Clutch & Release Mechanism.....	236
47.02 Automatic Transmission Assembly	238
47.03 Manual Transmission Assembly	240
47.04 Automatic Transmission Gearchange Mechanism,	242
47.05 Manual Transmission Gearchange Mechanism, External	244
47.06 Manual Transmission Gear Selector Mechanism, Internal.....	246
47.07 Manual Transmission Gears, Shafts & Bearings.....	248
47.08 Automatic Transmission Torque Converter	250
47.11 Manual Transmission Final Drive & Bearings.....	252
47.15 Driveshafts & Seals.....	254

Suggested Labour Time Amendment.....	256
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Introduction

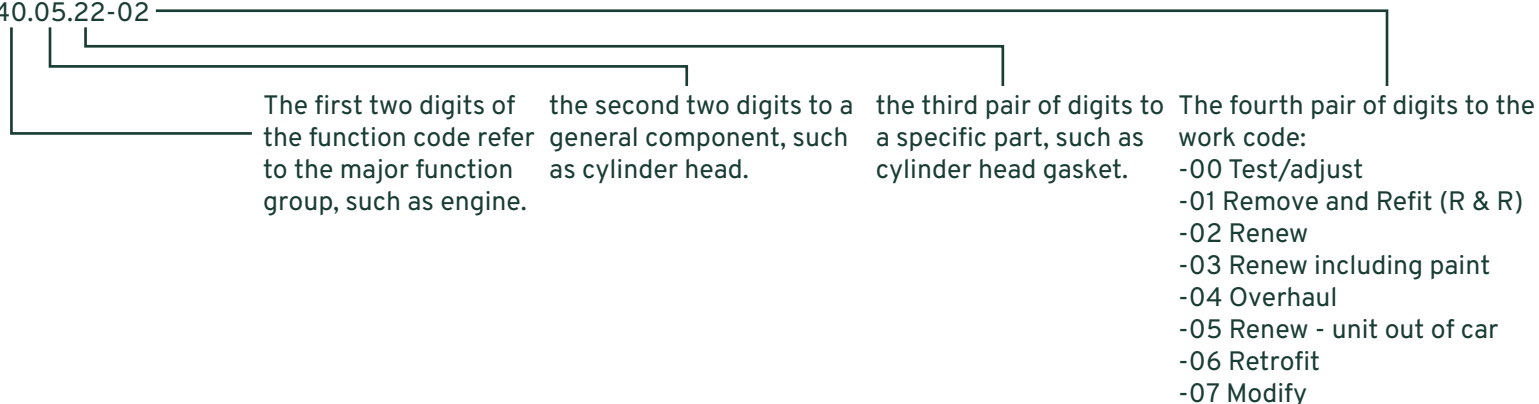
This labour time schedule is compiled to assist Lotus Dealers when submitting warranty claims using the warranty dealer connect system and also when estimating job times. The manual is arranged in 'component code' order in common with the Service Parts List and allocates an operation code with a corresponding labour time.

For part identification, the components of the vehicle are split into function groups, such as front suspension, glazing, etc., as listed in the content's pages which are in the same order as the Service Parts Lists.

Operation Codes

Each operation listed is and allocated an 8-digit number.

Example: Operation code 40.05.22-02



Unless otherwise stated the operation codes listed are 'stand alone' times. Only where reference is made to another operation code, such as (gearbox removed), should multiple operation times be claimed.

If the particular part to be claimed for is not illustrated, or if an operation code is not listed, then please contact the warranty department for prior authorisation. Please see the criteria for pre-authorisation as shown in the Lotus Cars warranty policy and procedures manual.

Labour Times

Using the decimal clock system, the times listed against each of the operations are those required by a suitably skilled technician provided with appropriate facilities and special tools (when applicable) working at normal speed and using procedures detailed in the applicable service notes manual sections.

Examples: 6 minutes = 0.10
15 minutes = 0.25
½ hour = 0.50
¾ hour = 0.75
1 hour = 1.00

Suggested Labour Time Changes

Forms are provided at the back of the book for use by the dealers if a listed labour time is considered to be incorrect. When using this form, the exact work procedure should be detailed, together with the reasoning and other factors to enable the report to be accurately analysed.

Diagnosis and Testing

As a general rule, diagnosis and testing both before and after an operation should be considered an operating expense and cannot be claimed for under warranty unless prior authority has been granted.

Failure Codes

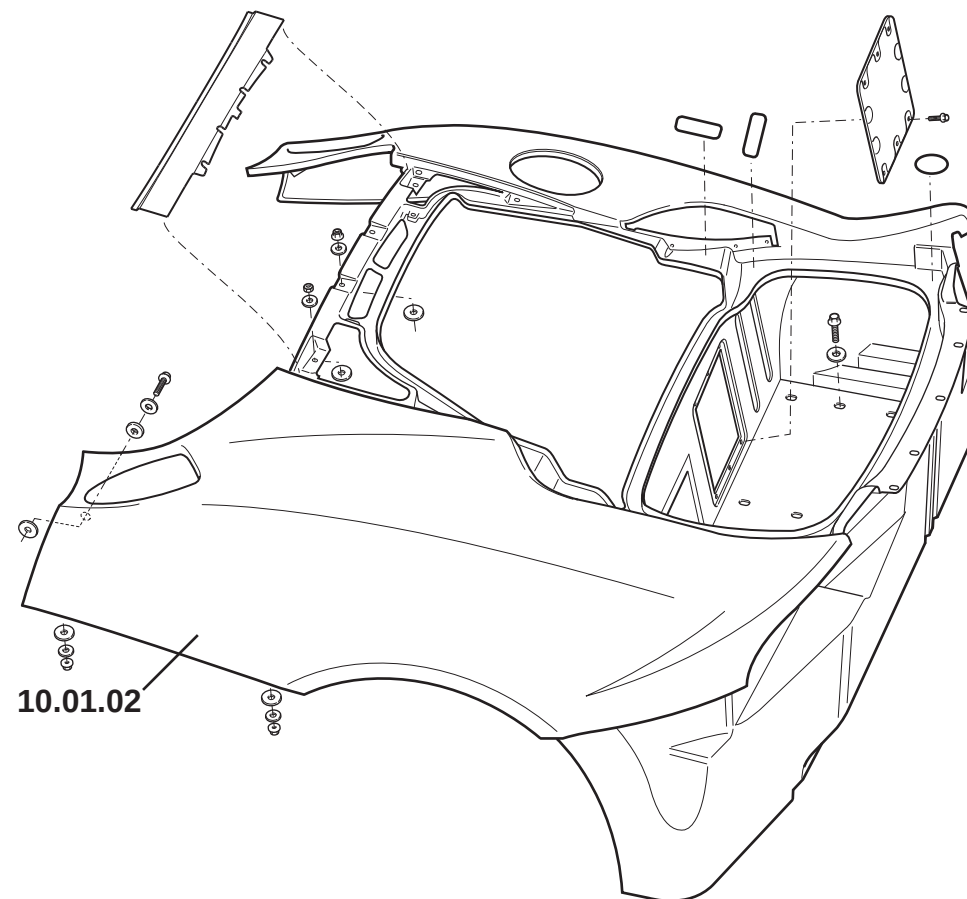
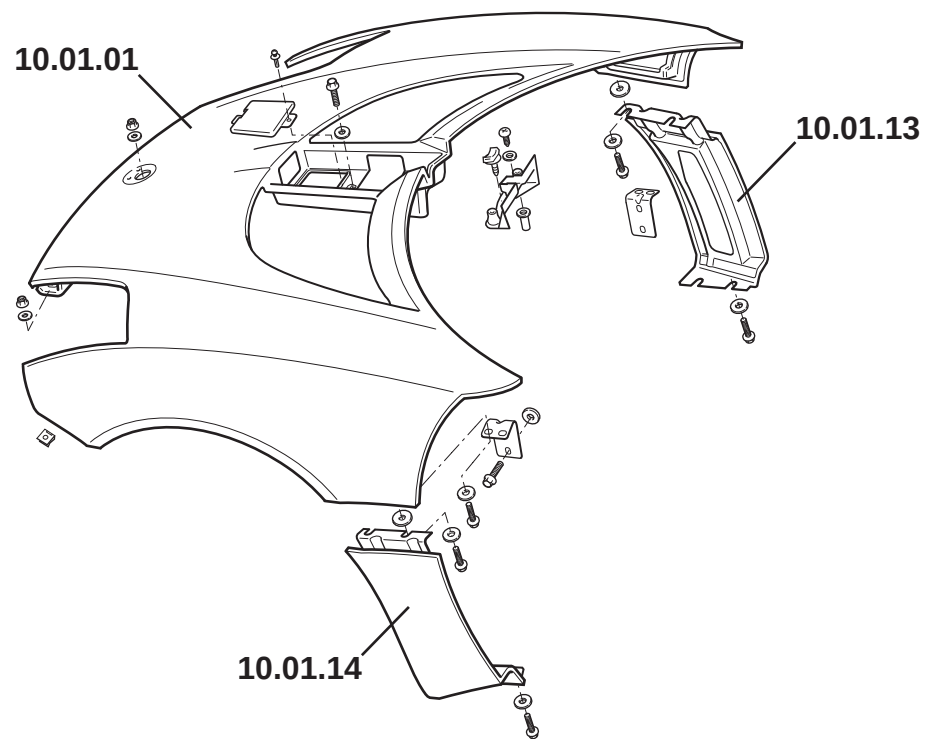
The failure codes consist of A and B codes, which are entered onto the warranty claim.

A Code = The fault with the applicable component

Mechanical	Trim
1 Distorted / Warped / Bent	30 Torn / Scored / Scratched
2 Poorly Fitted	31 Discoloured / Stained / Faded
3 Fouling	32 Poor Adhesion (Mech / Trim Part)
4 Broken / Cracked / Damaged	33 Fabric Fraying / Poor Stitching
5 Seized / Stiff / Sticking / Binding	Paint
6 Loose	34 Cavity Pinhole
7 Prematurely Worn	35 Overspray
8 Burnt / Melted By Heat	36 Dirt Inclusion In Colour Coat
9 Contaminated	37 Paint Runs
10 Corroded	38 Sinkage
11 Gasket Failure	39 Thin Paint
12 'O' Ring / Sealant Failure	40 Gel Cracks
13 Excessive Play	41 Chipping
14 Missing Parts	42 Pin Holes
15 Incorrect Adjustment	43 Flaking
16 Incorrect Alignment	44 Colour Mismatch
17 Improper Caulking	45 Micro Blistering
18 Incorrect Bonding	46 Rough Surface
19 Lack of Lubrication	47 Orange Peel
Electrical	48 Poor Seam
20 Open Circuit / Poor Or No Connection	49 Dull Finish
21 Closed Circuit / Short Circuit	
22 Interference	
23 Incorrect Reading	
24 Battery Fault	
25 Inoperative	
26 Intermittent	
27 Over / Under Sensitive	
28 Incorrect Routing	
29 Wire Incorrect Pin Position	

B Code = The symptoms that led up to discovering the component fault

1 Engine Stalling	31 Pulling to One Side (Braking)
2 Non or Hard to Start	32 Incorrect Ride Height
3 Poor Tick over/idling	33 Body Leaning to One Side
4 Poor Acceleration / Power	34 Abnormal Sound
5 Poor Cold Start	35 Water Ingress
6 Poor Hot Start	36 Poor Appearance
7 Engine Knock	37 Faulty Actuation
8 Over Heating	38 Improper Indication
9 Running Cold	39 Poor or No Lighting
10 High Fuel Consumption	80 Wind Noise
11 High Oil Consumption	82 Improper Wiping
12 Excessive Exhaust Smoke	85 Vibration/Judder
13 Incorrect Charging	87 Contamination
14 Oil Leak	89 Not Fitting Correctly
15 Coolant Leak	90 Inoperative
16 Fuel Leak	
17 Grease Leak	
18 Vacuum Leak	
19 Hydraulic Fluid Leak	
20 Refrigerant Leak	
21 Incorrect Pressure	
22 Clutch Slipping / Dragging	
23 Jumping Out of Gear	
24 Poor Gear Selection	
25 Difficulty Changing Up	
26 Difficulty Changing Down	
27 No Gear Selection	
28 Excessive Noise from Gearbox	
29 Gear Shift (Shock) Excessive	
30 Pulling to One Side (Steering)	



EVORA 400

10.01

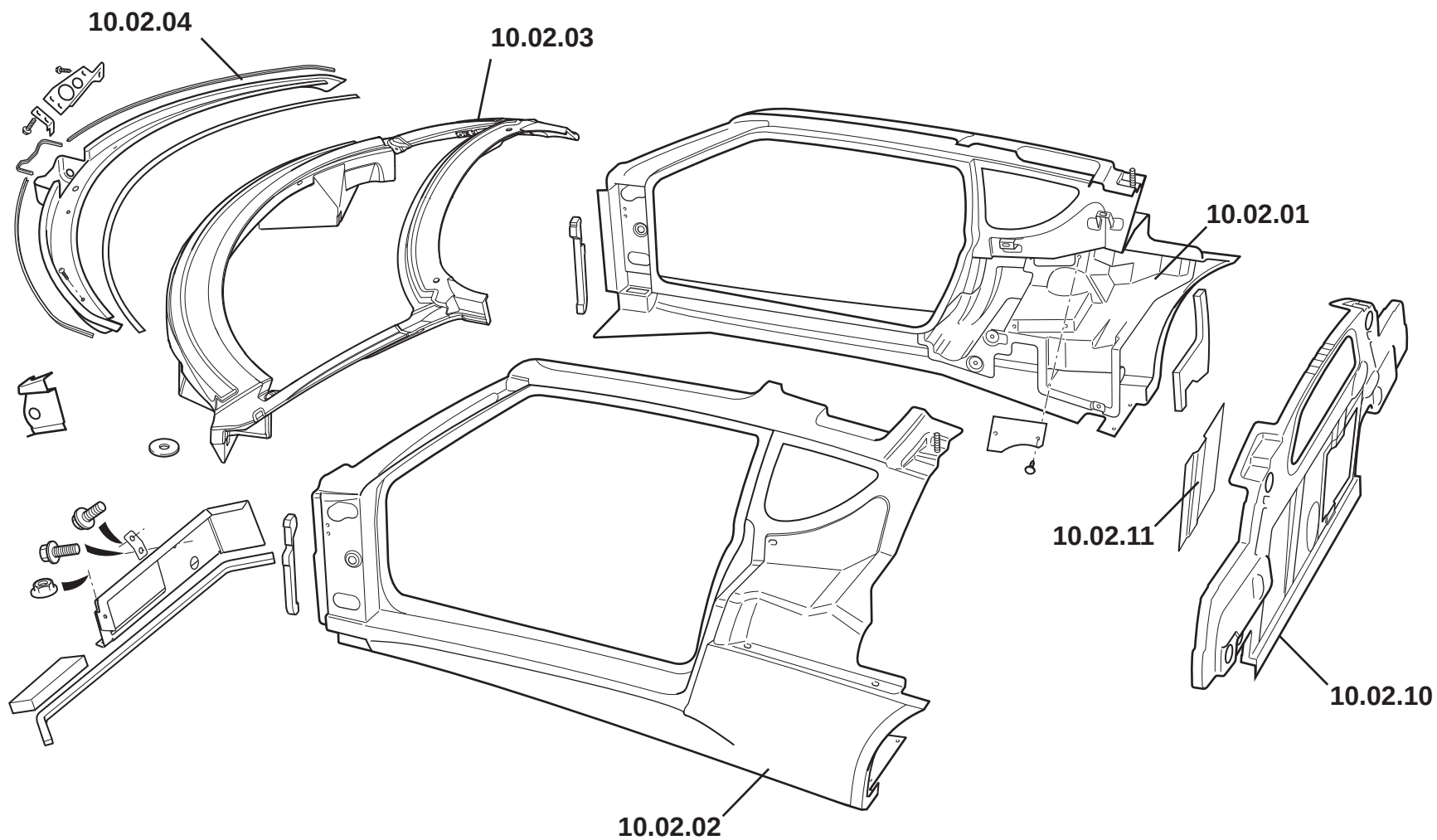


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 10.00 Body

Function Code: 10.01 Front & Rear Clamshells & Fixings

Operation Code	Description	Operation Type	Time	Derivative
10.01.01-01	Front clamshell (includes headlamp alignment)	r&r	2.2	
10.01.01-02	Front clamshell (includes headlamp alignment) (excludes paint)	Renew	2.4	
10.01.02-01	Rear clamshell	r&r	4.0	
10.01.02-02	Rear clamshell (excludes paint)	Renew	5.0	
10.01.13-01	'A' panel RH	r&r	0.3	
10.01.13-02	'A' panel RH (excludes paint)	Renew	0.3	
10.01.14-01	'A' panel LH	r&r	0.3	
10.01.14-02	'A' panel LH (excludes paint)	Renew	0.3	



EVORA 400

10.02

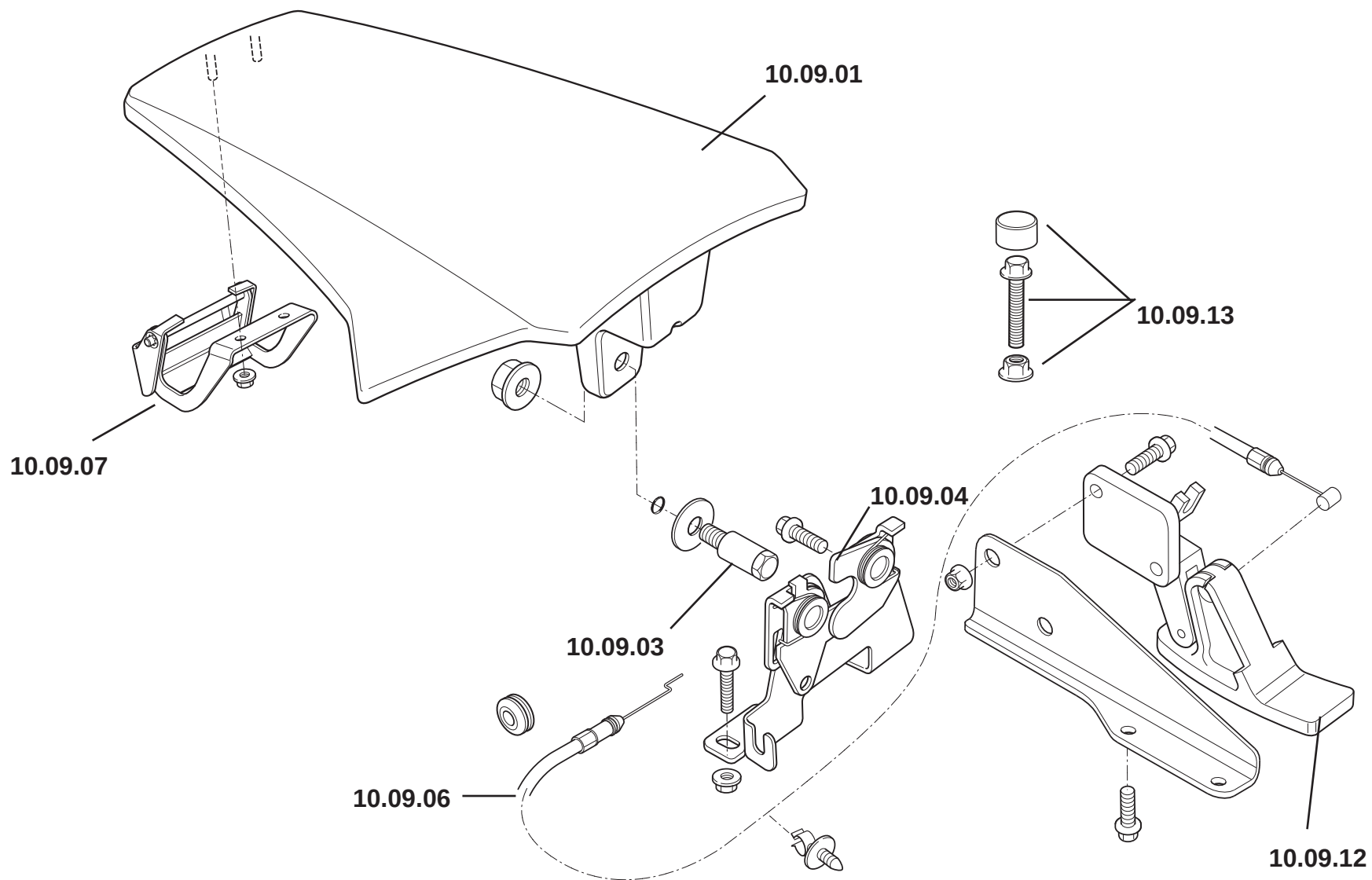


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 10.00 Body

Function Code: 10.02 Bodysides, Windscreen Frame & Rear Bulkhead

Operation Code	Description	Operation Type	Time	Derivative
10.02.01-02	RH Bodyside (excludes paint)	Renew	35.0	
10.02.02-02	LH Bodyside (excludes paint)	Renew	35.0	
10.02.03-02	Windscreen frame (includes new windscreen)	Renew	30.0	
10.02.04-01	Gutter panel, windscreen	r&r	2.4	
10.02.04-02	Gutter panel, windscreen	Renew	2.4	
10.02.10-TT	Rear bulkhead assembly (repair, time taken)	General	0.0	
10.02.11-01	Access panel, rear bulkhead	r&r	0.3	
10.02.11-02	Access panel, rear bulkhead	Renew	0.3	
10.02.99-99	Refer to Service Notes regarding bonded panel repair/replacement			



EVORA 400

10.09

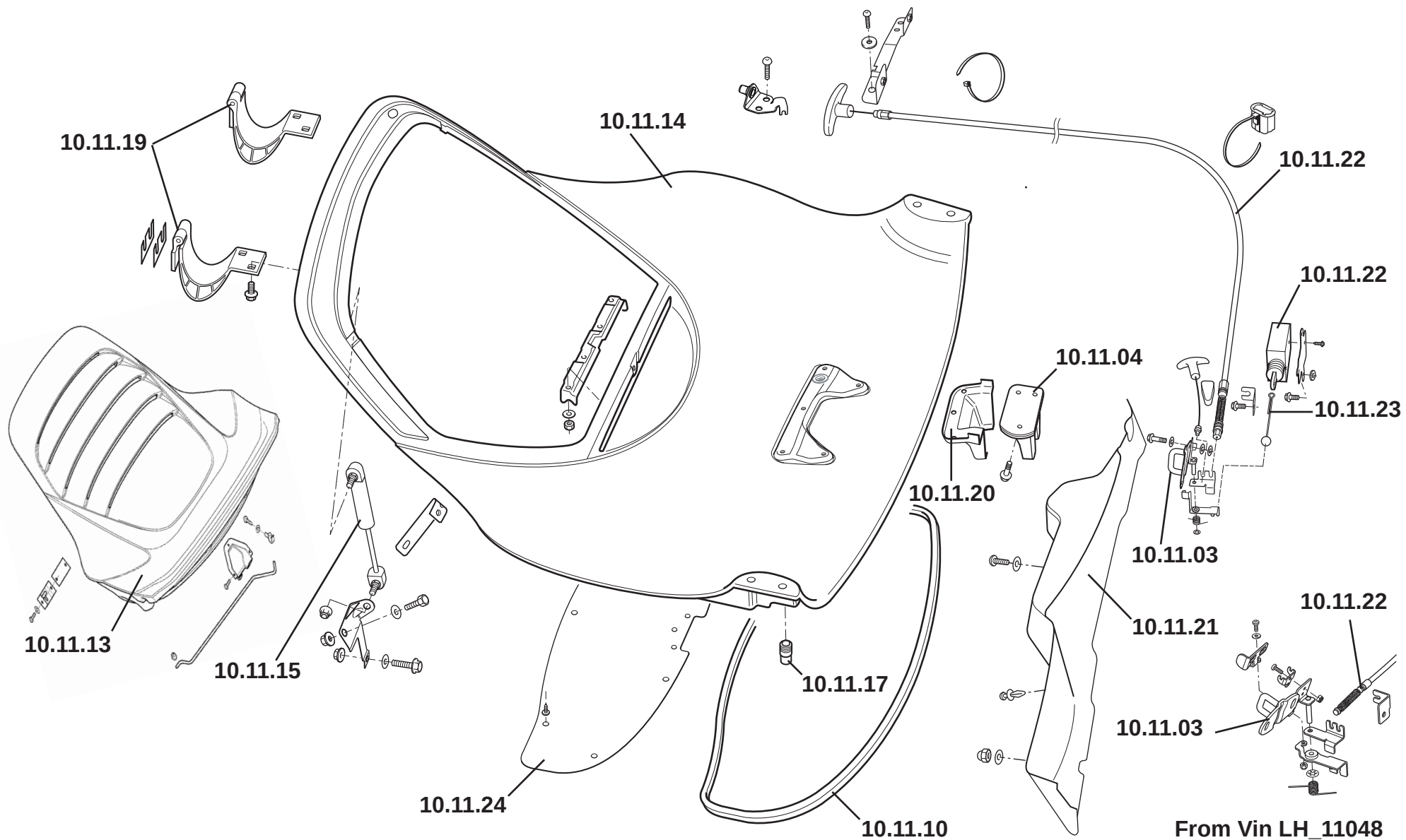


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 10.00 Body

Function Code: 10.09 Front Services Access Panels

Operation Code	Description	Operation Type	Time	Derivative
10.09.01-00	Access hatch, front	Adjust	0.1	
10.09.01-02	Access hatch, front (excludes paint)	Renew	0.2	
10.09.03-01	Striker pin	r&r	0.1	
10.09.03-02	Striker pin	Renew	0.1	
10.09.04-00	Latch assembly	Adjust	0.1	
10.09.04-02	Latch assembly	Renew	0.2	
10.09.06-01	Cable assembly, hatch release (includes clamshell r&r)	r&r	3.2	
10.09.06-02	Cable assembly, hatch release (includes clamshell r&r)	Renew	3.2	
10.09.07-01	Hinge assembly, front hatch	r&r	0.2	
10.09.07-02	Hinge assembly, front hatch	Renew	0.2	
10.09.12-01	Lever, hatch release	r&r	0.2	
10.09.12-02	Lever, hatch release	Renew	0.2	
10.09.13-00	Bump stop (one or all)	Adjust	0.1	
10.09.13-02	Bump stop (one or all)	Renew	0.1	



EVORA 400

10.11

Updated 5th June 2017



EVORA 400 LABOUR TIME SCHEDULE

Function Area: 10.00 Body

Function Code: 10.11 Tailgate & Release Mechanism

Operation Code	Description	Operation Type	Time	Derivative
10.11.03-00	Striker assembly	Adjust	0.2	
10.11.03-02	Striker assembly	Renew	0.3	
10.11.04-00	Latch, tailgate	Adjust	0.2	
10.11.04-02	Latch, tailgate	Renew	0.3	
10.11.10-01	Weather seal, boot box	r&r	0.1	
10.11.10-02	Weather seal, boot box	Renew	0.1	
10.11.13-01	Tailgate (single piece)	r&r	0.4	
10.11.13-02	Tailgate (single piece)	Renew	1.0	
10.11.14-01	Tailgate assembly	r&r	0.4	
10.11.14-02	Tailgate assembly (includes tailgate glass r&r) (excludes paint)	Renew	3.0	
10.11.15-01	Strut, tailgate (one or both)	r&r	0.1	
10.11.15-02	Strut, tailgate (one or both)	Renew	0.2	
10.11.16-01	Release cable, tailgate, manually operated	r&r	1.0	
10.11.16-02	Release cable, tailgate, manually operated	Renew	1.0	
10.11.17-00	Bump stops, tailgate (one or more)	Adjust	0.1	
10.11.17-02	Bump stops, tailgate (one or more)	Renew	0.1	
10.11.19-01	Hinge assembly (one or both) (includes tailgate r&r)	r&r	0.5	
10.11.19-02	Hinge assembly (one or both) (includes tailgate r&r)	Renew	0.5	
10.11.20-01	Cover, tailgate latch	r&r	0.2	
10.11.20-02	Cover, tailgate latch	Renew	0.2	
10.11.21-01	Cover, striker assembly	r&r	0.1	
10.11.21-02	Cover, striker assembly	Renew	0.2	
10.11.22-01	Actuator, tailgate latch	r&r	0.3	
10.11.22-02	Actuator, tailgate latch	Renew	0.3	

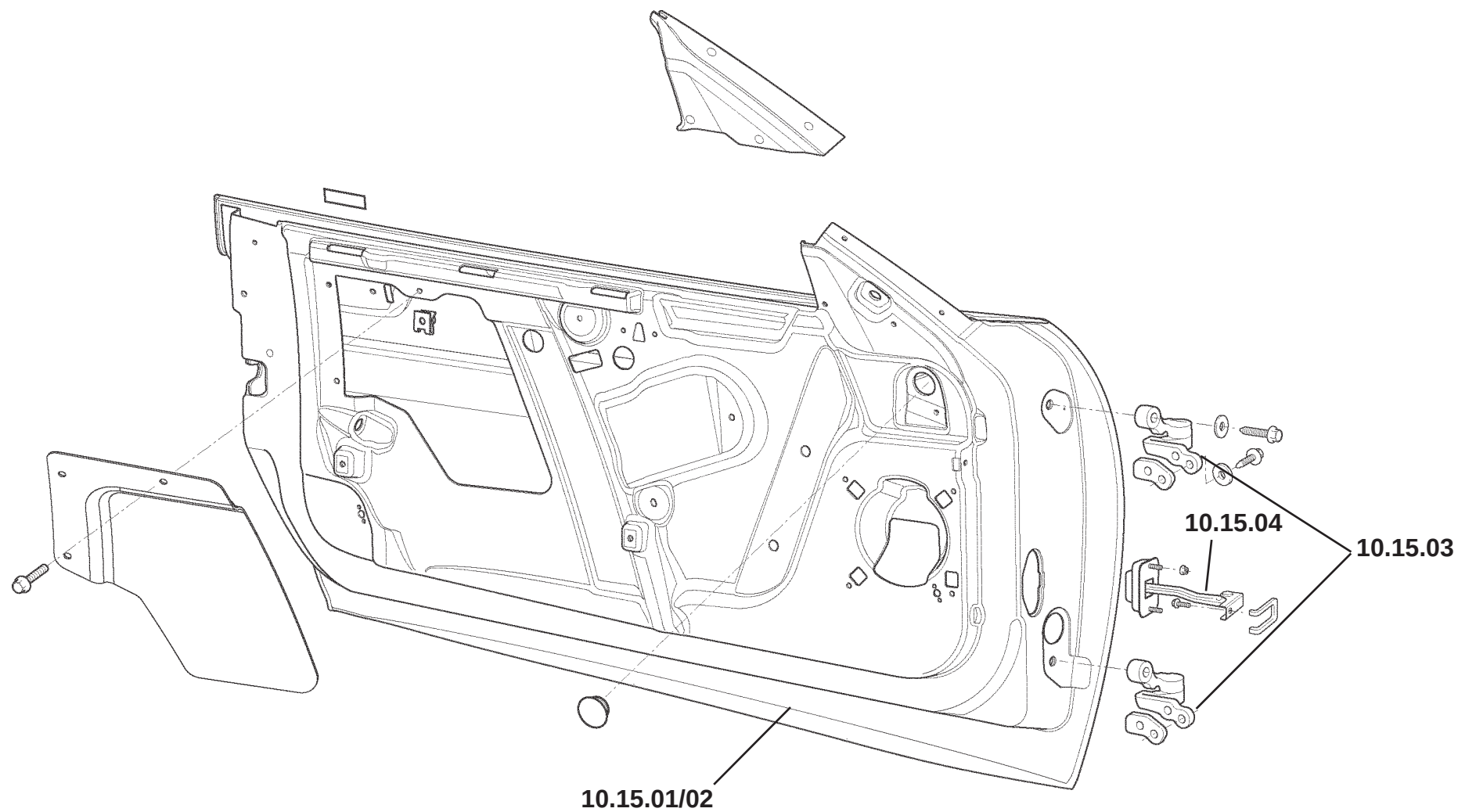


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 10.00 Body

Function Code: 10.11 Tailgate & Release Mechanism

Operation Code	Description	Operation Type	Time	Derivative
10.11.23-00	Cable, tailgate latch to actuator	Adjust	0.3	
10.11.23-02	Cable, tailgate latch to actuator	Renew	0.3	
10.11.24-01	Trim, tailgate	r&r	0.1	
10.11.24-02	Trim, tailgate	Renew	0.2	



EVORA 400
10.15

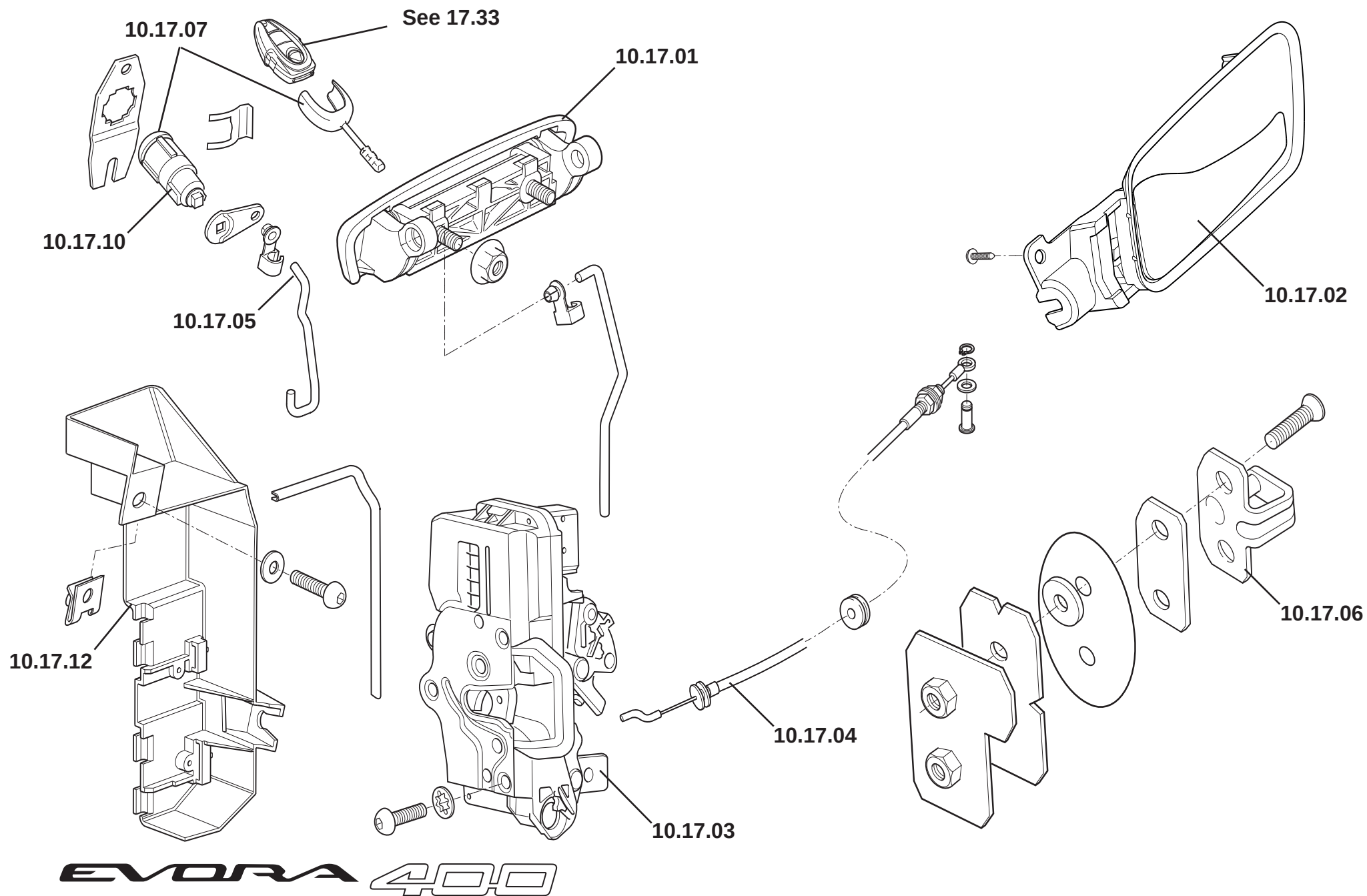


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 10.00 Body

Function Code: 10.15 Door Shells, Beams, Hinges

Operation Code	Description	Operation Type	Time	Derivative
10.15.01-01	Door assembly complete (one side)	r&r	0.5	
10.15.02-02	Door shell (excludes paint) (one side)	Renew	2.5	
10.15.03-00	Hinge, door (one or both for one side)	Adjust	0.3	
10.15.03-01	Hinge, door (one or both for one side) (includes door r&r)	r&r	0.6	
10.15.03-02	Hinge, door (one or both for one side) (includes door r&r)	Renew	0.6	
10.15.04-01	Check, door opening (one side)	r&r	0.4	
10.15.04-02	Check, door opening (one side)	Renew	0.4	



10.17

Updated 5th September 2018

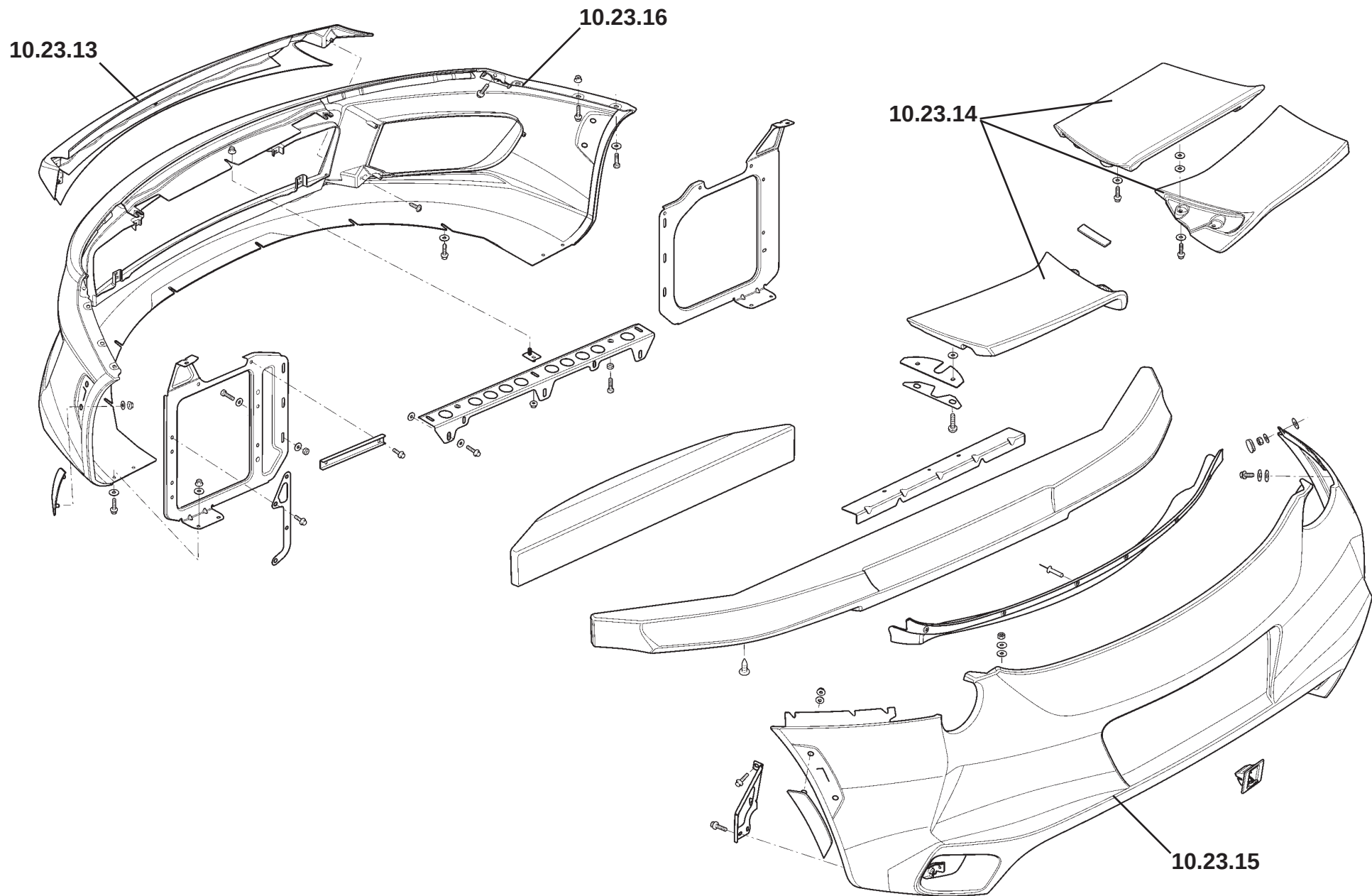


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 10.00 Body

Function Code: 10.17 Door Latch Mechanism

Operation Code	Description	Operation Type	Time	Derivative
10.17.01-01	Exterior door release handle (one side)	r&r	0.6	
10.17.01-02	Exterior door release handle (one side)	Renew	0.6	
10.17.02-01	Interior door release handle (one side)	r&r	0.3	
10.17.02-02	Interior door release handle (one side)	Renew	0.3	
10.17.03-01	Door latch mechanism/CDL actuator (one side)	r&r	1.3	
10.17.03-02	Door latch mechanism/CDL actuator (one side)	Renew	1.3	
10.17.04-01	Cable, door interior release (one side)	r&r	1.3	
10.17.04-02	Cable, door interior release (one side)	Renew	1.3	
10.17.05-01	Link rod, lock cylinder to latch (one side)	r&r	0.7	
10.17.05-02	Link rod, lock cylinder to latch (one side)	Renew	0.7	
10.17.06-00	Striker, door latch (one side)	Adjust	0.1	
10.17.06-02	Striker, door latch (one side)	Renew	0.2	
10.17.07-02	Lock set (door and ignition)	Renew	0.8	
10.17.10-01	Lock cylinder, door	r&r	0.4	
10.17.10-02	Lock cylinder, door	Renew	0.4	
10.17.11-01	Lock rod, sill button to latch (one side)	r&r	0.7	
10.17.11-02	Lock rod, sill button to latch (one side)	Renew	0.7	
10.17.12-01	Shield, door latch security (one side)	r&r	0.4	
10.17.12-02	Shield, door latch security (one side)	Renew	0.4	
10.17.13-01	Button, lock rod (one side)	r&r	0.1	
10.17.13-02	Button, lock rod (one side)	Renew	0.1	



EVORA 400

10.23 page 1

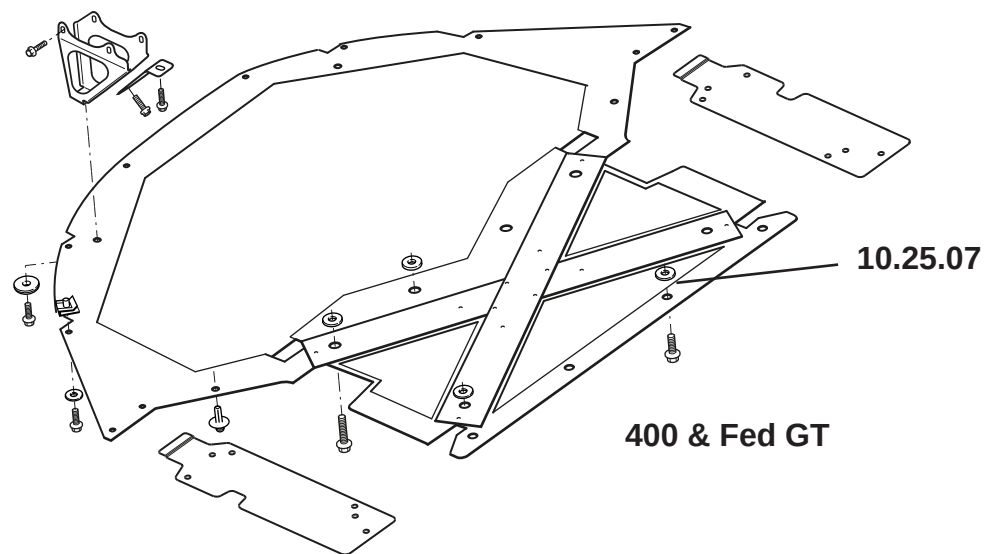


EVORA 400 LABOUR TIME SCHEDULE

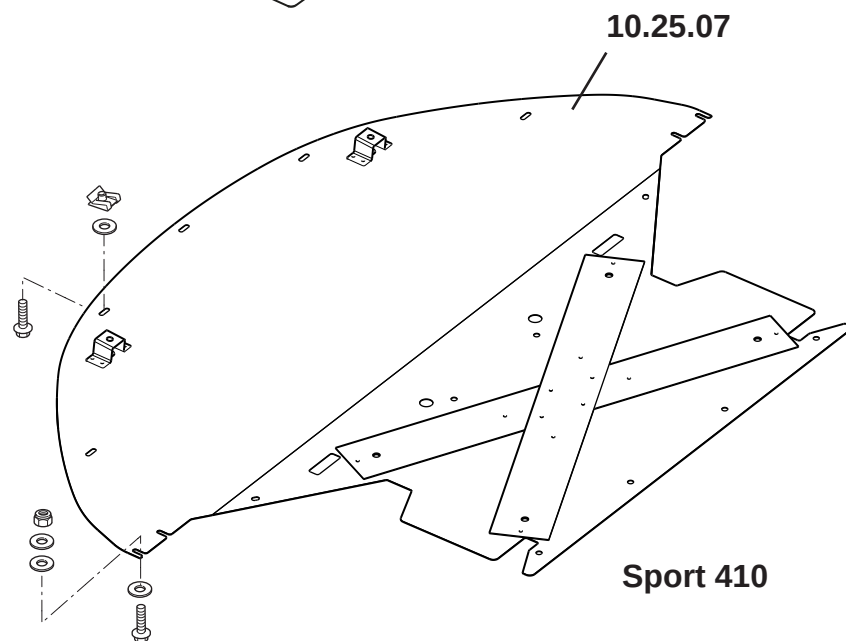
Function Area: 10.00 Body

Function Code: 10.23 Bumpers, Valences Spoilers & Aerofoils

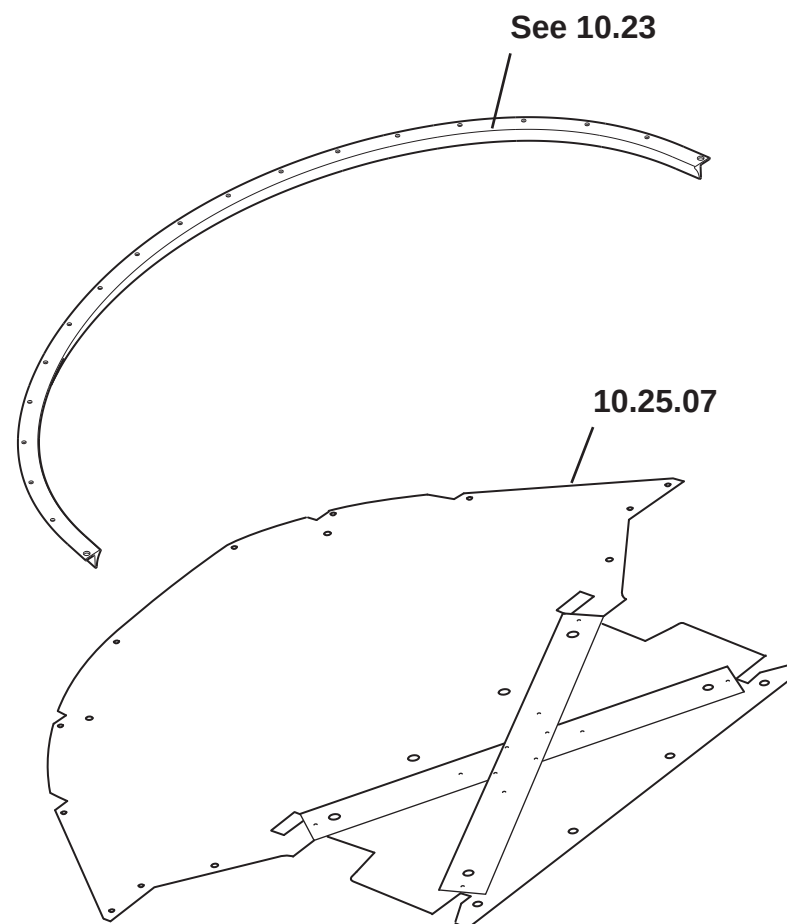
Operation Code	Description	Operation Type	Time	Derivative
10.23.13-02	Front bumper lower moulding (do not use with 10231602)	Renew	2.3	
10.23.14-01	Spoiler, rear (excludes CHMSL r&r)	r&r	0.2	
10.23.14-02	Spoiler, rear (includes CHMSL r&r) (excludes paint)	Renew	0.3	
10.23.15-01	Bumper assembly, rear	r&r	1.0	
10.23.15-02	Bumper assembly, rear (includes transfer of fittings) (excludes paint)	Renew	1.2	
10.23.16-01	Bumper assembly, front	r&r	1.8	
10.23.16-02	Bumper assembly, front (includes transfer of fittings) (excludes paint)	Renew	2.3	
10.23.36-02	Lip Spoiler (Federal models only)	Renew	0.4	



400 & Fed GT

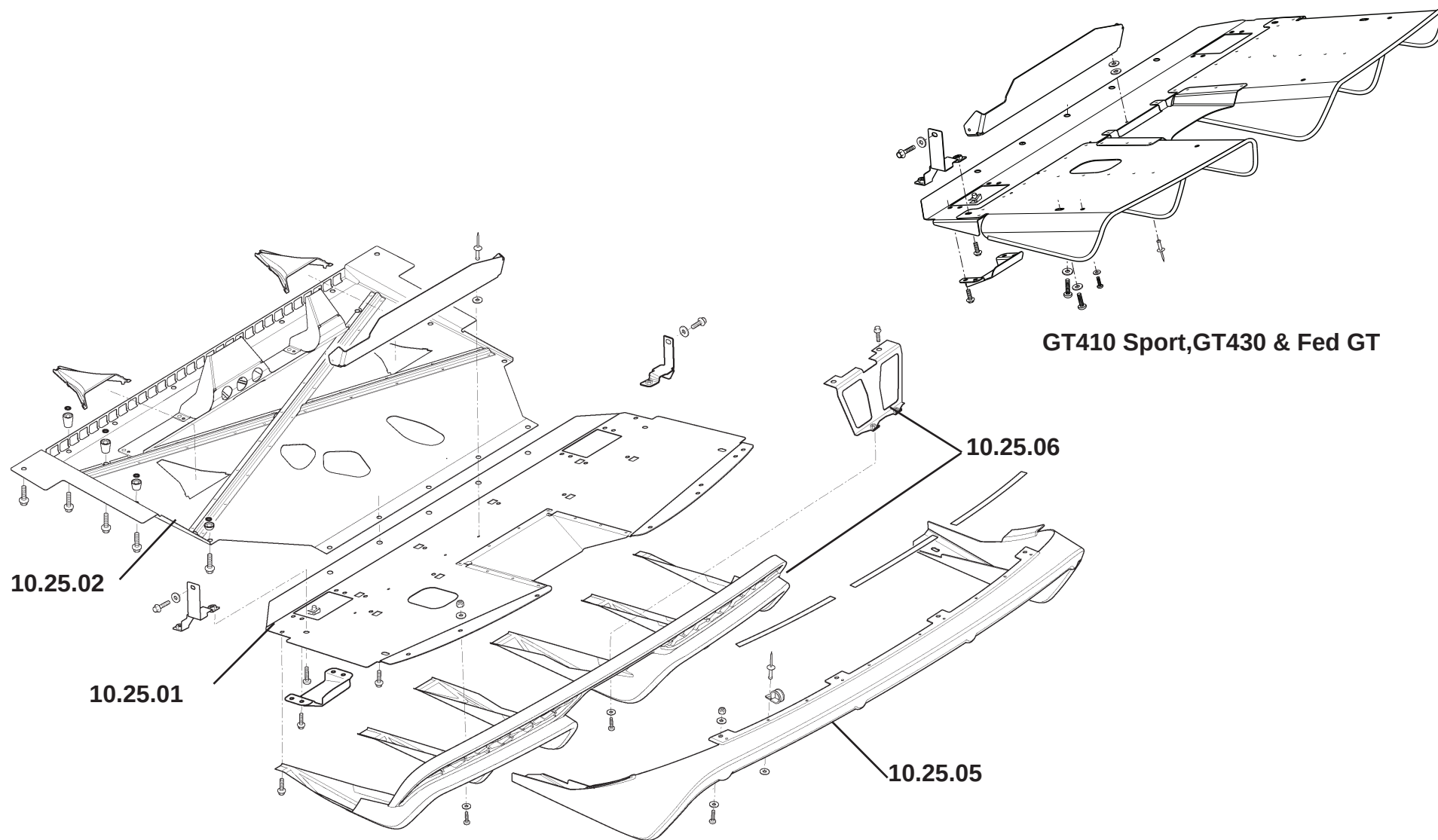


Sport 410



430 & GT 410 Sport

EVORA 400



EVORA 400

10.25 page 2

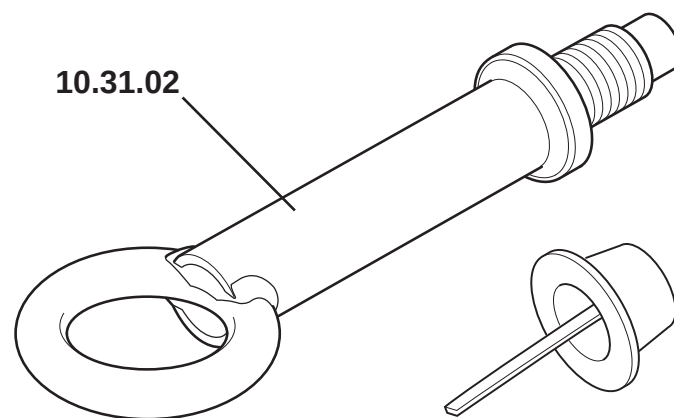


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 10.00 Body

Function Code: 10.25 Undertray & Diffuser

Operation Code	Description	Operation Type	Time	Derivative
10.25.01-01	Diffuser	r&r	0.3	
10.25.01-02	Diffuser	Renew	0.3	
10.25.02-01	Undertray, rear	r&r	0.3	
10.25.02-02	Undertray, rear	Renew	0.3	
10.25.05-01	Diffuser finisher	r&r	1.2	
10.25.05-02	Diffuser finisher	Renew	1.3	
10.25.06-01	Diffuser grille surround assembly	r&r	0.3	
10.25.06-02	Diffuser grille surround assembly	Renew	0.3	
10.25.07-01	Undertray, front	r&r	0.3	
10.25.07-02	Undertray, front	Renew	0.3	



EVORA 400
10.31

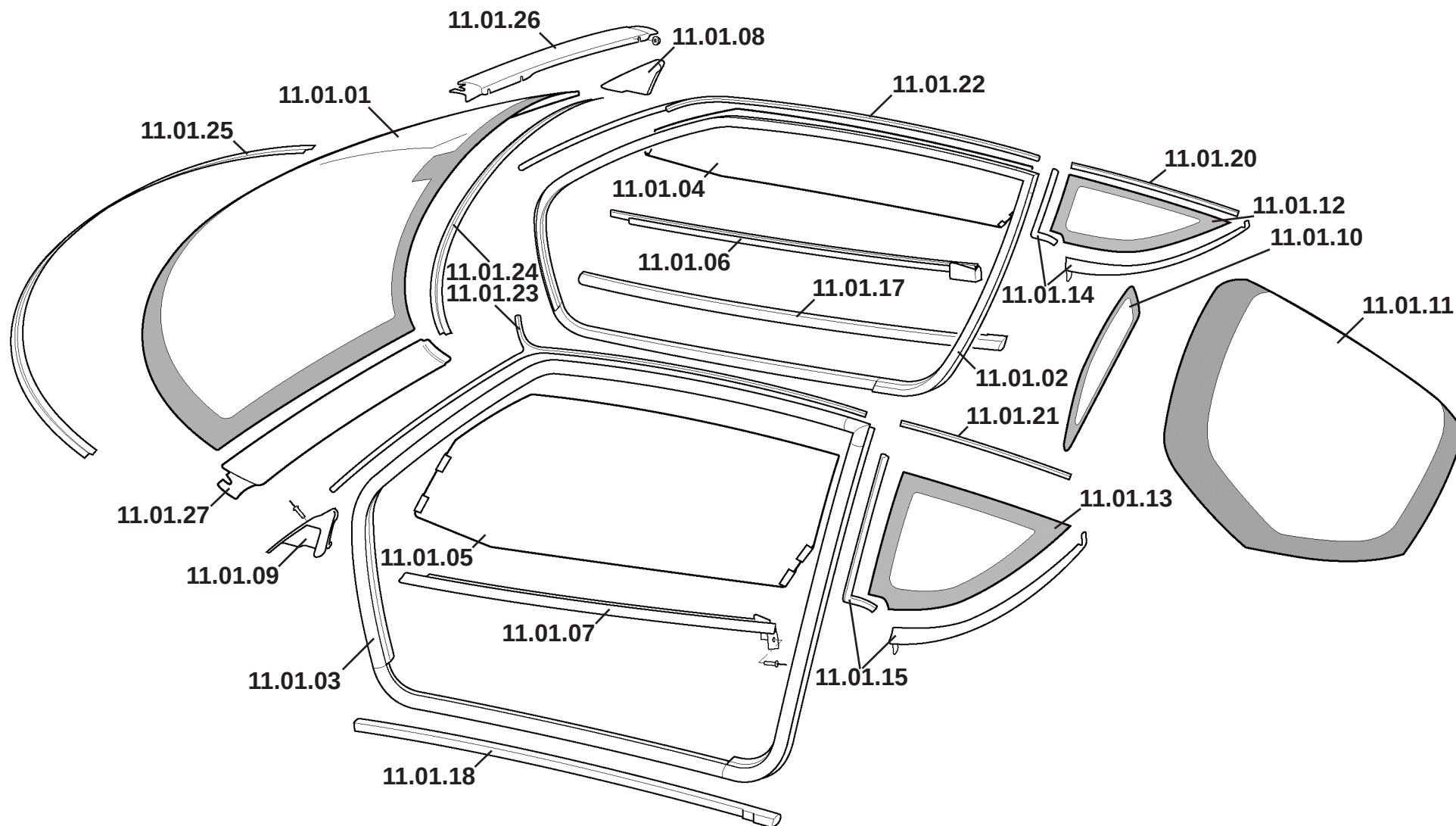


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 10.00 Body

Function Code: 10.31 Towing Strut/ Hook

Operation Code	Description	Operation Type	Time	Derivative
10.31.02-02	Towing eye, front	Renew	0.1	



EVORA 400
11.01



EVORA 400 LABOUR TIME SCHEDULE

Function Area: 11.00 Glazing and Seals

Function Code: 11.01 Windscreen, Door Glass, Seals Weather Strips

Operation Code	Description	Operation Type	Time	Derivative
11.01.01-02	Windscreen	Renew	2.5	
11.01.02-01	Door weatherstrip, RH	r&r	0.2	
11.01.02-02	Door weatherstrip, RH	Renew	0.2	
11.01.03-01	Door weatherstrip, LH	r&r	0.2	
11.01.03-02	Door weatherstrip, LH	Renew	0.2	
11.01.04-00	Door window, RH	Adjust	0.5	
11.01.04-01	Door window, RH (includes adjustment)	r&r	1.0	
11.01.04-02	Door window, RH (includes adjustment)	Renew	1.0	
11.01.05-00	Door window, LH	Adjust	0.5	
11.01.05-01	Door window, LH (includes adjustment)	r&r	1.0	
11.01.05-02	Door window, LH (includes adjustment)	Renew	1.0	
11.01.06-01	Waist seal, door glass, RH	r&r	0.5	
11.01.06-02	Waist seal, door glass, RH	Renew	0.5	
11.01.07-01	Waist seal, door glass, LH	r&r	0.5	
11.01.07-02	Waist seal, door glass, LH	Renew	0.5	
11.01.08-02	Door cheater seal, RH (includes mirror r&r)	Renew	0.9	
11.01.09-02	Door cheater seal, LH (includes mirror r&r)	Renew	0.9	
11.01.10-02	Window, rear bulkhead	Renew	1.0	
11.01.11-02	Glass, tailgate	Renew	2.5	
11.01.12-02	Glass, rear quarterlight, RH (includes rear clam r&r)	Renew	5.0	
11.01.13-02	Glass, rear quarterlight, LH (includes rear clam r&r)	Renew	5.0	
11.01.14-02	Fnisher seal, rear quarterlight, lower or front, RH (one)	Renew	0.2	
11.01.15-02	Fnisher seal, rear quarterlight, lower or front, LH (one)	Renew	0.2	

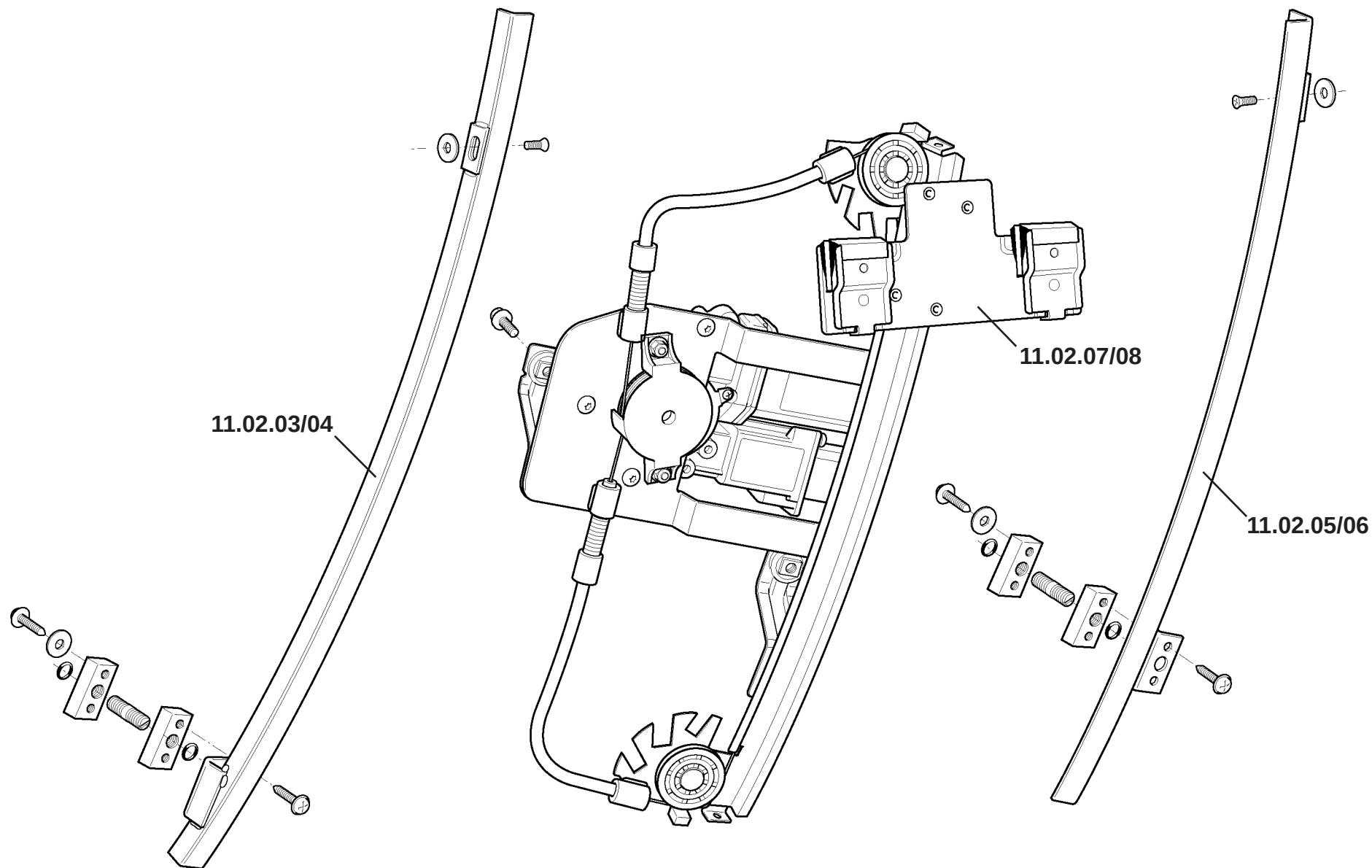


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 11.00 Glazing and Seals

Function Code: 11.01 Windscreen, Door Glass, Seals Weather Strips

Operation Code	Description	Operation Type	Time	Derivative
11.01.17-01	Door secondary seal, RH	r&r	0.2	
11.01.17-02	Door secondary seal, RH	Renew	0.2	
11.01.18-01	Door secondary seal, LH	r&r	0.2	
11.01.18-02	Door secondary seal, LH	Renew	0.2	
11.01.20-02	Seal, rear quarterlight, upper, RH (includes glass r&r)	Renew	5.0	
11.01.21-02	Seal, rear quarterlight, upper, LH (includes glass r&r)	Renew	5.0	
11.01.22-02	Seal, door glass, upper, body mounted, RH	Renew	0.3	
11.01.23-02	Seal, door glass, upper, body mounted, LH	Renew	0.3	
11.01.24-02	Seal, windscreen, upper (includes winscreen r&r)	Renew	2.5	
11.01.25-02	Seal, windscreen, lower (includes winscreen r&r)	Renew	2.5	
11.01.26-01	Trim, 'A' pillar, RH	r&r	0.2	
11.01.26-02	Trim, 'A' pillar, RH	Renew	0.2	
11.01.27-01	Trim, 'A' pillar, LH	r&r	0.2	
11.01.27-02	Trim, 'A' pillar, LH	Renew	0.2	



EVORA 400
11.02

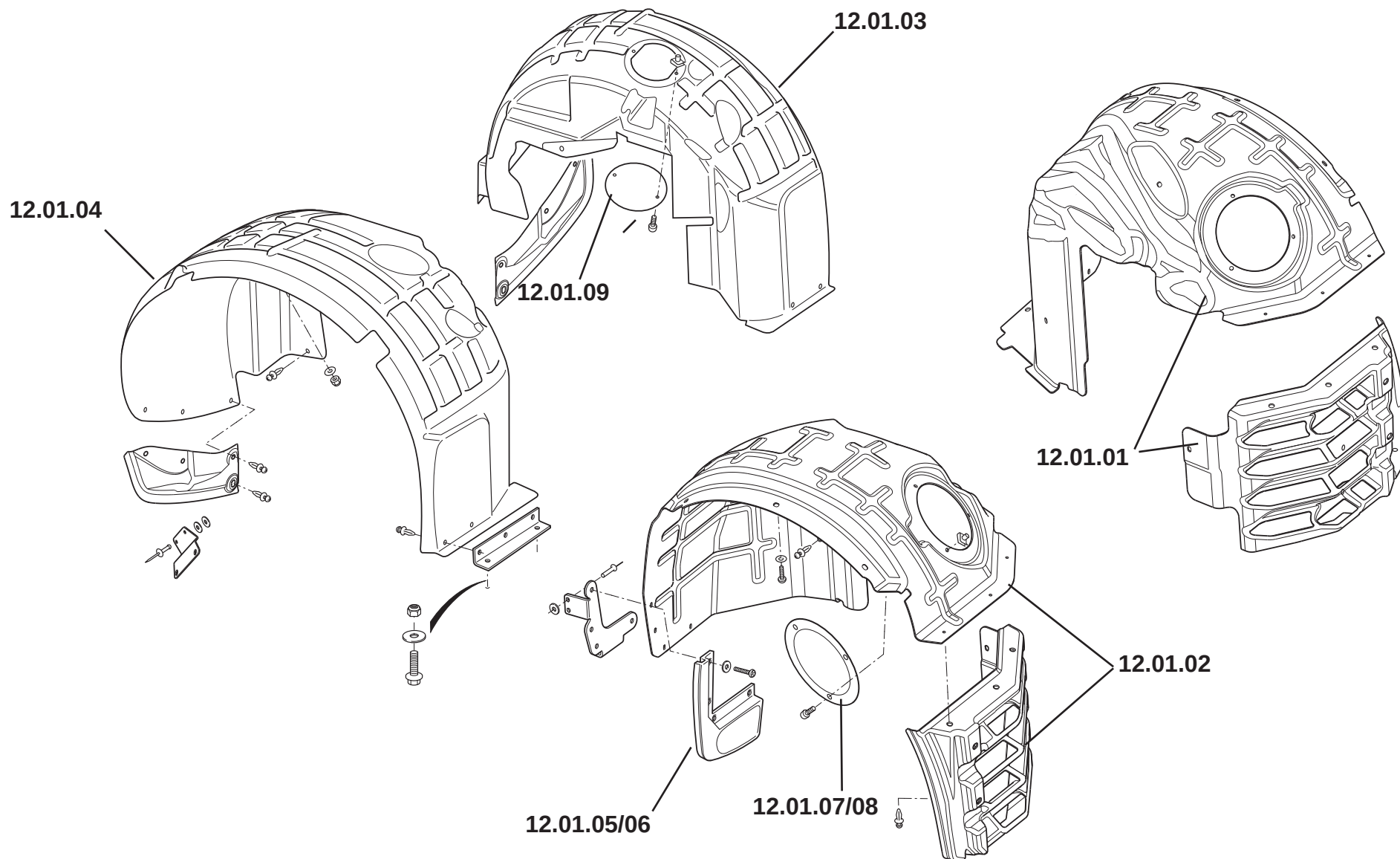


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 11.00 Glazing and Seals

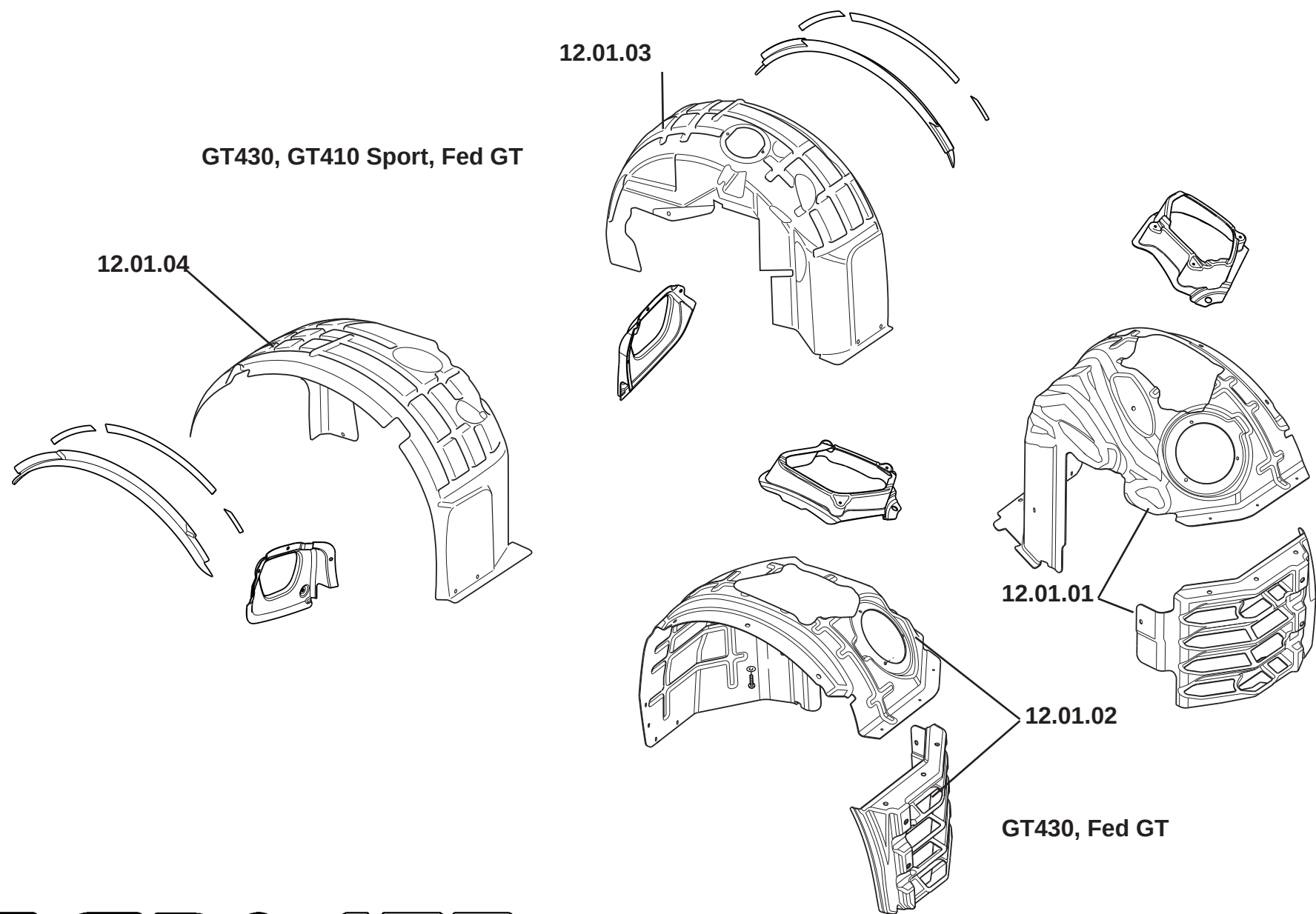
Function Code: 11.02 Door Window Lift Mechanism

Operation Code	Description	Operation Type	Time	Derivative
11.02.03-00	Window guide rail, LH (front, rear or both)	Adjust	0.5	
11.02.03-01	Window guide rail, front, LH	r&r	1.0	
11.02.03-02	Window guide rail, front, LH	Renew	1.0	
11.02.04-00	Window guide rail, RH (front, rear or both)	Adjust	0.5	
11.02.04-01	Window guide rail, front, RH	r&r	1.0	
11.02.04-02	Window guide rail, front, RH	Renew	1.0	
11.02.05-01	Window guide rail, rear, LH	r&r	1.0	
11.02.05-02	Window guide rail, rear, LH	Renew	1.0	
11.02.06-01	Window guide rail, rear, RH	r&r	1.0	
11.02.06-02	Window guide rail, rear, RH	Renew	1.0	
11.02.07-01	Electric window lift mechanism, LH	r&r	1.0	
11.02.07-02	Electric window lift mechanism, LH	Renew	1.0	
11.02.08-01	Electric window lift mechanism, RH	r&r	1.0	
11.02.08-02	Electric window lift mechanism, RH	Renew	1.0	



EVORA 400

12.01 page 1



EVORA 400

12.01 page 2

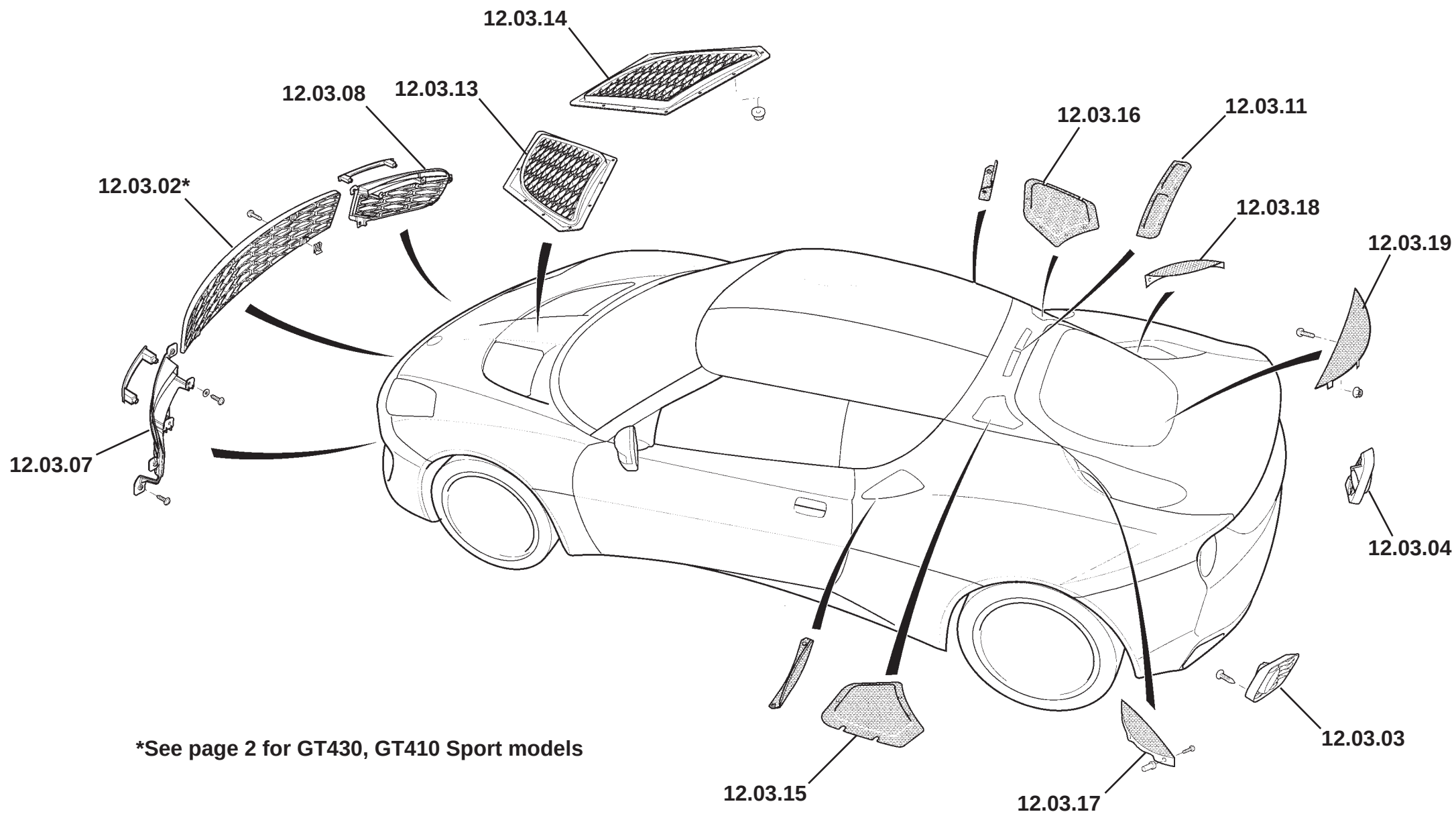


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 12.00 Exterior Fittings

Function Code: 12.01 Wheelarch Liners

Operation Code	Description	Operation Type	Time	Derivative
12.01.01-01	Wheelarch liner, LHF	r&r	0.2	
12.01.01-02	Wheelarch liner, LHF	Renew	0.2	
12.01.02-01	Wheelarch liner, RHF	r&r	0.2	
12.01.02-02	Wheelarch liner, RHF	Renew	0.2	
12.01.03-01	Wheelarch liner, LHR	r&r	0.2	
12.01.03-02	Wheelarch liner, LHR	Renew	0.2	
12.01.04-01	Wheelarch liner, RHR	r&r	0.2	
12.01.04-02	Wheelarch liner, RHR	Renew	0.2	
12.01.05-01	Mudflap, LHF	r&r	0.1	
12.01.05-02	Mudflap, LHF	Renew	0.2	
12.01.06-01	Mudflap, RHF	r&r	0.1	
12.01.06-02	Mudflap, RHF	Renew	0.2	
12.01.07-01	Access panel, LHF wheelarch	r&r	0.1	
12.01.07-02	Access panel, LHF wheelarch	Renew	0.1	
12.01.08-01	Access panel, RHF wheelarch	r&r	0.1	
12.01.08-02	Access panel, RHF wheelarch	Renew	0.1	
12.01.09-01	Access panel, LHR wheelarch	r&r	0.1	
12.01.09-02	Access panel, LHR wheelarch	Renew	0.1	



EVORA 400

12.03 page 1



EVORA 400 LABOUR TIME SCHEDULE

Function Area: 12.00 Exterior Fittings

Function Code: 12.03 Grilles and Louvres

Operation Code	Description	Operation Type	Time	Derivative
12.03.02-01	Grille, front intake	r&r	0.1	
12.03.02-02	Grille, front intake	Renew	0.2	
12.03.03-01	Grille, diffuser, LH	r&r	0.3	
12.03.03-02	Grille, diffuser, LH (includes transfer of lamps)	Renew	0.4	
12.03.04-01	Grille, diffuser, RH	r&r	0.3	
12.03.04-02	Grille, diffuser, RH (includes transfer of lamps)	Renew	0.4	
12.03.05-01	Grille, side intake, LH (includes rear clam r&r)	r&r	4.1	
12.03.05-02	Grille, side intake, LH (includes rear clam r&r)	Renew	4.1	
12.03.06-01	Grille, side intake, RH (includes rear clam r&r)	r&r	4.1	
12.03.06-02	Grille, side intake, RH (includes rear clam r&r)	Renew	4.1	
12.03.07-01	Grille, front intake, LH (includes bumper r&r)	r&r	1.9	
12.03.07-02	Grille, front intake, LH (includes bumper r&r)	Renew	1.9	
12.03.08-01	Grille, front intake, RH (includes bumper r&r)	r&r	1.9	
12.03.08-02	Grille, front intake, RH (includes bumper r&r)	Renew	1.9	
12.03.11-01	Grille, roof centre	r&r	0.4	
12.03.11-02	Grille, roof centre	Renew	0.4	
12.03.13-01	Grille, front exit, LH (includes front clam r&r)	r&r	2.3	
12.03.13-02	Grille, front exit, LH (includes front clam r&r)	Renew	2.3	
12.03.14-01	Grille, front exit, RH (includes front clam r&r)	r&r	2.3	
12.03.14-02	Grille, front exit, RH (includes front clam r&r)	Renew	2.3	

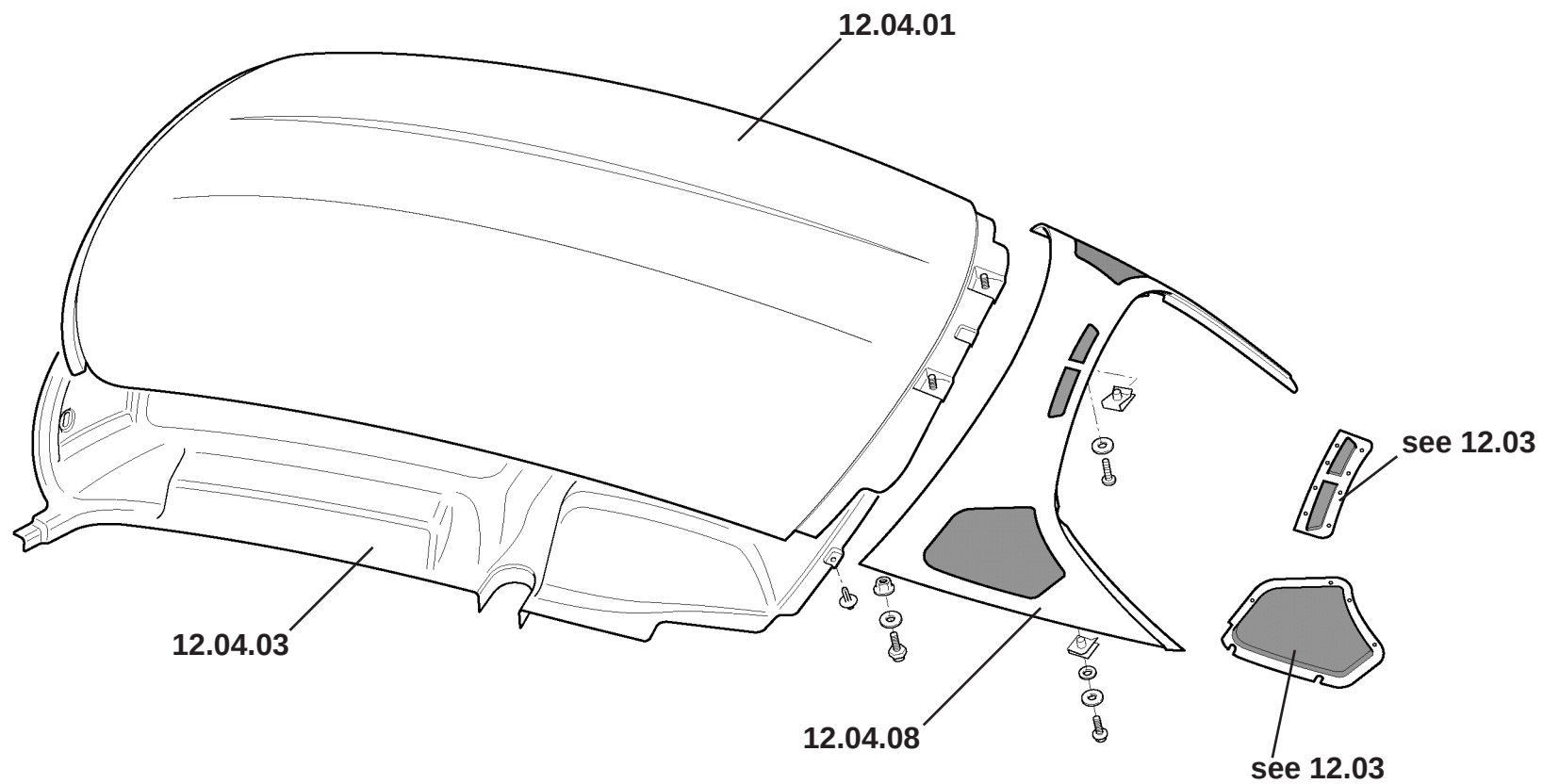


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 12.00 Exterior Fittings

Function Code: 12.03 Grilles and Louvres

Operation Code	Description	Operation Type	Time	Derivative
12.03.15-01	Grille, roof vent panel, LH	r&r	0.4	
12.03.15-02	Grille, roof vent panel, LH	Renew	0.4	
12.03.16-01	Grille, roof vent panel, RH	r&r	0.4	
12.03.16-02	Grille, roof vent panel, RH	Renew	0.4	
12.03.17-01	Grille, side outlet, LH	r&r	0.1	
12.03.17-02	Grille, side outlet, LH	Renew	0.1	
12.03.18-01	Grille, side outlet, RH	r&r	0.1	
12.03.18-02	Grille, side outlet, RH	Renew	0.1	
12.03.19-01	Grille, tailgate	r&r	0.3	
12.03.19-02	Grille, tailgate	Renew	0.3	
12.03.33-02	Grille, front intake, (includes bumper r&r)	r&r	1.9	GT430 & 410



EVORA 400
12.04

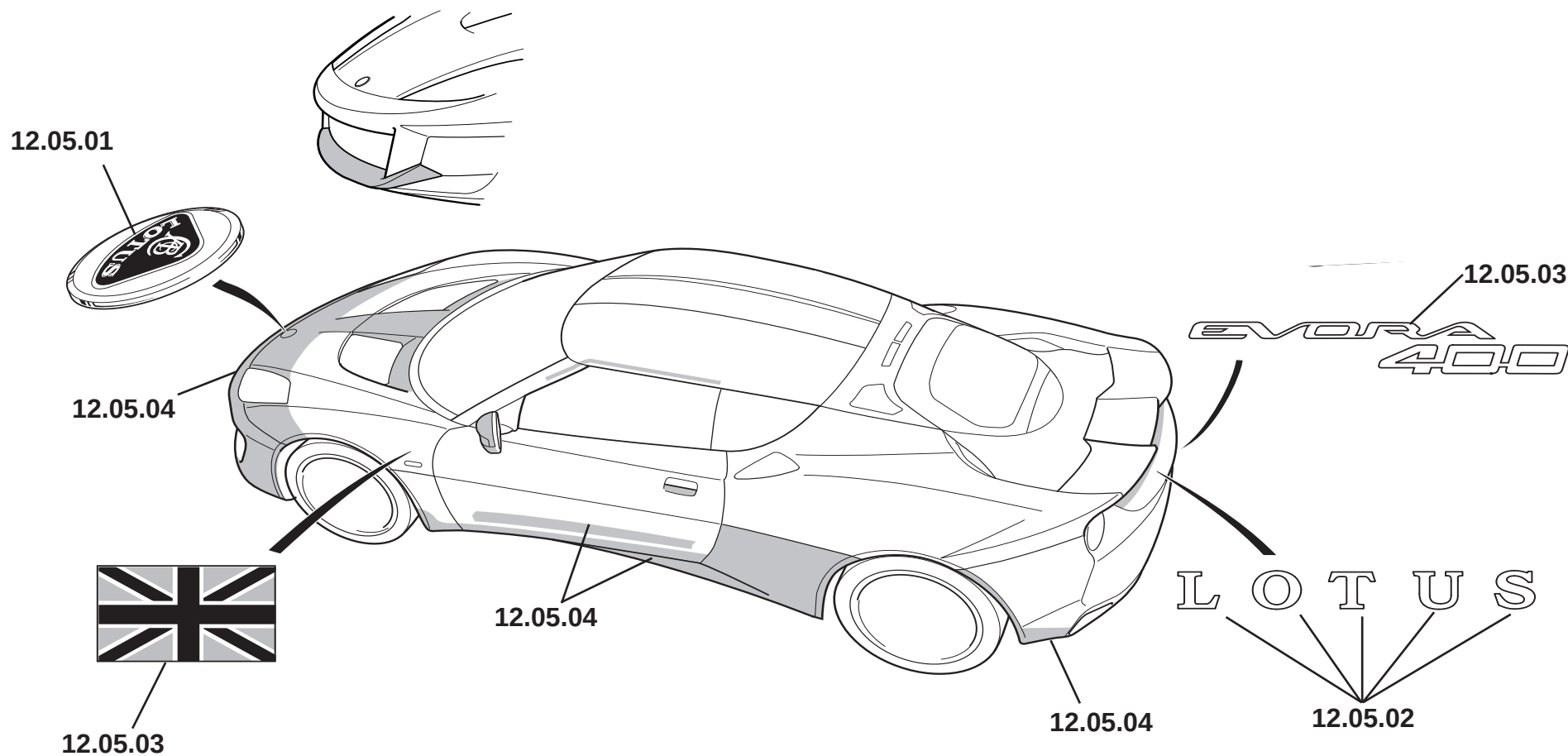


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 12.00 Exterior Fittings

Function Code: 12.04 Roof Panel, Seals & Fixings

Operation Code	Description	Operation Type	Time	Derivative
12.04.01-02	Roof panel (excludes paint)	Renew	13.5	
12.04.03-01	Headliner assembly	r&r	1.4	
12.04.03-02	Headliner assembly	Renew	1.4	
12.04.08-01	Ventilation panel, engine bay	r&r	0.2	
12.04.08-02	Ventilation panel, engine bay	Renew	0.3	
12.04.99-99	Refer to Service Notes regarding bonded panel repair/replacement			



EVORA 400
12.05

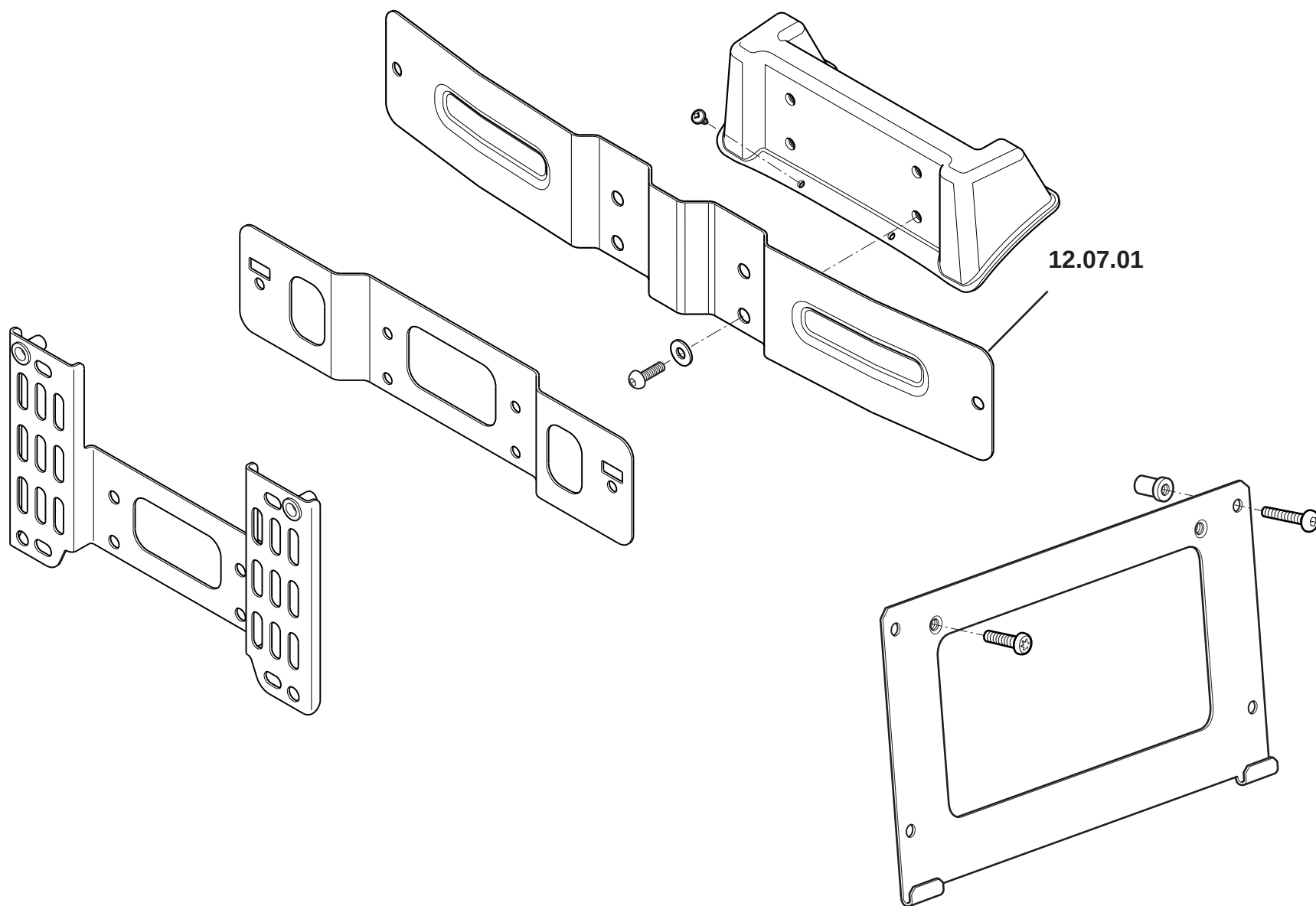


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 12.00 Exterior Fittings

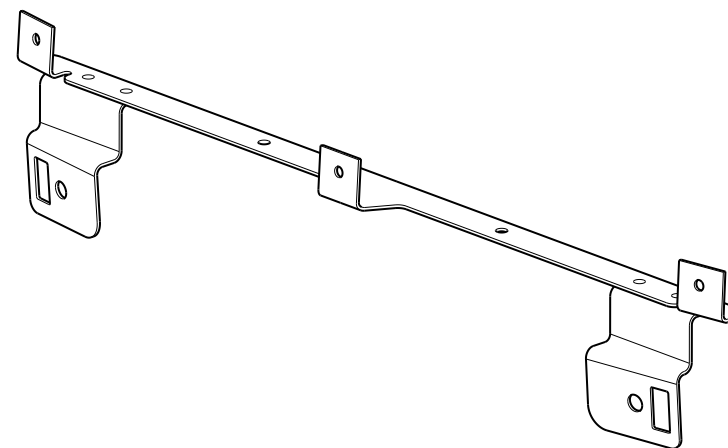
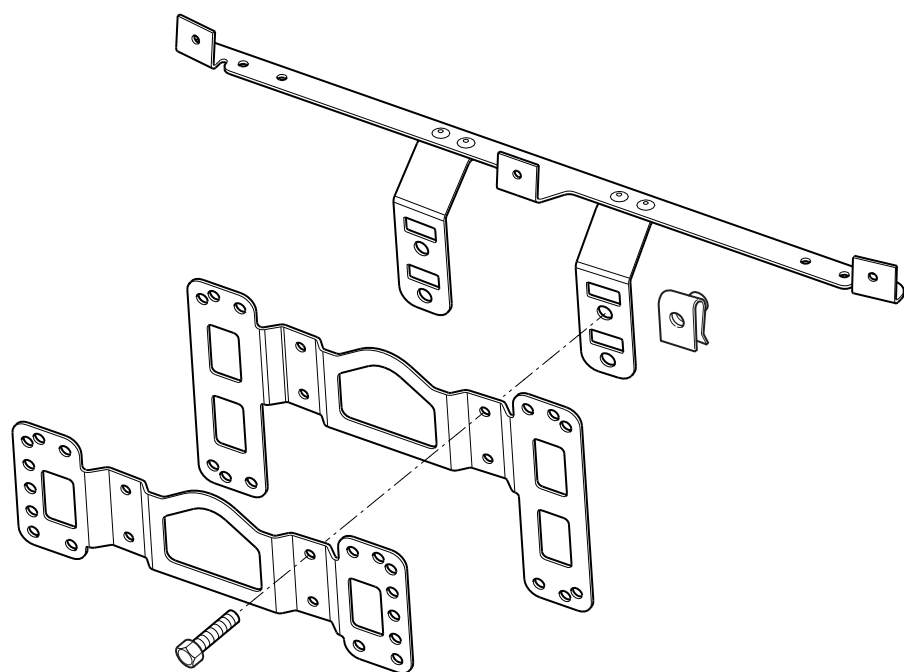
Function Code: 12.05 Decals, Badges & Protective Film

Operation Code	Description	Operation Type	Time	Derivative
12.05.01-02	Nose badge, Lotus logo	Renew	0.2	
12.05.02-02	Badge (with seperate letters)	Renew	0.5	
12.05.03-02	Badge (single piece) (one piece)	Renew	0.2	
12.05.04-02	Film, paint protection (one piece)	Renew	0.5	
12.05.06-02	Film, blackout (one piece)	Renew	0.2	
12.05.08-02	Badge, interior	Renew	0.5	



EVORA 400

Updated 20th October 2020



GT430, GT410 Sport

EVORA 400

12.07 page 2

Updated 20th October 2020

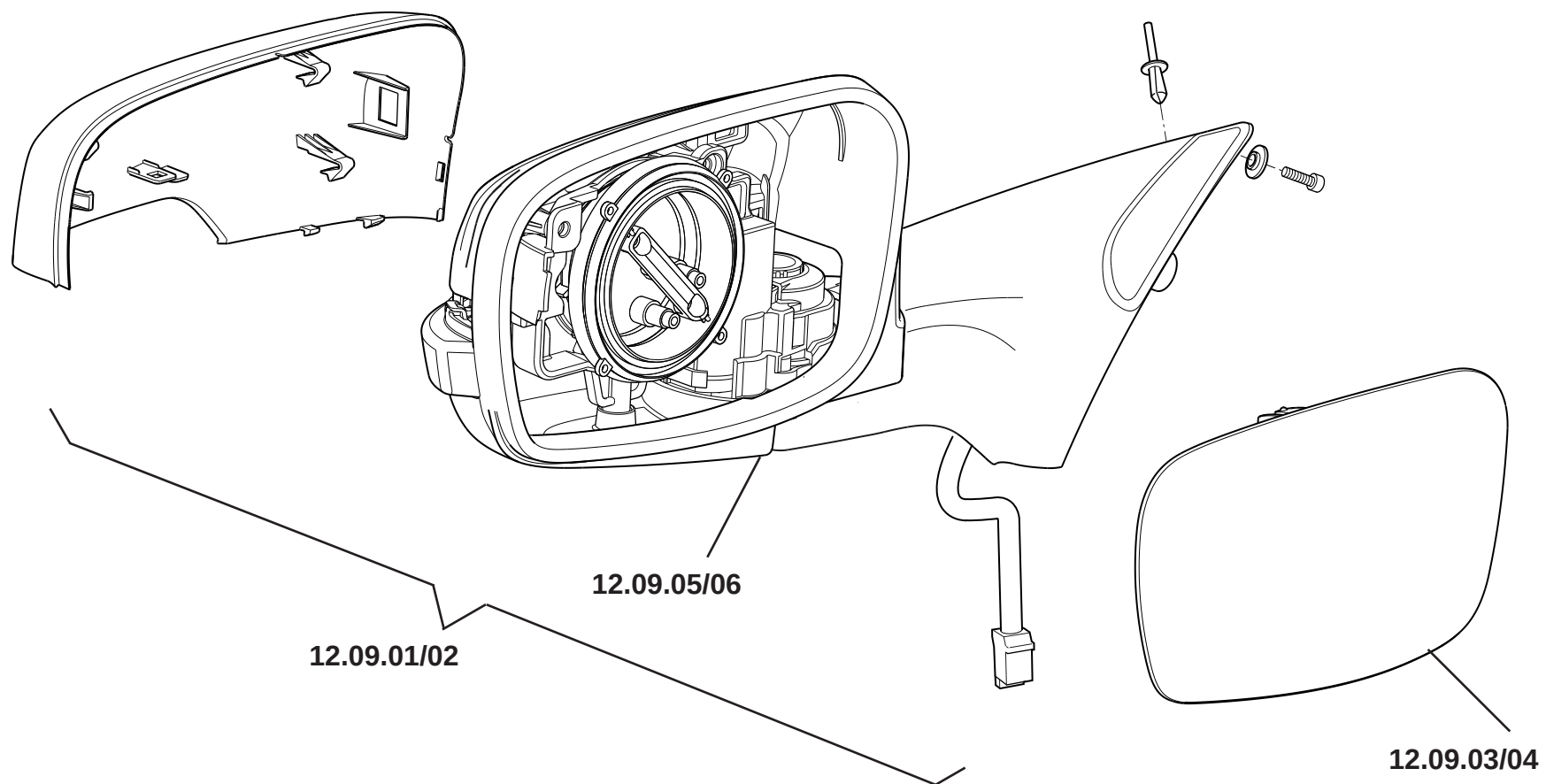


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 12.00 Exterior Fittings

Function Code: 12.07 Licence Plate Mountings

Operation Code	Description	Operation Type	Time	Derivative
12.07.01-02	Plinth, licence plate, front	Renew	0.2	



EVORA 400
12.09

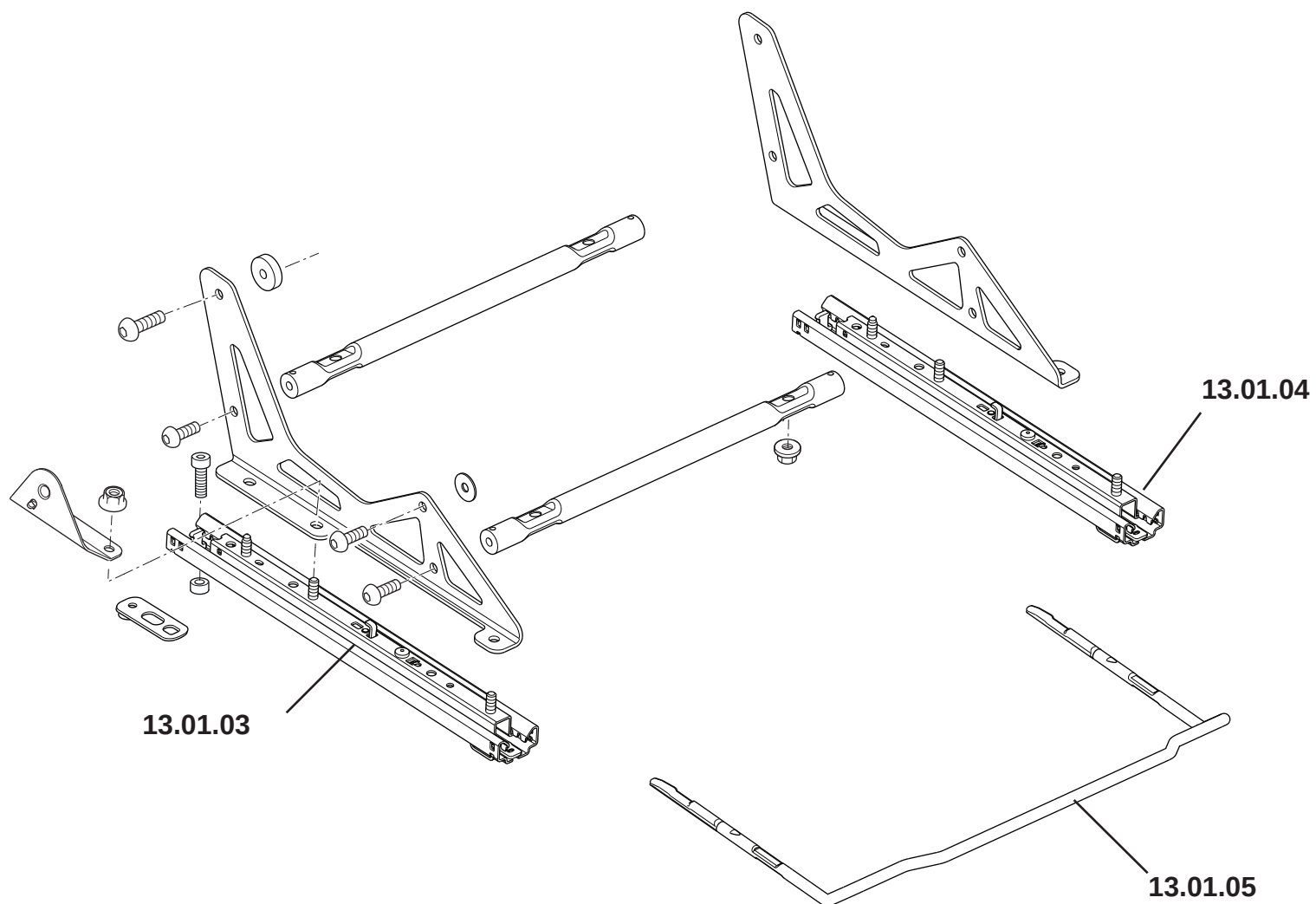


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 12.00 Exterior Fittings

Function Code: 12.09 Exterior Driving Mirrors

Operation Code	Description	Operation Type	Time	Derivative
12.09.01-01	Mirror assembly, RH	r&r	0.6	
12.09.01-02	Mirror assembly, RH (excludes paint)	Renew	0.6	
12.09.02-01	Mirror assembly, LH	r&r	0.6	
12.09.02-02	Mirror assembly, LH (excludes paint)	Renew	0.6	
12.09.03-01	Glass, mirror, RH	r&r	0.2	
12.09.03-02	Glass, mirror, RH	Renew	0.2	
12.09.04-01	Glass, mirror, LH	r&r	0.2	
12.09.04-02	Glass, mirror, LH	r&r	0.2	



EVORA 400

13.01

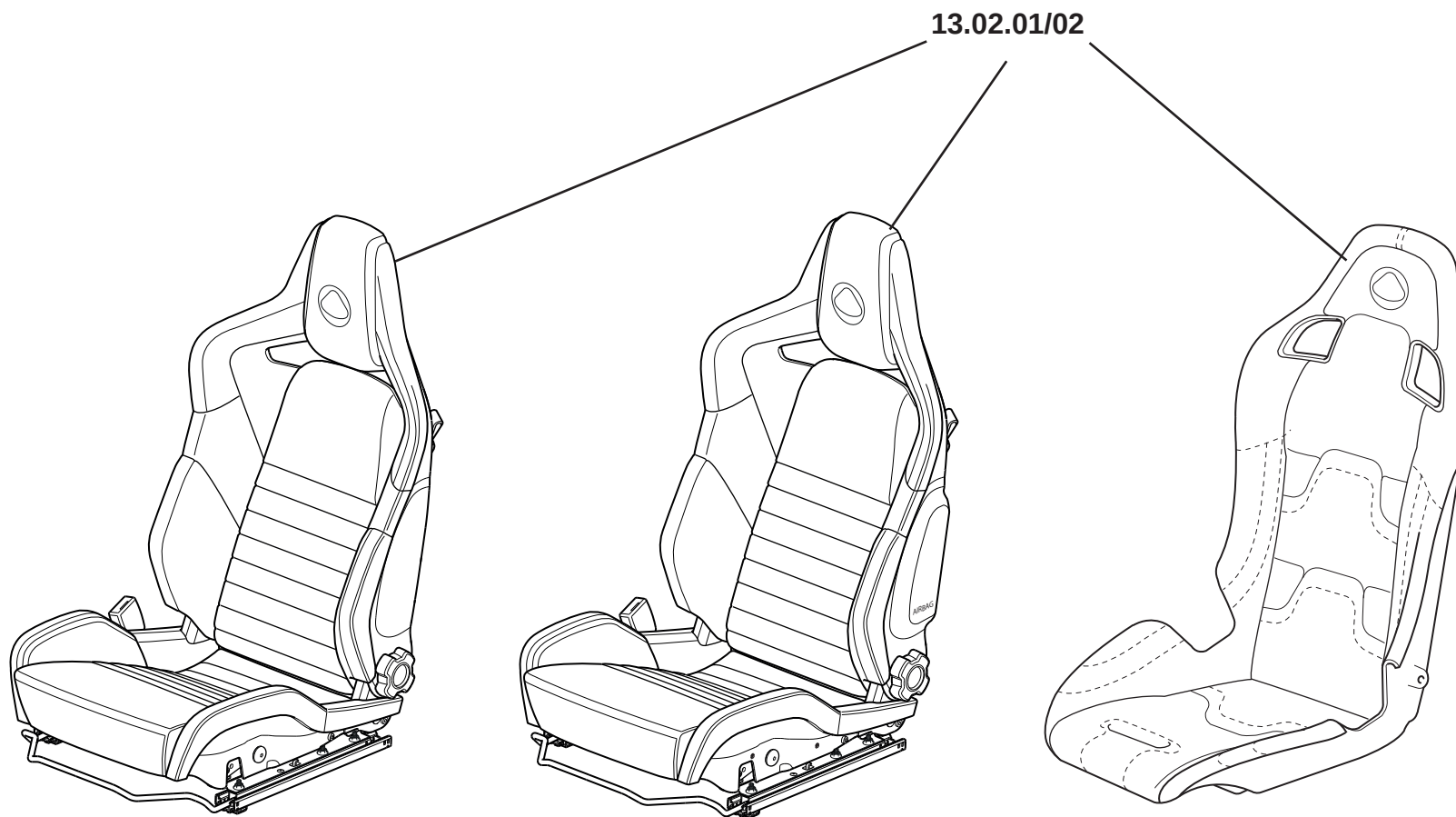


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 13.00 Seats & Seat Belts

Function Code: 13.01 Seat Runners

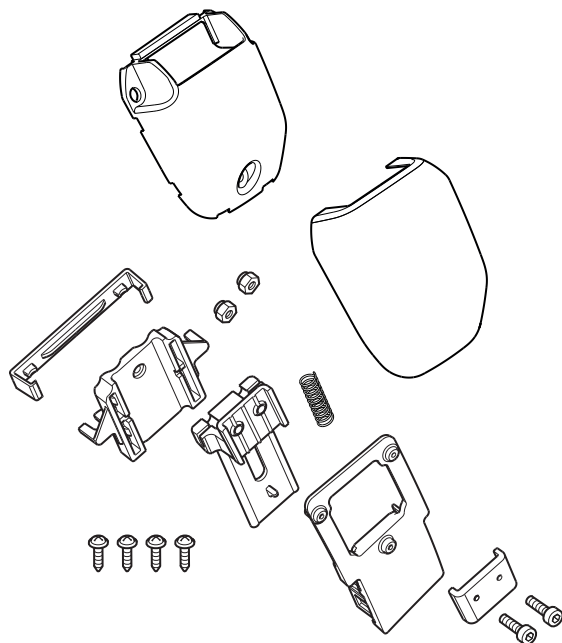
Operation Code	Description	Operation Type	Time	Derivative
13.01.03-01	Seat runner, LH (one side)	r&r	0.6	
13.01.03-02	Seat runner, LH (one side)	Renew	0.6	
13.01.04-01	Seat runner, RH (one side)	r&r	0.6	
13.01.04-02	Seat runner, RH (one side)	Renew	0.6	
13.01.05-01	Release handle (one side)	r&r	0.6	
13.01.05-02	Release handle (one side)	Renew	0.6	



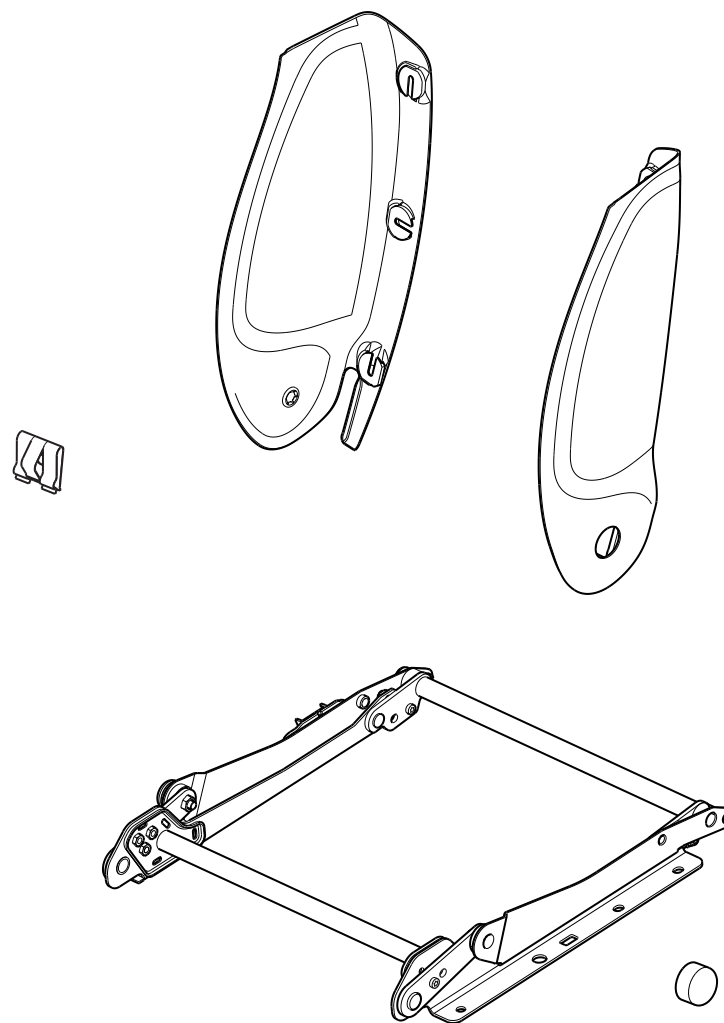
EVORA 400

13.02 page 1

Updated 20th October 2020



13.02.07/08



EVORA 400

13.02 page 2

Updated 20th October 2020

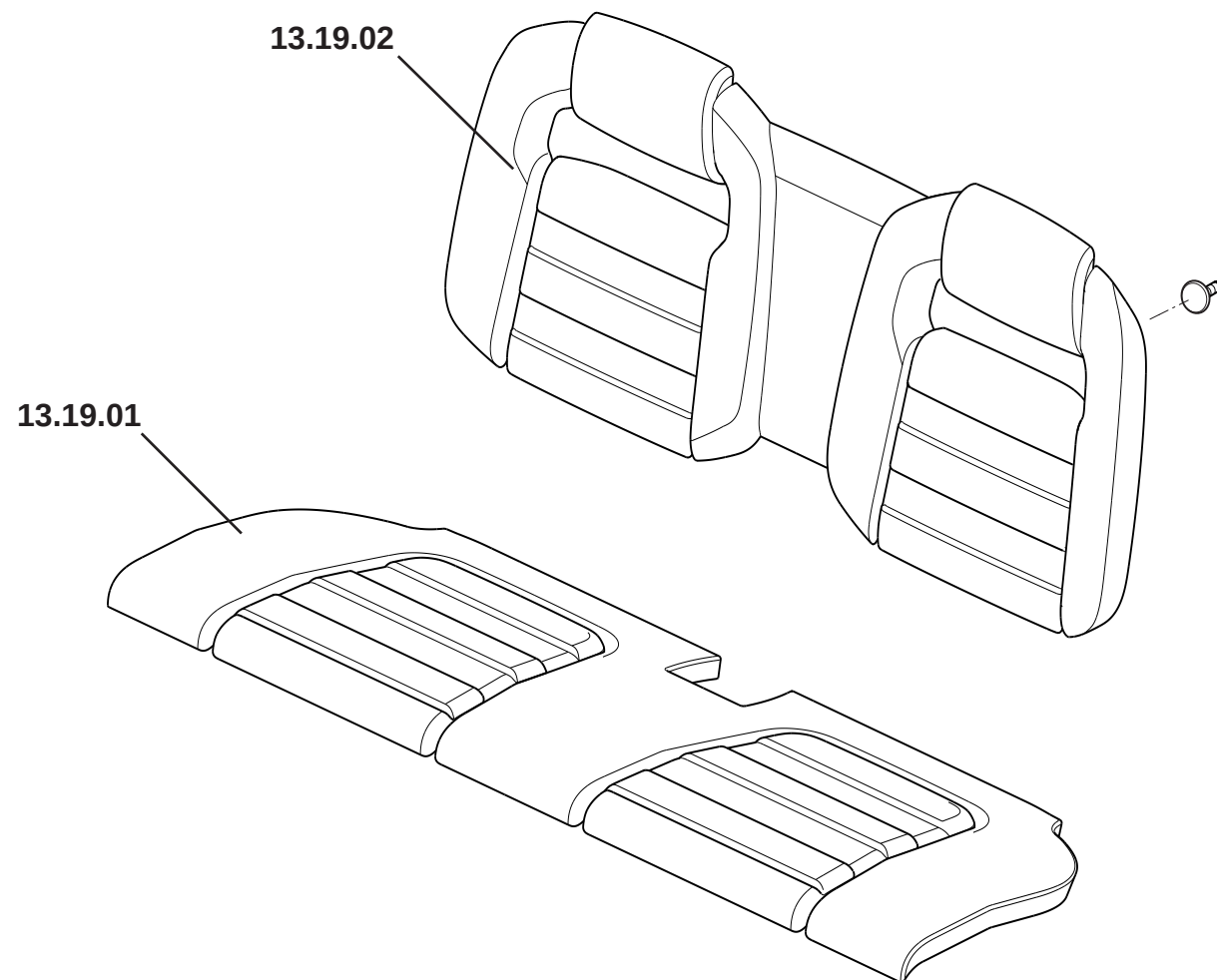


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 13.00 Seats & Seat Belts

Function Code: 13.02 Seat Assemblies, front

Operation Code	Description	Operation Type	Time	Derivative
13.02.01-01	Seat, driver's (assembly with runners)	r&r	0.4	
13.02.01-02	Seat, driver's (includes runners r&r)	Renew	0.6	
13.02.02-01	Seat, passenger's (assembly with runners)	r&r	0.4	
13.02.02-02	Seat, passenger's (includes runners r&r)	Renew	0.6	
13.02.07-02	Tilt release mechanism kit, LH (includes seat r&r)	Renew	1.2	
13.02.08-02	Tilt release mechanism kit, RH (includes seat r&r)	Renew	1.2	



EVORA 400
13.19

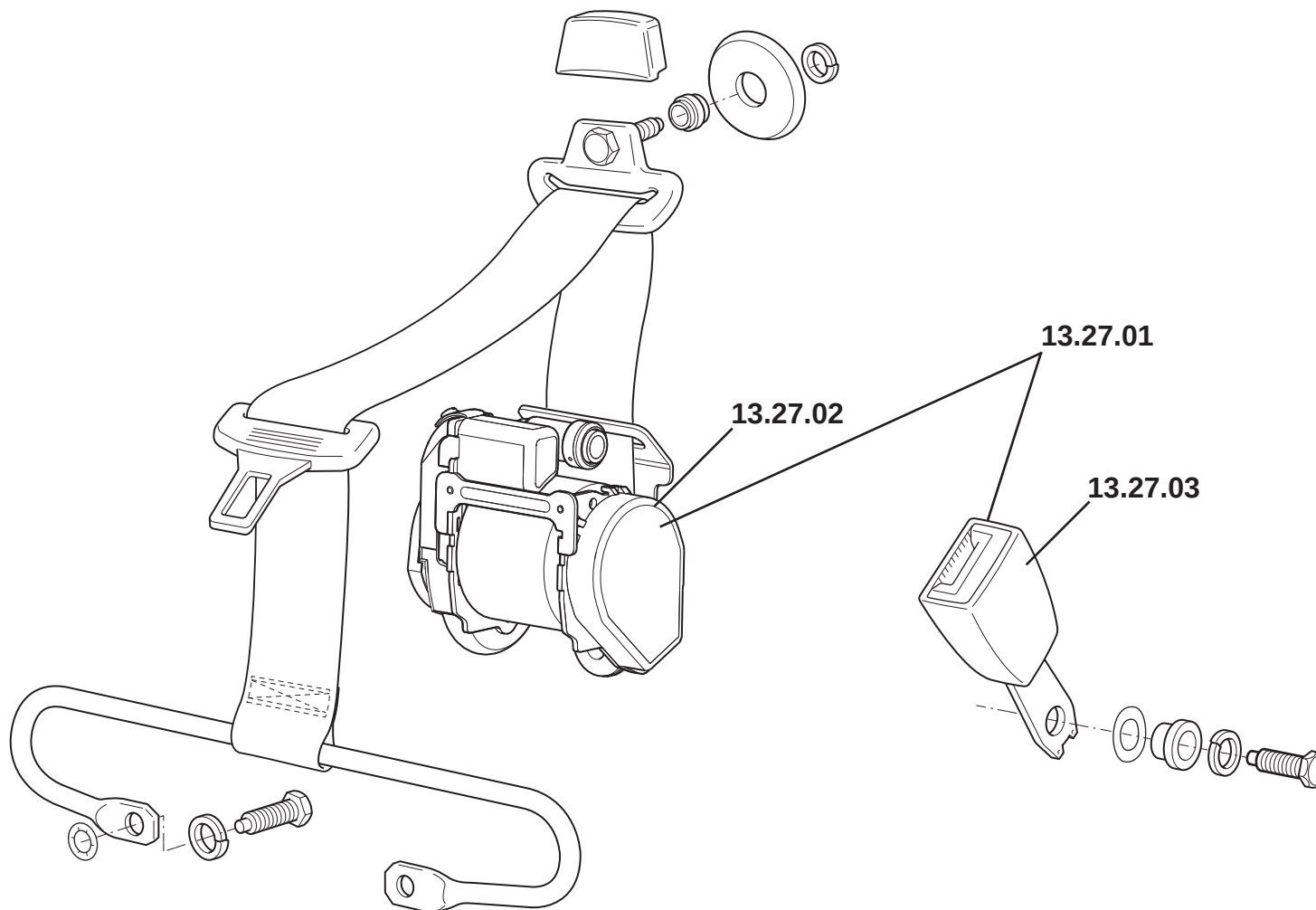


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 13.00 Seats & Seat Belts

Function Code: 13.19 Seat Assembly, rear

Operation Code	Description	Operation Type	Time	Derivative
13.19.01-01	Rear seat cushion assembly	r&r	0.1	2 + 2
13.19.01-02	Rear seat cushion assembly	Renew	0.2	2 + 2
13.19.02-01	Rear seat backrest assembly	r&r	0.1	2 + 2
13.19.02-02	Rear seat backrest assembly	Renew	0.2	2 + 2



EVORA 400

13.27

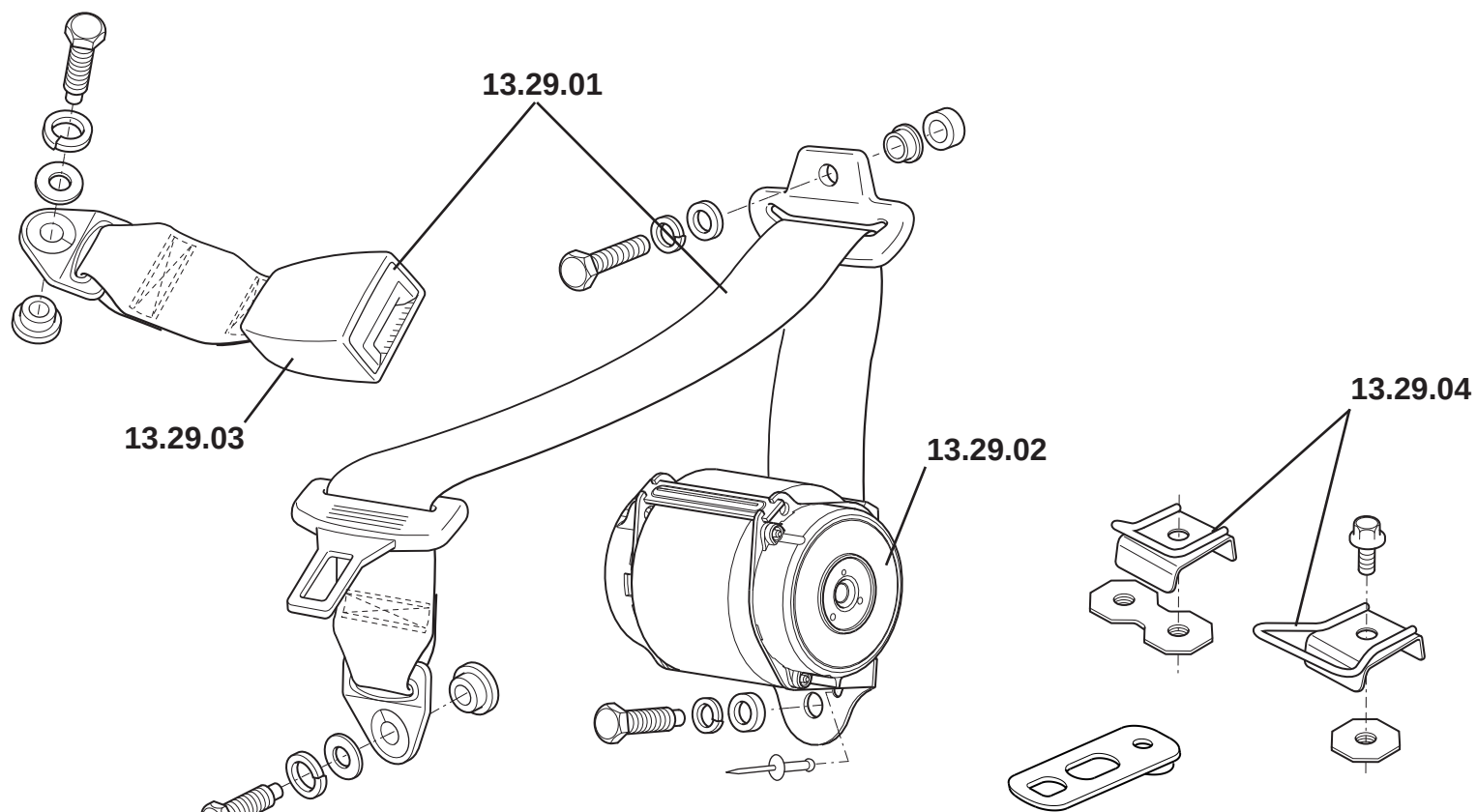


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 13.00 Seats & Seat Belts

Function Code: 13.27 Seat Belts, front

Operation Code	Description	Operation Type	Time	Derivative
13.27.01-01	Seat belt assembly (one side)	r&r	1.1	
13.27.01-02	Seat belt assembly (one side)	Renew	1.1	
13.27.02-01	Seat belt reel assembly (one side)	r&r	0.8	
13.27.02-02	Seat belt reel assembly (one side)	Renew	0.8	
13.27.03-01	Seat belt buckle (one side)	r&r	0.4	
13.27.03-02	Seat belt buckle (one side)	Renew	0.4	



EVORA 400

13.29

Updated 5th September 2016

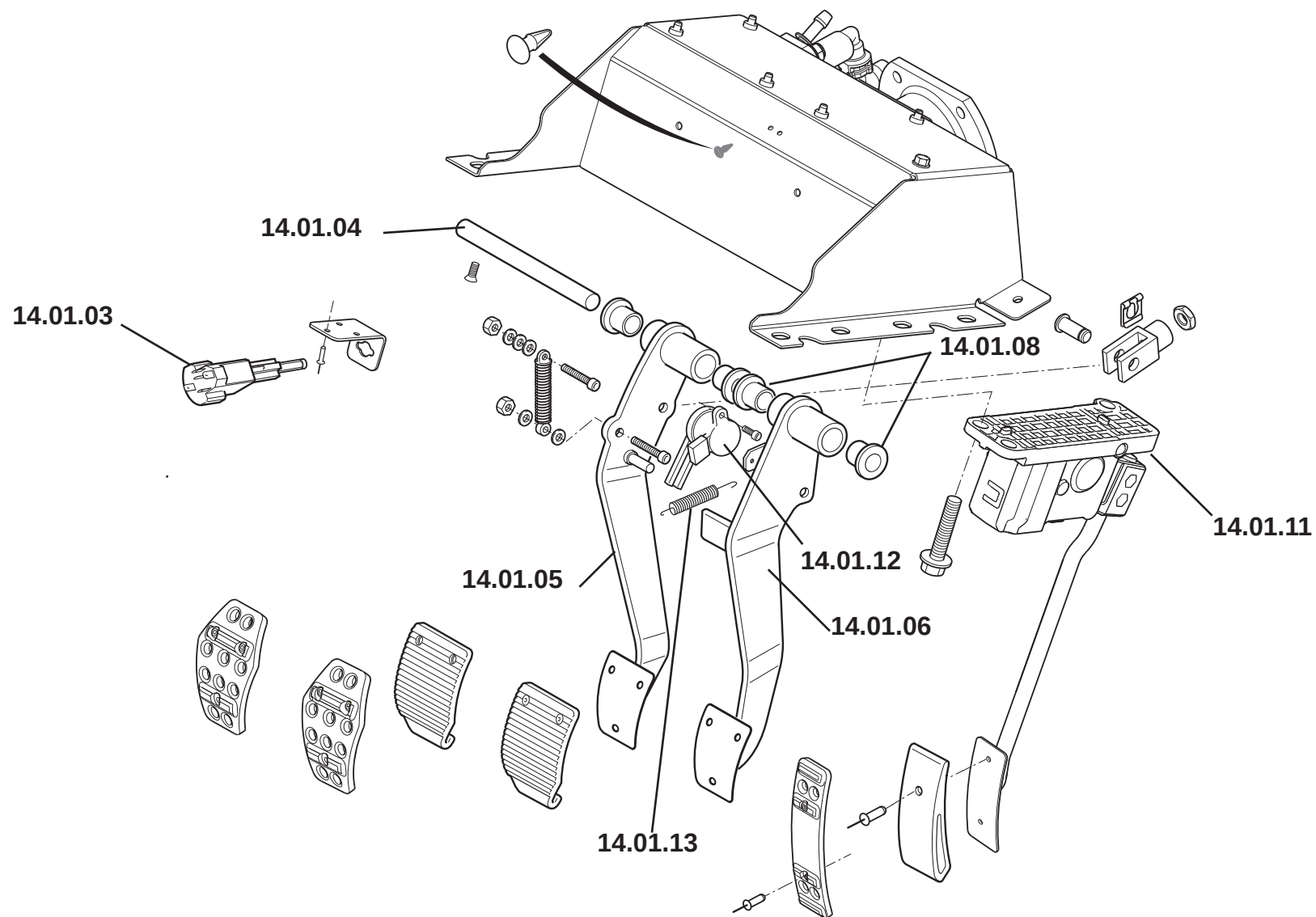


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 13.00 Seats & Seat Belts

Function Code: 13.29 Seat Belts, rear

Operation Code	Description	Operation Type	Time	Derivative
13.29.01-01	Seat belt assembly (one side)	r&r	0.8	2 + 2
13.29.01-02	Seat belt assembly (one side)	Renew	0.8	2 + 2
13.29.02-01	Seat belt reel assembly (one side)	r&r	0.7	2 + 2
13.29.02-02	Seat belt reel assembly (one side)	Renew	0.7	2 + 2
13.29.03-01	Seat belt buckle (one side)	r&r	0.2	2 + 2
13.29.03-02	Seat belt buckle (one side)	Renew	0.2	2 + 2
13.29.04-02	ISOFIX child restraint brackets (one or all)	Renew	0.2	2 + 2



EVORA 400

14.01

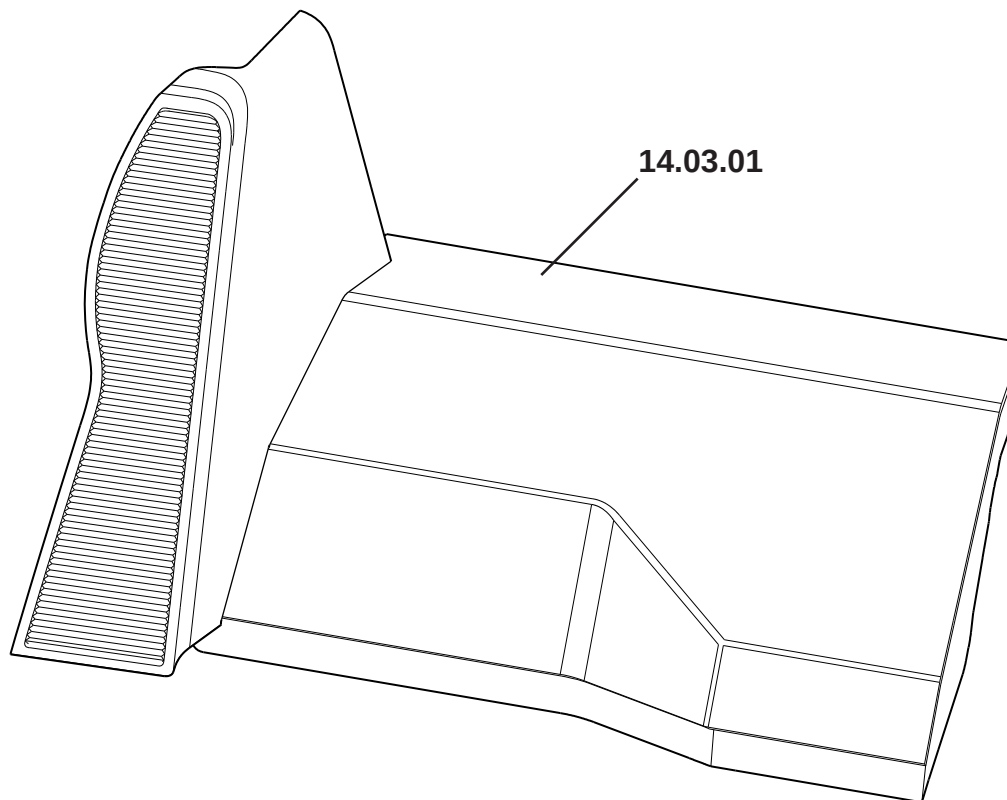
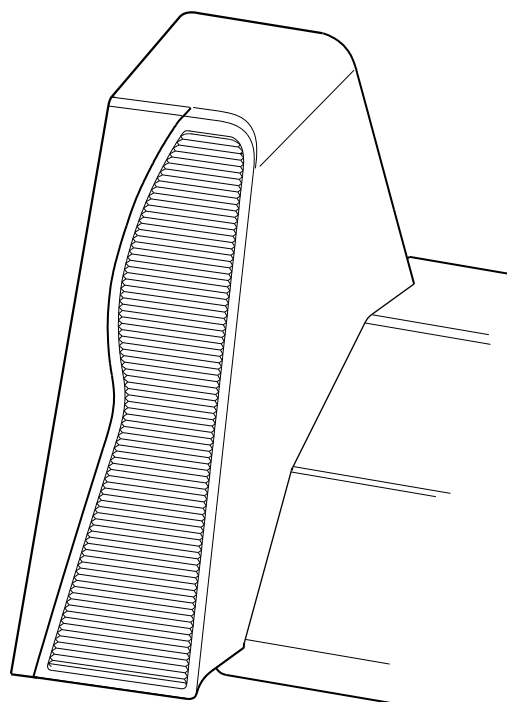


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 14.00 Pedal Box & Fascia

Function Code: 14.01 Pedal Box, Pedals, Throttle Control

Operation Code	Description	Operation Type	Time	Derivative
14.01.03-02	Switch, brake light	Renew	0.2	
14.01.04-02	Shaft, pedal pivot	Renew	3.6	
14.01.05-02	Clutch pedal assembly	Renew	3.6	
14.01.06-02	Brake pedal assembly	Renew	3.6	
14.01.08-02	Flanged bearing, pedal pivot (one or all)	Renew	3.6	
14.01.11-01	Electronic throttle pedal assembly	r&r	0.5	
14.01.11-02	Electronic throttle pedal assembly	Renew	0.5	
14.01.12-01	Potentiometer, clutch	r&r	0.2	
14.01.12-02	Potentiometer, clutch	Renew	0.2	
14.01.13-02	Spring, pedal return	Renew	0.2	
14.01.15-02	Drivers footrest	Renew	0.3	



EVORA 400
14.03

Updated 5th September 2016

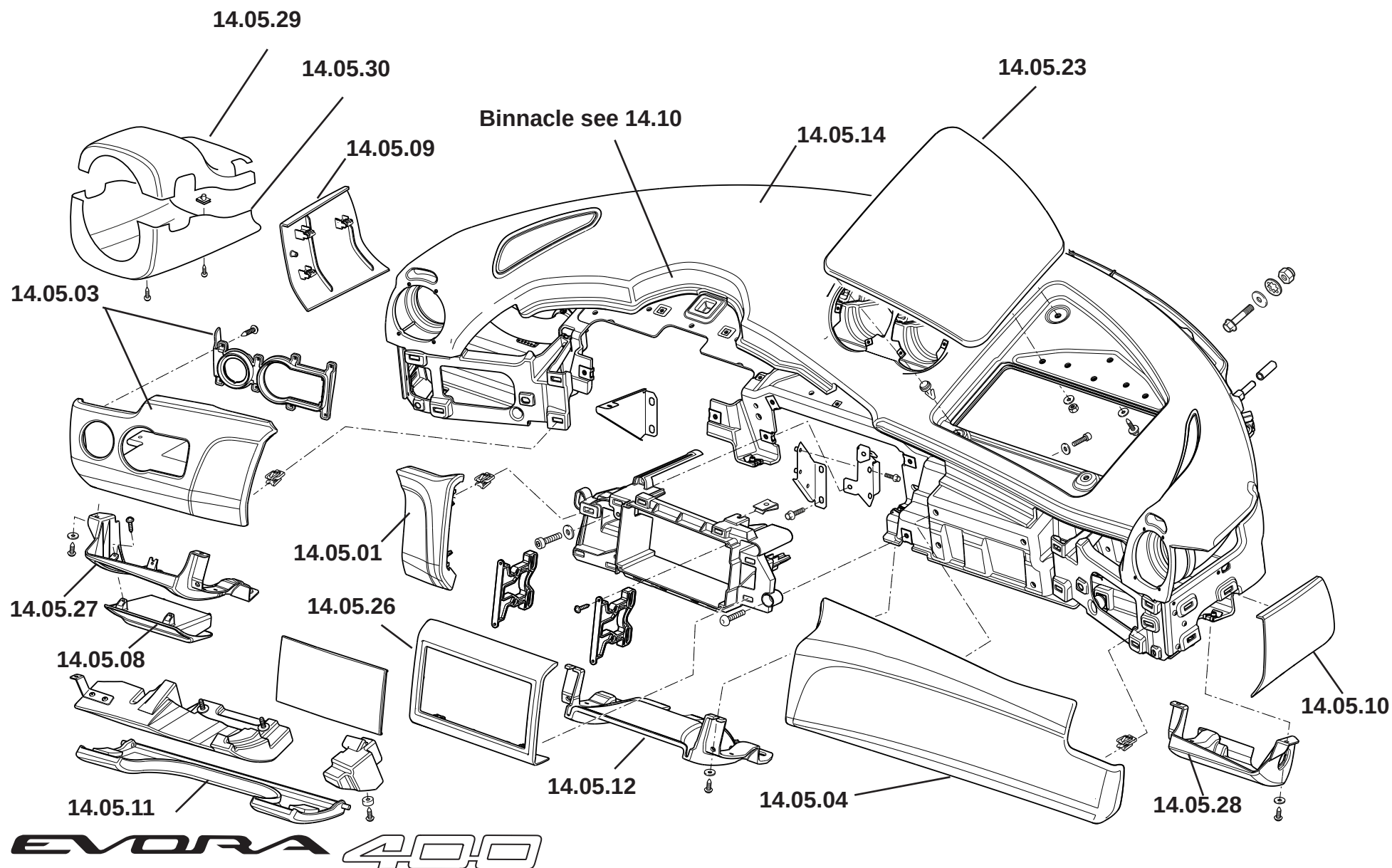


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 14.00 Pedal Box & Fascia

Function Code: 14.03 Footrests

Operation Code	Description	Operation Type	Time	Derivative
14.03.01-02	Footrest assembly	Renew	0.3	



14.05



EVORA 400 LABOUR TIME SCHEDULE

Function Area: 14.00 Pedal Box & Fascia

Function Code: 14.05 Fascia Structure & Supporting Hardware

Operation Code	Description	Operation Type	Time	Derivative
14.05.01-01	Trim panel, driver, RH	r&r	0.1	
14.05.01-02	Trim panel, driver, RH	Renew	0.1	
14.05.03-01	Trim panel, driver, LH	r&r	0.1	
14.05.03-02	Trim panel, driver, LH	Renew	0.2	
14.05.04-01	Trim panel, passenger	r&r	0.5	
14.05.04-02	Trim panel, passenger	Renew	0.5	
14.05.08-01	Stowage pocket	r&r	0.1	
14.05.08-02	Stowage pocket	Renew	0.1	
14.05.09-01	End cap, trim panel, LH	r&r	0.1	
14.05.09-02	End cap, trim panel, LH	Renew	0.1	
14.05.10-01	End cap, trim panel, RH	r&r	0.1	
14.05.10-02	End cap, trim panel, RH	Renew	0.1	
14.05.11-01	Infill panel, steering column	r&r	0.2	
14.05.11-02	Infill panel, steering column	Renew	0.2	
14.05.12-01	Infill panel, centre	r&r	0.5	
14.05.12-02	Infill panel, centre	Renew	0.5	
14.05.14-01	Main fascia panel (removing only necessary trim)	r&r	2.0	
14.05.14-02	Main fascia panel (Includes r&r of all fittings)	Renew	2.8	
14.05.23-01	Cover, passenger air bag	r&r	2.4	
14.05.23-02	Cover, passenger air bag	Renew	2.4	
14.05.26-01	Audio head unit bezel	r&r	0.1	
14.05.26-02	Audio head unit bezel	Renew	0.1	
14.05.27-01	Driver end cap, trim panel, lower	r&r	0.2	
14.05.27-02	Driver end cap, trim panel, lower	Renew	0.2	

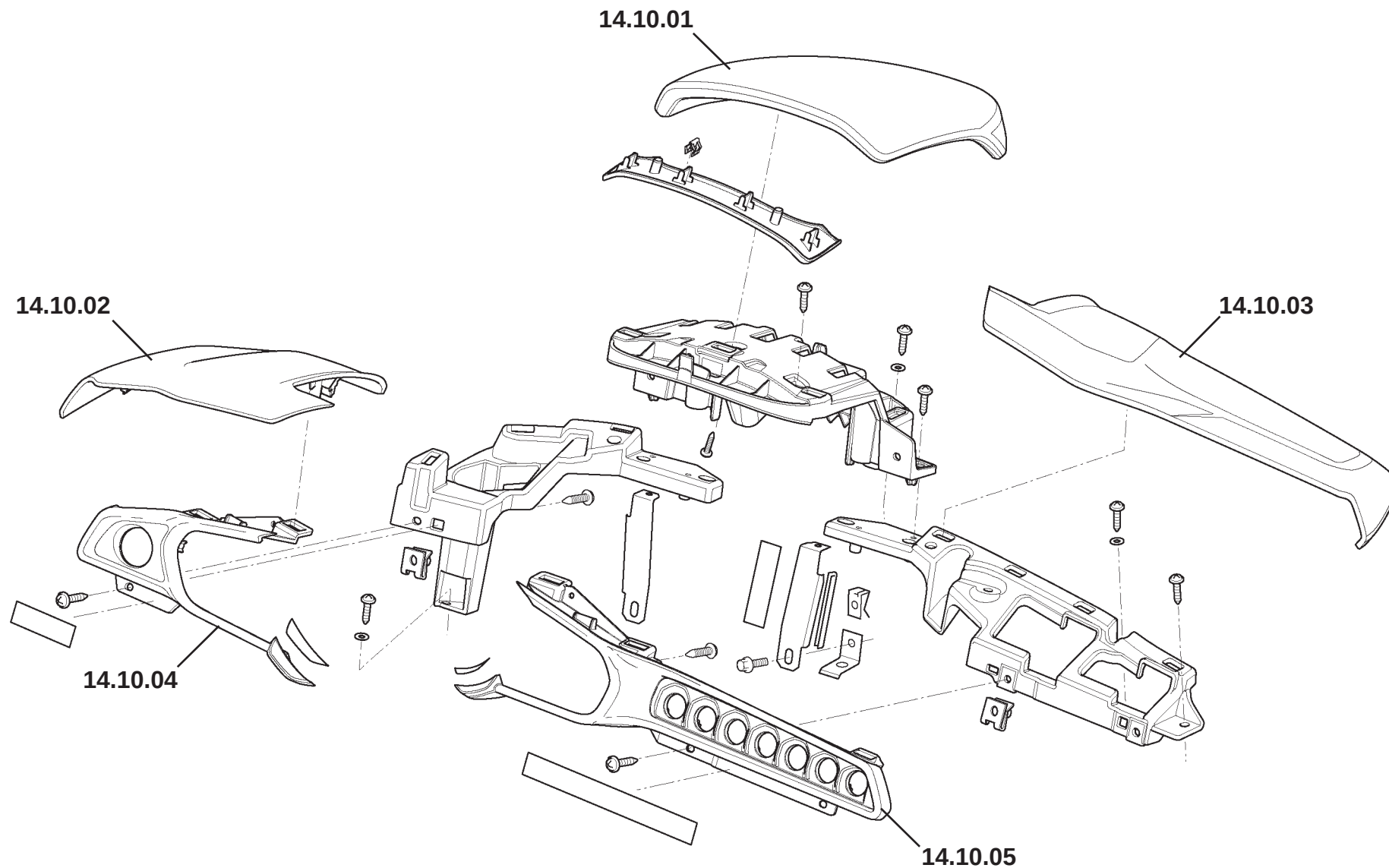


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 14.00 Pedal Box & Fascia

Function Code: 14.05 Fascia Structure & Supporting Hardware

Operation Code	Description	Operation Type	Time	Derivative
14.05.28-01	Passenger end cap, trim panel, lower	r&r	0.2	
14.05.28-02	Passenger end cap, trim panel, lower	Renew	0.3	
14.05.29-01	Steering column shroud, upper	r&r	0.1	
14.05.29-02	Steering column shroud, upper	Renew	0.1	
14.05.30-01	Steering column shroud, upper	r&r	0.2	
14.05.30-02	Steering column shroud, upper	Renew	0.2	



EVORA 400
14.10

Updated 2nd November 2015

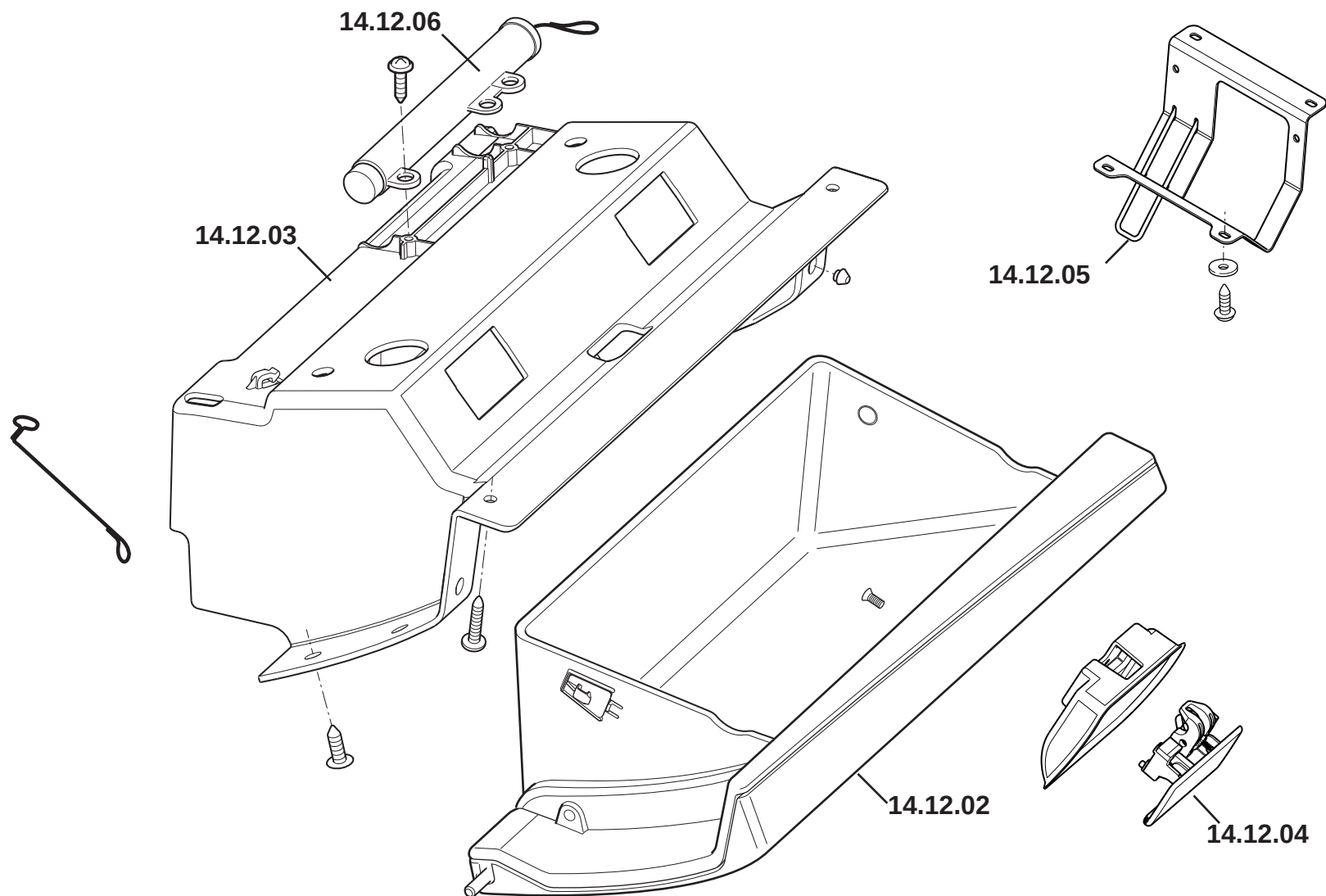


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 14.00 Pedal Box & Fascia

Function Code: 14.10 Instrument Cowling/Binnacle

Operation Code	Description	Operation Type	Time	Derivative
14.10.01-01	Shroud assembly	r&r	0.1	
14.10.01-02	Shroud assembly	Renew	0.2	
14.10.02-01	Cover, starter switch panel	r&r	0.2	
14.10.02-02	Cover, starter switch panel	Renew	0.2	
14.10.03-01	Cover, switch pack panel	r&r	0.2	
14.10.03-02	Cover, switch pack panel	Renew	0.2	
14.10.04-01	Housing assembly, starter switch	r&r	0.4	
14.10.04-02	Housing assembly, starter switch	Renew	0.4	
14.10.05-01	Housing assembly, switch pack	r&r	0.4	
14.10.05-02	Housing assembly, switch pack	Renew	0.4	



EVORA 400

14.12

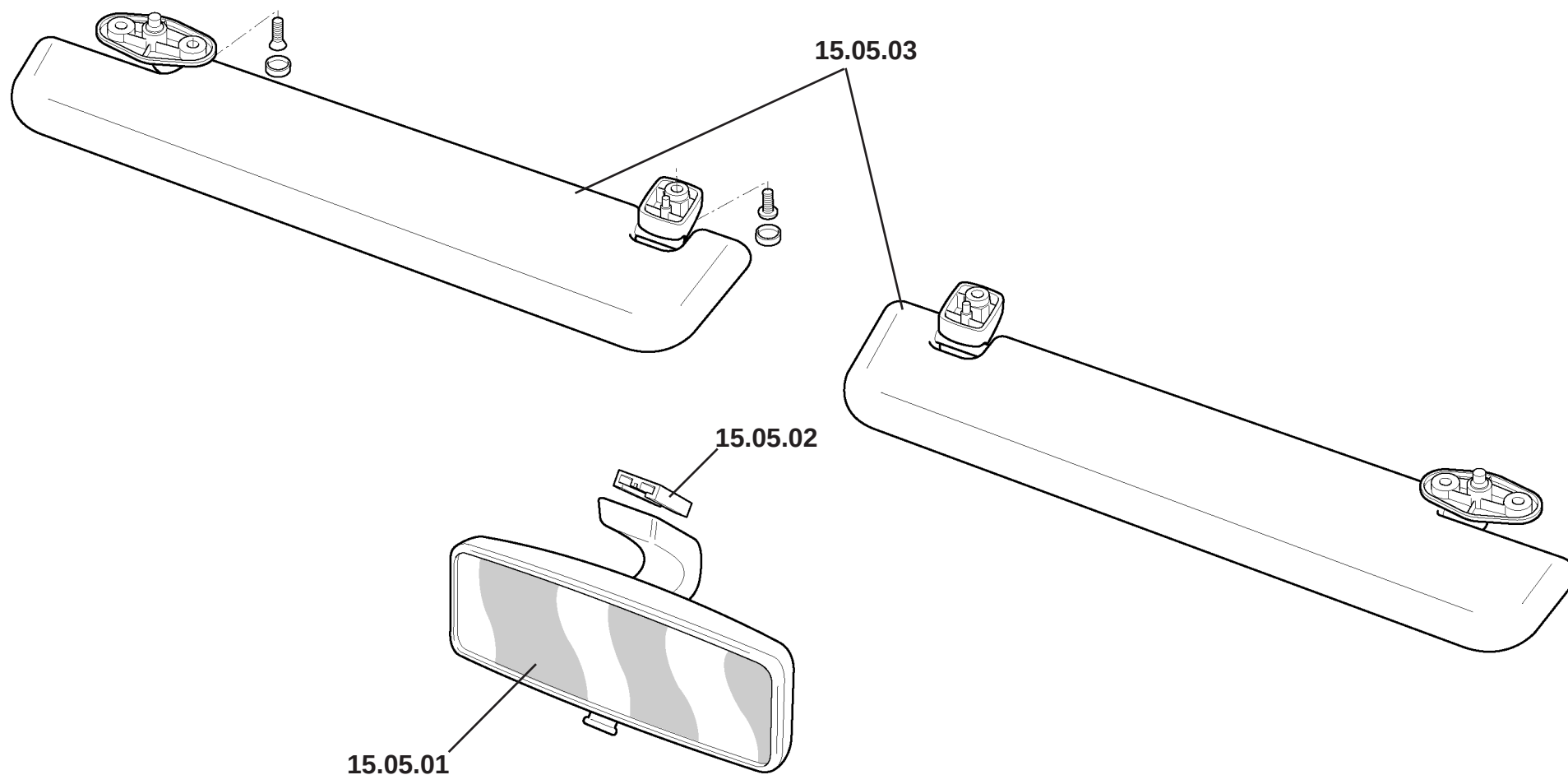


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 14.00 Pedal Box & Fascia

Function Code: 14.12 Passenger Fascia & Glovebox Assembly

Operation Code	Description	Operation Type	Time	Derivative
14.12.02-01	Glove box lid	r&r	0.2	
14.12.02-02	Glove box lid	Renew	0.2	
14.12.03-01	Glove box inner liner	r&r	0.3	
14.12.03-02	Glove box inner liner	Renew	0.3	
14.12.04-00	Latch/actuator, glove box release	Adjust	0.3	
14.12.04-01	Latch/actuator, glove box release	r&r	0.3	
14.12.04-02	Latch/actuator, glove box release	Renew	0.3	
14.12.05-00	Stiker, glove box	Adjust	0.3	
14.12.05-01	Stiker, glove box	r&r	0.3	
14.12.05-02	Stiker, glove box	Renew	0.3	
14.12.06-01	Glove box damper/cord assembly	r&r	0.3	
14.12.06-02	Glove box damper/cord assembly	Renew	0.3	



EVORA 400
15.05

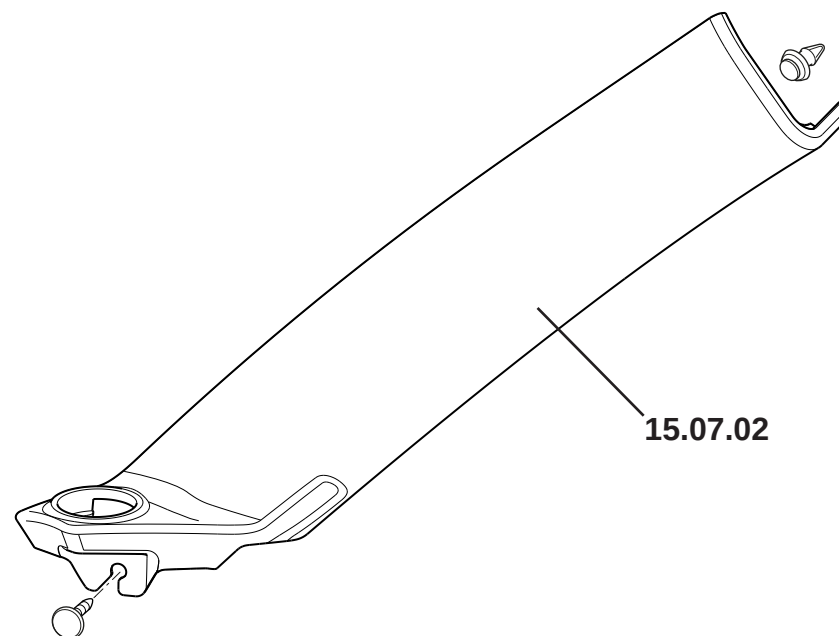
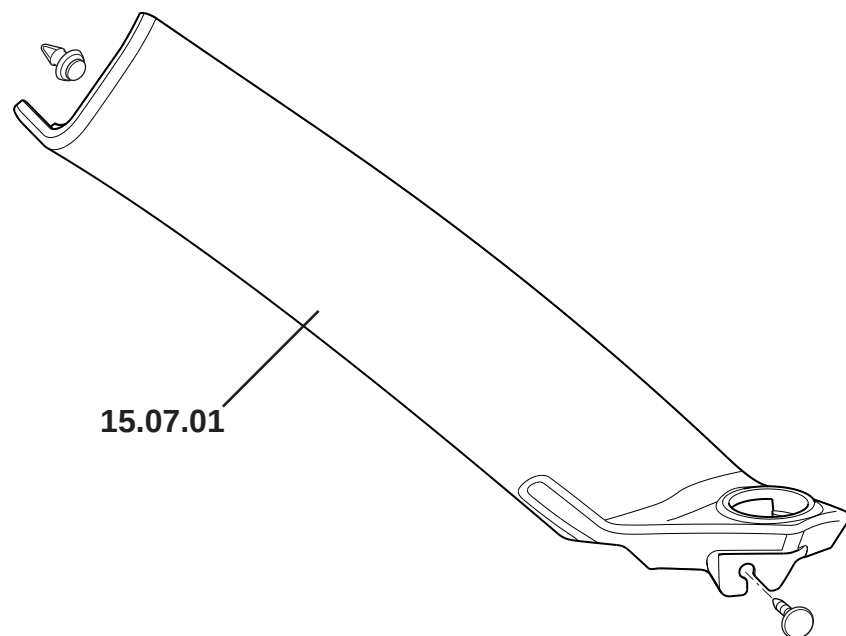


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 15.00 Interior Trim

Function Code: 15.05 Interior Driving, Mirror & Sunvisors

Operation Code	Description	Operation Type	Time	Derivative
15.05.01-02	Mirror, interior rear view	Renew	0.1	
15.05.02-02	Mounting plinth, interior mirror	Renew	0.2	
15.05.03-01	Sunvisor (one side)	r&r	0.1	
15.05.03-02	Sunvisor (one side)	Renew	0.2	



EVORA 400
15.07

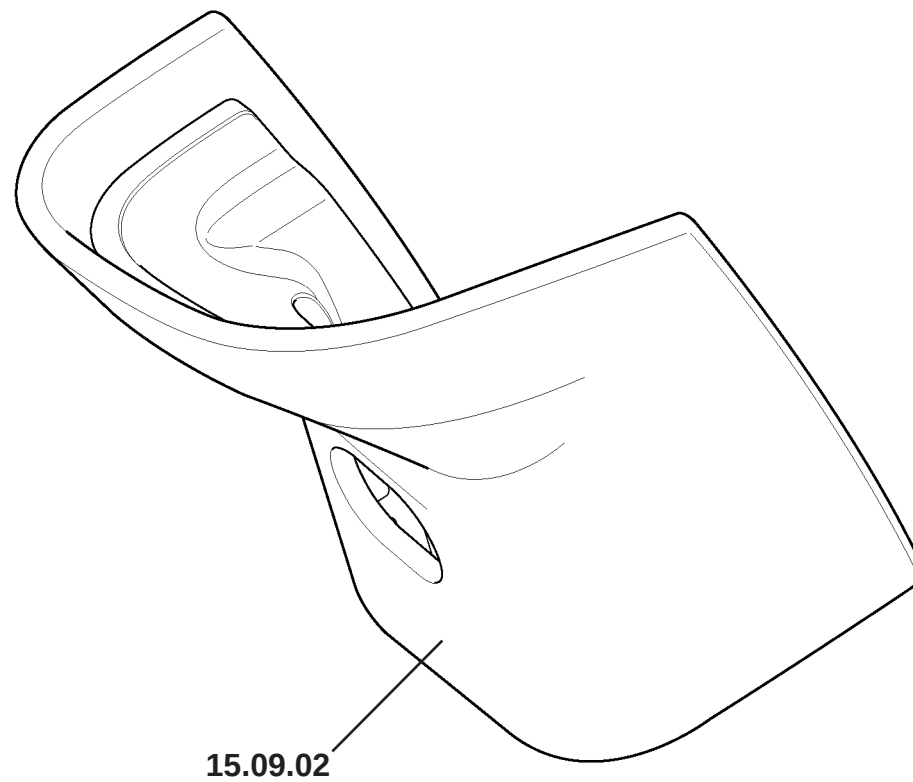
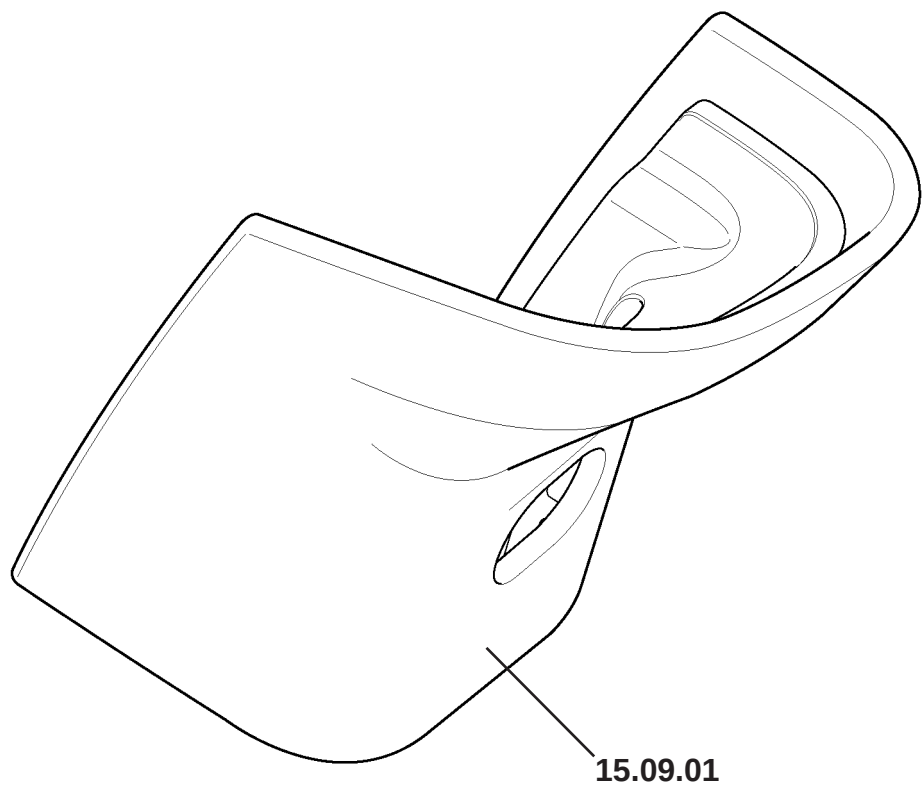


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 15.00 Interior Trim

Function Code: 15.07 'A' Pillar Interior Trim

Operation Code	Description	Operation Type	Time	Derivative
15.07.01-01	'A' pillar trim, LH	r&r	0.3	
15.07.01-02	'A' pillar trim, LH	Renew	0.3	
15.07.02-01	'A' pillar trim, RH	r&r	0.3	
15.07.02-02	'A' pillar trim, RH	Renew	0.3	



EVORA 400
15.09

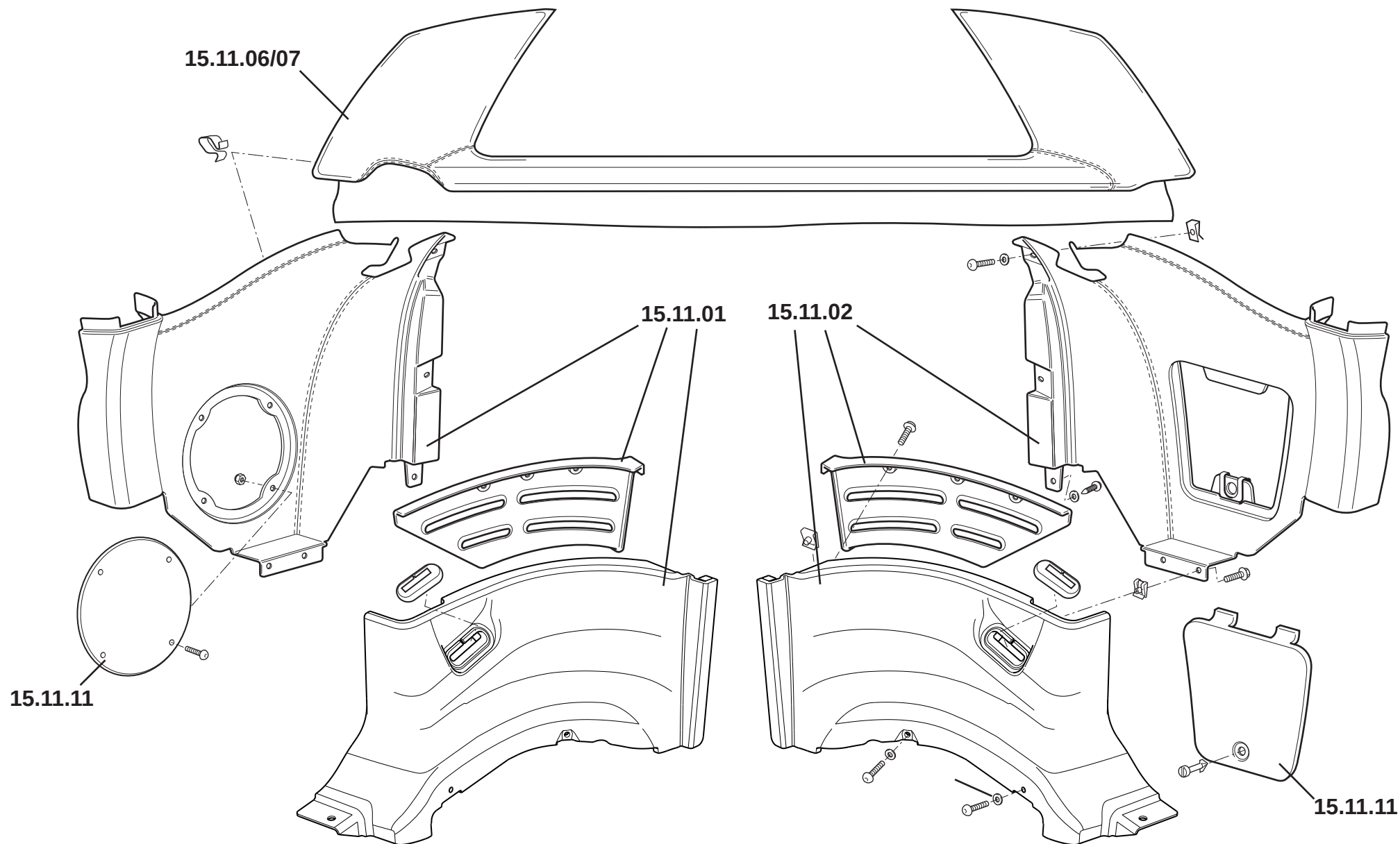


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 15.00 Interior Trim

Function Code: 15.09 'B' & 'C' Pillar Interior Trim

Operation Code	Description	Operation Type	Time	Derivative
15.09.01-01	'B' pillar trim, LH	r&r	0.1	
15.09.01-02	'B' pillar trim, LH	Renew	0.2	
15.09.02-01	'B' pillar trim, RH	r&r	0.1	
15.09.02-02	'B' pillar trim, RH	Renew	0.2	



EVORA 400
15.11

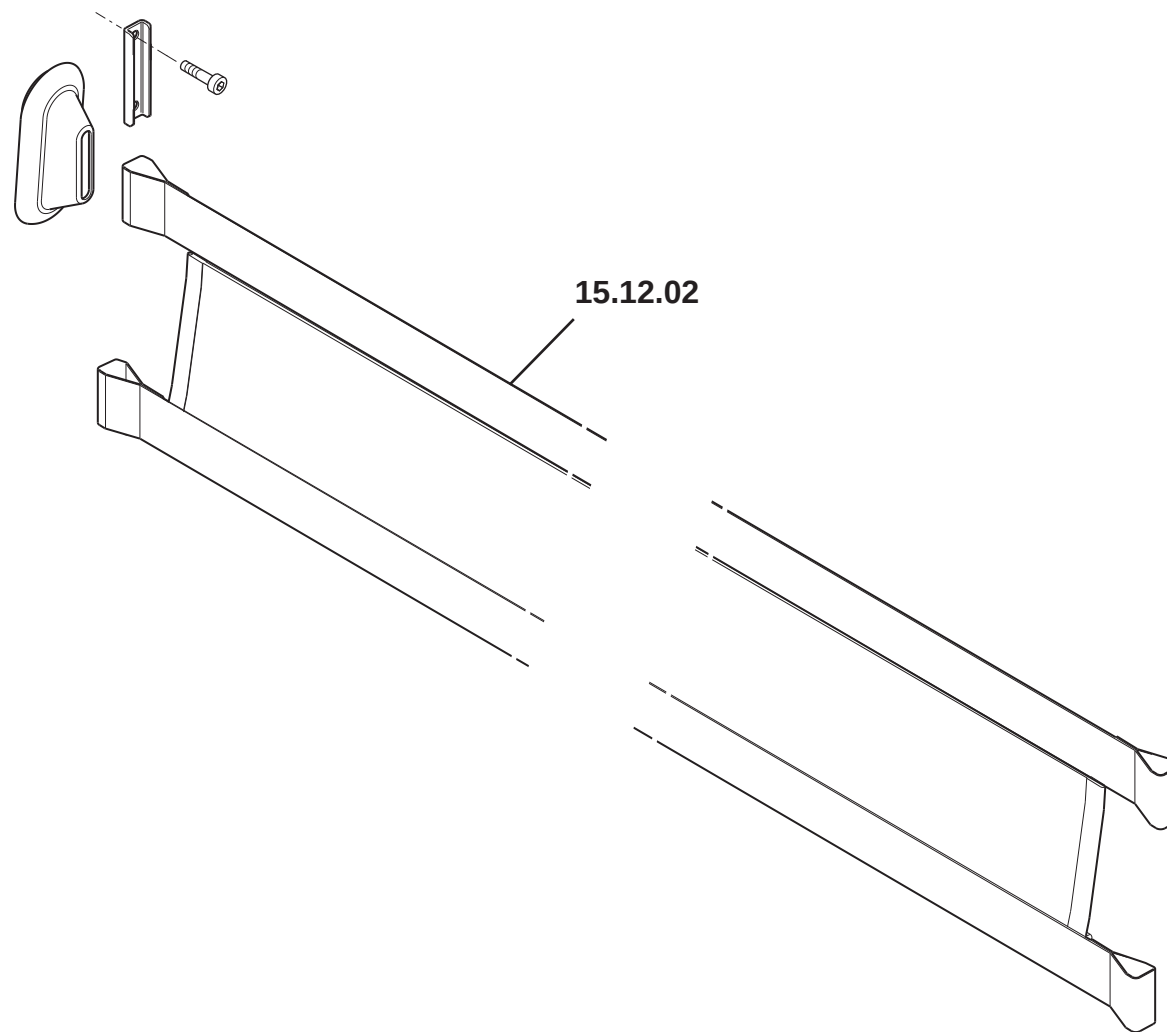


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 15.00 Interior Trim

Function Code: 15.11 Interior Trim & Stowage Provision

Operation Code	Description	Operation Type	Time	Derivative
15.11.01-01	Rear quarter trim panel, LH (as assembly)	r&r	0.6	
15.11.01-02	Rear quarter trim panel, LH (includes seperate trim)	Renew	0.7	
15.11.02-01	Rear quarter trim panel, RH (as assembly)	r&r	0.6	
15.11.02-02	Rear quarter trim panel, RH (includes seperate trim)	Renew	0.7	
15.11.06-01	Rear bulkhead window surround trim panel	r&r	0.2	2 + 0
15.11.06-02	Rear bulkhead window surround trim panel	Renew	0.2	2 + 0
15.11.07-01	Rear bulkhead window surround trim panel (includes sear r&r)	r&r	0.3	2 + 2
15.11.07-02	Rear bulkhead window surround trim panel (includes sear r&r)	Renew	0.3	2 + 2
15.11.11-02	Rear quarter trim access cover	Renew	0.1	
15.11.12-02	Seat belt rail/harness cover	Renew	0.2	



EVORA 400
15.12



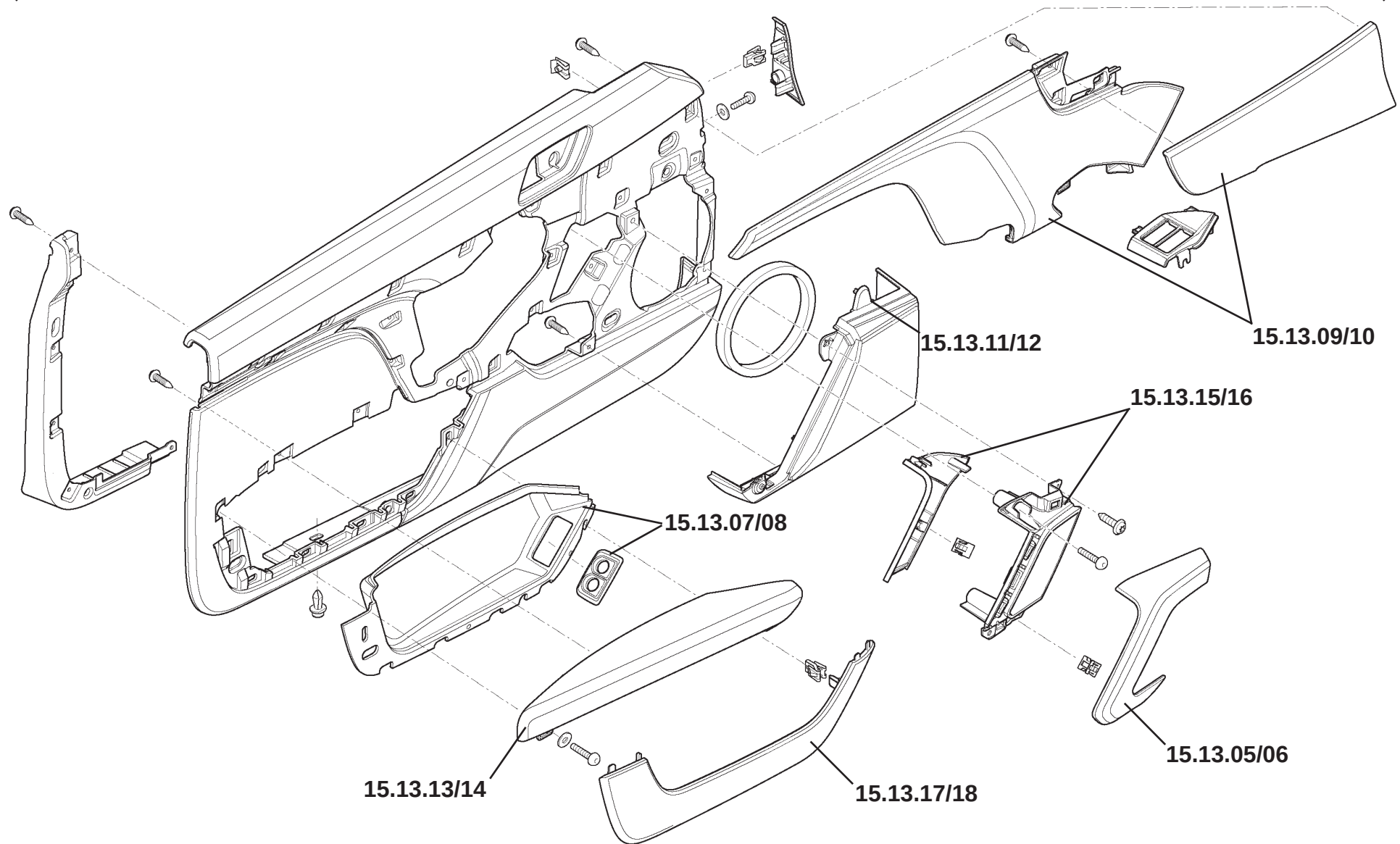
EVORA 400 LABOUR TIME SCHEDULE

Function Area: 15.00 Interior Trim

Function Code: 15.12 Interior Luggage Retention, Evora 2 Seater Vehicle

Operation Code	Description	Operation Type	Time	Derivative
15.12.01-01	Luggage retention belt	r&r	0.1	2 + 0
15.12.01-02	Luggage retention belt	Renew	0.2	2 + 0
15.12.02-01	Net assembly	r&r	0.1	2 + 0
15.12.02-02	Net assembly	Renew	0.2	2 + 0
15.12.03-01	Extrusion, luggage retention trim	r&r	0.1	2 + 0
15.12.03-02	Extrusion, luggage retention trim	Renew	0.2	2 + 0

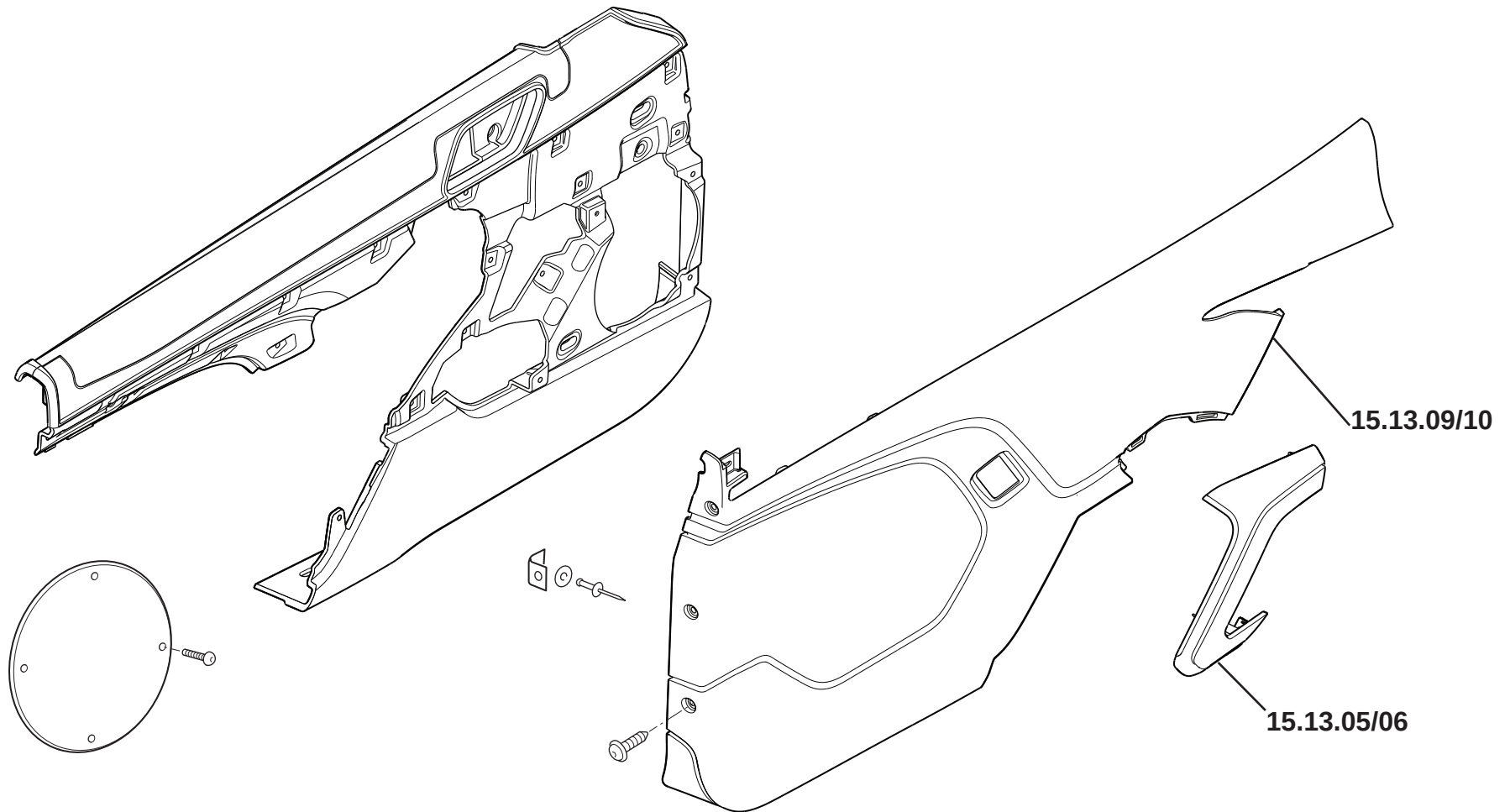
15.13.01/02



EVORA 400

15.13 page 1

Updated 2nd November 2015



GT excluding USA

EVORA 400

15.13 page 2

Updated 20th October 2020



EVORA 400 LABOUR TIME SCHEDULE

Function Area: 15.00 Interior Trim

Function Code: 15.13 Front Door Trims

Operation Code	Description	Operation Type	Time	Derivative
15.13.01-01	Door trim, RH (assembly)	r&r	0.3	
15.13.01-02	Door trim, RH (includes transfer of parts)	Renew	0.7	
15.13.02-01	Door trim, LH (assembly)	r&r	0.3	
15.13.02-02	Door trim, LH (includes transfer of parts)	Renew	0.7	
15.13.05-01	Cover, door pull handle, RH	r&r	0.1	
15.13.05-02	Cover, door pull handle, RH	Renew	0.1	
15.13.06-01	Cover, door pull handle, LH	r&r	0.1	
15.13.06-02	Cover, door pull handle, LH	Renew	0.1	
15.13.07-01	Trim, switch panel/door pocket liner, RH	r&r	0.2	
15.13.07-02	Trim, switch panel/door pocket liner, RH	Renew	0.2	
15.13.08-01	Trim, switch panel/door pocket liner, LH	r&r	0.2	
15.13.08-02	Trim, switch panel/door pocket liner, LH	Renew	0.2	
15.13.09-01	Insert, door trim, RH	r&r	0.4	
15.13.09-02	Insert, door trim, RH	Renew	0.4	
15.13.10-01	Insert, door trim, LH	r&r	0.4	
15.13.10-02	Insert, door trim, LH	Renew	0.4	
15.13.11-01	Speaker grille, RH	r&r	0.4	
15.13.11-02	Speaker grille, RH	Renew	0.4	
15.13.12-01	Speaker grille, LH	r&r	0.4	
15.13.12-02	Speaker grille, LH	Renew	0.4	
15.13.13-01	Armrest, RH	r&r	0.4	
15.13.13-02	Armrest, RH	Renew	0.4	

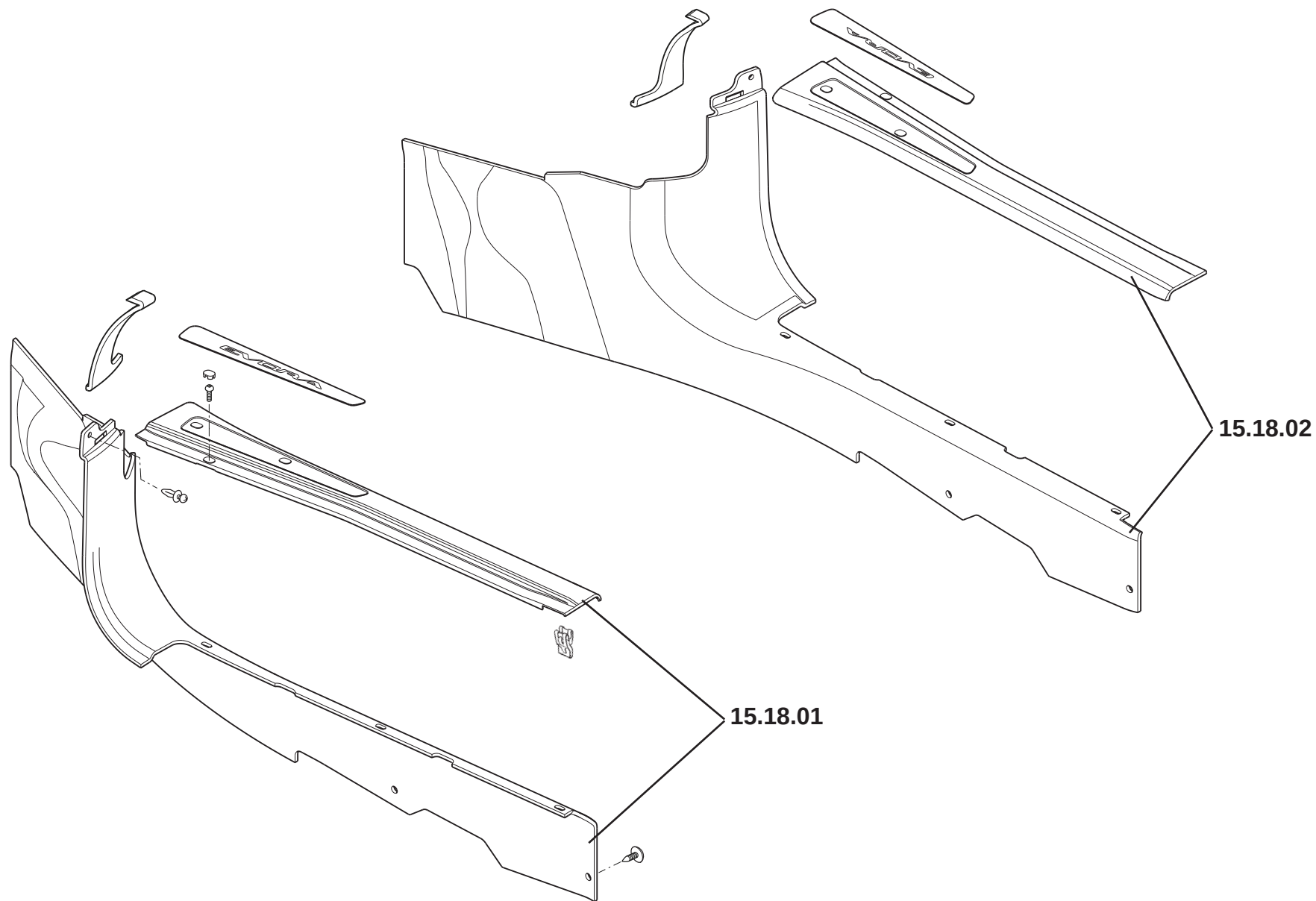


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 15.00 Interior Trim

Function Code: 15.13 Front Door Trims

Operation Code	Description	Operation Type	Time	Derivative
15.13.14-01	Armrest, LH	r&r	0.4	
15.13.14-02	Armrest, LH	Renew	0.4	
15.13.15-01	Door pull handle, RH	r&r	0.4	
15.13.15-02	Door pull handle, RH	Renew	0.4	
15.13.16-01	Door pull handle, LH	r&r	0.4	
15.13.16-02	Door pull handle, LH	Renew	0.4	
15.13.17-01	Cover, door pocket, RH	r&r	0.1	
15.13.17-02	Cover, door pocket, RH	Renew	0.1	
15.13.18-01	Cover, door pocket, LH	r&r	0.1	
15.13.18-02	Cover, door pocket, LH	r&r	0.1	



EVORA 400
15.18

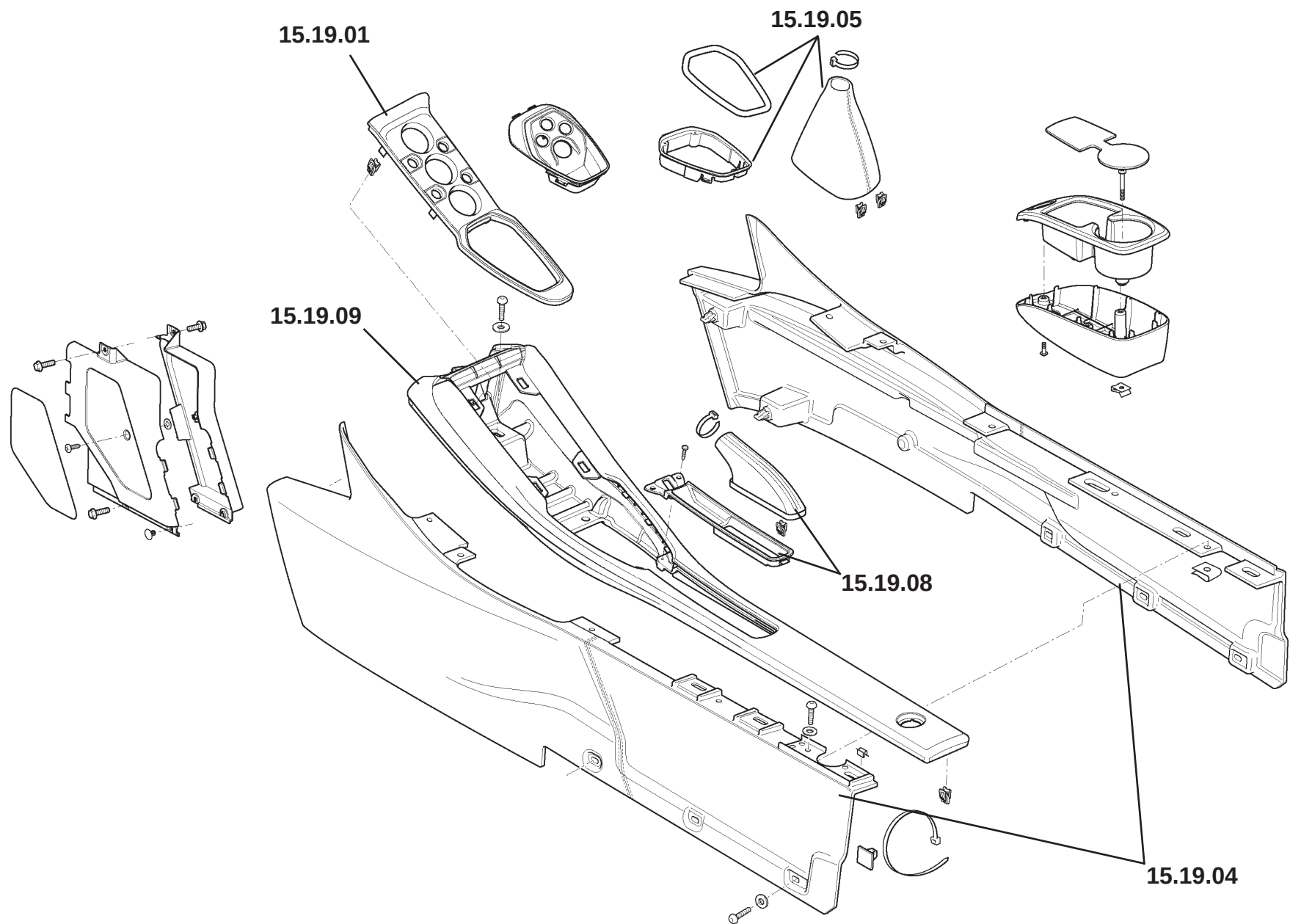


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 15.00 Interior Trim

Function Code: 15.18 Interior Trim, Chassis Trim Panels

Operation Code	Description	Operation Type	Time	Derivative
15.18.01-01	Sill trim panel, LH	r&r	0.4	
15.18.01-02	Sill trim panel, LH	Renew	0.4	
15.18.02-01	Sill trim panel, RH	r&r	0.4	
15.18.02-02	Sill trim panel, RH	Renew	0.4	
15.18.11-01	Kick plate panel, LH	r&r	0.3	
15.18.11-02	Kick plate panel, LH	Renew	0.3	
15.18.12-01	Kick plate panel, RH	r&r	0.3	
15.18.12-02	Kick plate panel, RH	Renew	0.3	
15.18.13-01	Insert, kick plate panel, LH	r&r	0.2	
15.18.13-02	Insert, kick plate panel, LH	Renew	0.2	
15.18.14-01	Insert, kick plate panel, RH	r&r	0.2	
15.18.14-02	Insert, kick plate panel, RH	Renew	0.2	



EVORA 400
15.19

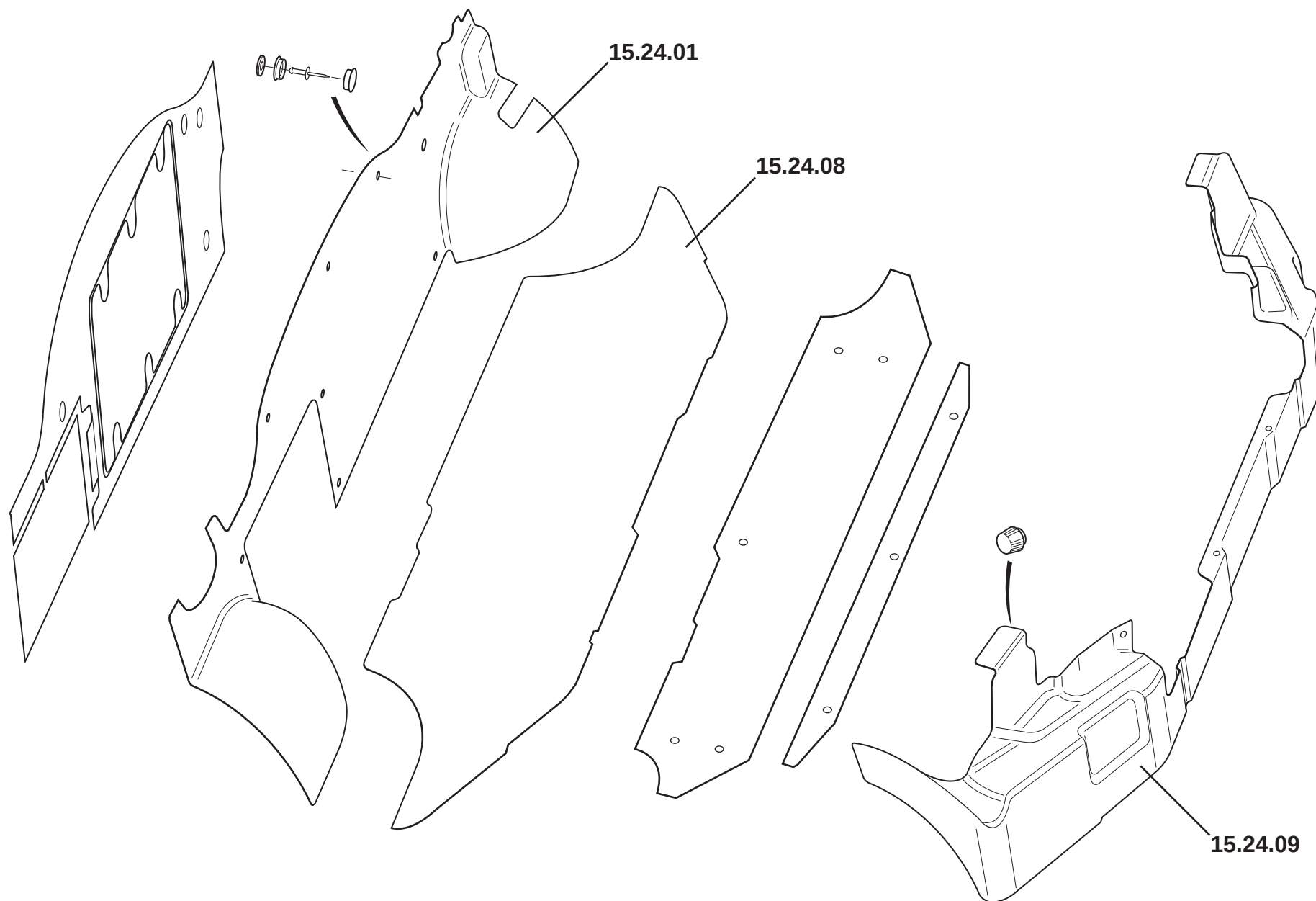


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 15.00 Interior Trim

Function Code: 15.19 Centre Tunnel Trim, Gear Lever Gaiters/Shrouds

Operation Code	Description	Operation Type	Time	Derivative
15.19.01-01	Shroud, gear lever/heater controls (heater controls not removed)	r&r	0.2	
15.19.01-02	Shroud, gear lever/heater controls (includes heater controls r&r)	Renew	0.3	
15.19.02-01	Gaiter, parking brake	r&r	0.2	
15.19.02-02	Gaiter, parking brake	Renew	0.2	
15.19.04-01	Shroud, gear lever/parking brake lever, lower (both halves)	r&r	1.2	
15.19.04-02	Shroud, gear lever/parking brake lever, lower (both halves)	Renew	1.2	
15.19.05-01	Gaiter, gear lever	r&r	0.3	
15.19.05-02	Gaiter, gear lever	Renew	0.3	
15.19.08-01	Shroud, parking brake	r&r	0.2	
15.19.08-02	Shroud, parking brake	Renew	0.2	
15.19.09-01	Shroud, gear lever/parking brake lever, upper	r&r	0.4	
15.19.09-02	Shroud, gear lever/parking brake lever, upper	Renew	0.4	



EVORA 400
15.24

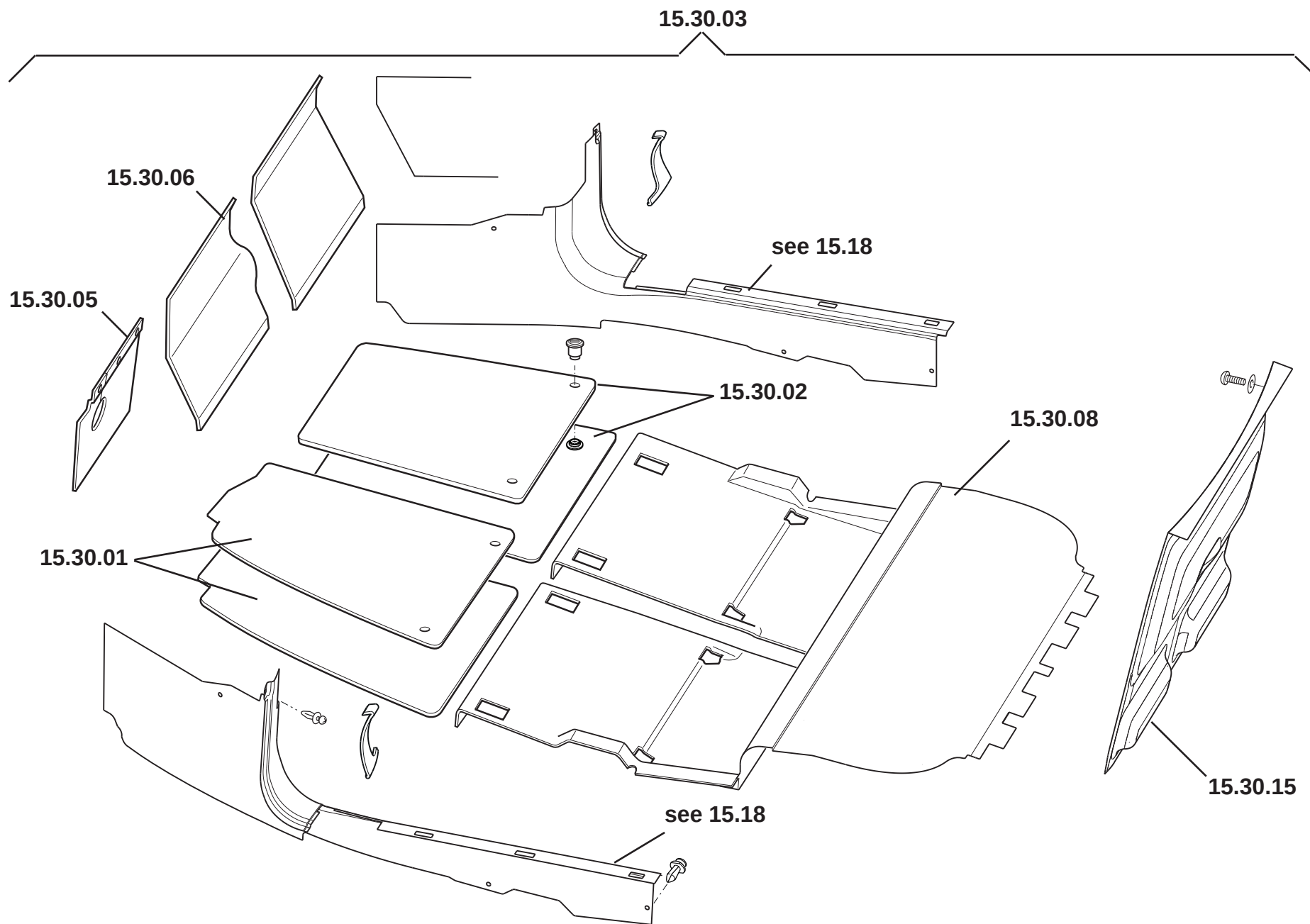


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 15.00 Interior Trim

Function Code: 15.24 Luggage Compartment Carpet

Operation Code	Description	Operation Type	Time	Derivative
15.24.01-01	Carpet, luggage compartment, front	r&r	0.1	
15.24.01-02	Carpet, luggage compartment, front	Renew	0.2	
15.24.08-01	Carpet, luggage compartment, floor	r&r	0.1	
15.24.08-02	Carpet, luggage compartment, floor	Renew	0.2	
15.24.09-01	Carpet, luggage compartment, rear transom	r&r	0.1	
15.24.09-02	Carpet, luggage compartment, rear transom	Renew	0.2	



EVORA 400
15.30

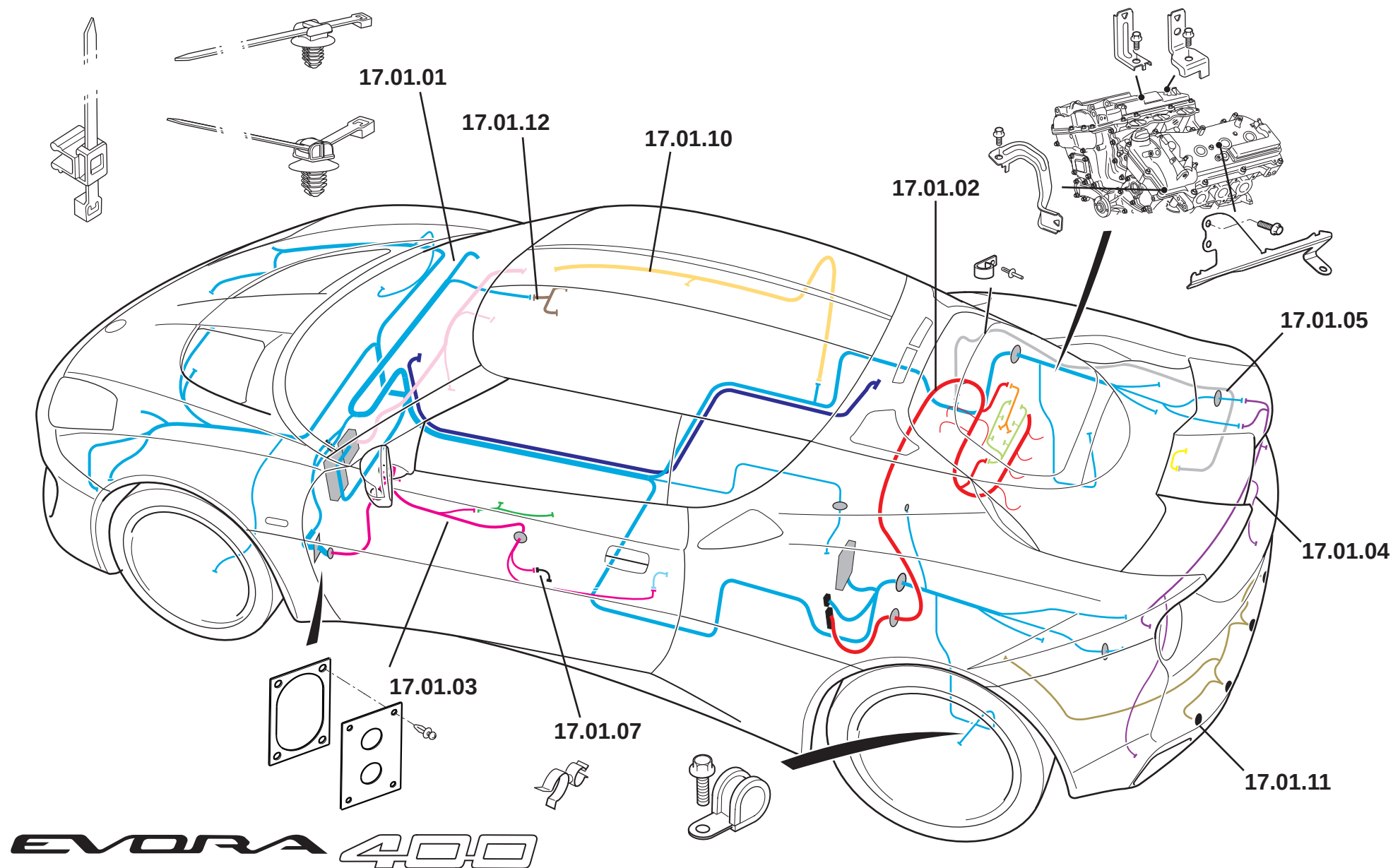


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 15.00 Interior Trim

Function Code: 15.30 Carpeting & Mats

Operation Code	Description	Operation Type	Time	Derivative
15.30.01-01	Floor mat, LHF	Paint	0.1	
15.30.01-02	Floor mat, LHF	Renew	0.2	
15.30.02-01	Floor mat, RHF	r&r	0.1	
15.30.02-02	Floor mat, RHF	Renew	0.2	
15.30.03-01	Carpet set (includes seat/trim r&r as required)	r&r	1.8	
15.30.03-02	Carpet set (includes seat/trim r&r as required)	Renew	1.8	
15.30.05-01	Carpet, toe board, LH	r&r	0.1	
15.30.05-02	Carpet, toe board, LH	Renew	0.2	
15.30.06-01	Carpet, toe board, RH	r&r	0.1	
15.30.06-02	Carpet, toe board, RH	Renew	0.2	
15.30.08-01	Carpet, rear	r&r	1.2	
15.30.08-02	Carpet, rear	Renew	1.2	
15.30.15-01	Carpet, rear bulkhead, upper	r&r	0.1	2 + 0
15.30.15-02	Carpet, rear bulkhead, upper	Renew	0.2	2 + 0



EVORA 400

17.01

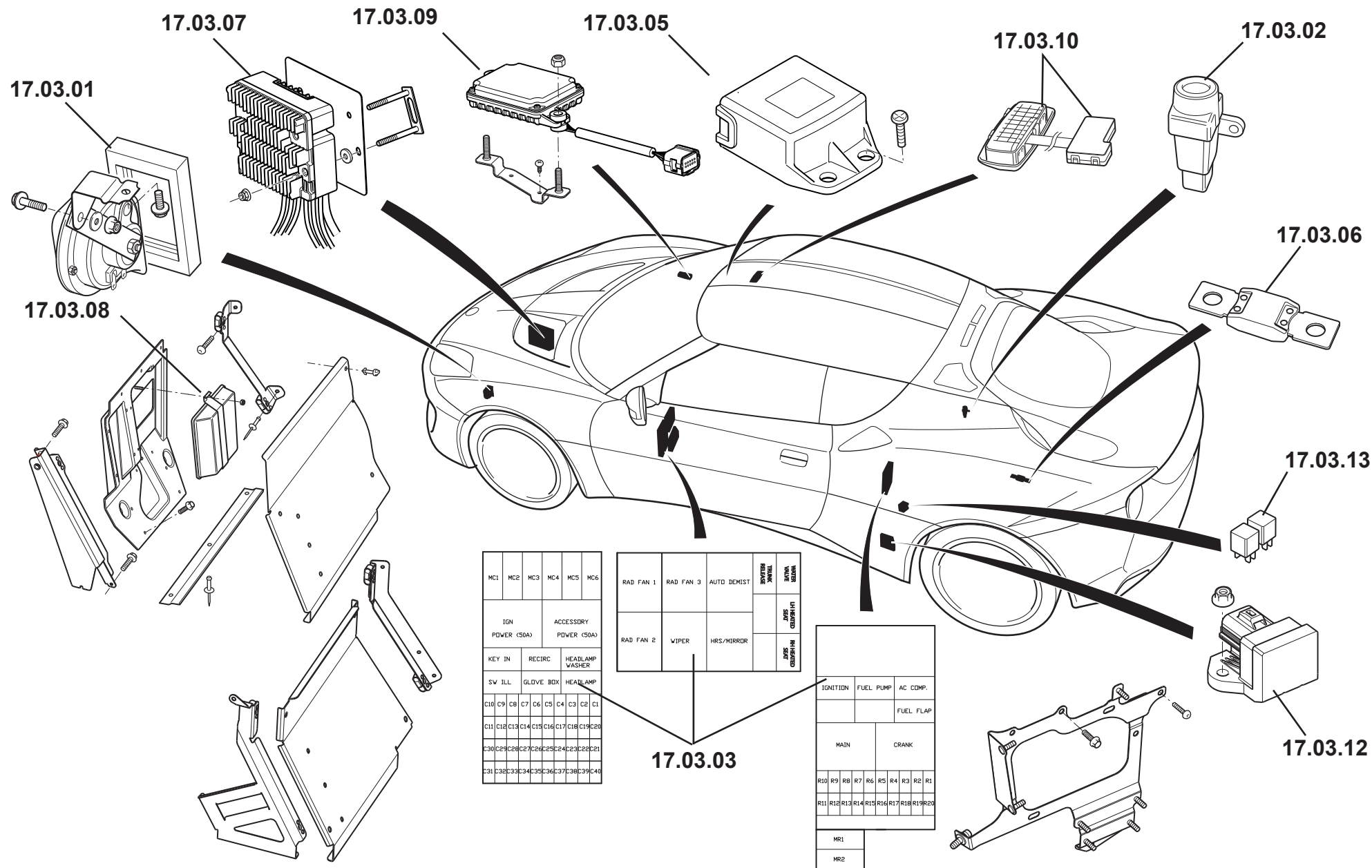


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 17.00 Electrical

Function Code: 17.01 Harnesses & Leads

Operation Code	Description	Operation Type	Time	Derivative
17.01.01-01	Harness, main/CAN link (remake connection + access time)	General	0.1	
17.01.01-02	Harness, main/CAN link	Renew	16.5	
17.01.02-01	Harness, engine (remake connection + access time)	General	0.1	
17.01.02-02	Harness, engine	Renew	10.0	
17.01.03-01	Harness, door (remake connection + access time)	General	0.1	
17.01.03-02	Harness, door	Renew	1.5	
17.01.04-01	Harness, rear (remake connection + access time)	General	0.1	
17.01.04-02	Harness, rear	Renew	0.5	
17.01.05-01	Harness, tailgate (remake connection + access time)	General	0.1	
17.01.05-02	Harness, tailgate (includes tailgate glass r&r)	Renew	3.0	
17.01.07-01	Harness, electric window motor (remake connection + access time)	General	0.1	
17.01.07-02	Harness, electric window motor (one side)	Renew	1.0	
17.01.10-01	Harness, roof (remake connection + access time)	General	0.1	
17.01.10-02	Harness, roof	Renew	2.0	
17.01.11-01	Harness, TPMS & parking aid ECU (remake connection + access time)	General	0.1	
17.01.11-02	Harness, TPMS & parking aid ECU	Renew	1.0	
17.01.12-01	Harness, cruise control switches (remake connection + access time)	General	0.1	
17.01.12-02	Harness, cruise control switches	Renew	0.7	
17.01.13-01	Harness, radio (remake connection + access time)	General	0.1	
17.01.13-02	Harness, radio	Renew	3.2	
17.01.14-01	Harness, sub woofer (remake connection + access time)	General	0.1	
17.01.14-02	Harness, sub woofer	Renew	0.7	
17.01.99-99	Please claim relevant trim time r&r ontop of remake connection			



EVORA 400

17.03



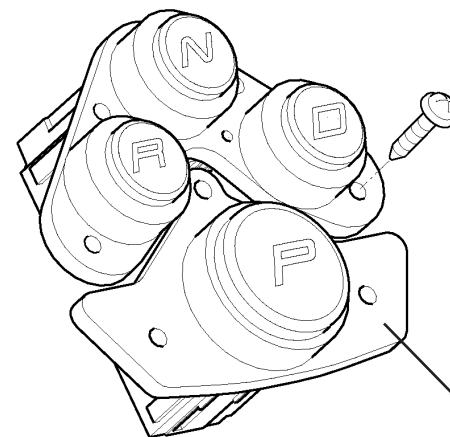
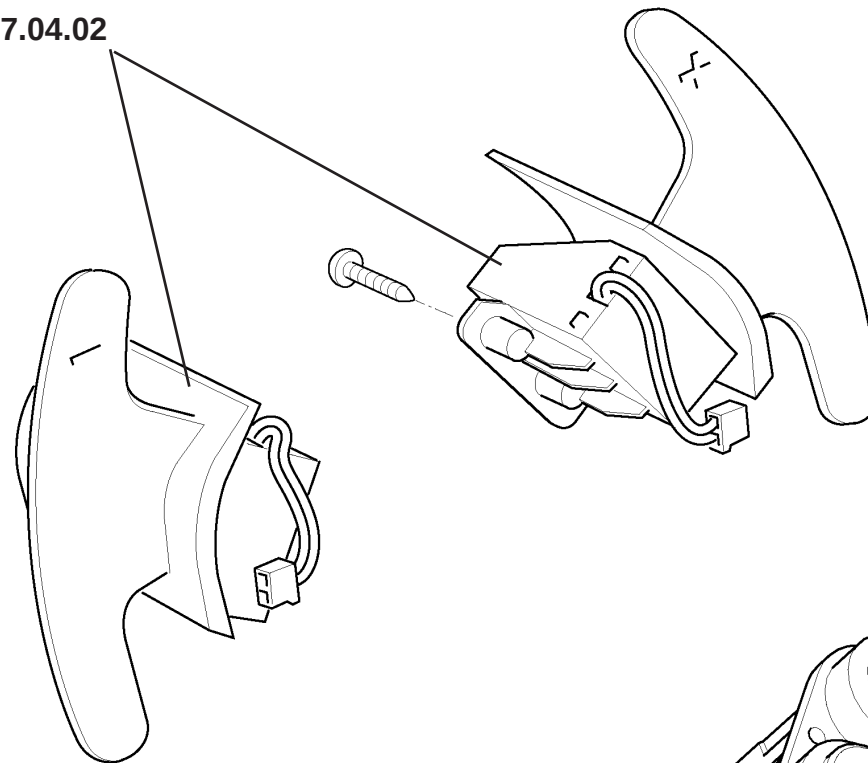
EVORA 400 LABOUR TIME SCHEDULE

Function Area: 17.00 Electrical

Function Code: 17.03 Horn, Inertia Switch, Modules, Fuses & Relays

Operation Code	Description	Operation Type	Time	Derivative
17.03.01-01	Horn assembly	r&r	0.3	
17.03.01-02	Horn assembly (pair as supplied)	Renew	0.4	
17.03.02-01	Inertia switch	r&r	0.2	
17.03.02-02	Inertia switch	Renew	0.2	
17.03.03-01	Fuse & relay (any) (remake connection)	General	0.2	
17.03.03-02	Fuse & relay (any) (one or all)	Renew	0.2	
17.03.05-01	Module, door locking	r&r	0.2	
17.03.05-02	Module, door locking	Renew	0.2	
17.03.06-02	Mega fuse	Renew	0.3	
17.03.07-01	Module, fan controller (Includes clam r&r)	r&r	2.7	
17.03.07-02	Module, fan controller (Includes clam r&r)	Renew	2.7	
17.03.08-01	Module, intergrated control	r&r	0.3	
17.03.08-02	Module, intergrated control	Renew	0.3	
17.03.09-01	Module, TPMS	r&r	0.2	
17.03.09-02	Module, TPMS	Renew	0.2	
17.03.10-01	Homelink kit	r&r	1.4	
17.03.10-02	Homelink kit	Renew	1.4	
17.03.12-01	Control assembly, fuel pump	r&r	1.0	
17.03.12-02	Control assembly, fuel pump	Renew	1.0	
17.03.13-01	Relay, immobiliser	r&r	1.0	
17.03.13-02	Relay, immobiliser	Renew	1.0	

17.04.02



17.04.01

EVORA 400
17.04

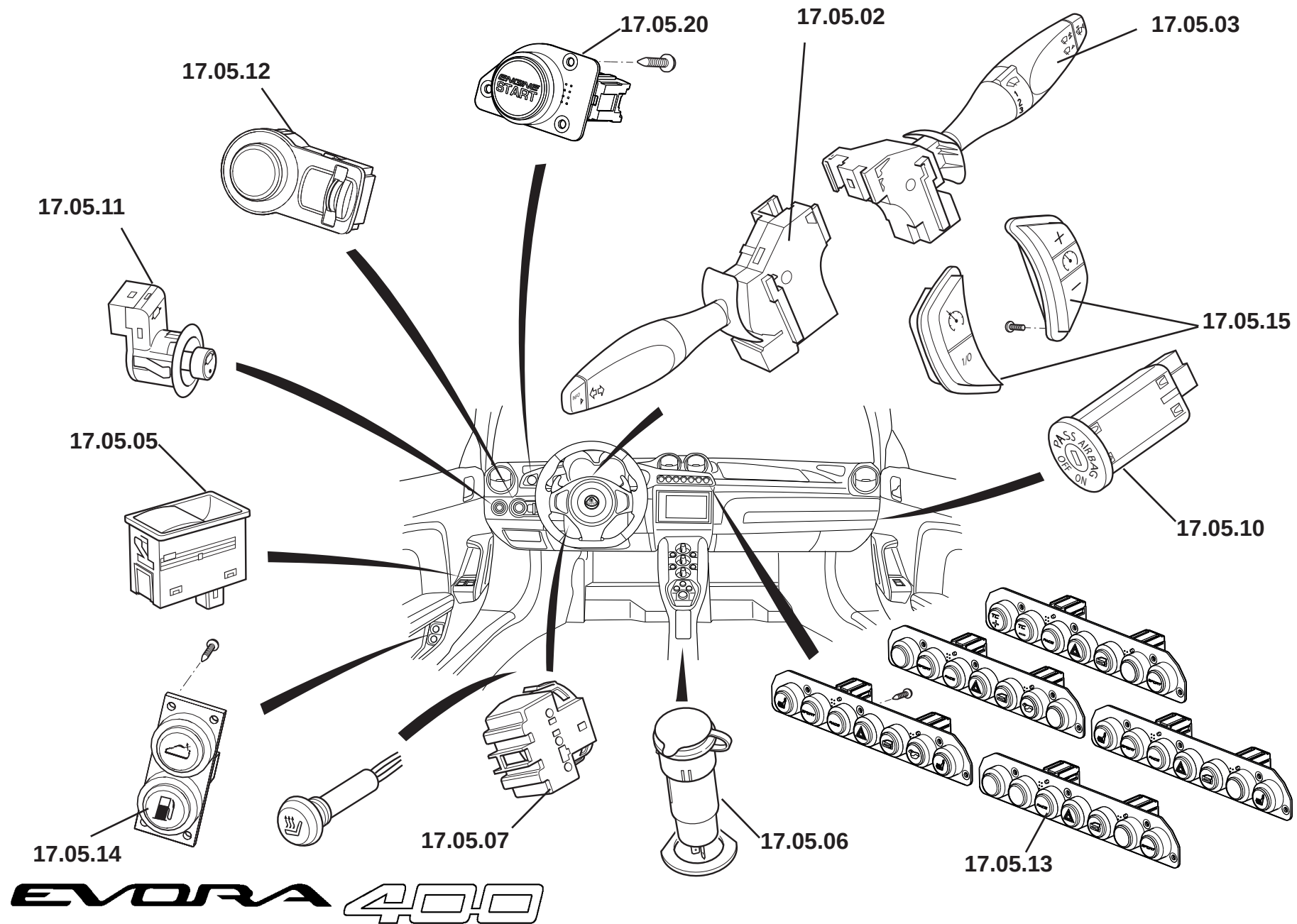


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 17.00 Electrical

Function Code: 17.04 Paddle Shift Controls & Switches

Operation Code	Description	Operation Type	Time	Derivative
17.04.01-01	Switch panel, automatic transmission control	r&r	0.2	Auto. transmission
17.04.01-02	Switch panel, automatic transmission control	Renew	0.2	Auto. transmission
17.04.02-01	Switch paddle, transmission shift (one or both)	r&r	0.8	Auto. transmission
17.04.02-02	Switch paddle, transmission shift (one or both)	Renew	0.8	Auto. transmission



EVORA 400
17.05

Updated 1st December 2016

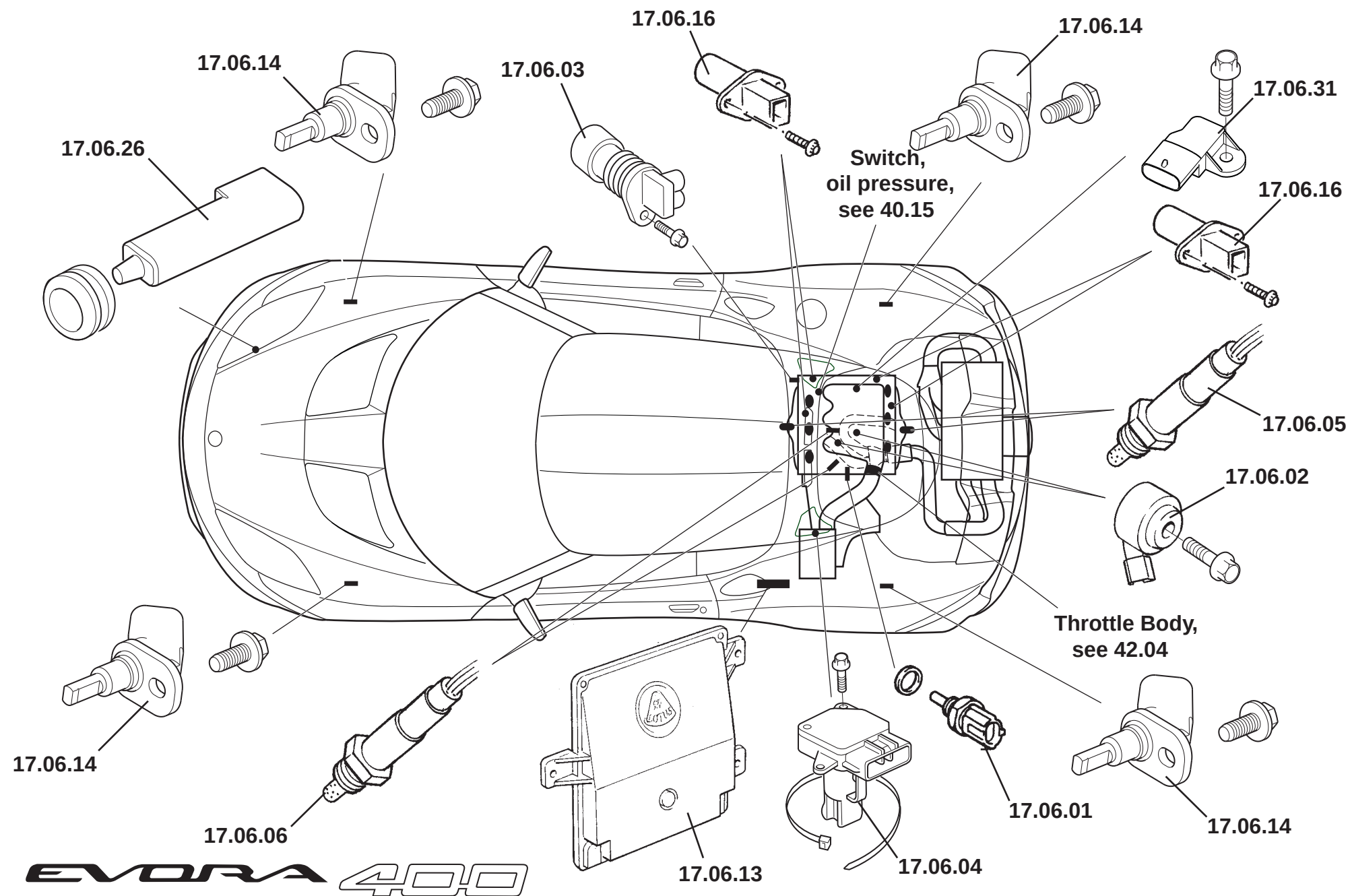


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 17.00 Electrical

Function Code: 17.05 Interior Switches, Auxiliary Power Socket

Operation Code	Description	Operation Type	Time	Derivative
17.05.02-01	Switch, indicators/dipswitch	r&r	0.4	
17.05.02-02	Switch, indicators/dipswitch	Renew	0.4	
17.05.03-01	Switch, wash/wipe	r&r	0.4	
17.05.03-02	Switch, wash/wipe	Renew	0.4	
17.05.05-01	Switch, electric window	r&r	0.1	
17.05.05-02	Switch, electric window	Renew	0.2	
17.05.06-01	Auxillary power socket	r&r	0.1	
17.05.06-02	Auxillary power socket	Renew	0.2	
17.05.07-01	Ignition switch	r&r	0.4	
17.05.07-02	Ignition switch	Renew	0.4	
17.05.10-01	Switch, airbag defeat	r&r	0.2	
17.05.10-02	Switch, airbag defeat	Renew	0.2	
17.05.11-01	Switch, door mirror control	r&r	0.1	
17.05.11-02	Switch, door mirror control	Renew	0.2	
17.05.12-01	Switch panel, lighting	r&r	0.2	
17.05.12-02	Switch panel, lighting	Renew	0.2	
17.05.13-01	Switch panel, fascia	r&r	0.2	
17.05.13-02	Switch panel, fascia	Renew	0.2	
17.05.14-01	Switch panel, door	r&r	0.2	
17.05.14-02	Switch panel, door	Renew	0.2	
17.05.15-01	Switch, cruise control (one or both)	r&r	0.8	
17.05.15-02	Switch, cruise control (one or both)	Renew	0.8	
17.05.20-01	Switch, engine start	r&r	0.5	
17.05.20-02	Switch, engine start	Renew	0.5	



17.06

Updated 1st August 2016

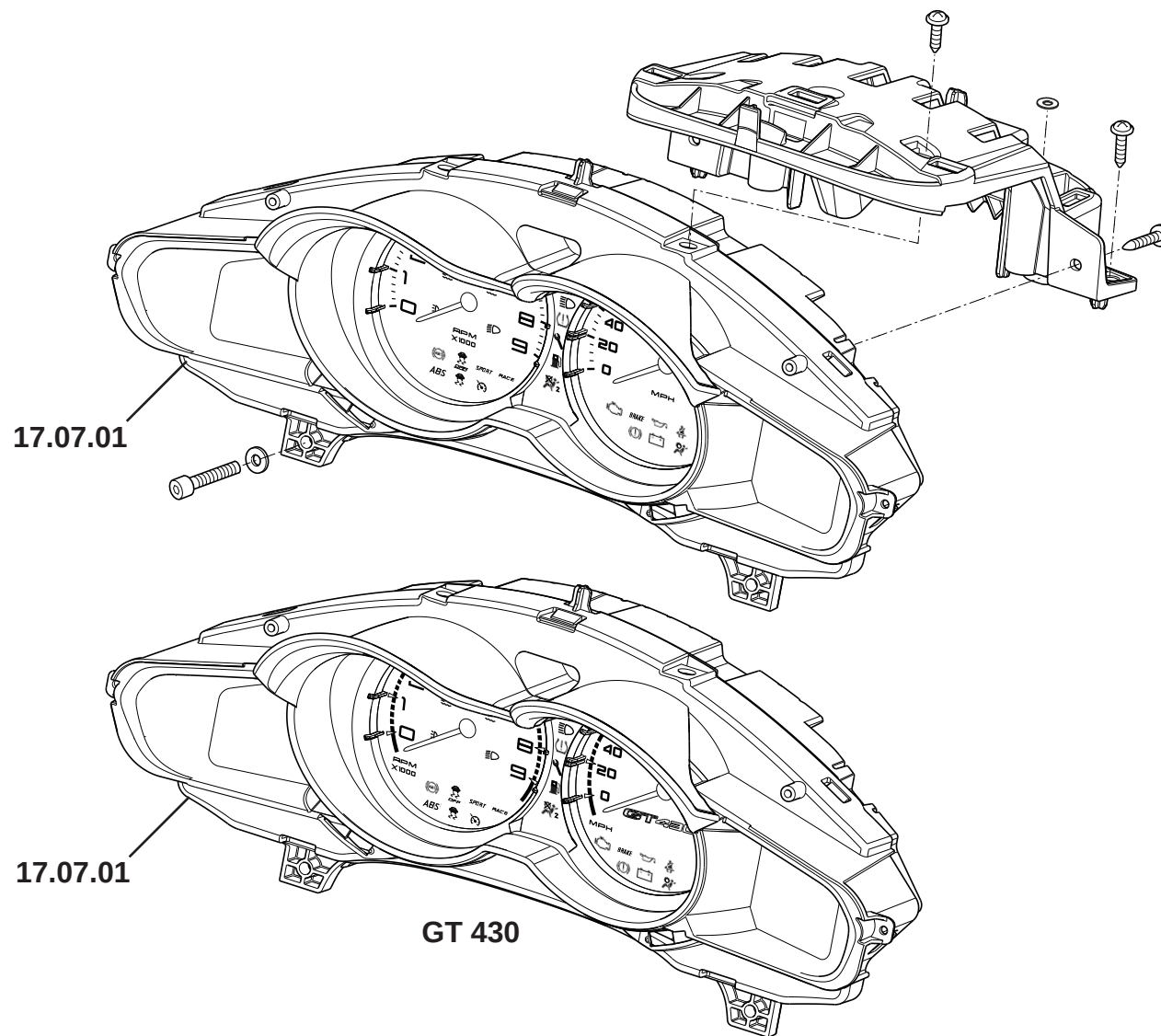


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 17.00 Electrical

Function Code: 17.06 Engine Management & Sensors

Operation Code	Description	Operation Type	Time	Derivative
17.06.01-01	Sensor, engine coolant temperature	r&r	0.8	
17.06.01-02	Sensor, engine coolant temperature	Renew	0.8	
17.06.02-01	Sensor, knock control (one or both)	r&r	2.4	
17.06.02-02	Sensor, knock control (one or both)	Renew	2.4	
17.06.03-01	Sensor, crankshaft position	r&r	2.6	
17.06.03-02	Sensor, crankshaft position	Renew	2.6	
17.06.04-01	Meter, air intake flow	r&r	0.1	
17.06.04-02	Meter, air intake flow	Renew	0.2	
17.06.05-01	Oxygen sensor, pre-cat (one)	r&r	0.5	
17.06.05-02	Oxygen sensor, pre-cat (one)	Renew	0.5	
17.06.06-01	Oxygen sensor, post-cat (one or both)	r&r	0.6	
17.06.06-02	Oxygen sensor, post-cat (one or both)	Renew	0.6	
17.06.13-01	Electronic Control Module (ECM)	r&r	0.7	
17.06.13-02	Electronic Control Module (ECM)	Renew	0.8	
17.06.14-01	Sensor, wheel speed (one)	r&r	0.3	
17.06.14-02	Sensor, wheel speed (one)	Renew	0.3	
17.06.16-01	Camshaft position sensor, (one or more),(RHR only add 45052101)	r&r	0.1	
17.06.16-02	Camshaft position sensor, (one or more),(RHR only add 45052101)	Renew	0.2	
17.06.21-00	Check/reset fault codes and/or MIL light + diagnostic print	Test/reset	0.2	
17.06.26-01	Sensor, ambient air temperature	r&r	0.4	
17.06.26-02	Sensor, ambient air temperature	Renew	0.4	
17.06.27-00	Download new ECM program with Tech Centre	Test/reset	0.3	
17.06.29-00	Download new ECM & TCU programs with tech centre	Test/reset	0.4	
17.06.31-01	Sensor, boost temp pressure	r&r	0.2	
17.06.31-02	Sensor, boost temp pressure	Renew	0.2	



EVORA 400
17.07

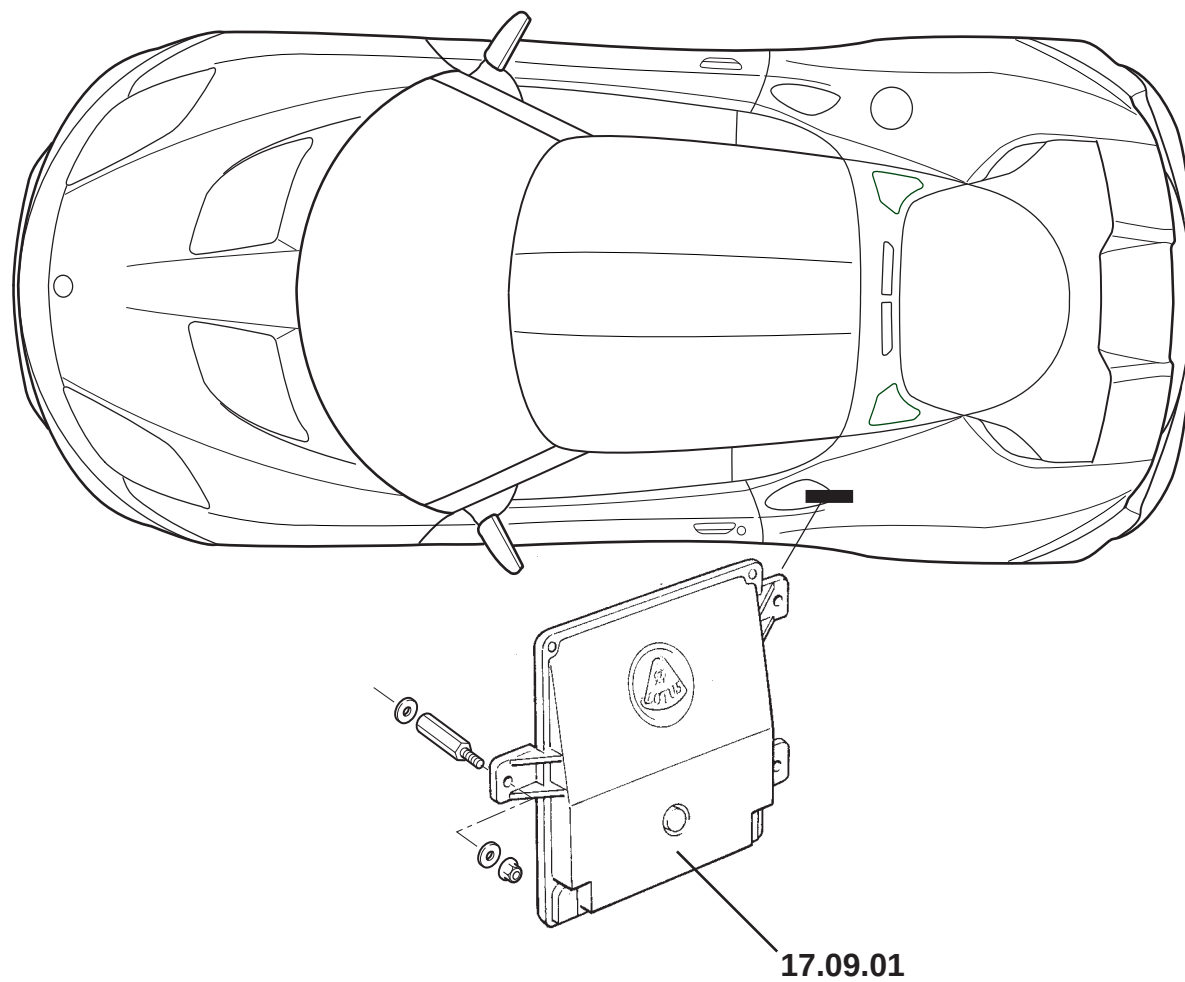


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 17.00 Electrical

Function Code: 17.07 Instruments, Tell Tales, & Displays

Operation Code	Description	Operation Type	Time	Derivative
17.07.01-01	Instrument pack	r&r	0.8	
17.07.01-02	Instrument pack	Renew	0.8	



EVORA 400
17.09

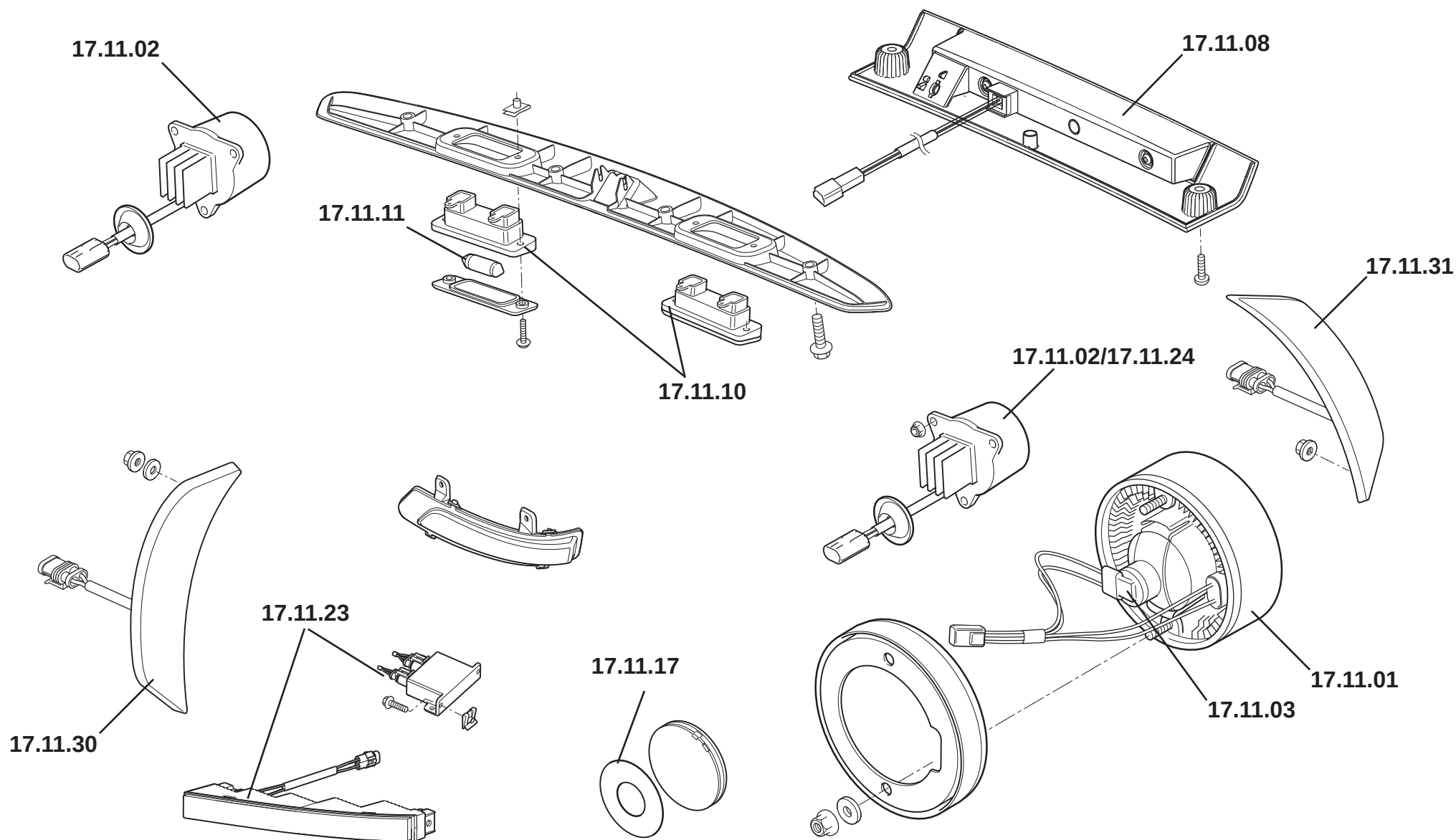


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 17.00 Electrical

Function Code: 17.09 Transmission Function Code: Management & Sensors

Operation Code	Description	Operation Type	Time	Derivative
17.09.01-01	ECU, transmission	r&r	0.7	Auto. transmission
17.09.01-02	ECU, transmission	Renew	0.8	Auto. transmission



EVORA 400
17.11

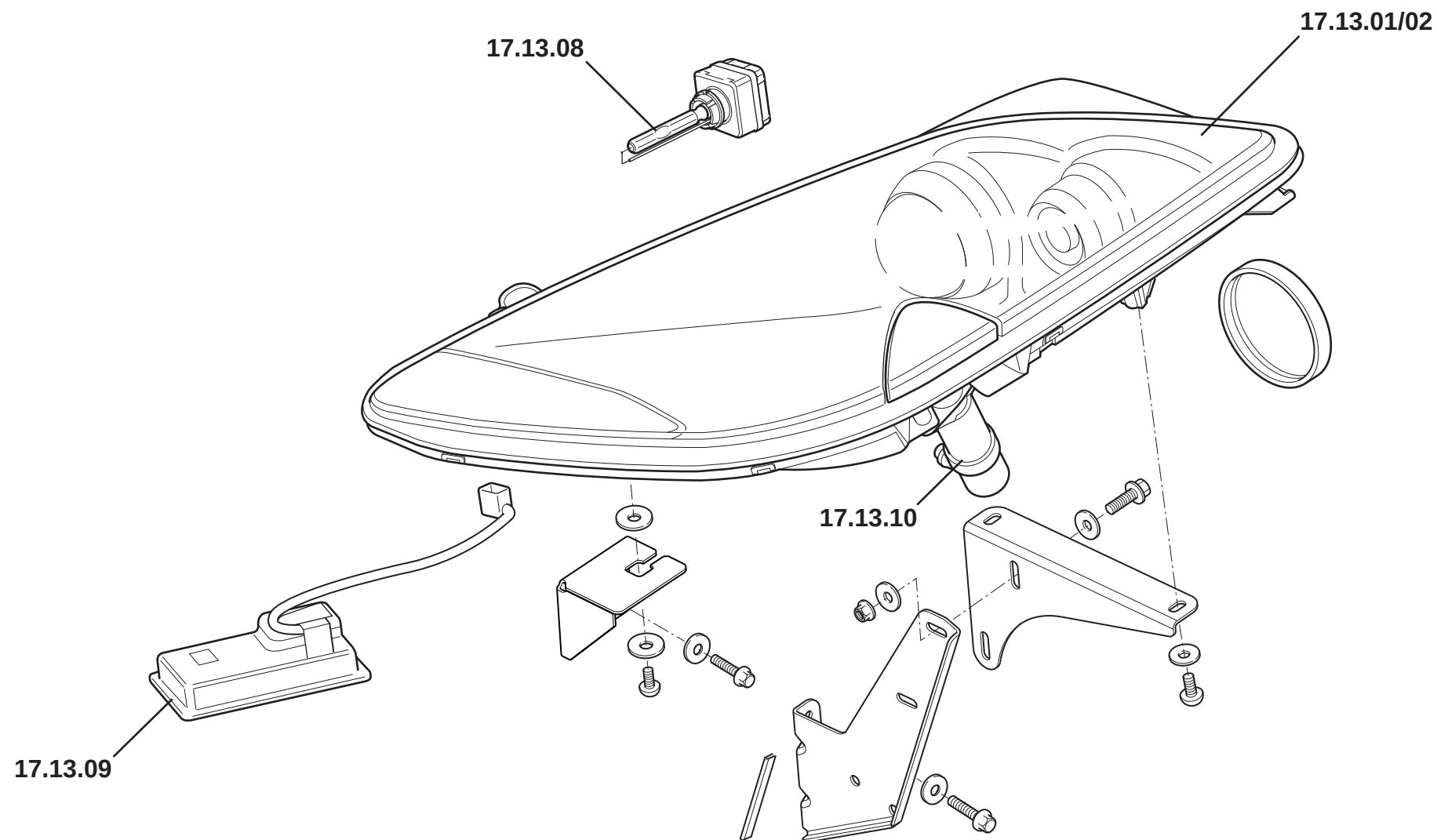


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 17.00 Electrical

Function Code: 17.11 Exterior Lamps, Function Code: Except Headlamps

Operation Code	Description	Operation Type	Time	Derivative
17.11.01-01	Lamp, turn/stop/tail (one)	r&r	0.2	
17.11.01-02	Lamp, turn/stop/tail (one)	Renew	0.2	
17.11.02-01	Lamp, fog or reverse (one or both) - outer mounted	r&r	0.4	
17.11.02-02	Lamp, fog or reverse (one or both) - outer mounted	Renew	0.4	
17.11.03-02	Bulb, turn (one)	Renew	0.1	
17.11.08-01	Lamp, CHMSL	r&r	0.3	
17.11.08-02	Lamp, CHMSL	Renew	0.3	
17.11.10-01	Lamp, License plate (one or both)	r&r	0.1	
17.11.10-02	Lamp, License plate (one or both)	Renew	0.2	
17.11.11-02	Bulb, License plate (one or both)	Renew	0.2	
17.11.17-01	Lamp, side repeater (one)	r&r	0.3	
17.11.17-02	Lamp, side repeater (one)	Renew	0.3	
17.11.21-02	Reflector, door (one)	Renew	0.2	
17.11.22-02	Bezel, tail lamp (one)	Renew	0.2	
17.11.23-01	Lamp, DRL (one or both, includes bumper r&r)	r&r	1.9	
17.11.23-02	Lamp, DRL (one or both, includes bumper r&r)	Renew	1.9	
17.11.24-01	Lamp, fog or reverse (one or both, incl. bumper r&r) - inner mounted	r&r	1.5	
17.11.24-02	Lamp, fog or reverse (one or both, incl. bumper r&r) - inner mounted	Renew	1.5	
17.11.30-02	Lamp, front side marker/reflector (one)	Renew	0.3	
17.11.31-02	Lamp, rear side marker/reflector (one)	Renew	0.3	



EVORA 400
17.13

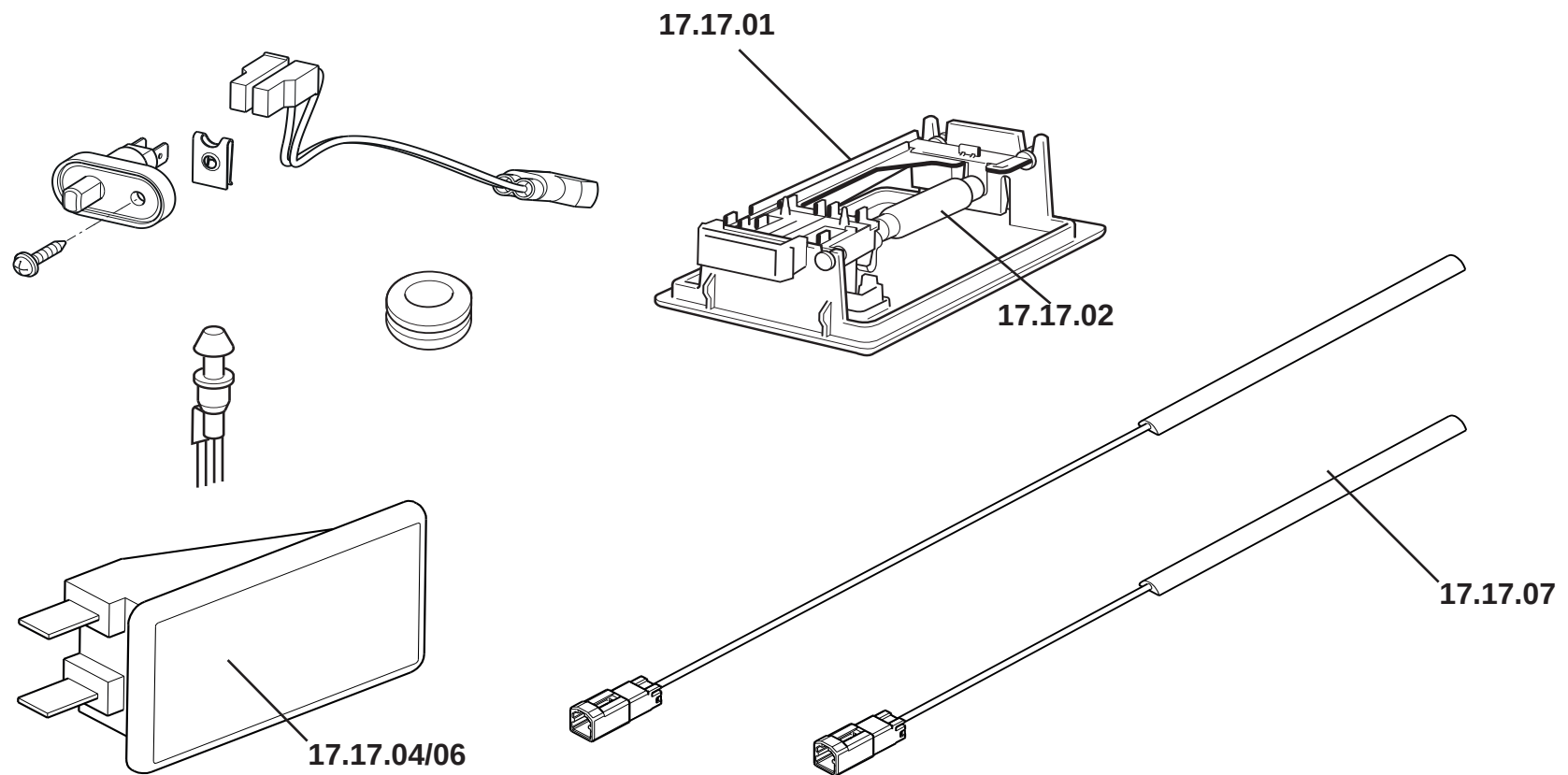


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 17.00 Electrical

Function Code: 17.13 Headlamps

Operation Code	Description	Operation Type	Time	Derivative
17.13.01-00	Headlamp aim, LH	Adjust	0.2	
17.13.01-01	Headlamp assembly, LH (includes headlamp aim)	r&r	0.7	
17.13.01-02	Headlamp assembly, LH (includes headlamp aim)	Renew	0.7	
17.13.02-00	Headlamp aim, RH	Adjust	0.2	
17.13.02-01	Headlamp assembly, RH (includes headlamp aim)	r&r	0.7	
17.13.02-02	Headlamp assembly, RH (includes headlamp aim)	Renew	0.7	
17.13.08-02	Burner unit (one side)	Renew	0.2	
17.13.09-01	Ballast unit (one side)	r&r	0.5	
17.13.09-02	Ballast unit (one side)	Renew	0.5	
17.13.10-01	Washer unit (one side)	r&r	0.5	
17.13.10-02	Washer unit (one side)	Renew	0.5	



EVORA 400
17.17

Updated 20th October 2020

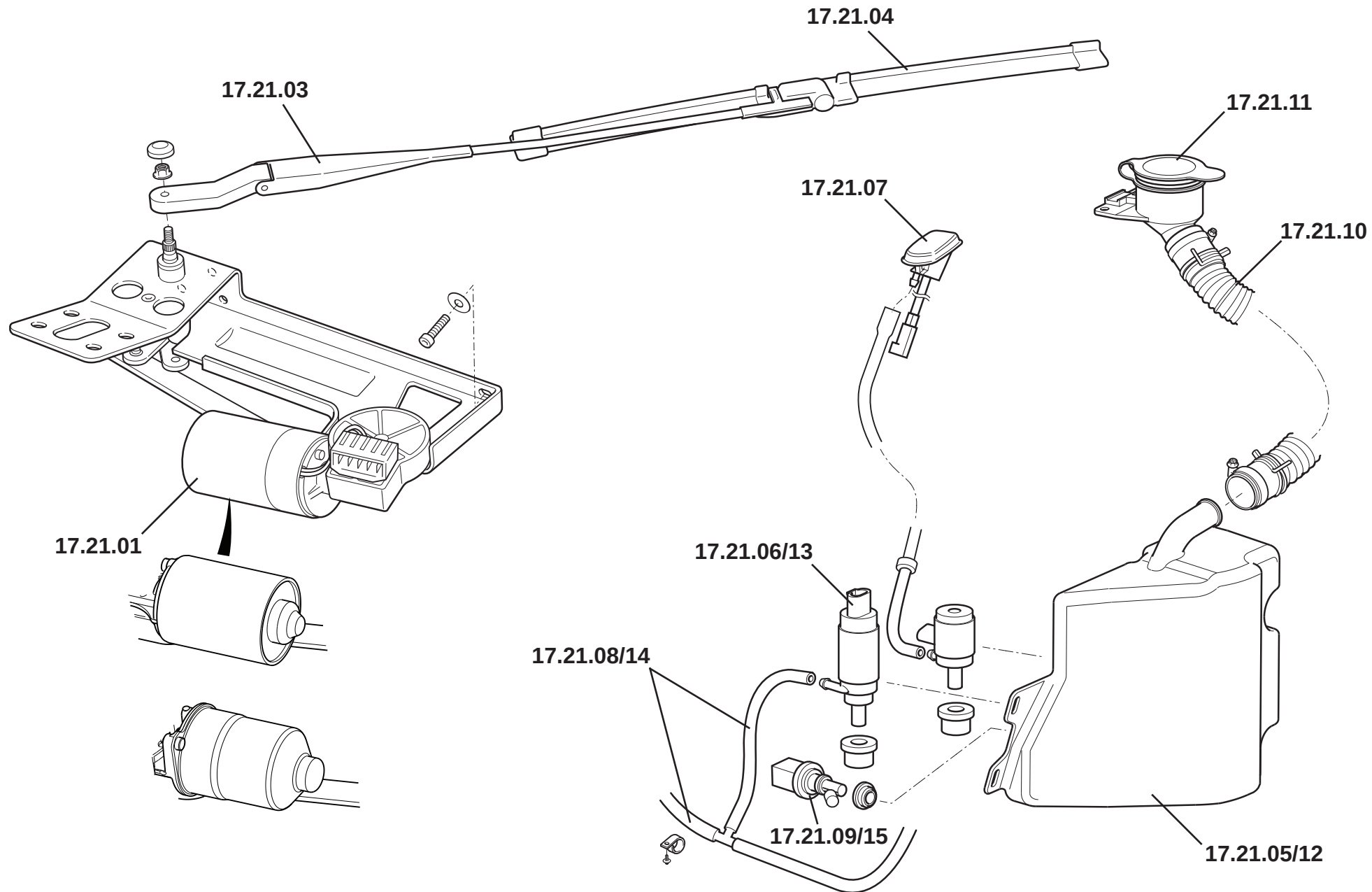


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 17.00 Electrical

Function Code: 17.17 Interior Lamps

Operation Code	Description	Operation Type	Time	Derivative
17.17.01-01	Interior lamp	r&r	0.1	
17.17.01-02	Interior lamp	Renew	0.1	
17.17.02-02	Bulb, interior lamp	Renew	0.1	
17.17.04-01	Lamp, glovebox	r&r	0.1	
17.17.04-02	Lamp, glovebox	Renew	0.1	
17.17.06-01	Lamp, luggage compartment	r&r	0.1	
17.17.06-02	Lamp, luggage compartment	Renew	0.1	
17.17.07-01	Puddle lamp (one)	r&r	0.4	
17.17.07-02	Puddle lamp (one)	Renew	0.4	



EVORA 400
17.21

Updated 3rd May 2016

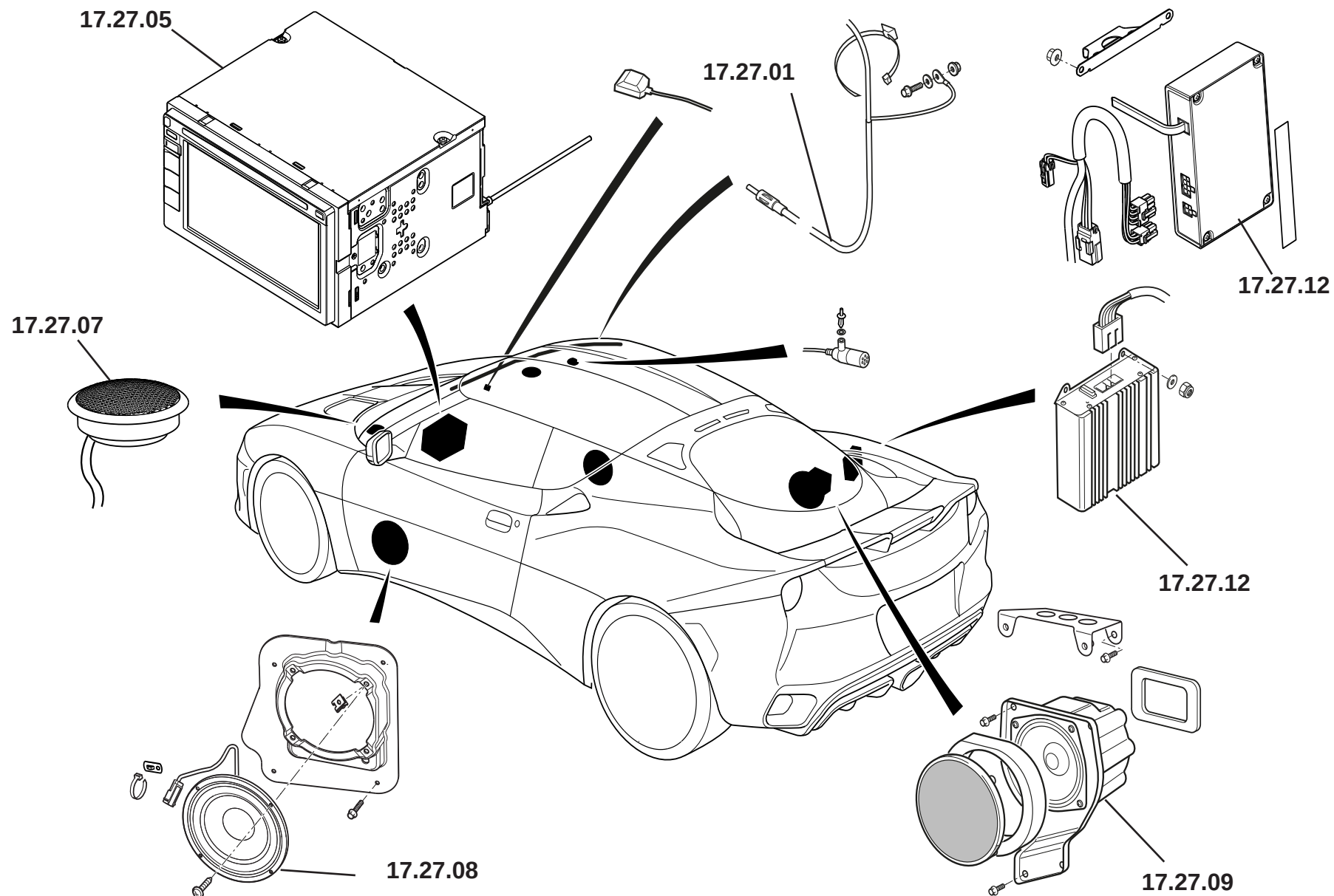


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 17.00 Electrical

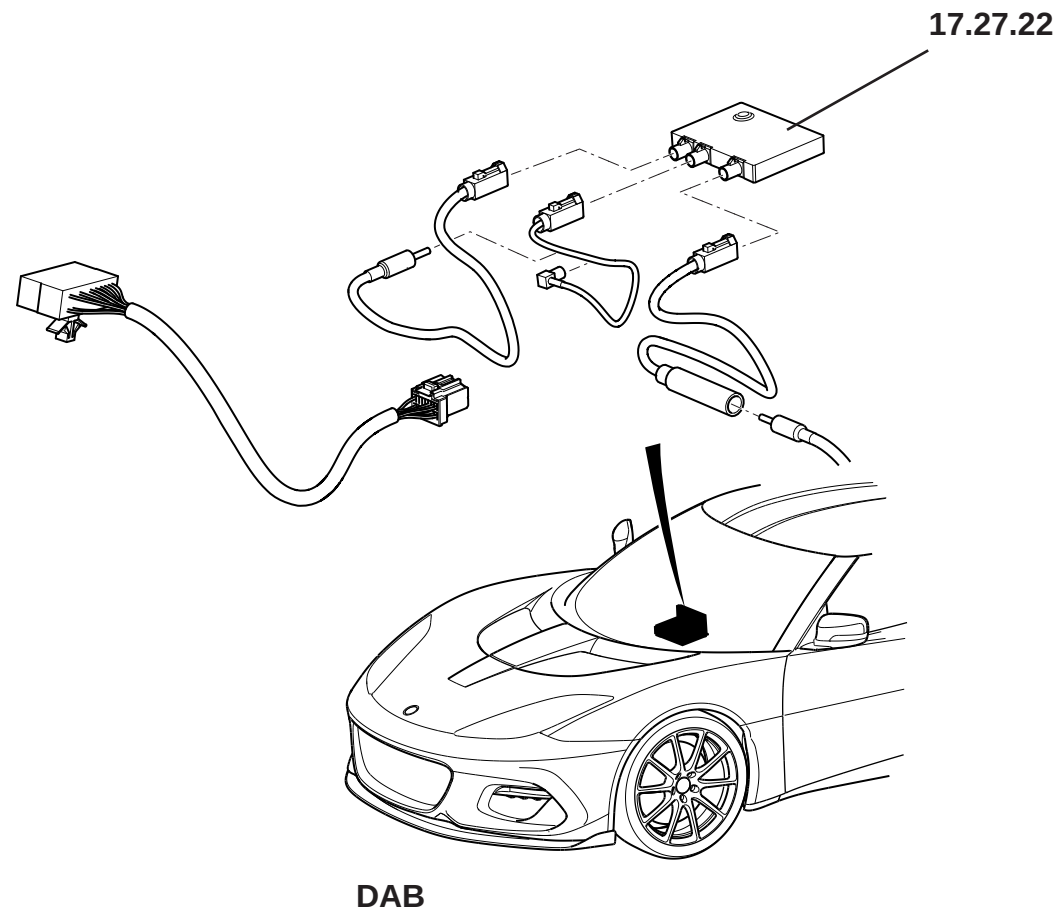
Function Code: 17.21 Windscreen Wiper Motor, Wipers & Washers

Operation Code	Description	Operation Type	Time	Derivative
17.21.01-01	Wiper drive/motor assembly	r&r	2.5	
17.21.01-02	Wiper drive/motor assembly	Renew	2.5	
17.21.03-02	Wiper arm	Renew	0.2	
17.21.04-02	Wiper blade	Renew	0.1	
17.21.05-02	Washer bottle assembly	Renew	0.7	Man. transmission
17.21.06-02	Washer pump (one or both)	Renew	0.7	Man. transmission
17.21.07-02	Jet, washer	Renew	0.1	
17.21.08-02	Washer pipe	Renew	0.9	Man. transmission
17.21.09-02	Sensor, washer fluid level	Renew	0.7	Man. transmission
17.21.10-02	Filler hose, washer bottle	Renew	0.5	
17.21.11-02	Filler neck and cap assembly	Renew	0.2	
17.21.12-02	Washer bottle assembly	Renew	1.3	Auto. transmission
17.21.13-02	Washer pump (one or both)	Renew	1.3	Auto. transmission
17.21.14-02	Washer pipe	Renew	1.5	Auto. transmission
17.21.15-02	Sensor, washer fluid level	Renew	1.3	Auto. transmission



EVORA 400

17.27 page 1



EVORA 400

17.27 page 2

Updated 20th October 2020

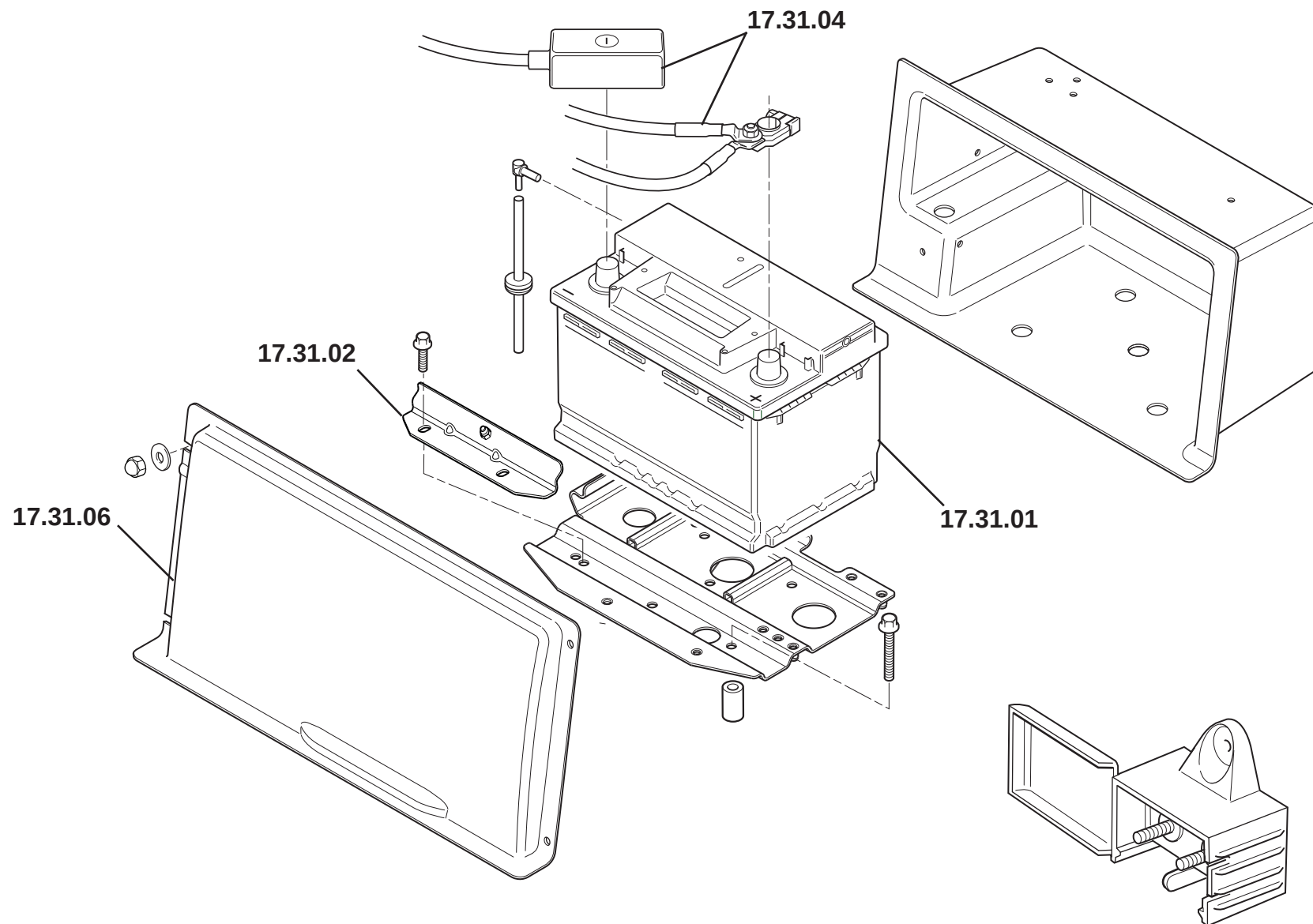


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 17.00 Electrical

Function Code: 17.27 In Car Entertainment

Operation Code	Description	Operation Type	Time	Derivative
17.27.01-01	Antenna (analogue)	r&r	3.0	
17.27.01-02	Antenna (analogue)	Renew	3.0	
17.27.05-01	Audio head unit	r&r	0.6	
17.27.05-02	Audio head unit	Renew	0.6	
17.27.07-01	Speaker, tweeter (one)	r&r	0.3	
17.27.07-02	Speaker, tweeter (one)	Renew	0.3	
17.27.08-01	Speaker, mid range (one)	r&r	0.4	
17.27.08-02	Speaker, mid range (one)	Renew	0.4	
17.27.09-01	Speaker, sub woofer	r&r	0.7	
17.27.09-02	Speaker, sub woofer	Renew	0.7	
17.27.12-01	Amplifier, sub woofer	r&r	0.8	
17.27.12-02	Amplifier, sub woofer	Renew	0.8	
17.27.22-01	Antenna (DAB)	r&r	2.5	
17.27.22-02	Antenna (DAB)	Renew	2.5	



EVORA 400

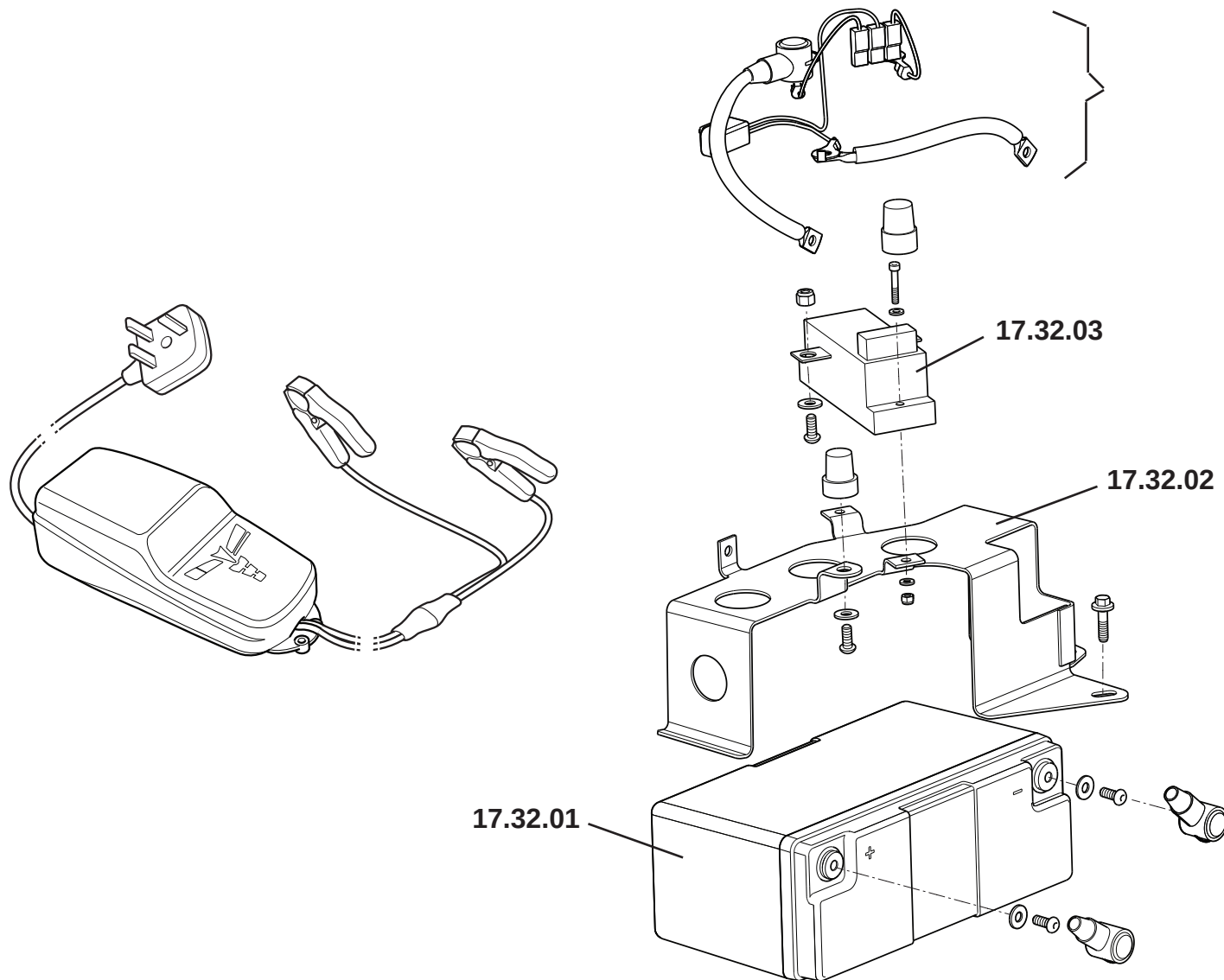


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 17.00 Electrical

Function Code: 17.31 Battery, (Lead Acid), Clamps, & Cables

Operation Code	Description	Operation Type	Time	Derivative
17.31.01-01	Battery	r&r	0.2	
17.31.01-02	Battery	Renew	0.3	
17.31.02-01	Battery clamp	r&r	0.2	
17.31.02-02	Battery clamp	Renew	0.2	
17.31.04-01	Battery harness	r&r	1.3	
17.31.04-02	Battery harness	Renew	1.3	
17.31.05-01	Earth braid, chassis to gearbox (not illustrated)	r&r	0.4	
17.31.05-02	Earth braid, chassis to gearbox (not illustrated)	Renew	0.4	
17.31.06-01	Battery cover	r&r	0.1	
17.31.06-02	Battery cover	Renew	0.2	



EVORA 400

17.32

Updated 2nd November 2020

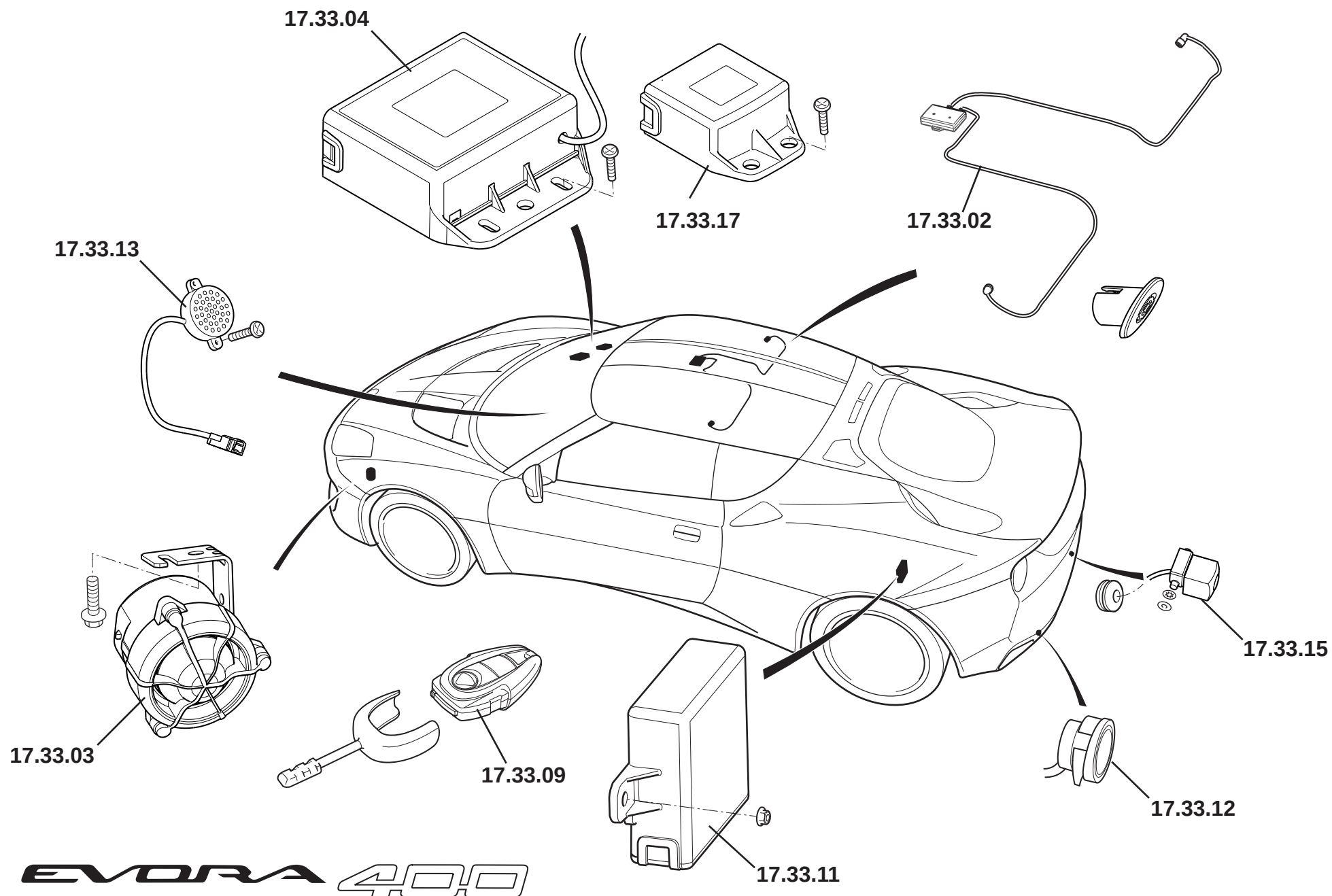


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 17.00 Electrical

Function Code: 17.32 Battery, (Lithium), Clamps, & Cables

Operation Code	Description	Operation Type	Time	Derivative
17.32.01-01	Lithium battery	r&r	0.3	
17.32.01-02	Lithium battery	Renew	0.3	
17.32.02-02	Lithium battery clamp	Renew	0.3	
17.32.02-03	Lithium battery voltage protection device	Renew	0.3	



EVORA 400

17.33

Updated 2nd November 2020

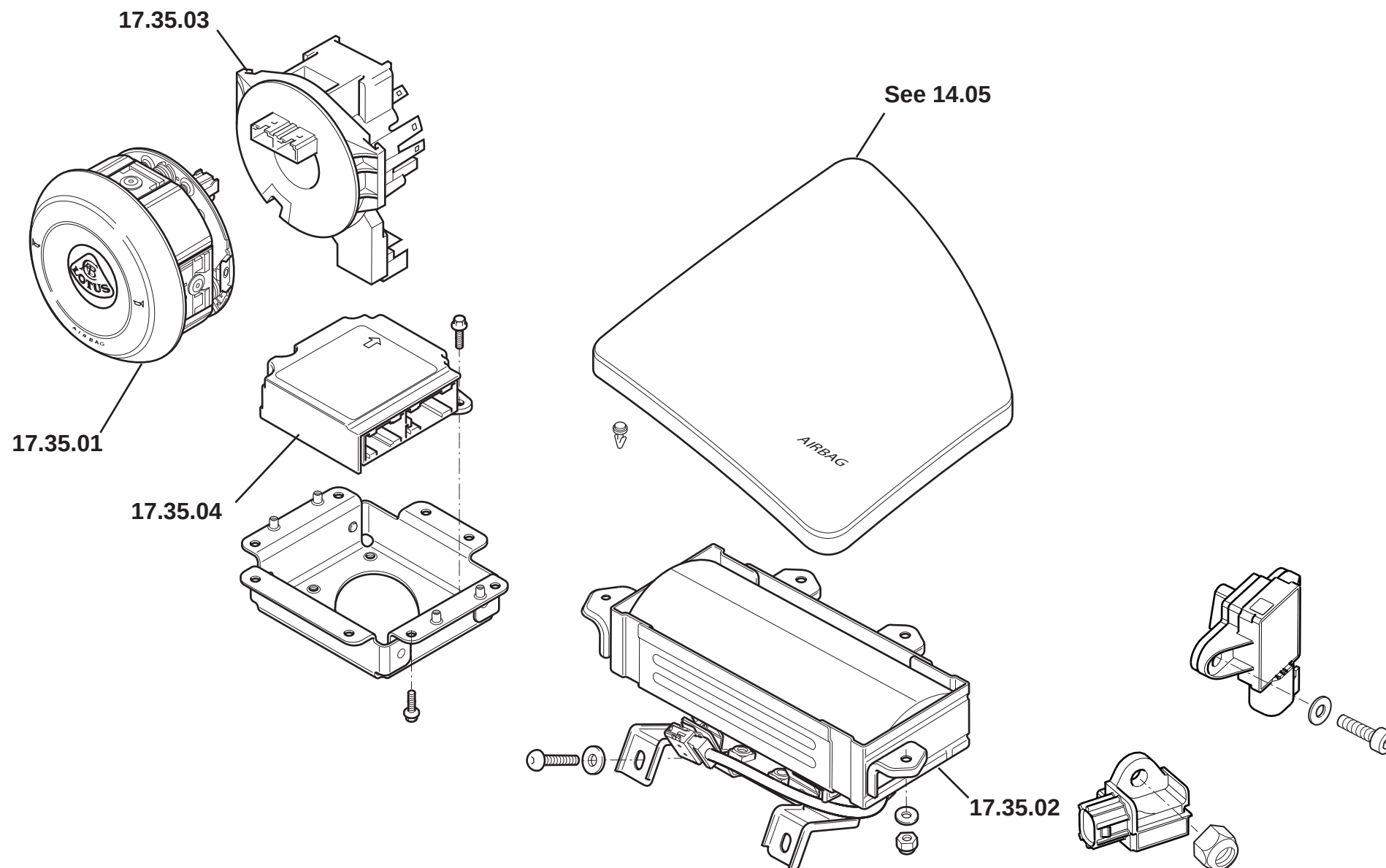


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 17.00 Electrical

Function Code: 17.33 Security Alarm System, Parking Sensors & Camera

Operation Code	Description	Operation Type	Time	Derivative
17.33.02-01	Alarm ultrasonics kit	r&r	0.8	
17.33.02-02	Alarm ultrasonics kit	Renew	0.8	
17.33.03-01	Siren	r&r	0.5	
17.33.03-02	Siren	Renew	0.5	
17.33.04-01	Alarm controller	r&r	1.8	
17.33.04-02	Alarm controller	Renew	1.8	
17.33.09-01	Transmitter, reprogramme (one or all)	Test/reset	0.1	
17.33.09-02	Transmitter (one or all)	Renew	0.1	
17.33.11-01	ECU, rear parking aid	r&r	0.2	
17.33.11-02	ECU, rear parking aid	Renew	0.2	
17.33.12-01	Sensor kit, rear parking aid	r&r	1.1	
17.33.12-02	Sensor kit, rear parking aid	Renew	1.1	
17.33.13-01	Sound unit, rear parking aid	r&r	1.9	
17.33.13-02	Sound unit, rear parking aid	Renew	1.9	
17.33.15-01	Camera, rear parking kit	r&r	1.1	
17.33.15-02	Camera, rear parking kit	Renew	1.1	
17.33.17-01	Alarm CDL module	r&r	1.8	
17.33.17-02	Alarm CDL module	Renew	1.8	
17.33.18-02	Tilt sensor (where fitted, includes programming etc.)	Renew	1.1	



EVORA 400

17.35

Updated 2nd November 2020

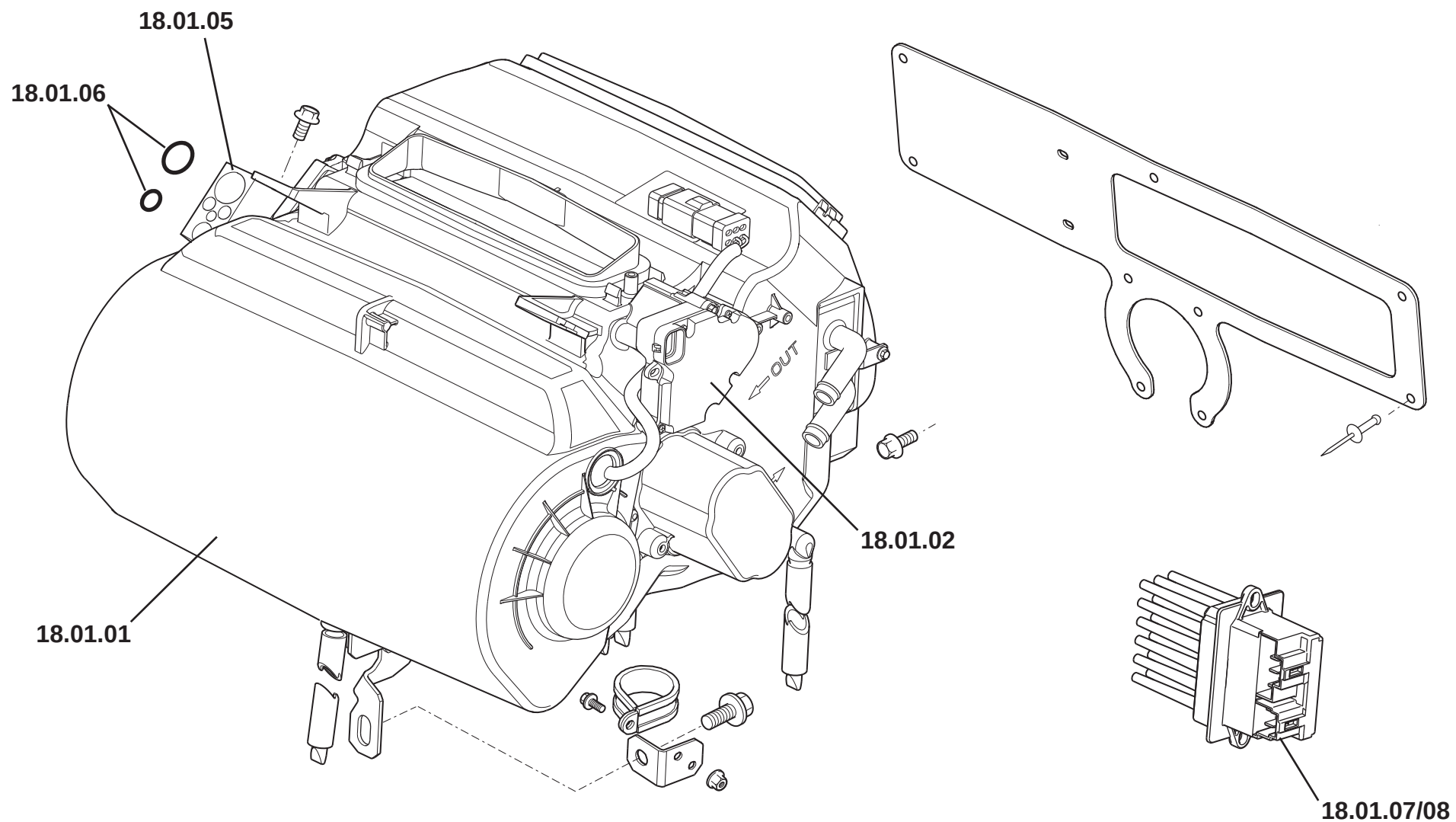


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 17.00 Electrical

Function Code: 17.35 Other Electrical, SIR: Inflator Modules, DERM & Sensors

Operation Code	Description	Operation Type	Time	Derivative
17.35.01-01	Airbag module, drivers	r&r	0.5	
17.35.01-02	Airbag module, drivers	Renew	0.5	
17.35.02-01	Airbag module, passengers	r&r	2.9	
17.35.02-02	Airbag module, passengers	Renew	2.9	
17.35.03-01	Rotary contact unit	r&r	0.7	
17.35.03-02	Rotary contact unit	Renew	0.7	
17.35.04-01	ECU, airbag control	r&r	0.8	
17.35.04-02	ECU, airbag control	Renew	0.8	



EVORA 400
18.01

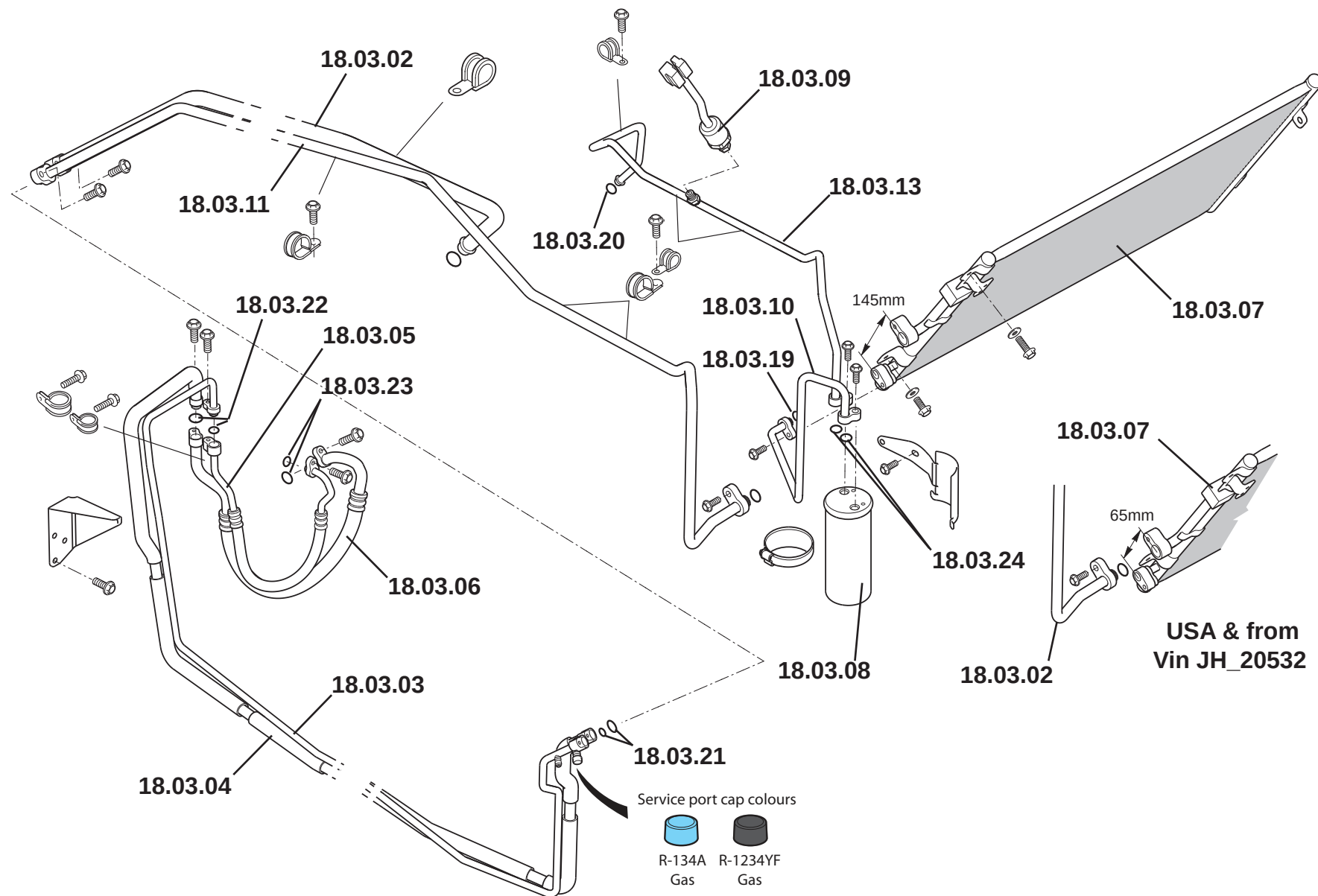


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 18.00 Heating, Ventilation, Air Conditioning

Function Code: 18.01 Heater/ Air Conditioning Assemblies, Housings

Operation Code	Description	Operation Type	Time	Derivative
18.01.01-01	Heater/AC housing assembly	r&r	7.0	
18.01.01-02	Heater/AC housing assembly	Renew	7.0	
18.01.02-01	Actuator, heater/AC distribution flaps	r&r	2.8	
18.01.02-02	Actuator, heater/AC distribution flaps	Renew	2.8	
18.01.05-02	Expansion valve (TXV)	Renew	3.2	
18.01.06-02	O-ring, expansion valve (one or both)	Renew	3.2	
18.01.07-02	Fan speed control module	Renew	1.7	Left Hand Drive
18.01.08-02	Fan speed control module (Incl. clamshell + HVAC r&r)	Renew	7.0	Right Hand Drive
18.01.99-99	Note; all times include drain/refill of refrigerant as required			



EVORA 400

18.03

Updated 2nd November 2020

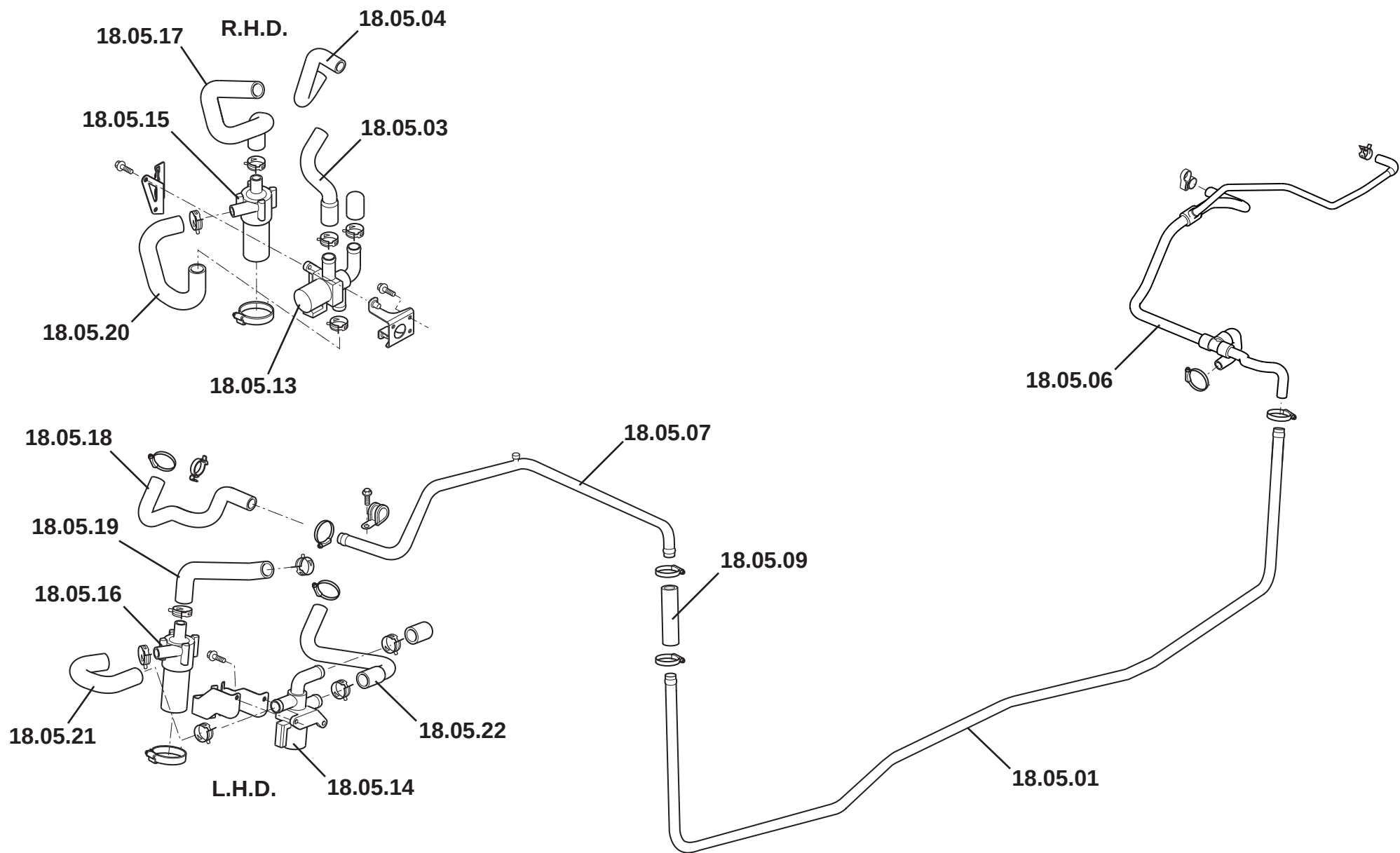


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 18.00 Heating, Ventilation, Air Conditioning

Function Code: 18.03 AC Components, Function Code: Pipes, Hoses

Operation Code	Description	Operation Type	Time	Derivative
18.03.02-02	Pipe assembly, expansion valve to body, suction	Renew	1.9	
18.03.03-02	Sill body pipe assembly, compressor discharge (sill removed)	Renew	1.0	
18.03.04-02	Sill body pipe assembly, compressor suction (sill removed)	Renew	1.0	
18.03.05-02	Pipe/hose assembly, compressor discharge	Renew	1.4	
18.03.06-02	Pipe/hose assembly, compressor suction	Renew	1.4	
18.03.07-02	Condenser assembly	Renew	3.2	
18.03.08-02	Receiver drier assembly	Renew	1.0	
18.03.09-02	Trinary switch	Renew	0.8	
18.03.10-02	Pipe assembly, condenser to receiver drier	Renew	2.8	
18.03.11-02	Pipe assembly, body pipe to condenser	Renew	2.8	
18.03.13-02	Pipe assembly, receiver drier to expansion valve	Renew	2.9	
18.03.19-02	O-ring, condenser pipe	Renew	2.8	
18.03.20-02	O-ring, expansion valve	Renew	2.9	
18.03.21-02	O-ring, body pipe, front	Renew	0.8	
18.03.22-02	O-ring, body pipe, rear	Renew	1.0	
18.03.23-02	O-ring, compressor	Renew	0.9	
18.03.24-02	O-ring, receiver drier	Renew	1.0	
18.03.99-99	Note: all times includes drain/refill of refrigerant			



EVORA 400

18.05

Updated 3rd June 2016

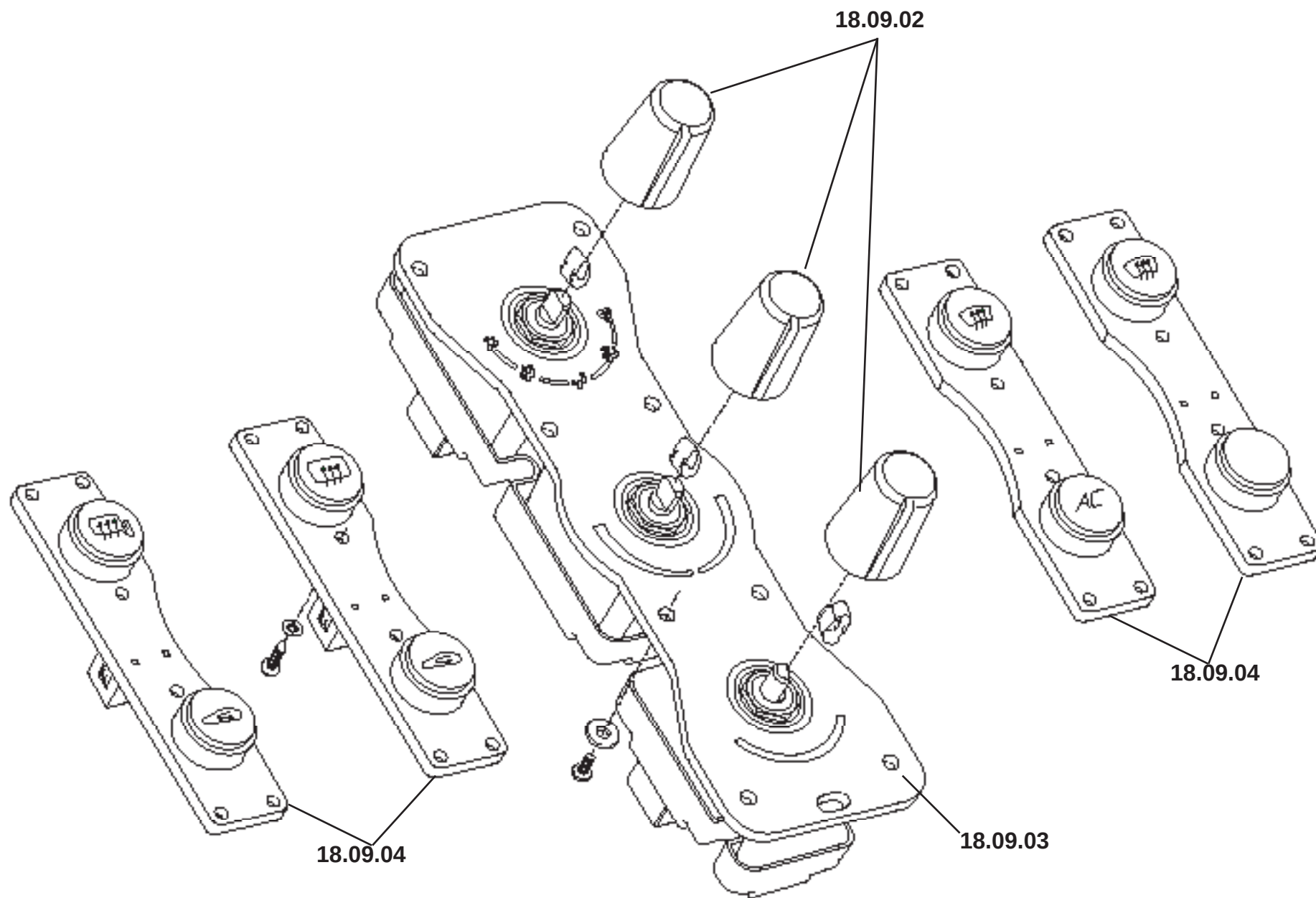


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 18.00 Heating, Ventilation, Air Conditioning

Function Code: 18.05 Heater, Pipes, Hoses

Operation Code	Description	Operation Type	Time	Derivative
18.05.01-02	Sill body pipe, heater return (sill removed)	Renew	1.0	
18.05.03-02	Hose, heater inlet	Renew	1.3	Right Hand Drive
18.05.04-02	Hose, heater outlet	Renew	3.0	Right Hand Drive
18.05.06-02	Hose, heater return pipe to engine	Renew	1.1	
18.05.07-02	Pipe, heater return, front	Renew	3.0	
18.05.08-02	Pipe, heater feed, front	Renew	0.9	
18.05.09-02	Hose, front and rear pipe connecting (one or both)	Renew	0.9	
18.05.10-02	Hose, heater by-pass feed	Renew	3.0	
18.05.11-02	Hose, heater by-pass return	Renew	3.0	
18.05.12-02	Hose, heater valve to heater	Renew	3.0	
18.05.13-02	Water valve, heater by-pass	Renew	1.8	Right Hand Drive
18.05.14-02	Water valve, heater by-pass	Renew	3.7	Left Hand Drive
18.05.15-02	Recirculation pump	Renew	1.3	Right Hand Drive
18.05.16-02	Recirculation pump	Renew	3.2	Left Hand Drive
18.05.17-02	Radiator inlet pipe to recirculation pump	Renew	3.3	Right Hand Drive
18.05.18-02	Hose, heater outlet	Renew	3.3	Left Hand Drive
18.05.19-02	Radiator inlet pipe to recirculation pump	Renew	3.3	Left Hand Drive
18.05.20-02	Recirculation pump to water by-pass hose	Renew	1.3	Right Hand Drive
18.05.21-02	Recirculation pump to water by-pass hose	Renew	3.2	Left Hand Drive
18.05.22-02	Hose, heater inlet	Renew	3.0	Left Hand Drive
18.05.99-99	Note: all times include air bleed cooling system			



EVORA 400

18.09

Updated 2nd November 2020

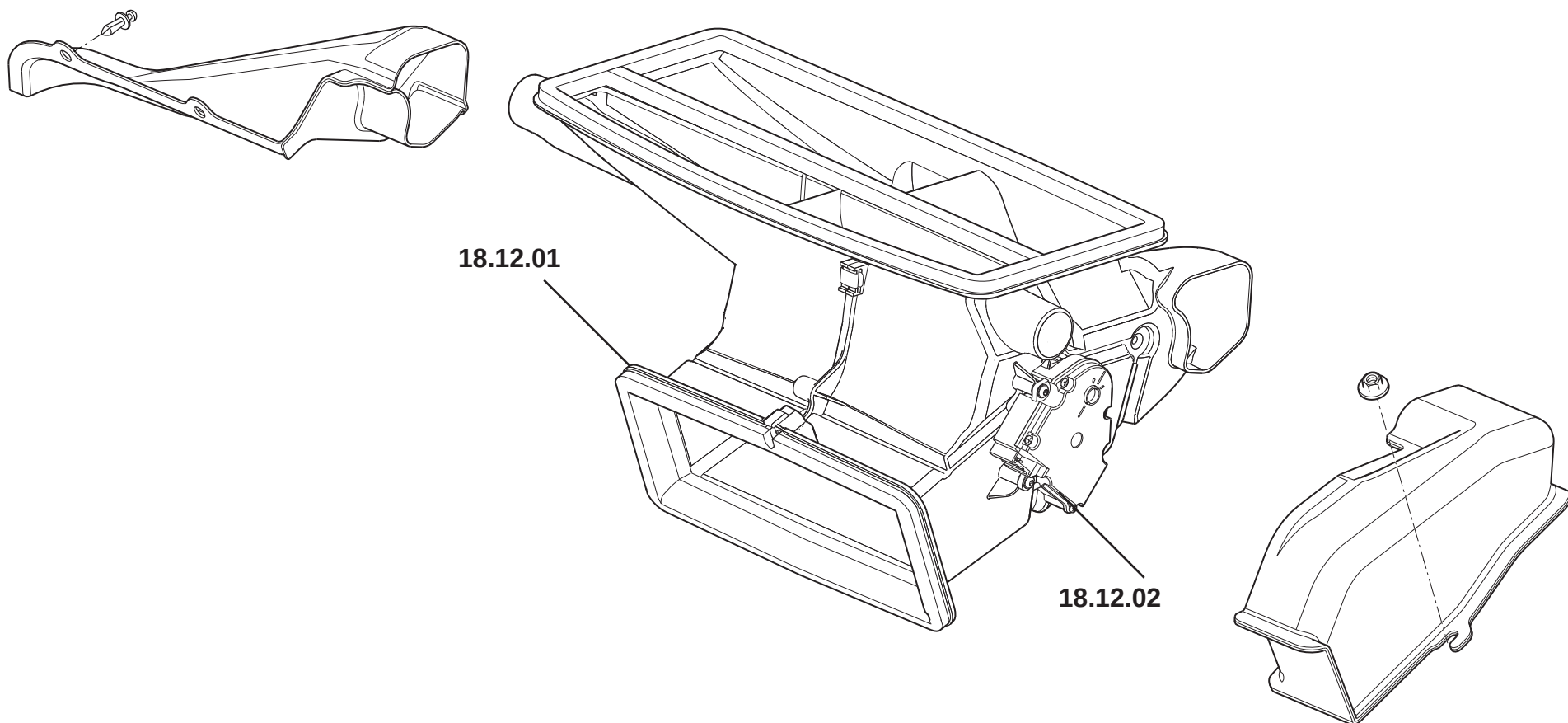


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 18.00 Heating, Ventilation, Air Conditioning

Function Code: 18.09 Driver Operated Controls

Operation Code	Description	Operation Type	Time	Derivative
18.09.02-01	Knob, HVAC control (one or all)	r&r	0.1	
18.09.02-02	Knob, HVAC control (one or all)	Renew	0.1	
18.09.03-01	Switch panel assembly, HVAC	r&r	0.3	
18.09.03-02	Switch panel assembly, HVAC	Renew	0.3	
18.09.04-01	Switch panel assembly, re-circ or A/C (one or both)	r&r	0.3	
18.09.04-02	Switch panel assembly, re-circ or A/C (one or both)	Renew	0.3	



EVORA 400

18.12

Updated 2nd November 2020

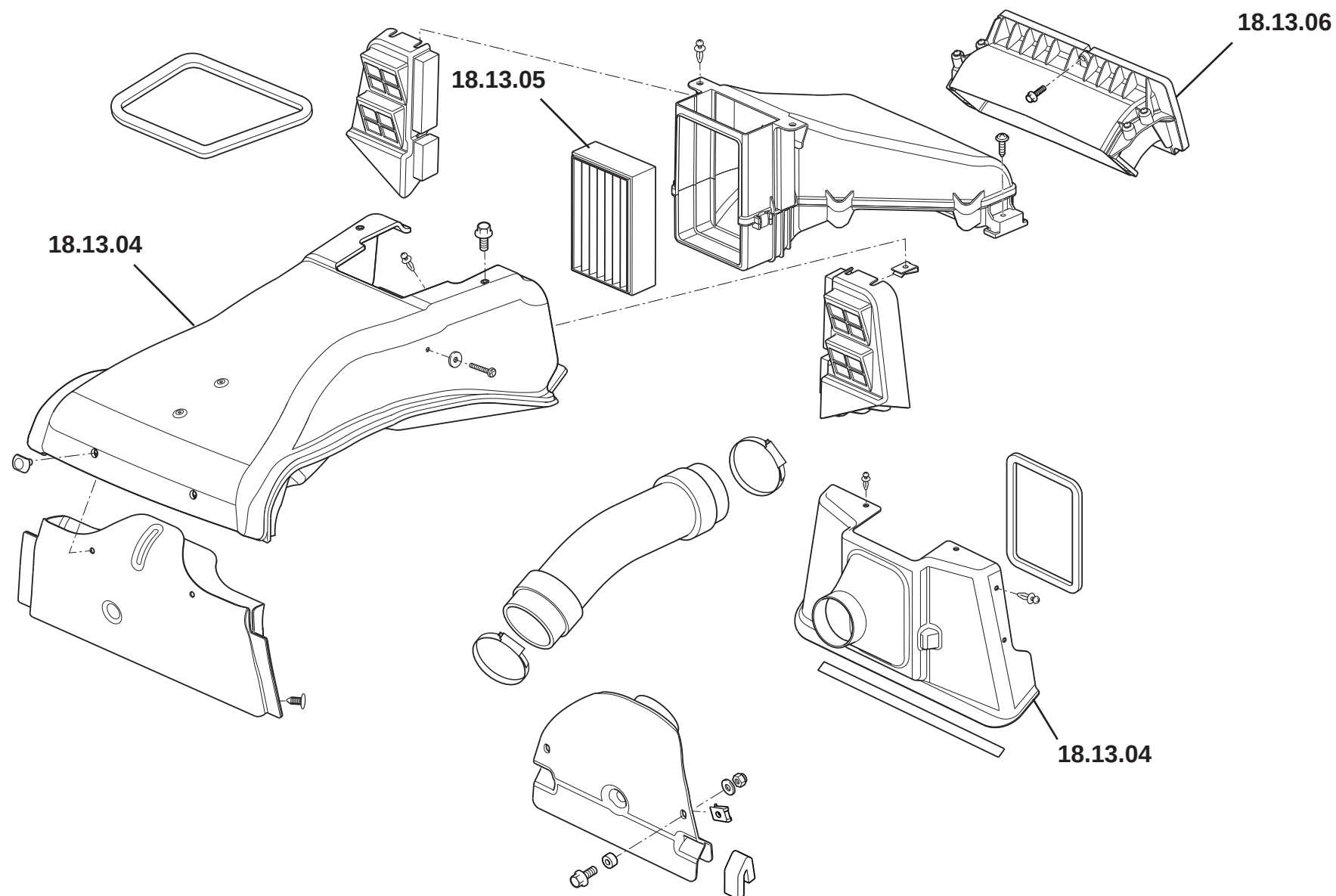


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 18.00 Heating, Ventilation, Air Conditioning

Function Code: 18.12 AC/Heater Air Function Code: Distribution Plenum

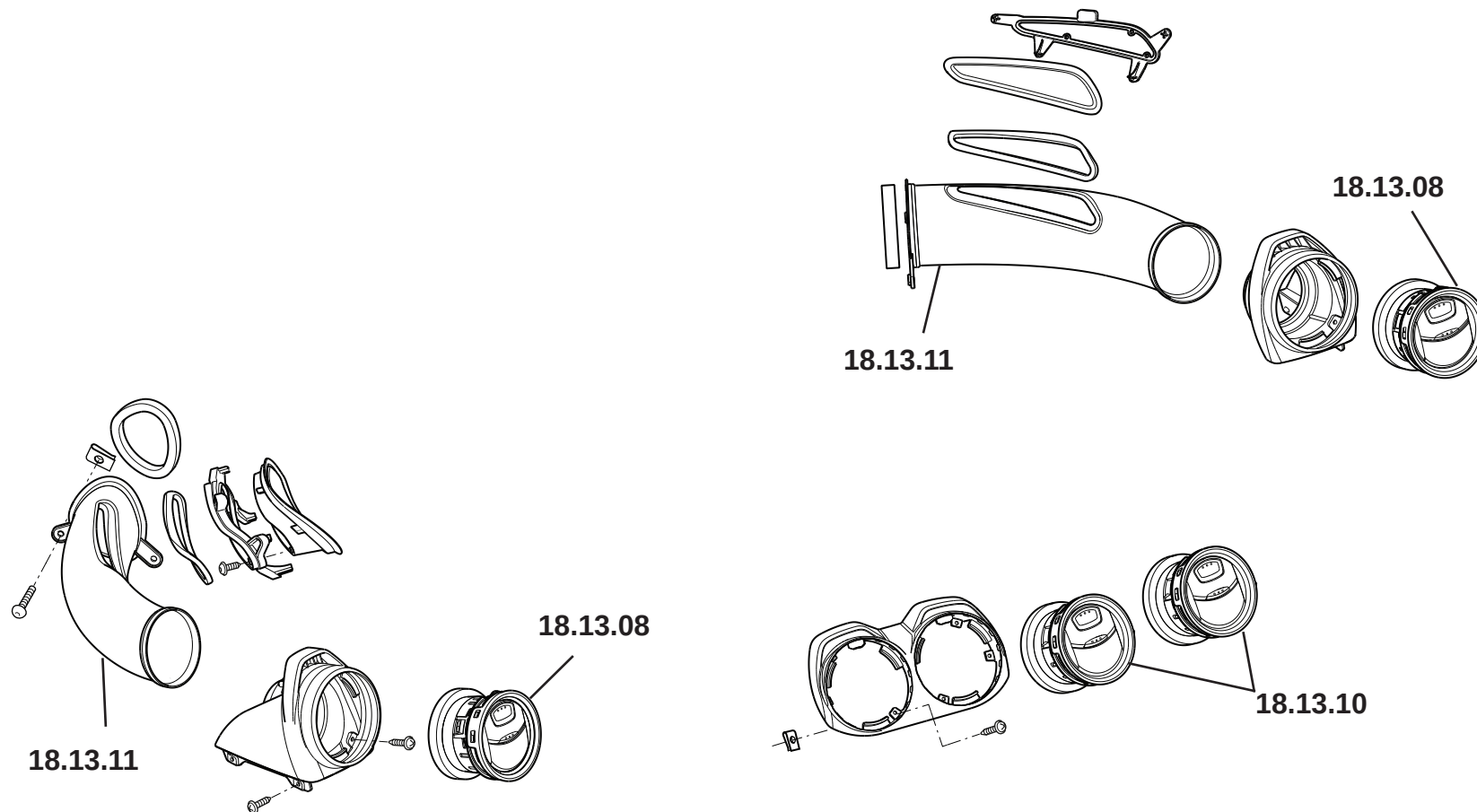
Operation Code	Description	Operation Type	Time	Derivative
18.12.01-01	Air distribution unit	r&r	3.5	
18.12.01-02	Air distribution unit	Renew	3.5	
18.12.02-01	Actuator, distribution drum	r&r	3.0	
18.12.02-02	Actuator, distribution drum	Renew	3.0	



EVORA 400

18.13 Page 1

Updated 2nd November 2020



EVORA 400

18.13 Page 2

Updated 2nd November 2020



EVORA 400 LABOUR TIME SCHEDULE

Function Area: 18.00 Heating, Ventilation, Air Conditioning

Function Code: 18.13 Air Trunking, Function Code: Ducts & Ventilators

Operation Code	Description	Operation Type	Time	Derivative
18.13.04-02	Duct, HVAC ait intake	Renew	2.4	
18.13.05-01	Pollen filter	r&r	0.1	
18.13.05-02	Pollen filter	Renew	0.1	
18.13.06-02	Duct, pollen filter to heater/AC housing	Renew	2.4	
18.13.08-01	Face level vent, outer (one)	r&r	0.3	
18.13.08-02	Face level vent, outer (one)	Renew	0.3	
18.13.10-01	Face level vent, inner (one)	r&r	0.3	
18.13.10-02	Face level vent, inner (one)	Renew	0.3	
18.13.11-01	Duct, face level vents (one or all)	r&r	2.9	
18.13.11-02	Duct, face level vents (one or all)	Renew	2.9	

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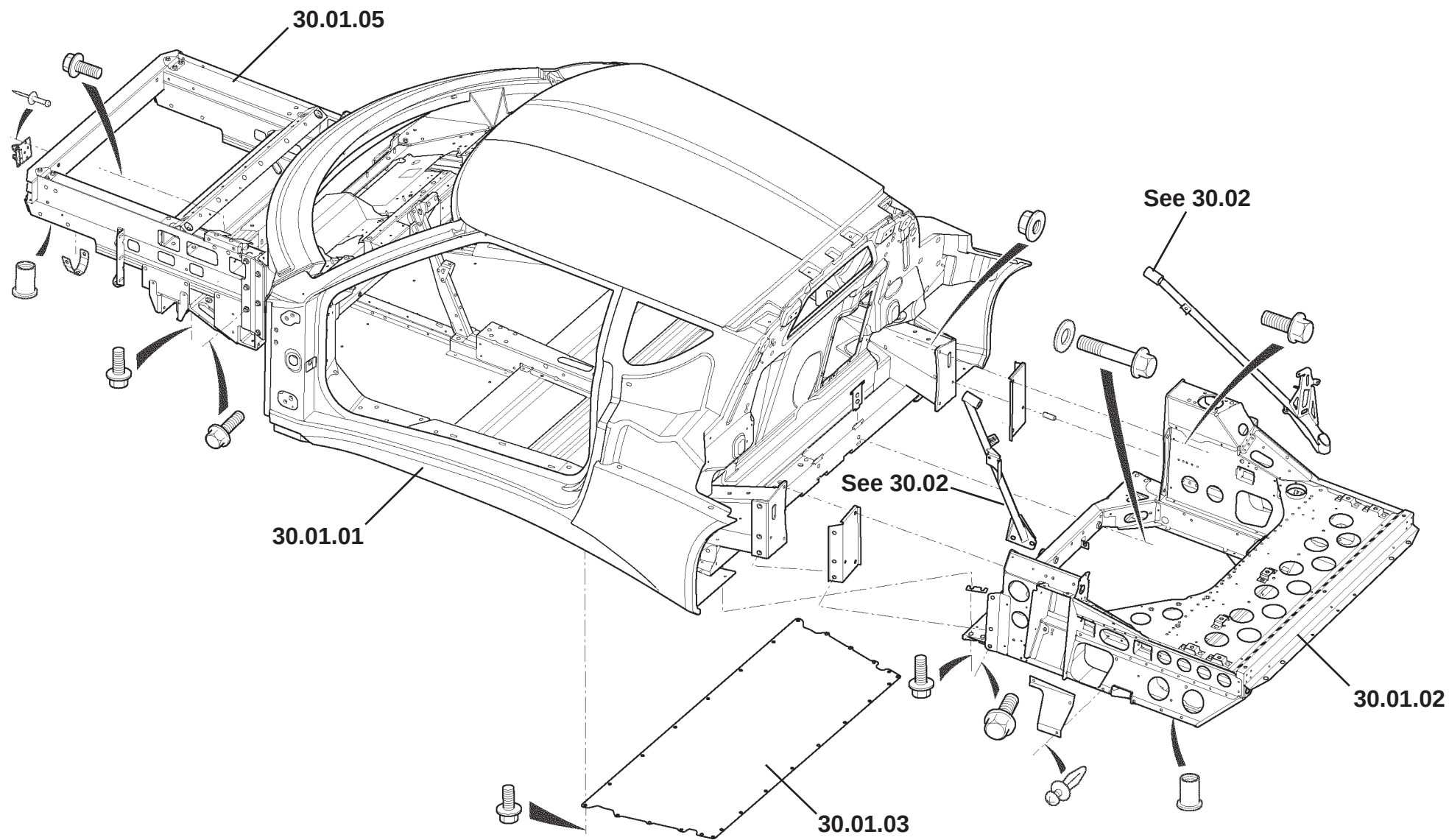


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 19.00 Labels & Literature

Function Code: 19.01 Labels, Certificates, Literature etc.

Operation Code	Description	Operation Type	Time	Derivative
19.01.01-02	Label (any, one)	Renew	0.1	



EVORA 400
30.01

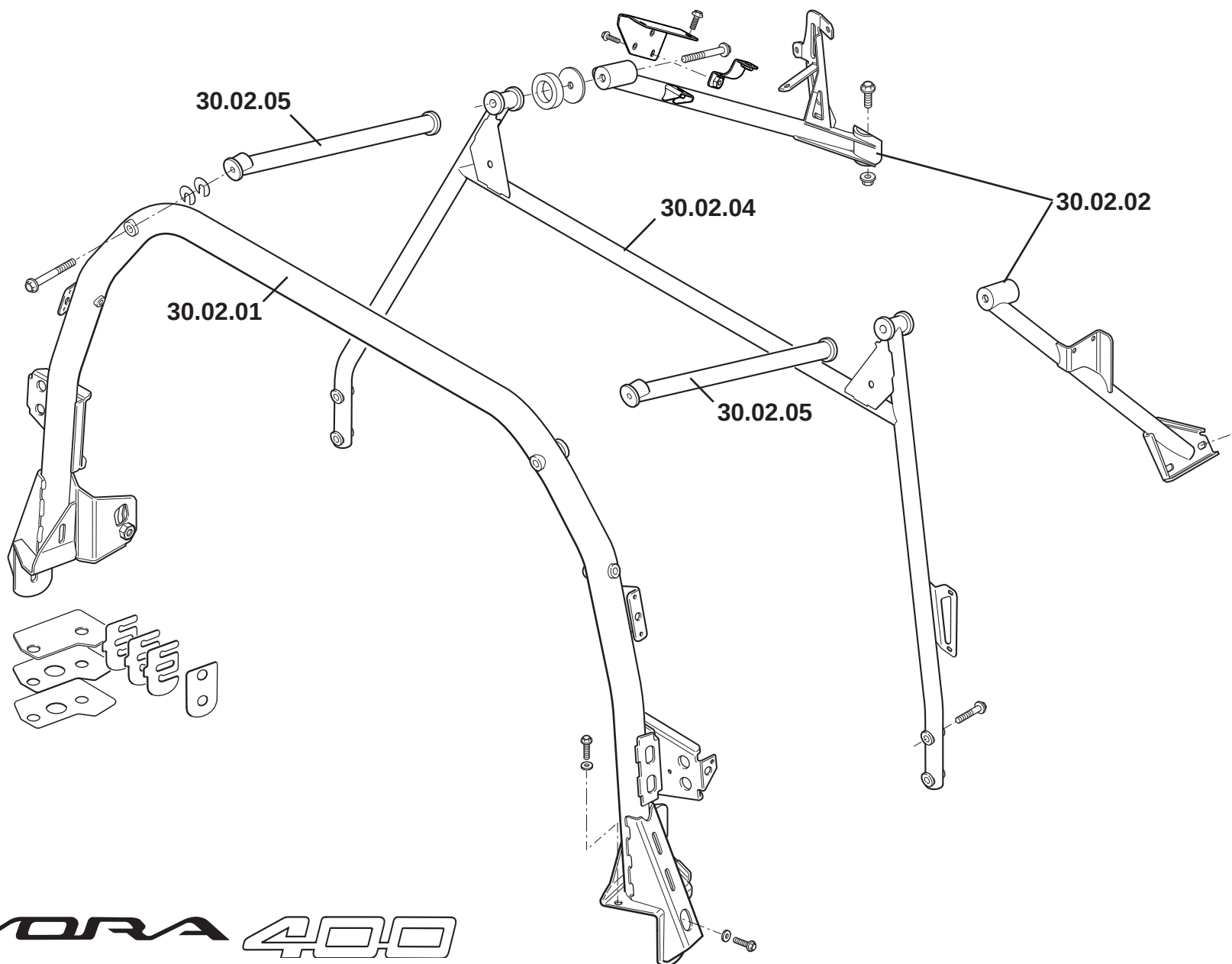


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 30.00 Chassis

Function Code: 30.01 Chassis & Subframes

Operation Code	Description	Operation Type	Time	Derivative
30.01.01-02	Partial body assembly (excludes paint)	Renew	70.0	
30.01.02-01	Rear subframe assembly (complete with suspension/subframe)	r&r	15.7	
30.01.02-02	Rear subframe assembly (includes transfer of components)	Renew	35.7	
30.01.03-01	Shear panel	r&r	0.4	
30.01.03-02	Shear panel	Renew	0.4	
30.01.05-01	Front subframe assembly (complete with suspension/subframe)	r&r	10.1	
30.01.05-02	Front subframe assembly (includes transfer of components)	Renew	17.3	
30.01.99-99	Note: time for resetting steering & suspension geometry included			



EVORA 400

30.02

Updated 2nd November 2020

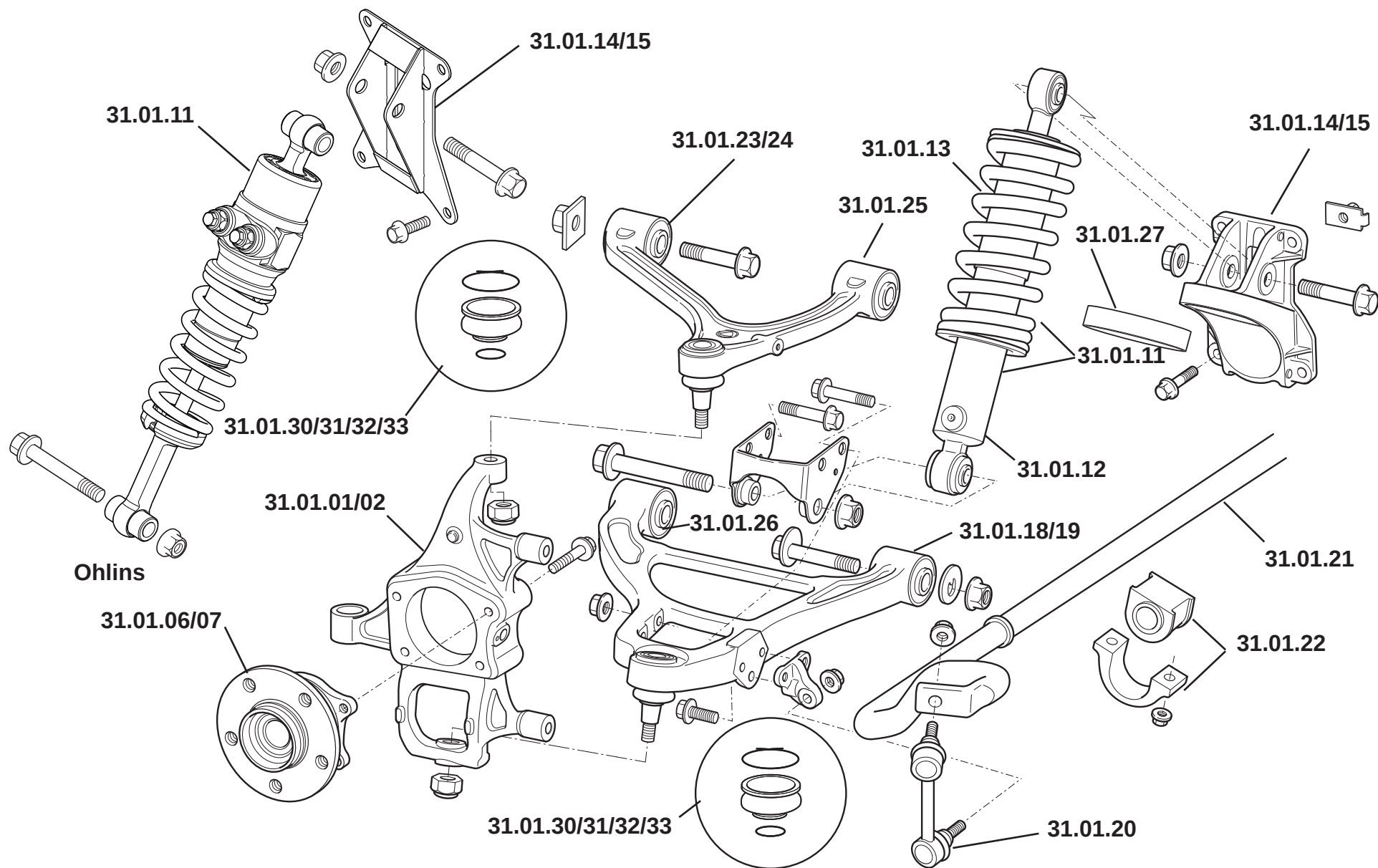


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 30.00 Chassis

Function Code: 30.02 Seat Belt Mounting Frames, Stays

Operation Code	Description	Operation Type	Time	Derivative
30.02.01-TT	Seat belt mounting frame, front (part of partial body)	General	0.0	
30.02.02-01	Backstay frame (one)	r&r	0.5	
30.02.02-02	Backstay frame (one)	Renew	0.5	
30.02.04-TT	Seat belt mounting frame, rear (part of partial body)	General	0.0	
30.02.05-TT	Stay, front to rear seat belt mounting frames (part of partial body)	General	0.0	
30.02.99-99	Seat belt mounting frames installed before bonded to body panels			



EVORA 400

31.01

Updated 2nd November 2020



EVORA 400 LABOUR TIME SCHEDULE

Function Area: 31.00 Suspension

Function Code: 31.01 Front Suspension, Incl. Hubs

Operation Code	Description	Operation Type	Time	Derivative
31.01.01-01	Hub carrier, LH	r&r	1.4	
31.01.01-02	Hub carrier, LH	Renew	1.4	
31.01.02-01	Hub carrier, RH	r&r	1.4	
31.01.02-02	Hub carrier, RH	Renew	1.4	
31.01.06-01	Wheel hub/bearing assembly, LH	r&r	1.0	
31.01.06-02	Wheel hub/bearing assembly, LH	Renew	1.0	
31.01.07-01	Wheel hub/bearing assembly, RH	r&r	1.0	
31.01.07-02	Wheel hub/bearing assembly, RH	Renew	1.0	
31.01.11-01	Spring and damper assembly (one side)	r&r	0.9	
31.01.11-02	Spring and damper assembly (one side)	Renew	0.9	
31.01.12-01	Damper (one side)	r&r	1.0	
31.01.12-02	Damper (one side)	Renew	1.0	
31.01.13-01	Road spring (one side)	r&r	1.0	
31.01.13-02	Road spring (one side)	Renew	1.0	
31.01.14-02	Bracket, damper top, LH	Renew	0.9	
31.01.15-02	Bracket, damper top, RH	Renew	0.9	
31.01.18-01	Wishbone assembly, lower, LH	r&r	0.9	
31.01.18-02	Wishbone assembly, lower, LH	Renew	0.9	
31.01.19-01	Wishbone assembly, lower, RH	r&r	0.9	
31.01.19-02	Wishbone assembly, lower, RH	Renew	0.9	
31.01.20-02	Anti-roll bar drop link (one side)	Renew	0.3	
31.01.21-01	Anti-roll bar	r&r	1.0	
31.01.21-02	Anti-roll bar	Renew	1.0	
31.01.22-01	Anti-roll bar clamp/bush (one or both)	r&r	0.3	

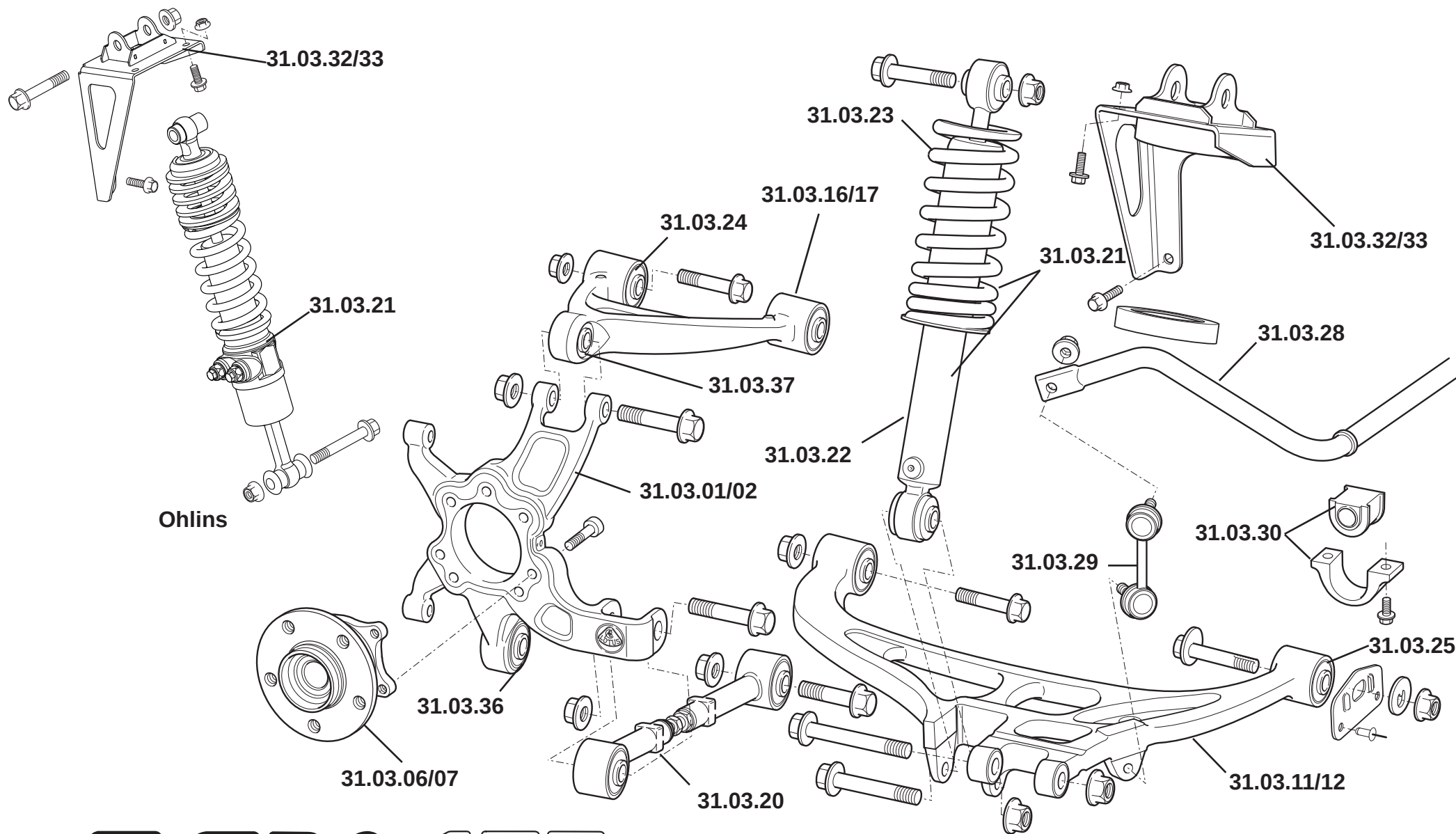


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 31.00 Suspension

Function Code: 31.01 Front Suspension, Incl. Hubs

Operation Code	Description	Operation Type	Time	Derivative
31.01.22-02	Anti-roll bar clamp/bush (one or both)	Renew	0.3	
31.01.23-01	Wishbone assembly, upper, LH	r&r	0.8	
31.01.23-02	Wishbone assembly, upper, LH	Renew	0.8	
31.01.24-01	Wishbone assembly, upper, RH	r&r	0.8	
31.01.24-02	Wishbone assembly, upper, RH	Renew	0.8	
31.01.25-02	Wishbone pivot bush, upper (one or both)	Renew	1.0	
31.01.26-02	Wishbone pivot bush, lower (one or both)	Renew	1.1	
31.01.27-02	Spring seat, rubber top (one side)	Renew	1.0	
31.01.28-00	Check & adjust full geometry	Adjust	1.0	
31.01.30-02	Gaiter, wishbone ball joint, LH (one only)	Renew	0.7	
31.01.31-02	Gaiter, wishbone ball joint, LH (both)	Renew	1.0	
31.01.32-02	Gaiter, wishbone ball joint, RH (one only)	Renew	0.7	
31.01.33-02	Gaiter, wishbone ball joint, RH (both)	Renew	1.0	



EVORA 400

31.03

Updated 2nd November 2020



EVORA 400 LABOUR TIME SCHEDULE

Function Area: 31.00 Suspension

Function Code: 31.03 Rear Suspension, Incl. Hubs

Operation Code	Description	Operation Type	Time	Derivative
31.03.01-01	Hub carrier, LH	r&r	1.6	
31.03.01-02	Hub carrier, LH	Renew	1.6	
31.03.02-01	Hub carrier, RH	r&r	1.6	
31.03.02-02	Hub carrier, RH	Renew	1.6	
31.03.06-01	Wheel hub/bearing assembly, LH	r&r	1.2	
31.03.06-02	Wheel hub/bearing assembly, LH	Renew	1.2	
31.03.07-01	Wheel hub/bearing assembly, RH	r&r	1.2	
31.03.07-02	Wheel hub/bearing assembly, RH	Renew	1.2	
31.03.11-01	Wishbone assembly, lower, LH	r&r	1.0	
31.03.11-02	Wishbone assembly, lower, LH	Renew	1.0	
31.03.12-01	Wishbone assembly, lower, RH	r&r	1.0	
31.03.12-02	Wishbone assembly, lower, RH	Renew	1.0	
31.03.16-01	Wishbone assembly, upper, LH	r&r	0.8	
31.03.16-02	Wishbone assembly, upper, LH	Renew	0.8	
31.03.17-01	Wishbone assembly, upper, RH	r&r	0.8	
31.03.17-02	Wishbone assembly, upper, RH	Renew	0.8	
31.03.20-00	Toe-link assembly (one side)	Adjust	0.5	
31.03.20-02	Toe-link assembly (one side)	Renew	0.6	
31.03.21-01	Spring and damper assembly (one side)	r&r	0.5	
31.03.21-02	Spring and damper assembly (one side)	Renew	0.5	
31.03.22-01	Damper (one side)	r&r	0.6	
31.03.22-02	Damper (one side)	Renew	0.6	

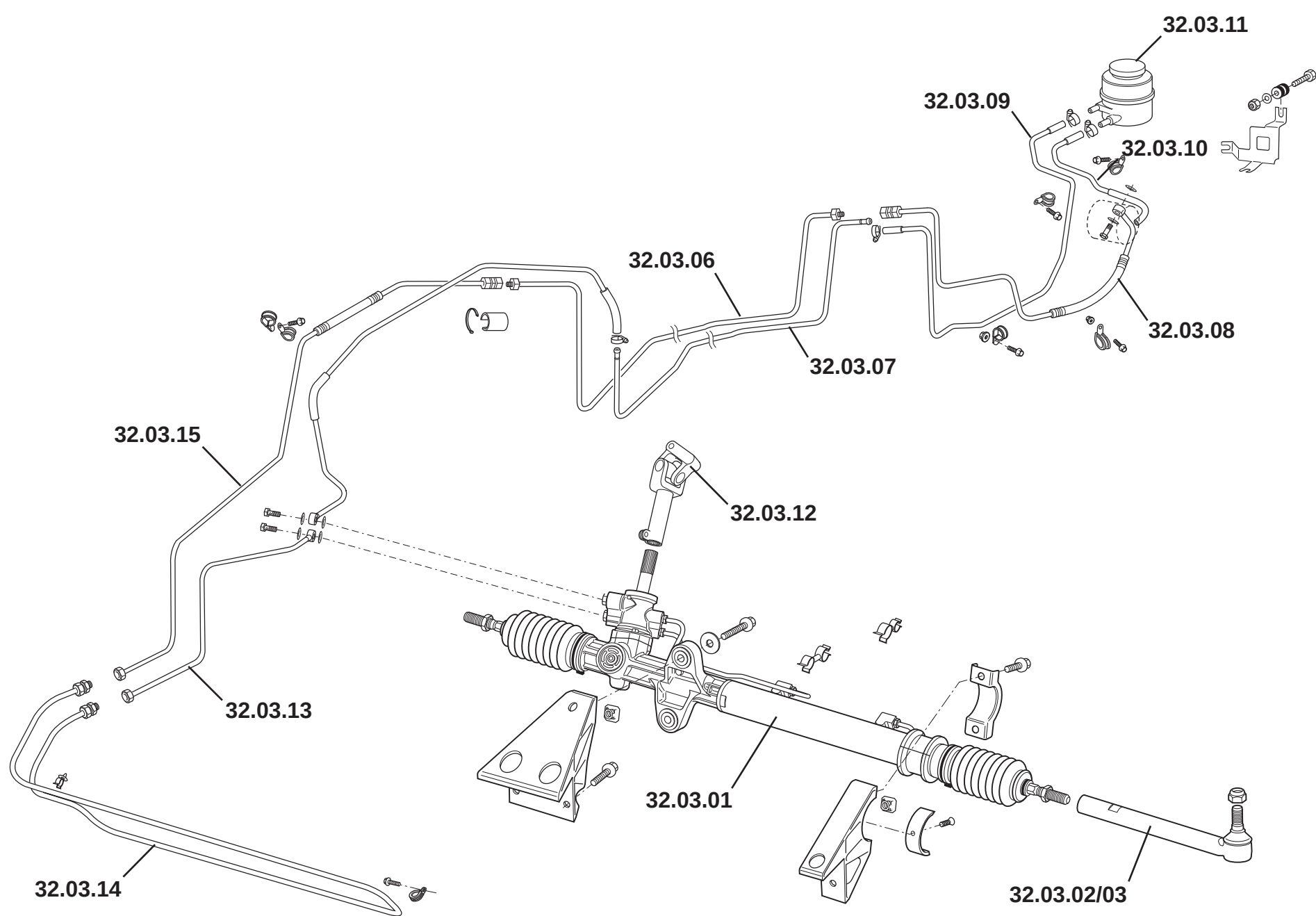


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 31.00 Suspension

Function Code: 31.03 Rear Suspension, Incl. Hubs

Operation Code	Description	Operation Type	Time	Derivative
31.03.23-01	Road spring (one side)	r&r	0.6	
31.03.23-02	Road spring (one side)	Renew	0.6	
31.03.24-02	Wishbone pivot bush, upper (one or both)	Renew	1.0	
31.03.25-02	Wishbone pivot bush, lower (one or both)	Renew	1.2	
31.03.26-00	Check and adjust geometry	Adjust	1.0	
31.03.28-01	Anti-roll bar	r&r	0.6	
31.03.28-02	Anti-roll bar	Renew	0.6	
31.03.29-02	Anti-roll bar drop link (one side)	Renew	0.3	
31.03.30-01	Anti-roll bar clamp/bush (one or both)	r&r	0.3	
31.03.30-02	Anti-roll bar clamp/bush (one or both)	Renew	0.3	
31.03.32-02	Bracket, upper spring mounting, LH	Renew	0.5	
31.03.33-02	Bracket, upper spring mounting, RH	Renew	0.5	
31.03.36-02	Spherical joint, hub carrier	Renew	1.8	
31.03.37-02	Spherical joint, upper wishbone	Renew	1.0	



EVORA 400
32.03

Updated 1st December 2016

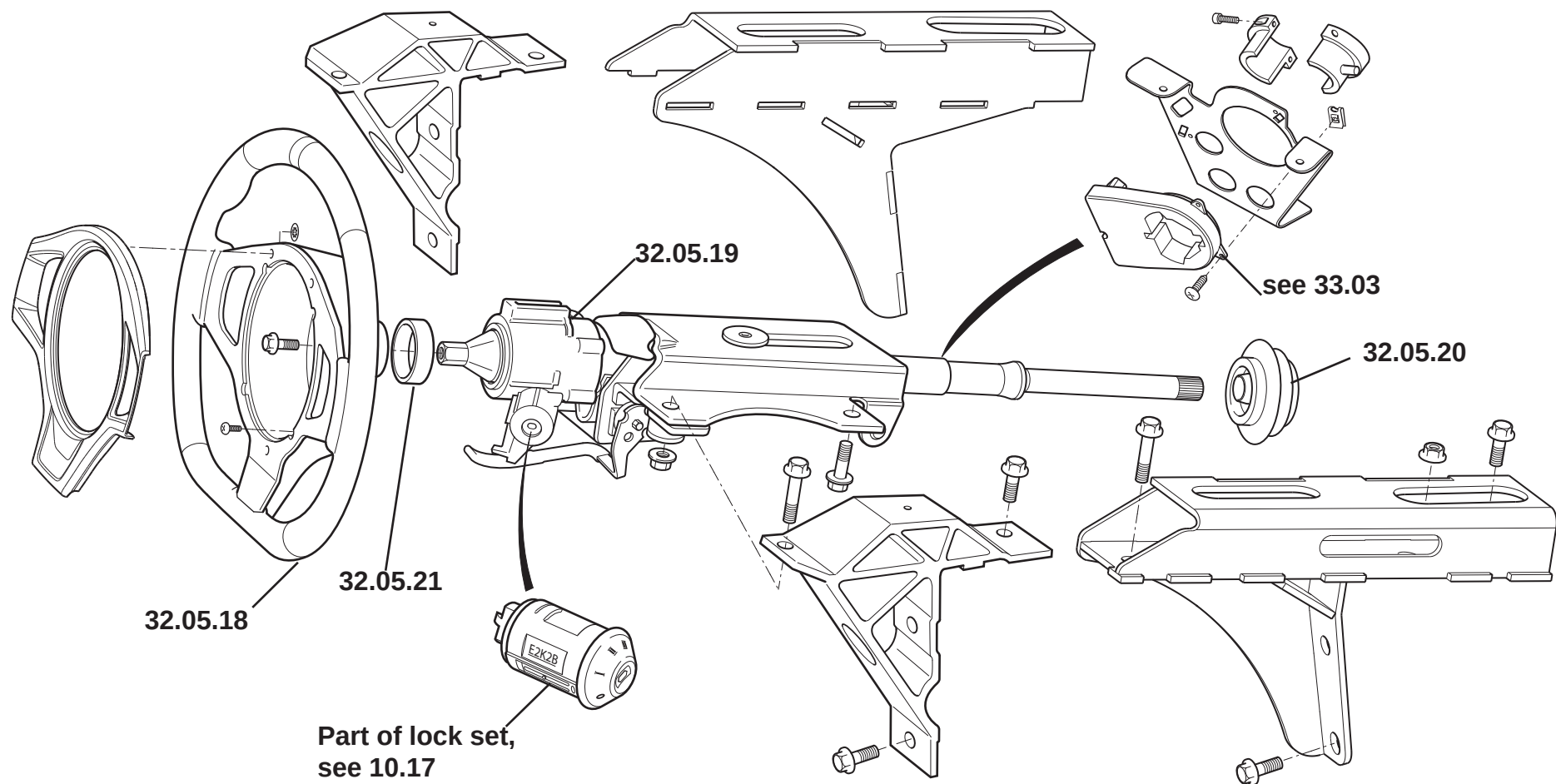


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 32.00 Steering

Function Code: 32.03 Power Steering unit, Reservoir & Plumbing

Operation Code	Description	Operation Type	Time	Derivative
32.03.01-01	Steering rack assembly	r&r	2.0	
32.03.01-02	Steering rack assembly	Renew	2.0	
32.03.02-00	Wheel alignment (single operation, do not use with other codes)	Adjust	0.5	
32.03.02-02	Track rod end/ball joint assembly (one side)	Renew	0.7	
32.03.03-02	Track rod end/ball joint assembly (both sides)	Renew	0.9	
32.03.04-02	Hose assembly, pressure, front	Renew	2.8	
32.03.05-02	Hose assembly, return, front	Renew	2.8	
32.03.06-02	Sill body pipe, pressure (sill removed)	Renew	0.7	
32.03.07-02	Sill body pipe, return (sill removed)	Renew	0.7	
32.03.08-02	Hose assembly, pressure, rear	Renew	0.9	
32.03.09-02	Hose assembly, return, rear	Renew	0.8	
32.03.10-02	Hose assembly, reservoir to pump	Renew	0.8	
32.03.11-02	Reservoir, power steering fluid	Renew	0.5	
32.03.12-01	Universal joint, steering column to rack	r&r	2.1	
32.03.12-02	Universal joint, steering column to rack	Renew	2.1	
32.03.13-02	Pipe, rack to cooler	Renew	0.8	
32.03.14-02	Pipe, cooler assembly	Renew	1.5	
32.03.15-02	Pipe, cooler to pump	Renew	2.0	
32.03.99-99	Note: all times include air bleed & alignment where applicable			



EVORA 400

32.05

Updated 2nd November 2020

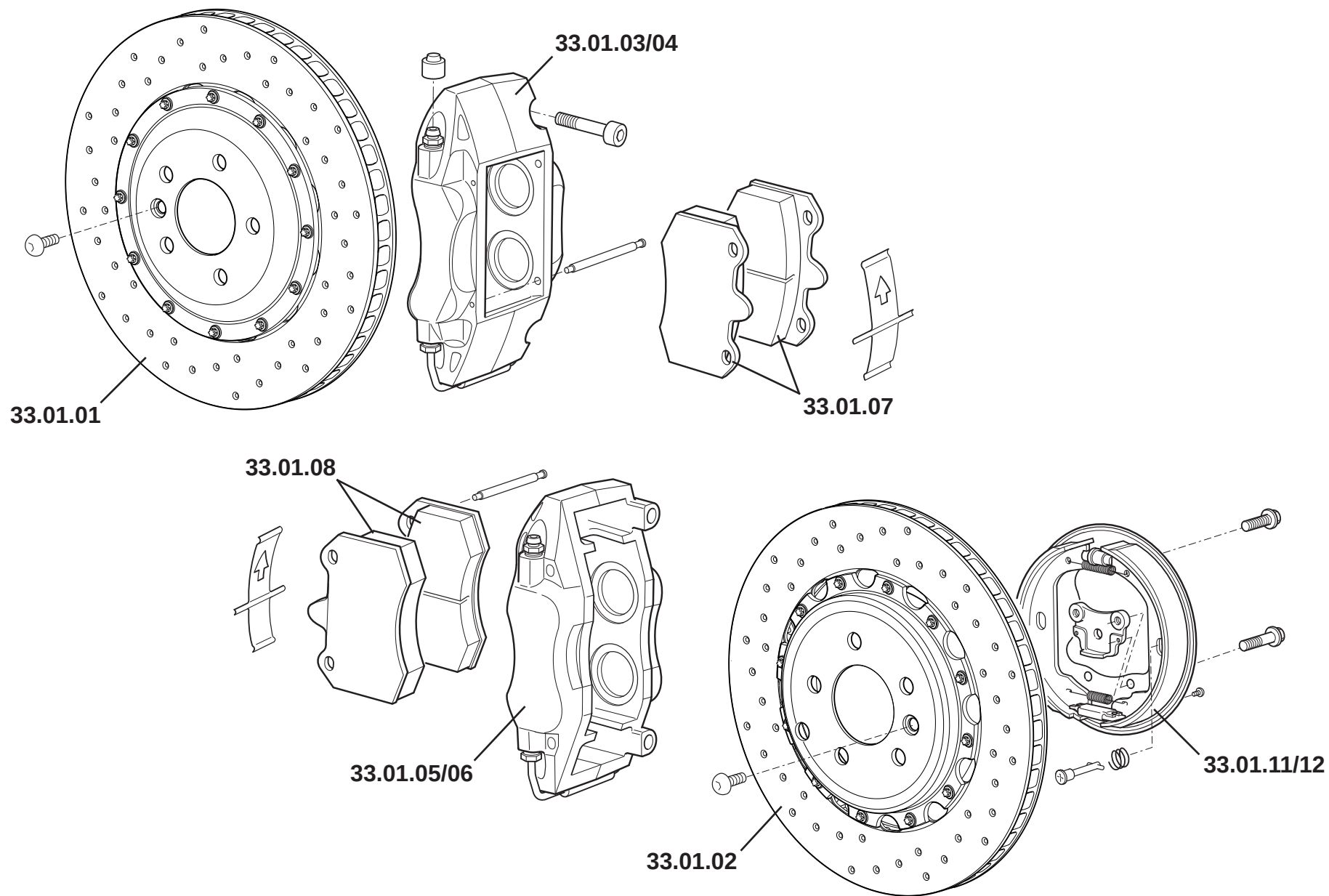


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 32.00 Steering

Function Code: 32.05 Upper Column, Function Code: Steering Wheel

Operation Code	Description	Operation Type	Time	Derivative
32.05.18-01	Steering wheel	r&r	0.6	
32.05.18-02	Steering wheel	Renew	0.6	
32.05.19-01	Steering column assembly	r&r	1.8	
32.05.19-02	Steering column assembly	Renew	1.9	
32.05.20-01	Gaiter, column through bulkhead	r&r	1.8	
32.05.20-02	Gaiter, column through bulkhead	Renew	1.8	
32.05.21-02	Spacer, steering wheel to column	Renew	0.7	



EVORA 400
33.01



EVORA 400 LABOUR TIME SCHEDULE

Function Area: 33.00 Brakes

Function Code: 33.01 Brake Discs, Calipers, & Parking Brake Assembly

Operation Code	Description	Operation Type	Time	Derivative
33.01.01-02	Brake disc, front (one side)	Renew	0.5	
33.01.02-02	Brake disc, rear (one side) (includes shoe adjustment)	Renew	0.6	
33.01.03-01	Caliper, front, RH	r&r	0.7	
33.01.03-02	Caliper, front, RH	Renew	0.7	
33.01.04-01	Caliper, front, LH	r&r	0.7	
33.01.04-02	Caliper, front, LH	Renew	0.7	
33.01.05-01	Caliper, rear, RH	r&r	0.7	
33.01.05-02	Caliper, rear, RH	Renew	0.7	
33.01.06-01	Caliper, rear, LH	r&r	0.7	
33.01.06-02	Caliper, rear, LH	r&r	0.7	
33.01.07-02	Brake pad set, front (both sides)	Renew	0.6	
33.01.08-02	Brake pad set, rear (both sides)	Renew	0.6	
33.01.11-01	Parking brake assembly, LH	r&r	1.0	
33.01.11-02	Parking brake assembly, LH	Renew	1.0	
33.01.12-01	Parking brake assembly, RH	r&r	1.0	
33.01.12-02	Parking brake assembly, RH	Renew	1.0	
33.01.99-99	Note: all times include air bleed where applicable			



EVORA 400 LABOUR TIME SCHEDULE

Function Area: 33.00 Brakes

Function Code: 33.03 Master Cylinder, Servo, ABS Controller, Pipes & Hoses

Operation Code	Description	Operation Type	Time	Derivative
33.03.00-02	Brake system bleed (single operation, do not use with other codes)	Renew	0.6	
33.03.01-01	Master cylinder	r&r	3.4	
33.03.01-02	Master cylinder	Renew	3.4	
33.03.02-02	Hose, front, RH	Renew	0.6	
33.03.03-02	Hose, front, LH	Renew	0.6	
33.03.04-02	Hose, rear, RH	Renew	0.6	
33.03.05-02	Hose, rear, LH	Renew	0.6	
33.03.06-02	Brake pipe, front, RH	Renew	2.7	
33.03.07-02	Brake pipe, front, LH	Renew	2.7	
33.03.08-02	Brake pipe, front to rear sill, RH (sill removed)	Renew	1.0	
33.03.09-02	Brake pipe, front to rear sill, LH (sill removed)	Renew	1.0	
33.03.12-01	ABS module	r&r	1.7	
33.03.12-02	ABS module	Renew	1.7	
33.03.14-02	Brake pipe, ABS to master cylinder, front port	Renew	3.0	
33.03.15-02	Brake pipe, ABS to master cylinder, rear port	Renew	3.0	
33.03.16-02	Brake pipe, ABS to sill	Renew	2.7	
33.03.17-02	Hose, reservoir to master cylinder, front port	Renew	2.3	
33.03.18-02	Hose, reservoir to master cylinder, rear port	Renew	2.3	
33.03.19-02	Hose, vacuum servo to engine	Renew	0.2	
33.03.20-02	Reservoir, master cylinder	Renew	0.2	
33.03.21-02	Reservoir cap, master cylinder	Renew	0.1	
33.03.22-02	Pipe, vacuum servo to engine, front	Renew	2.3	
33.03.23-02	Sill body pipe, vacuum servo to engine (sill removed)	Renew	0.5	
33.03.24-02	Pipe, vacuum servo to engine, rear	Renew	0.8	

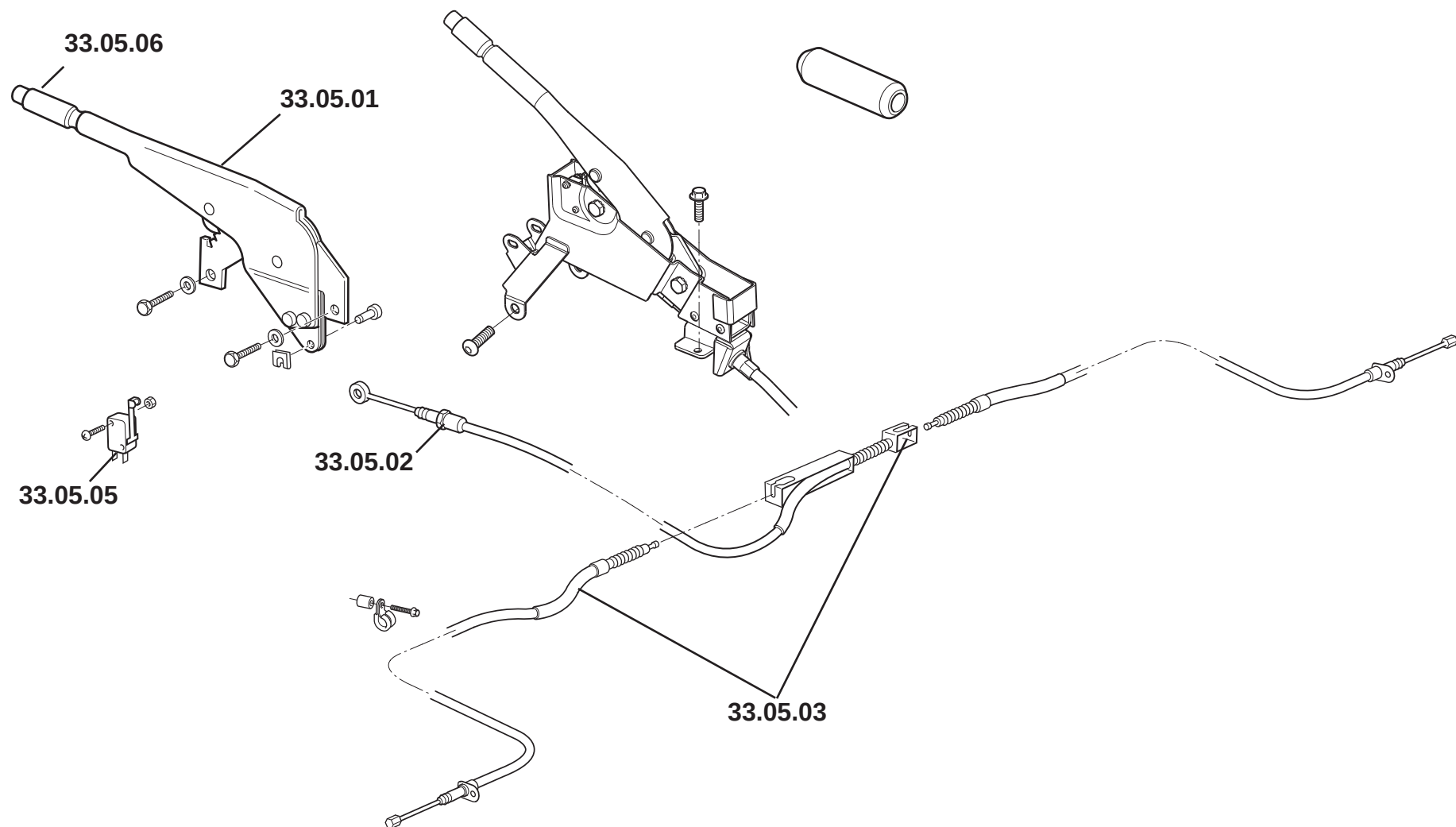


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 33.00 Brakes

Function Code: 33.03 Master Cylinder, Servo, ABS Controller, Pipes & Hoses

Operation Code	Description	Operation Type	Time	Derivative
33.03.25-01	Yaw rate sensor	r&r	0.8	
33.03.25-02	Yaw rate sensor	Renew	0.8	
33.03.26-01	Steering angle sensor	r&r	1.8	
33.03.26-02	Steering angle sensor	Renew	1.8	
33.03.99-99	Note: all times include air bleed where applicable			



EVORA 400
33.05

Updated 2nd November 2020

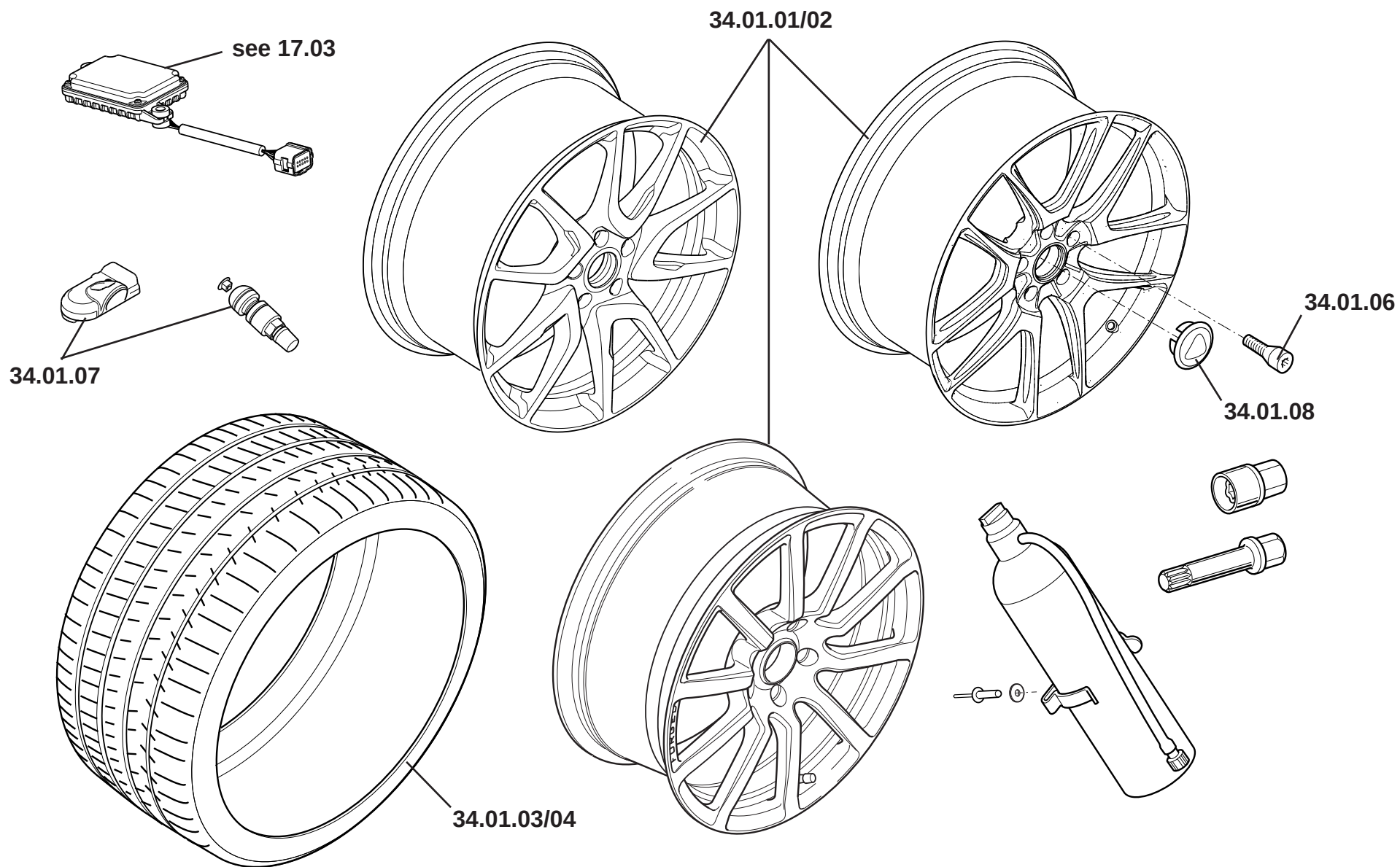


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 33.00 Brakes

Function Code: 33.05 Parking Function Code: Brake Mechanism

Operation Code	Description	Operation Type	Time	Derivative
33.05.01-01	Parking brake lever assembly	r&r	0.8	
33.05.01-02	Parking brake lever assembly	Renew	0.8	
33.05.02-02	Parking brake cable, front	Renew	1.2	
33.05.03-02	Parking brake cable, rear	Renew	0.6	
33.05.05-01	Switch, parking brake tell-tale	r&r	0.8	
33.05.05-02	Switch, parking brake tell-tale	Renew	0.8	
33.05.06-02	Hand grip, parking brake lever	Renew	0.1	



EVORA 400

34.01

Updated 2nd November 2020



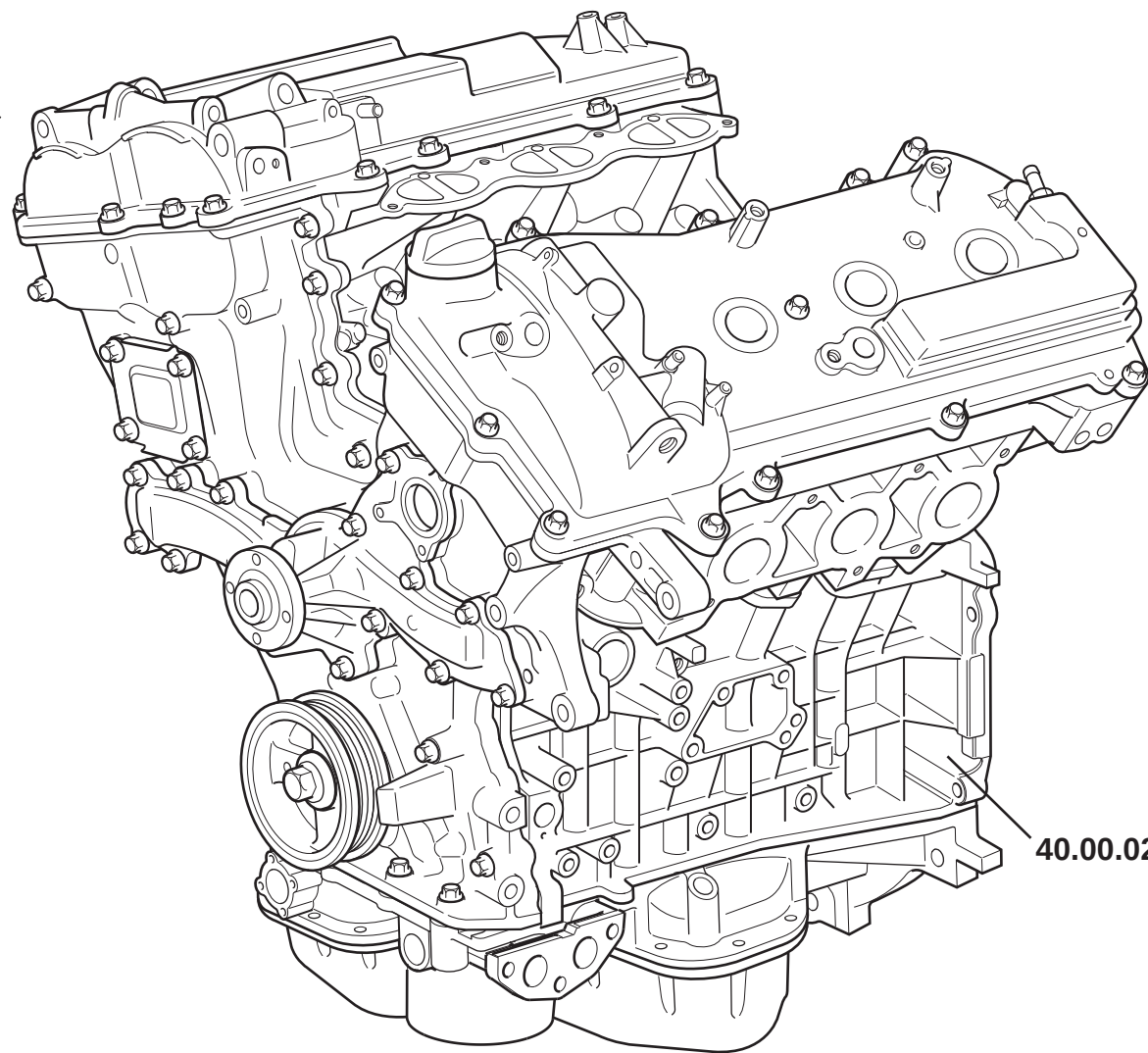
EVORA 400 LABOUR TIME SCHEDULE

Function Area: 34.00 Wheels & Tyres

Function Code: 34.01 Wheels, Tyres & Valves

Operation Code	Description	Operation Type	Time	Derivative
34.01.01-02	Road wheel, front (one side)	Renew	0.4	
34.01.02-02	Road wheel, rear (one side)	Renew	0.4	
34.01.03-02	Road wheel, front (one side)	Renew	0.4	
34.01.04-02	Road wheel, rear (one side)	Renew	0.4	
34.01.06-02	Wheel bolts (whole vehicle set)	Renew	0.4	
34.01.07-02	Tyre valve/TPMS transmitter (one)	Renew	0.4	
34.01.08-02	Wheel centre cover (one)	Renew	0.2	
34.01.99-99	Note: all times include wheel balance where applicable			

40.00.01



40.00.02

EVORA 400
40.00

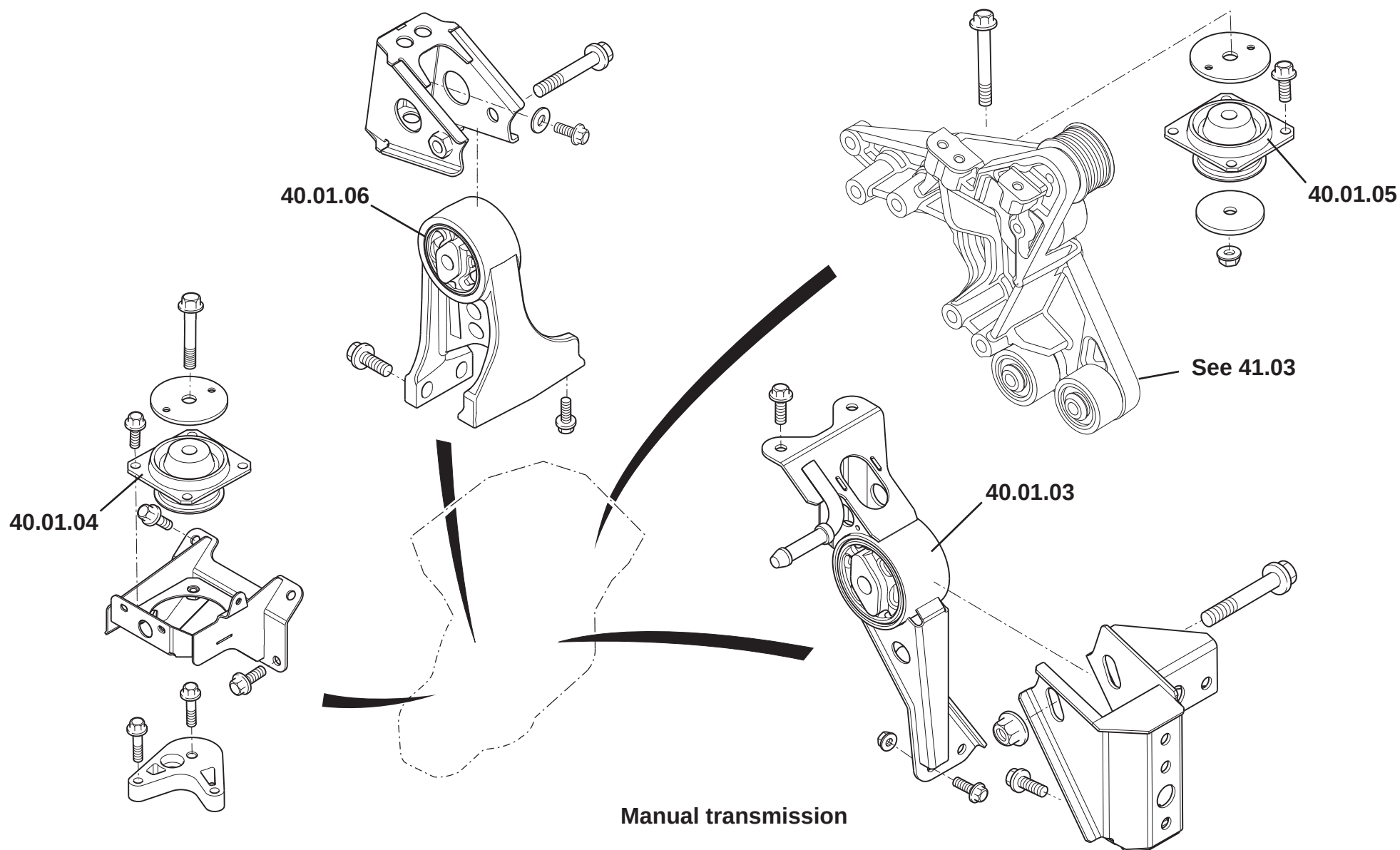


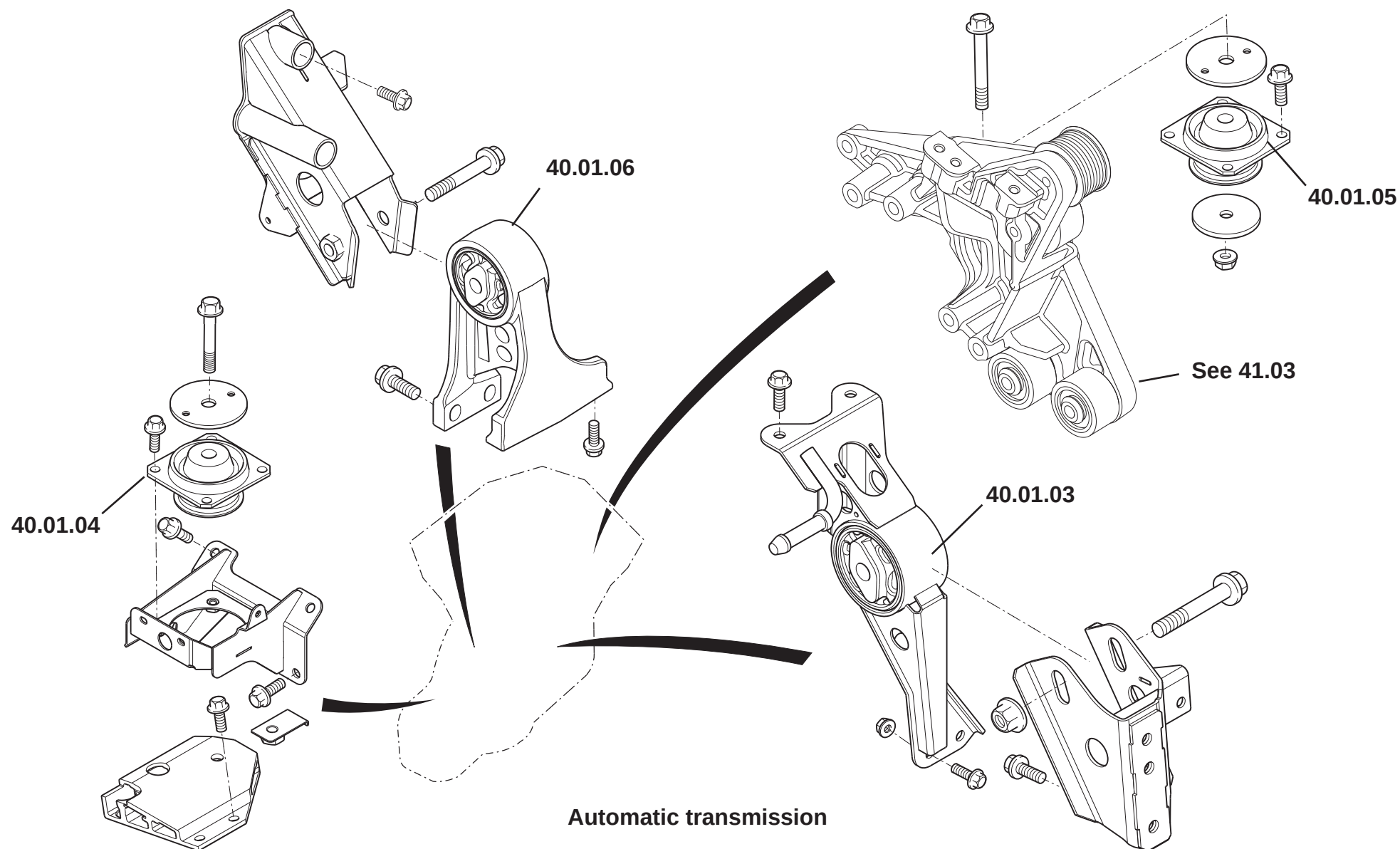
EVORA 400 LABOUR TIME SCHEDULE

Function Area: 40.00 Engine

Function Code: 40.00 Engine Assemblies

Operation Code	Description	Operation Type	Time	Derivative
40.00.01-01	Engine assembly (includes seperation from gearbox)	r&r	21.0	
40.00.01-02	Engine assembly	Renew	23.1	
40.00.02-02	Short engine block assembly	Renew	31.0	





EVORA 400
40.01 page2

Updated 2nd November 2020

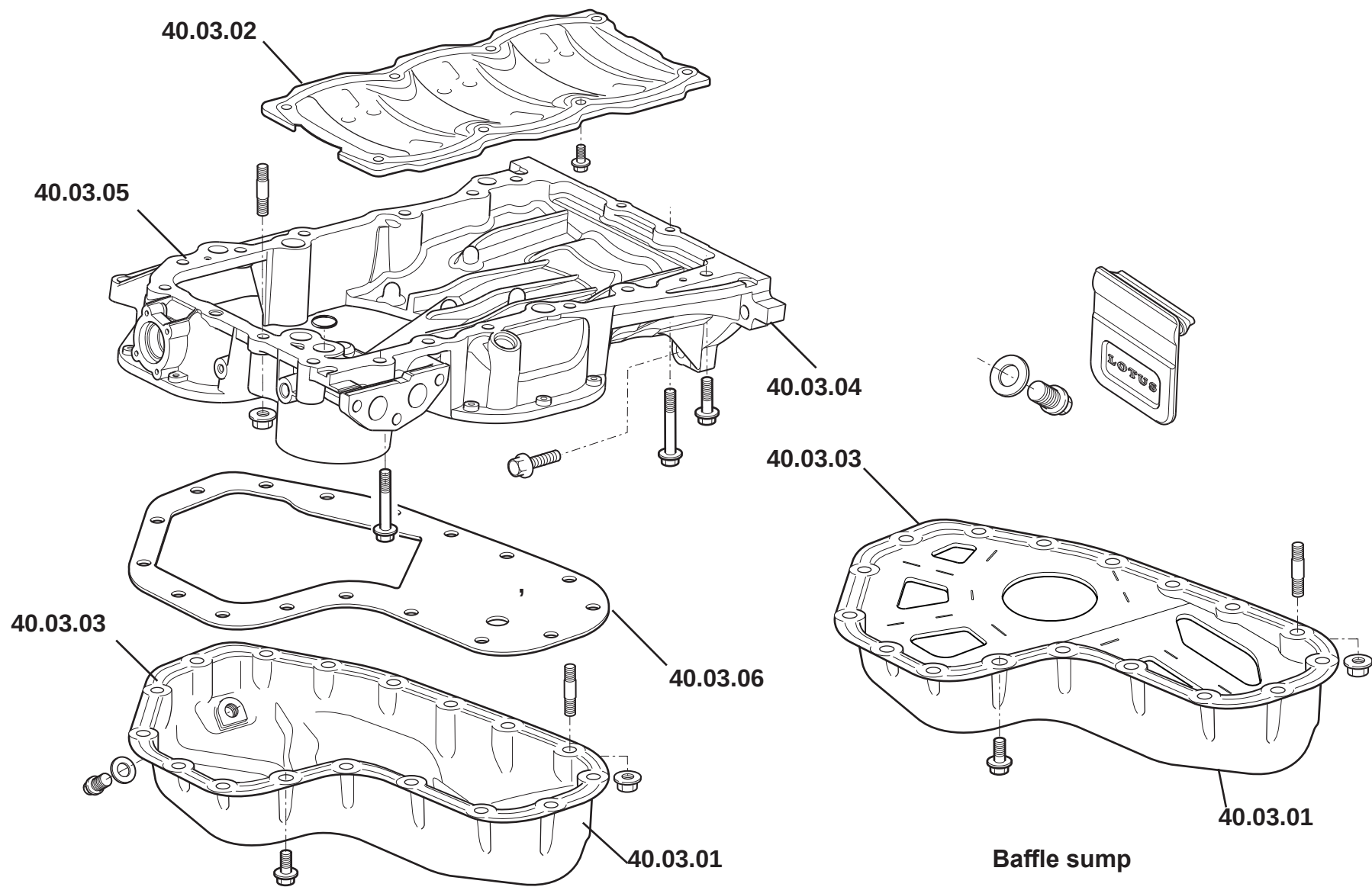


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 40.00 Engine

Function Code: 40.01 Engine Block & Oil Pick Up

Operation Code	Description	Operation Type	Time	Derivative
40.01.03-01	Engine mounting, rear	r&r	1.0	
40.01.03-02	Engine mounting, rear	Renew	1.0	
40.01.04-01	Engine mounting, LH	r&r	0.6	
40.01.04-02	Engine mounting, LH	Renew	0.6	
40.01.05-01	Engine mounting, RH	r&r	0.6	
40.01.05-02	Engine mounting, RH	Renew	0.6	
40.01.06-01	Engine mounting, front	r&r	0.8	
40.01.06-02	Engine mounting, front	Renew	0.8	



EVORA 400

40.03

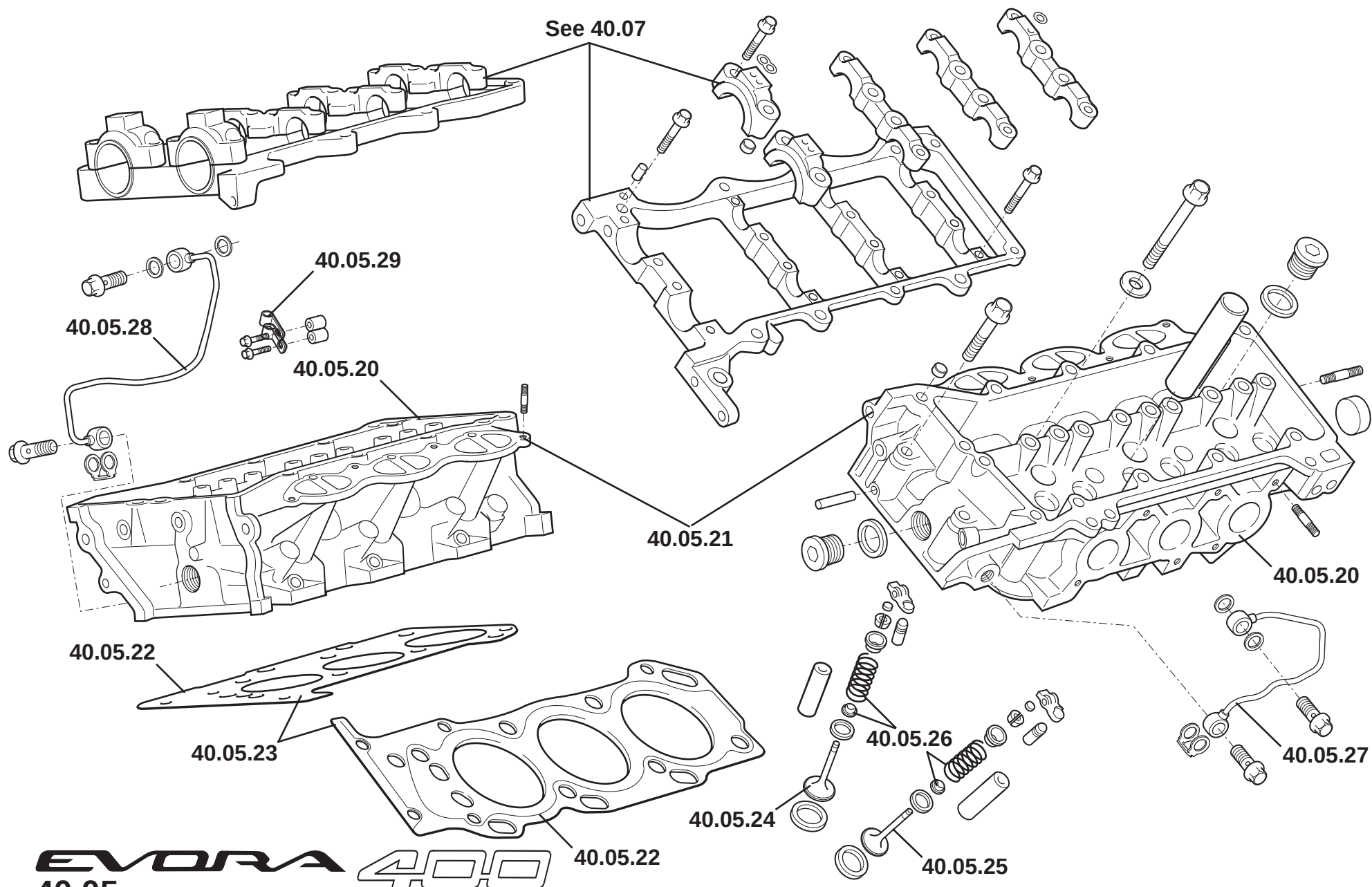


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 40.00 Engine

Function Code: 40.03 Sump Assembly

Operation Code	Description	Operation Type	Time	Derivative
40.03.01-01	Oil sump, lower	r&r	1.8	
40.03.01-02	Oil sump, lower	Renew	1.8	
40.03.02-01	Baffle pan (engine removed)	r&r	2.5	
40.03.02-02	Baffle pan (engine removed)	Renew	2.5	
40.03.03-02	Oil sump gasket, lower to upper	Renew	2.1	
40.03.04-02	Oil sump, upper (engine removed)	Renew	2.1	
40.03.05-02	Oil sump gasket, upper to block (engine removed)	Renew	2.4	



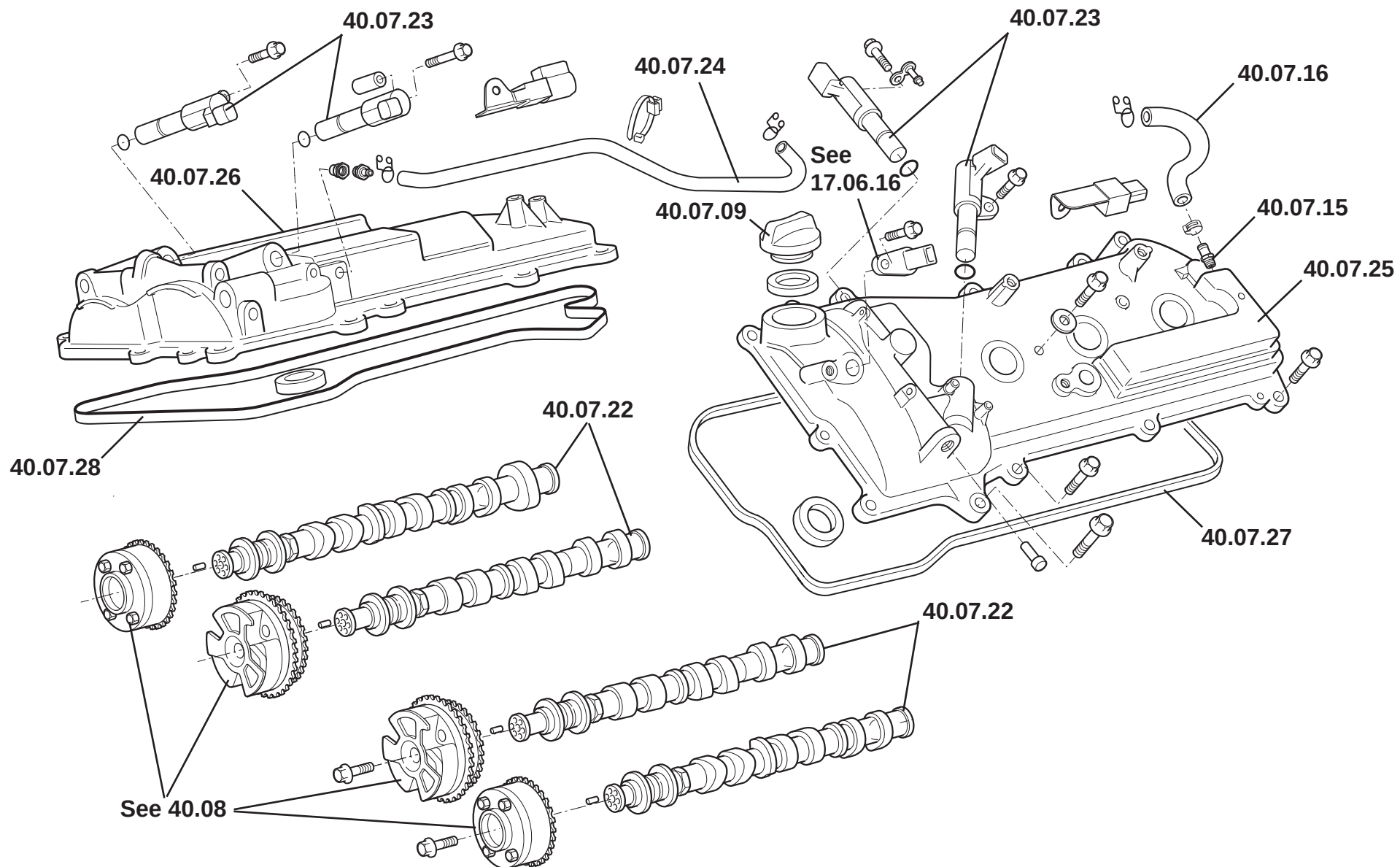


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 40.00 Engine

Function Code: 40.05 Cylinder Head, Valves & Springs

Operation Code	Description	Operation Type	Time	Derivative
40.05.20-01	Cylinder head (one side) (left built up) (engine removed)	r&r	6.9	
40.05.20-02	Cylinder head (one side) (incl. r&r valves etc.) (engine removed)	Renew	10.3	
40.05.21-01	Cylinder head (both sides) (left built up) (engine removed)	r&r	9.0	
40.05.21-02	Cylinder head (both sides) (incl. r&r valves etc.) (engine removed)	Renew	15.8	
40.05.22-02	Cylinder head gasket (one side) (engine removed)	Renew	6.9	
40.05.23-02	Cylinder head gasket (both sides) (engine removed)	Renew	9.0	
40.05.24-02	Inlet valve (each) (also claim 40052001 or 40052101)	Renew	0.2	
40.05.25-02	Exhaust valve (each) (also claim 40052001 or 40052101)	Renew	0.2	
40.05.26-02	Valve spring/oil seal (each) (also claim 40052001 or 40052101)	Renew	0.1	
40.05.27-02	Oil control valve pipe, LH	Renew	1.1	
40.05.28-02	Oil control valve pipe, RH	Renew	2.5	
40.05.29-02	Oil control valve, 'P' clip	Renew	0.6	



EVORA 400
40.07

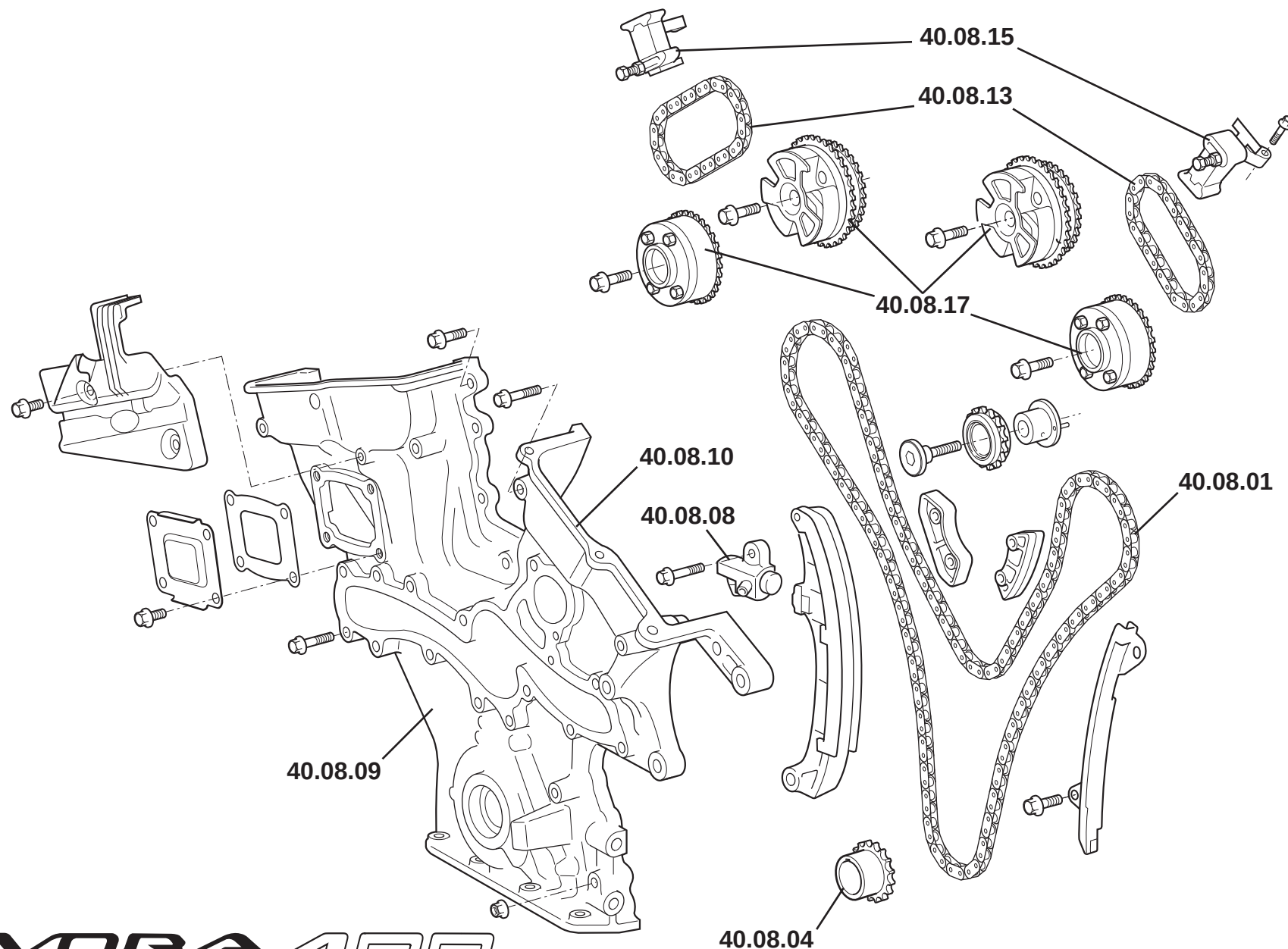


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 40.00 Engine

Function Code: 40.07 Camshafts, Tappets & Cam Cover

Operation Code	Description	Operation Type	Time	Derivative
40.07.09-02	Oil filler cap	Renew	0.1	
40.07.15-02	PCV valve	Renew	0.2	
40.07.16-02	Hose, PCV valve to inlet tank	Renew	0.1	
40.07.22-02	Camshaft/housing (all) (engine removed)	Renew	7.3	
40.07.23-02	Valve assembly, cam timing control (one)	Renew	0.2	
40.07.24-02	Ventilation hose, RH cam cover to intake plenum	Renew	0.4	
40.07.25-02	Cam cover, LH	Renew	0.7	
40.07.26-02	Cam cover, RH	Renew	1.2	
40.07.27-02	Gasket, cam cover, LH	Renew	0.8	
40.07.28-02	Gasket, cam cover, RH	Renew	1.3	



EVORA 400
40.08

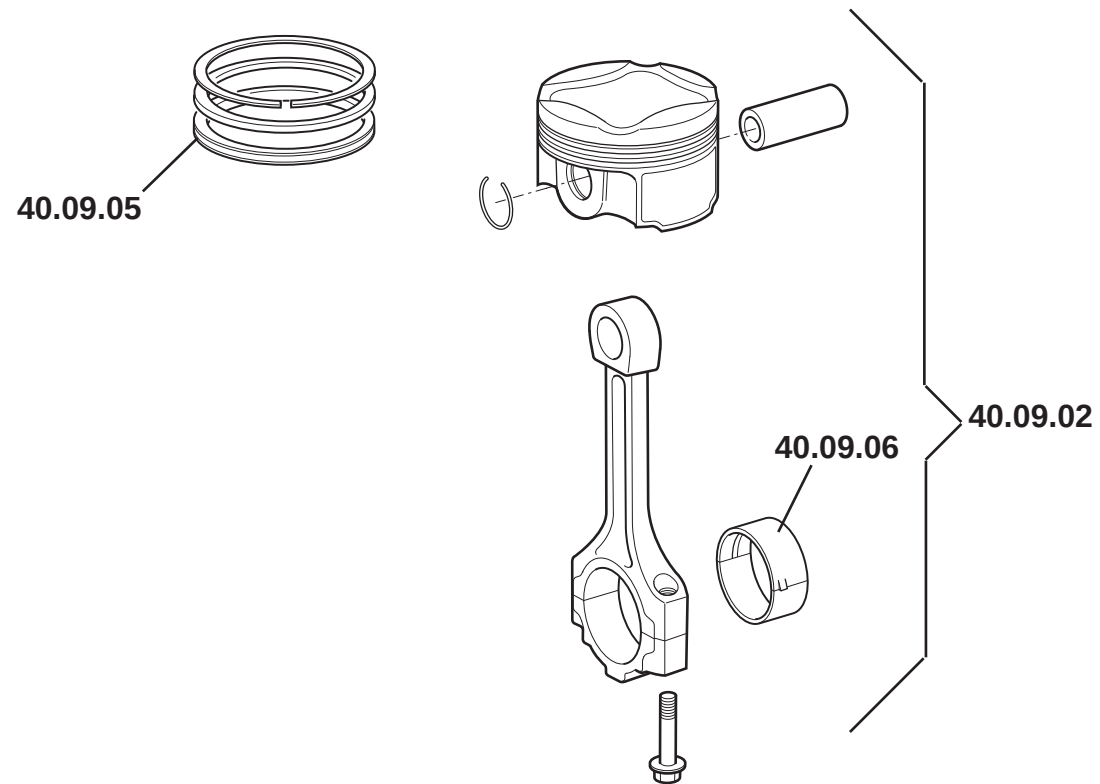


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 40.00 Engine

Function Code: 40.08 Camshaft Drive Chain & Sprockets

Operation Code	Description	Operation Type	Time	Derivative
40.08.01-02	Timing chain No.1 (engine removed)	Renew	4.8	
40.08.04-02	Sprocket, crankshaft (engine removed)	Renew	4.7	
40.08.08-02	Timing chain No.1 tensioner (engine removed)	Renew	4.8	
40.08.09-01	Timing chain cover (engine removed)	r&r	4.3	
40.08.09-02	Timing chain cover (engine removed)	Renew	4.3	
40.08.10-02	Timing chain cover gasket (engine removed)	Renew	4.3	
40.08.13-02	Timing chain No.2 (one or both) (engine removed)	Renew	5.3	
40.08.15-02	Timing chain No.2 tensioner (one or both) (engine removed)	Renew	5.3	
40.08.17-02	Sprocket, inlet and/or exhaust (one or both) (engine removed)	Renew	5.2	



EVORA 400
40.09

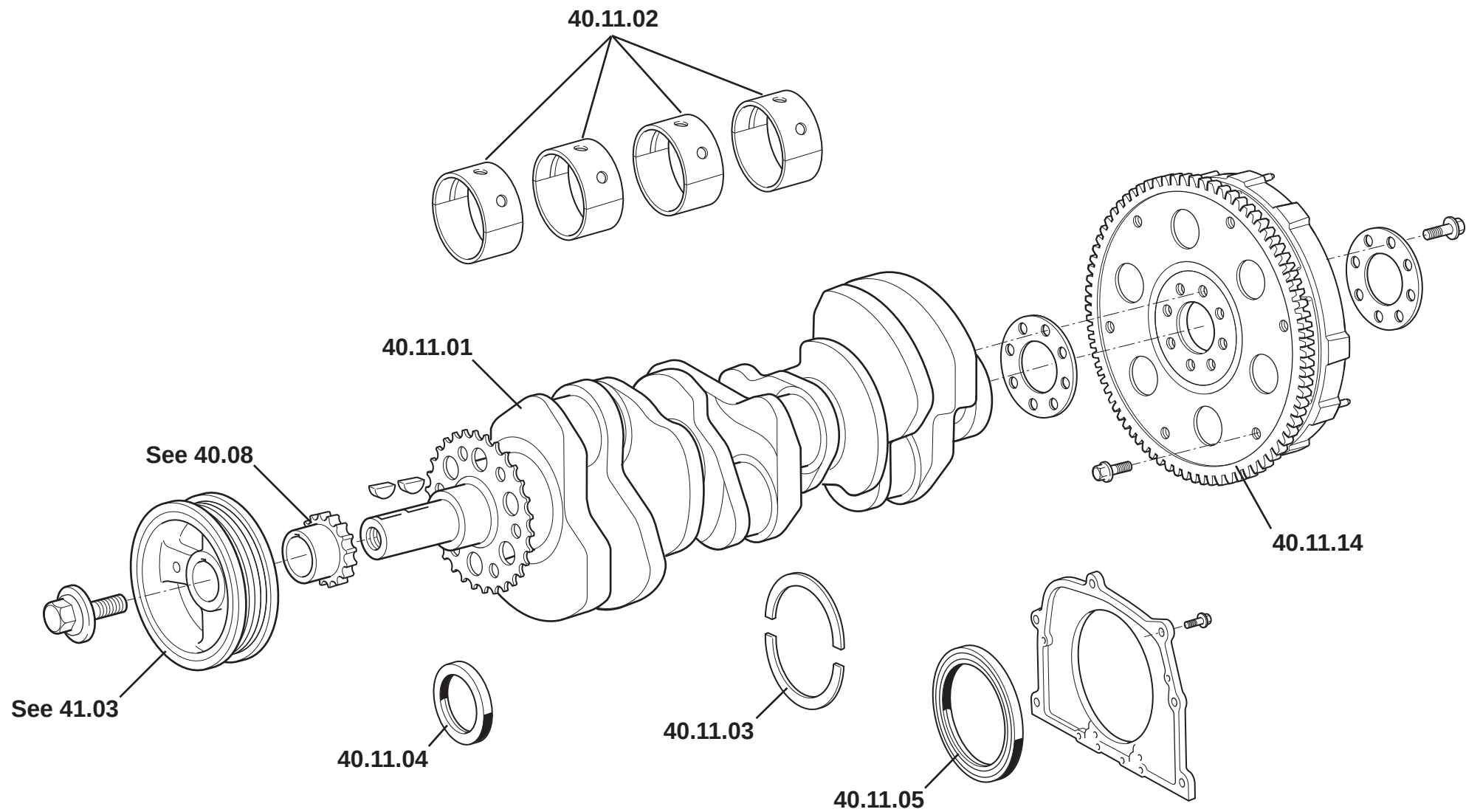


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 40.00 Engine

Function Code: 40.09 Pistons, Con-rods & Liners

Operation Code	Description	Operation Type	Time	Derivative
40.09.02-02	Piston & con-rod assembly (all) (engine removed)	Renew	11.1	
40.09.05-02	Piston ring set (engine removed)	Renew	11.4	
40.09.06-02	Big end bearing set (engine removed)	Renew	11.1	



EVORA 400
40.11

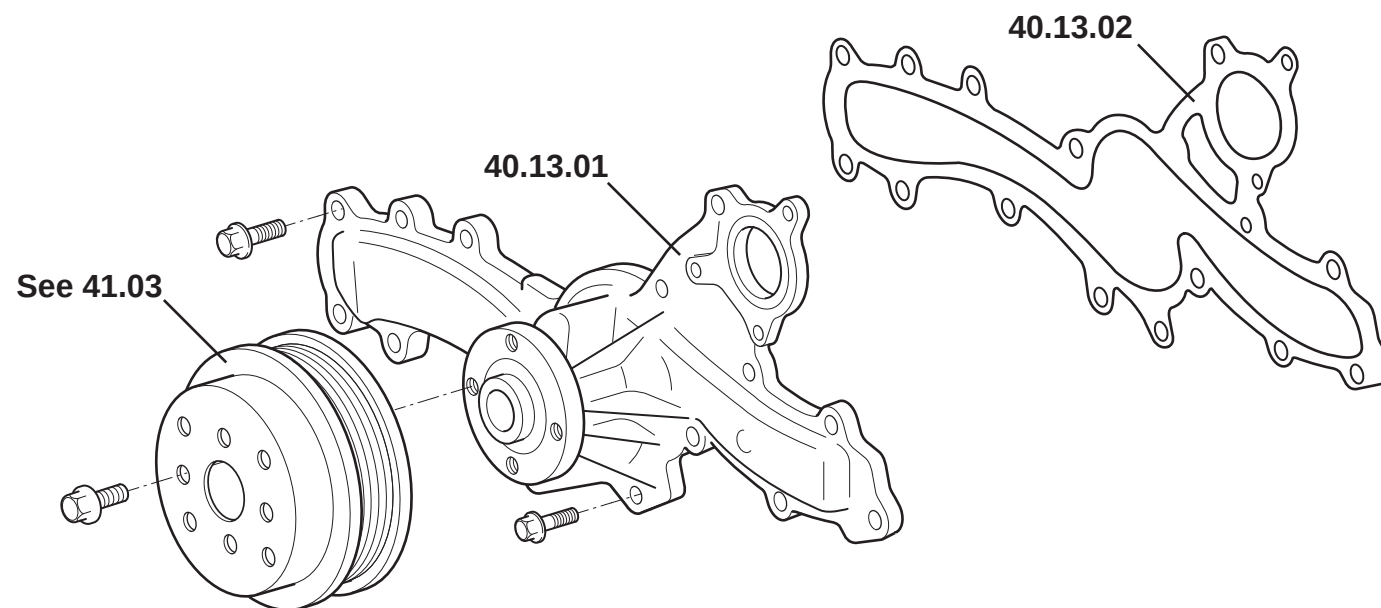
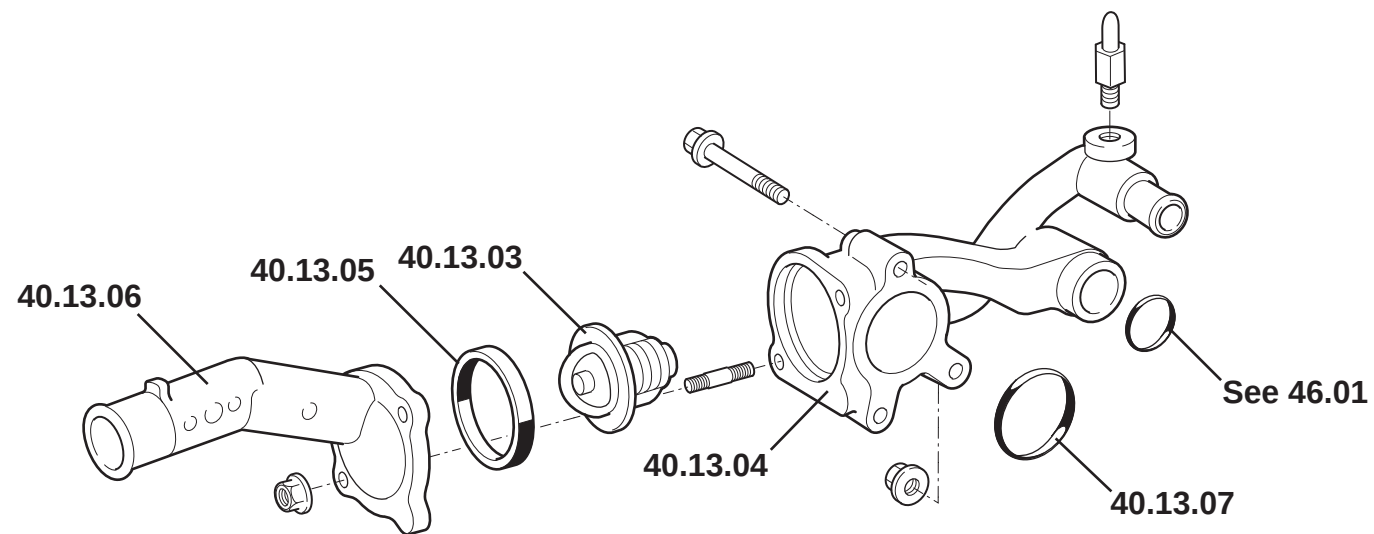


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 40.00 Engine

Function Code: 40.11 Crankshaft, Function Code: Bearings & Flywheel

Operation Code	Description	Operation Type	Time	Derivative
40.11.01-01	Crankshaft (engine removed)	r&r	11.1	
40.11.01-02	Crankshaft (engine removed)	Renew	11.1	
40.11.02-02	Main bearing set (engine removed)	Renew	11.1	
40.11.03-02	Thrust washers (engine removed)	Renew	11.1	
40.11.04-02	Crankshaft oil seal, front	Renew	0.8	
40.11.05-02	Crankshaft oil seal, rear (engine removed)	Renew	0.9	
40.11.14-02	Flywheel (engine removed)	Renew	0.7	



EVORA 400
40.13

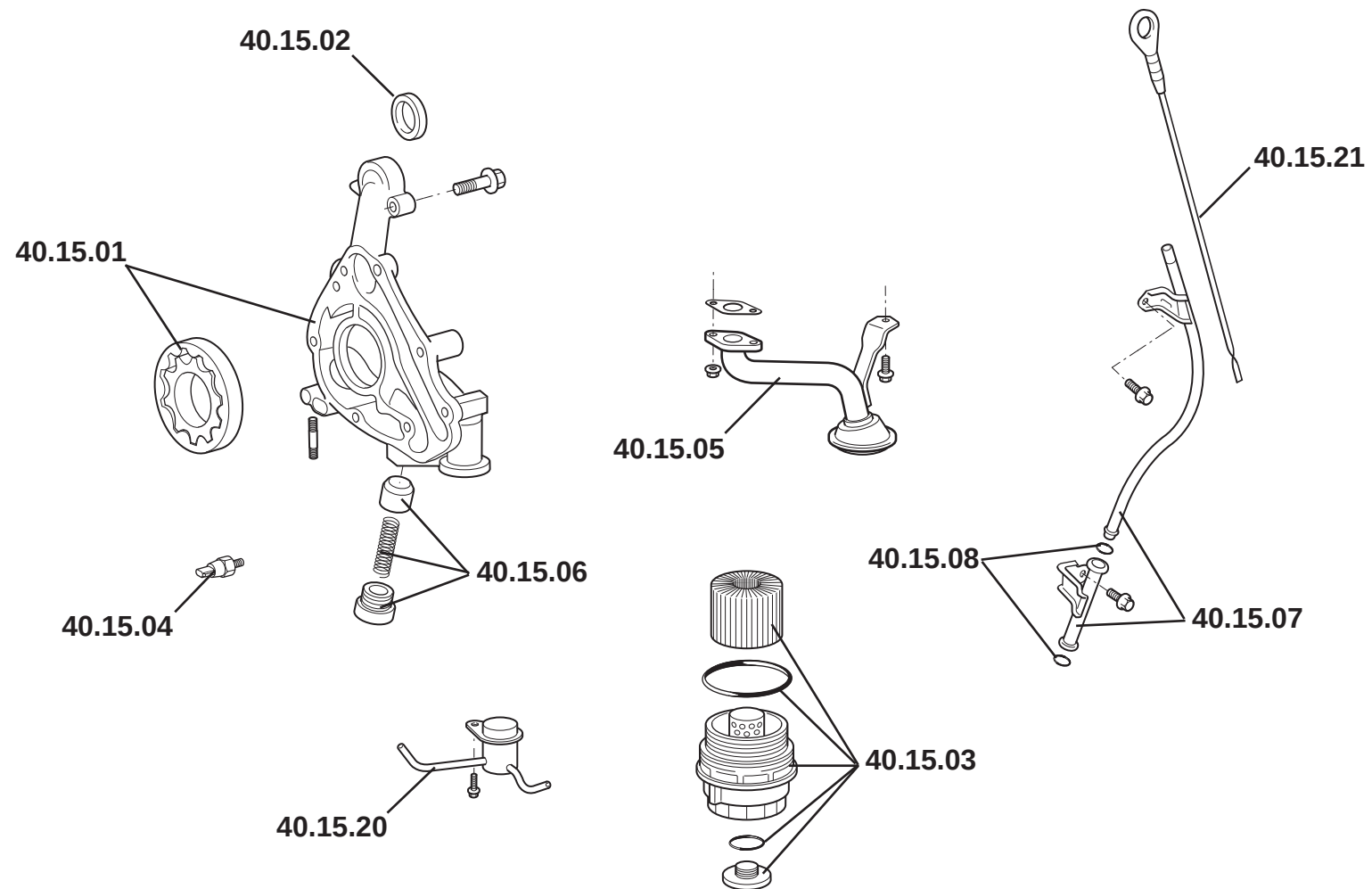


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 40.00 Engine

Function Code: 40.13 Water Pump Assembly & Thermostat

Operation Code	Description	Operation Type	Time	Derivative
40.13.01-01	Water pump assembly	r&r	3.0	
40.13.01-02	Water pump assembly	Renew	3.0	
40.13.02-02	Water pump assembly, gasket	Renew	3.0	
40.13.03-01	Thermostat	r&r	2.5	
40.13.03-02	Thermostat	Renew	2.5	
40.13.04-02	Thermostat housing	Renew	2.7	
40.13.05-02	Thermostat gasket	Renew	2.5	
40.13.06-02	Water inlet pipe	Renew	2.5	
40.13.07-02	'O' ring, bypass water inlet housing	Renew	2.7	
40.13.99-99	Note: all times include air bleed where applicable			



EVORA 400
40.15

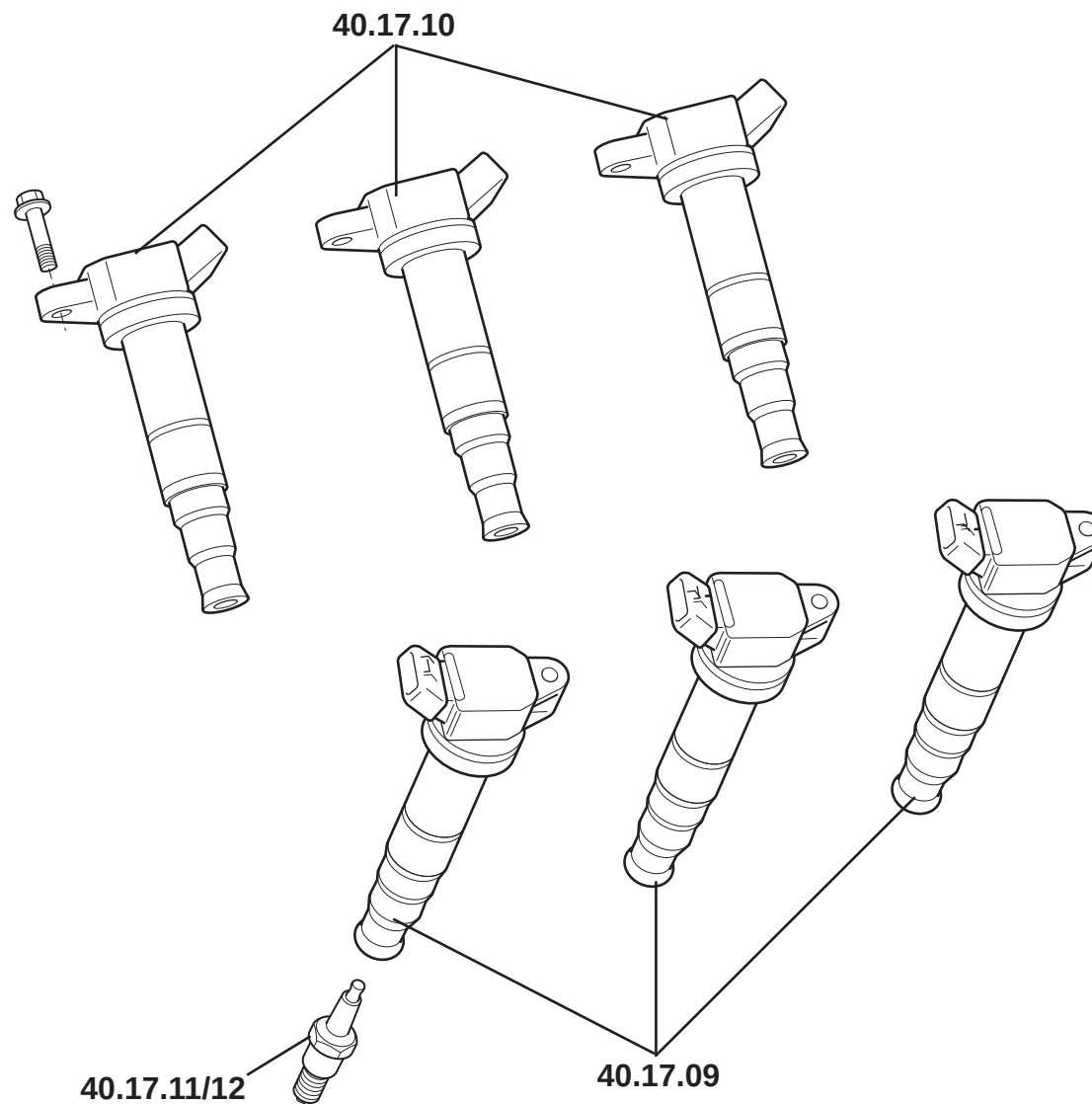


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 40.00 Engine

Function Code: 40.15 Lubrication System

Operation Code	Description	Operation Type	Time	Derivative
40.15.01-01	Oil pump assembly (engine removed)	r&r	4.9	
40.15.01-02	Oil pump assembly (engine removed)	Renew	4.9	
40.15.02-02	Gasket, oil pump to block (engine removed)	Renew	4.9	
40.15.03-02	Oil filter	Renew	0.6	
40.15.04-01	Oil pressure sensor	r&r	0.6	
40.15.04-02	Oil pressure sensor	Renew	0.6	
40.15.05-02	Oil pick-up and strainer	Renew	2.1	
40.15.06-01	Oil pressure relief valve (engine removed)	r&r	5.0	
40.15.06-02	Oil pressure relief valve (engine removed)	Renew	5.0	
40.15.07-02	Oil dipstick tube	Renew	0.5	
40.15.08-02	'O' ring, oil dipstick tube	Renew	0.5	
40.15.20-02	Nozzle, oil feed (engine removed)	Renew	11.1	
40.15.21-02	Dipstick	Renew	0.1	



EVORA 400
40.17

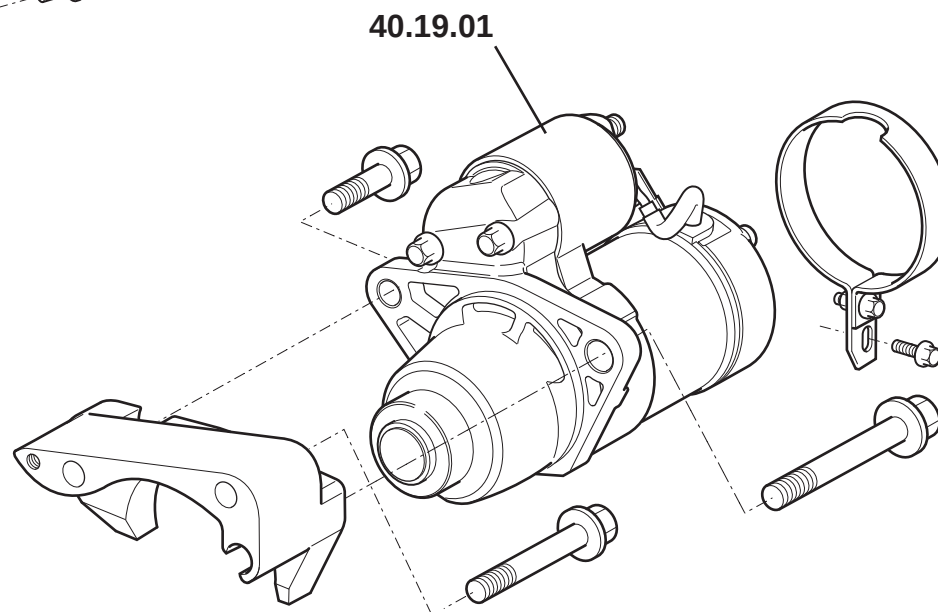
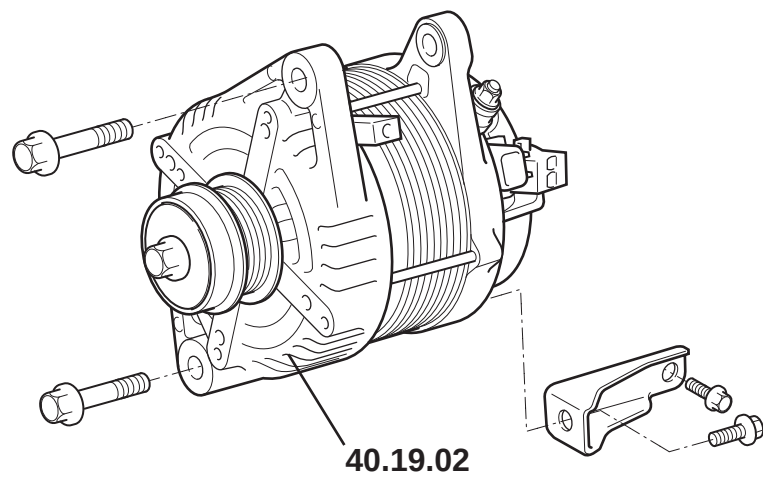


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 40.00 Engine

Function Code: 40.17 Ignition System, Spark plugs & Plug Top Coils

Operation Code	Description	Operation Type	Time	Derivative
40.17.09-01	Ignition coil, LH bank (one or all)	r&r	0.2	
40.17.09-02	Ignition coil, LH bank (one or all)	Renew	0.2	
40.17.10-01	Ignition coil, RH bank (one or all)	r&r	0.4	
40.17.10-02	Ignition coil, RH bank (one or all)	Renew	0.4	
40.17.11-01	Spark plug, LH bank (one or all)	r&r	0.3	
40.17.11-02	Spark plug, LH bank (one or all)	Renew	0.3	
40.17.12-01	Spark plug, RH bank (one or all)	r&r	0.5	
40.17.12-02	Spark plug, RH bank (one or all)	Renew	0.5	



EVORA 400
40.19

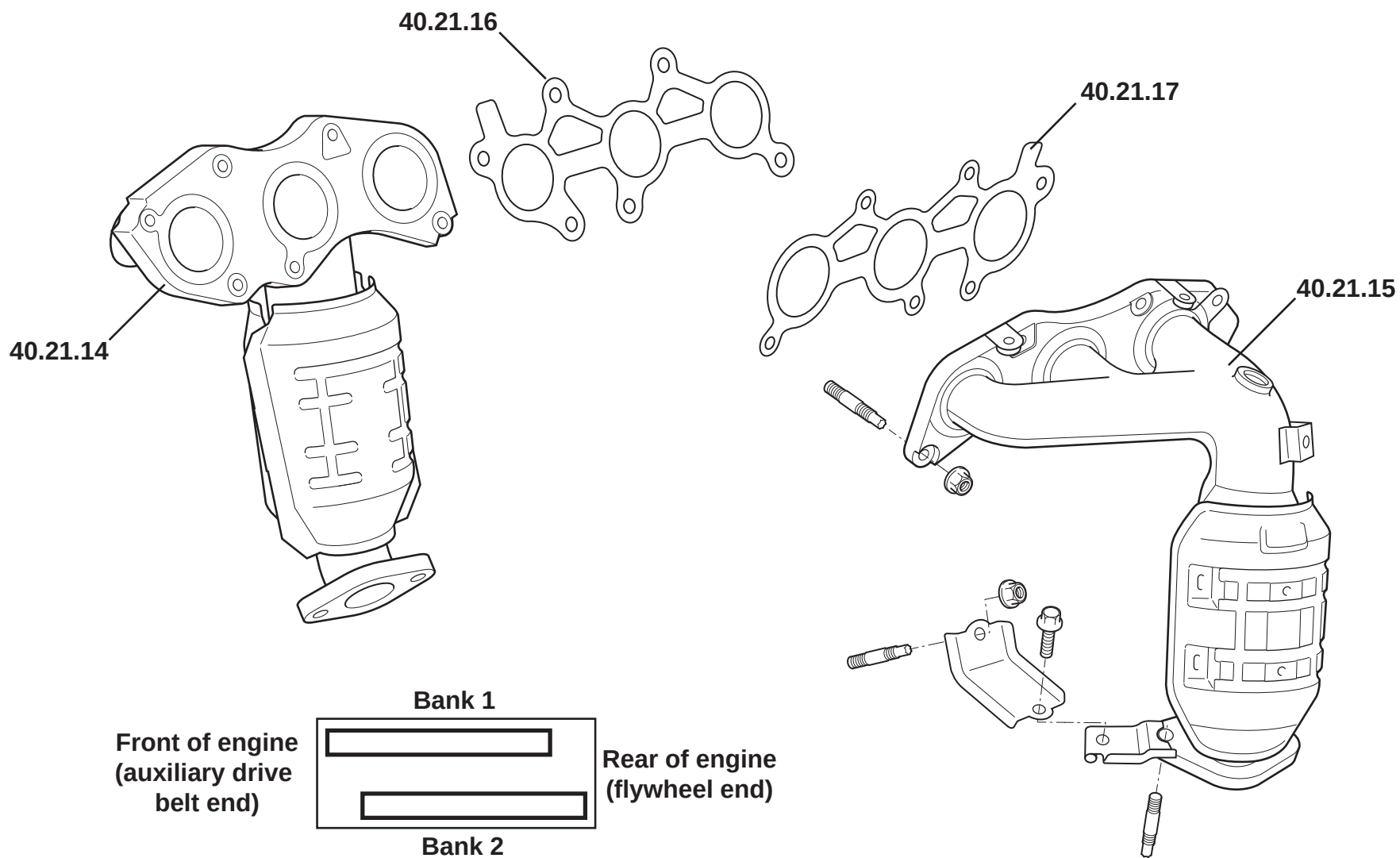


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 40.00 Engine

Function Code: 40.19 Alternator and Starter Motor

Operation Code	Description	Operation Type	Time	Derivative
40.19.01-01	Starter motor	r&r	0.8	
40.19.01-02	Starter motor	Renew	0.8	
40.19.02-00	Test alternator charge rate	Test	0.1	
40.19.02-01	Alternator	r&r	2.0	
40.19.02-02	Alternator	Renew	2.0	



EVORA 400

40.21

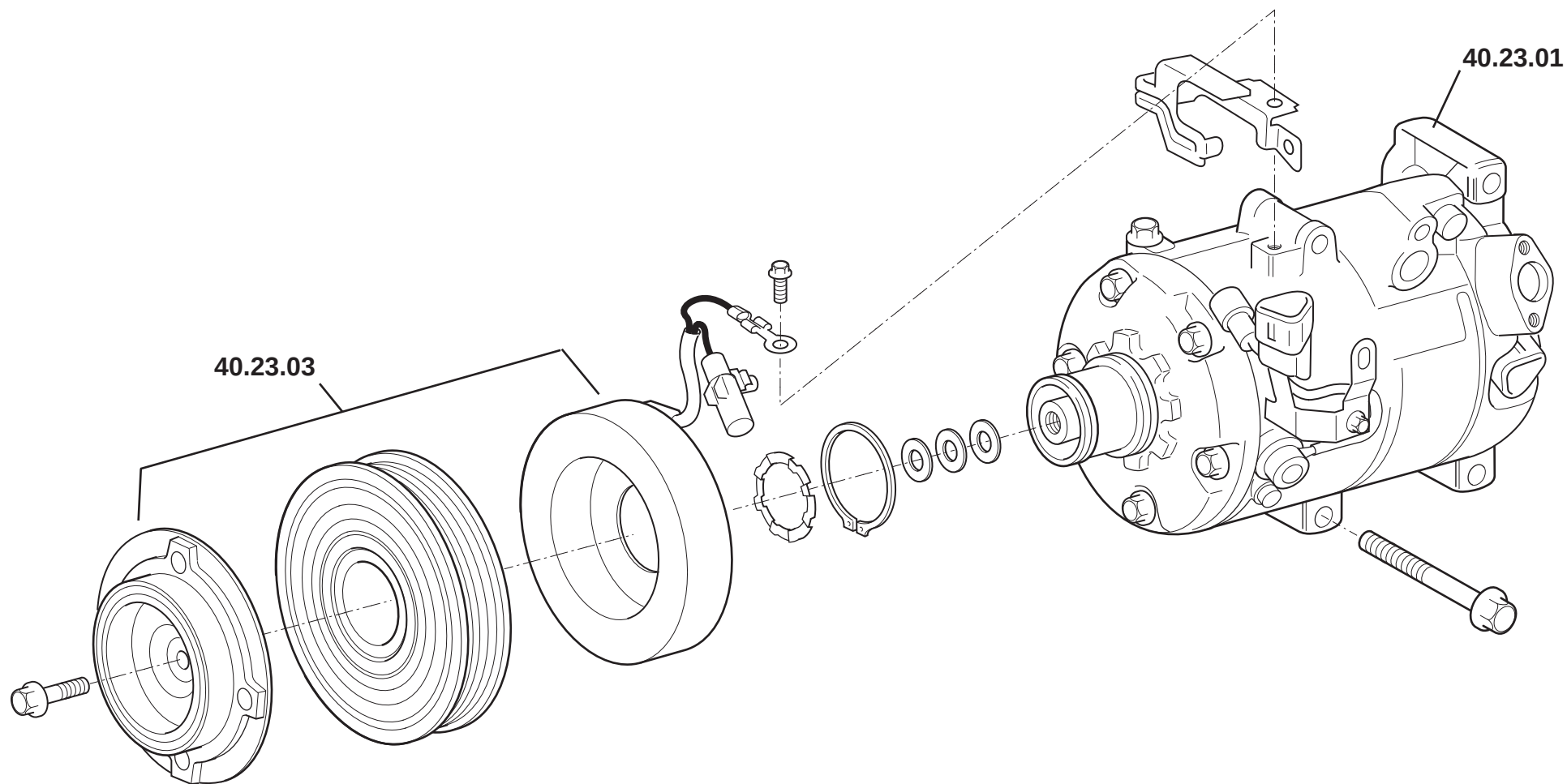


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 40.00 Engine

Function Code: 40.21 Exhaust Manifold

Operation Code	Description	Operation Type	Time	Derivative
40.21.14-01	Exhaust manifold/primary catalyst assembly, RH	r&r	3.5	
40.21.14-02	Exhaust manifold/primary catalyst assembly, RH	Renew	3.5	
40.21.15-01	Exhaust manifold/primary catalyst assembly, LH	r&r	4.0	
40.21.15-02	Exhaust manifold/primary catalyst assembly, LH	Renew	4.0	
40.21.16-02	Gasket, exhaust manifold, RH	Renew	3.5	
40.21.17-02	Gasket, exhaust manifold, LH	Renew	4.0	



EVORA 400
40.23

Updated 18th November 2015

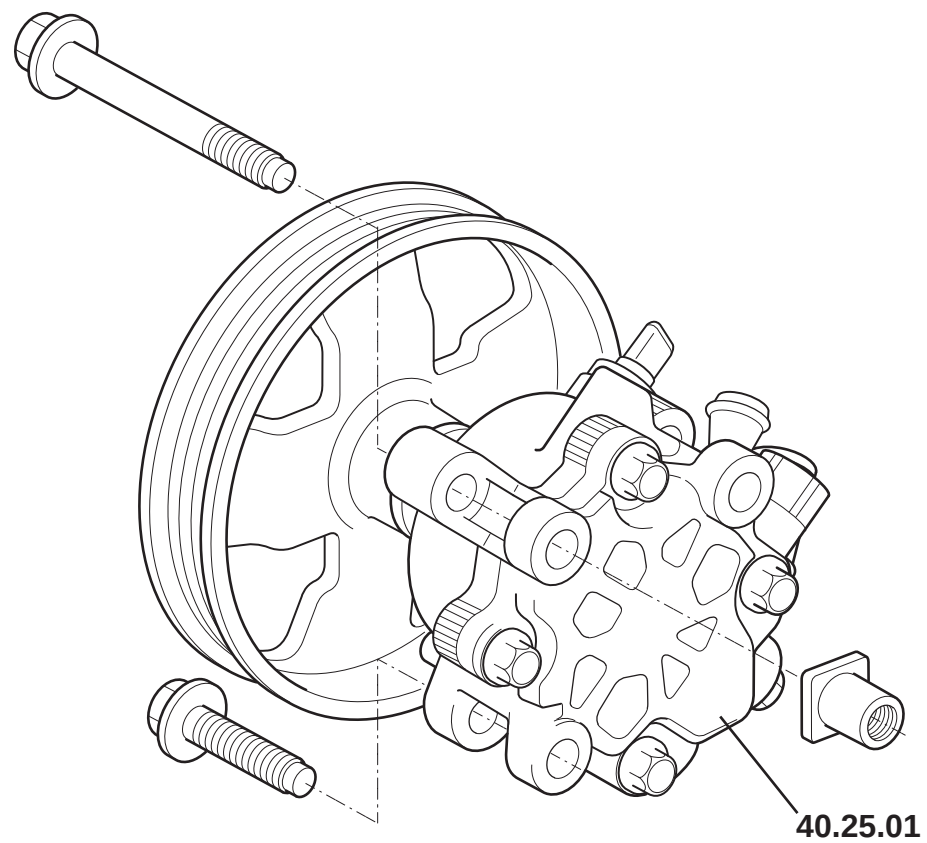


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 40.00 Engine

Function Code: 40.23 AC Compressor

Operation Code	Description	Operation Type	Time	Derivative
40.23.01-01	Compressor	r&r	2.5	
40.23.01-02	Compressor	Renew	2.5	
40.23.02-01	A/C system, evacuate & recharge system (single operation only)	r&r	0.5	
40.23.03-02	Clutch assembly, A/C compressor	Renew	2.7	
40.23.99-99	Note: all times include evacuate & recharge A/C system			



40.25.01

EVORA 400
40.25

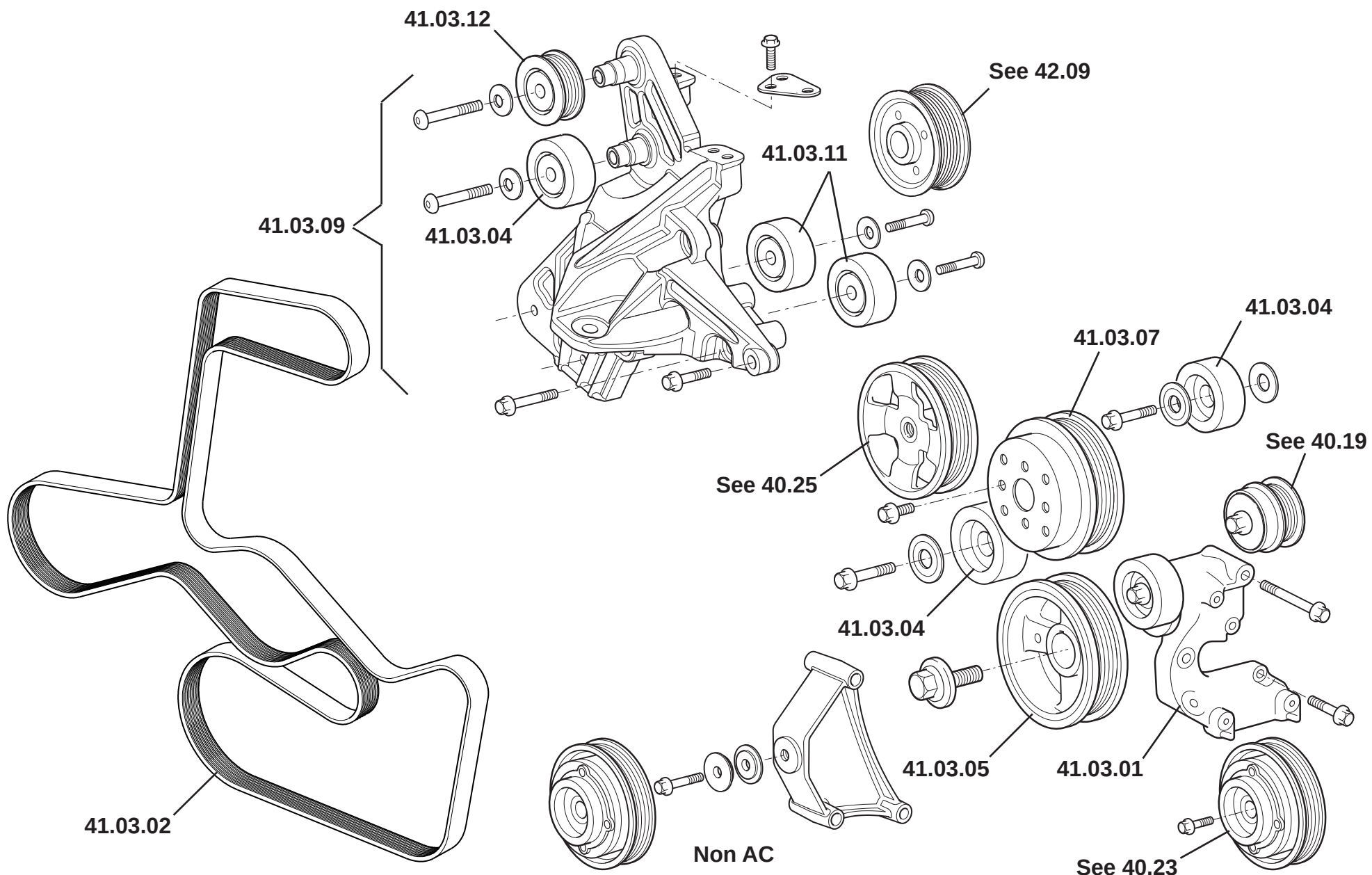


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 40.00 Engine

Function Code: 40.25 Power Steering Pump, Pulley, Function Code: Mounts & Fixings

Operation Code	Description	Operation Type	Time	Derivative
40.25.01-01	P.A.S. pump (includes R/H driveshaft r&r & air bleed)	r&r	2.4	
40.25.01-02	P.A.S. pump (includes R/H driveshaft r&r & air bleed)	Renew	2.4	



EVORA 400
41.03

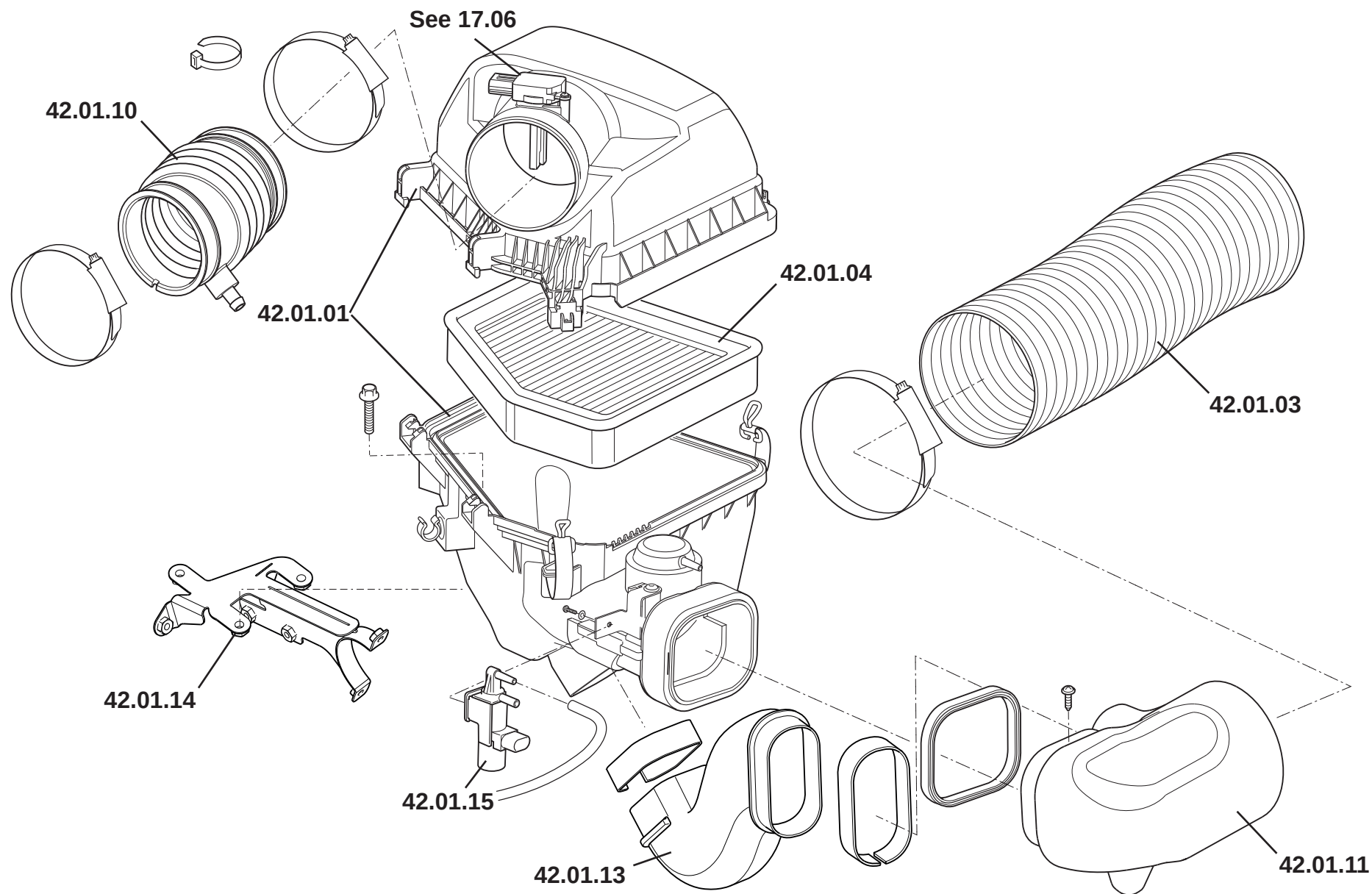


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 41.00 Belts and Pulleys

Function Code: 41.03 Auxiliary Drive Belts & Pulleys

Operation Code	Description	Operation Type	Time	Derivative
41.03.01-01	Pulley/arm assembly, belt tensioner	r&r	1.9	
41.03.01-02	Pulley/arm assembly, belt tensioner	Renew	1.9	
41.03.02-02	Auxiliary drive belt	Renew	1.1	
41.03.04-02	Idler assembly (one or more)	Renew	0.8	
41.03.05-02	Crankshaft pulley	Renew	0.8	
41.03.07-02	Pulley, water pump	Renew	0.8	
41.03.09-02	Bracket and idler assembly	Renew	3.5	
41.03.11-02	Pulley, idler, internal (one or both)	Renew	3.6	
41.03.12-02	Pulley, multi-V	Renew	0.8	



EVORA 400
42.01

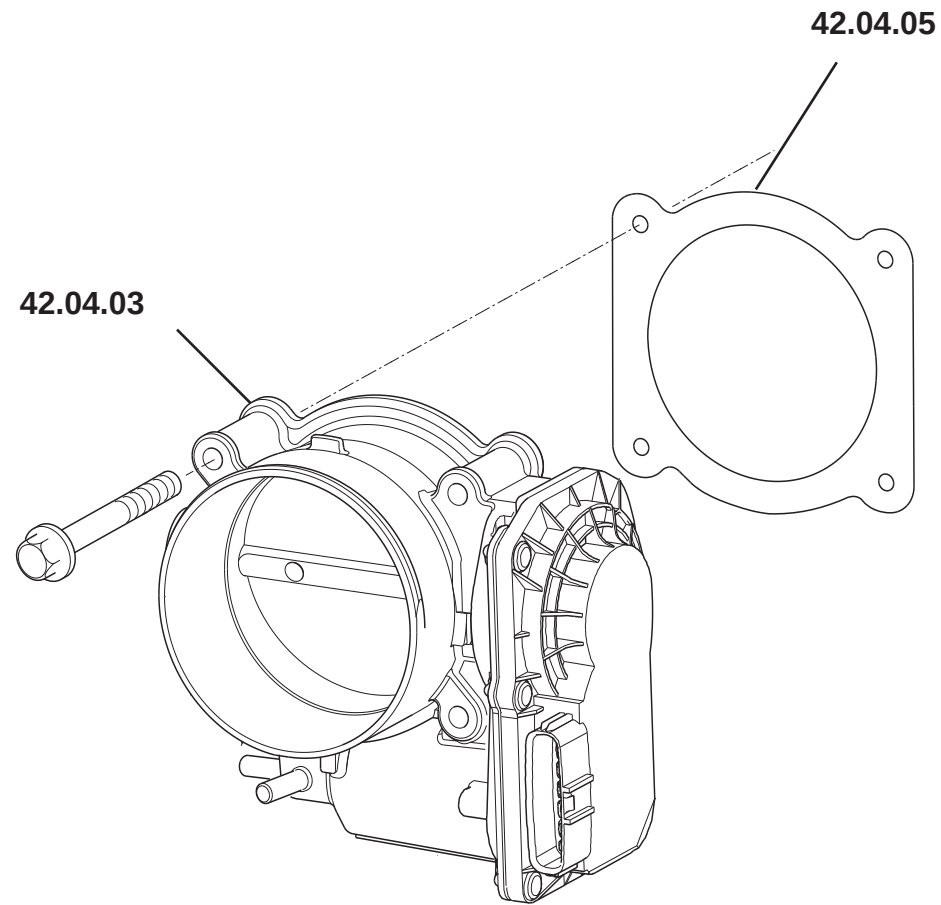


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 42.00 Induction Systems

Function Code: 42.01 Airboxes, Trunking & Air Filters

Operation Code	Description	Operation Type	Time	Derivative
42.01.01-01	Airbox assembly	r&r	0.4	
42.01.01-02	Airbox assembly	Renew	0.4	
42.01.03-01	Hose, air intake	r&r	0.4	
42.01.03-02	Hose, air intake	Renew	0.4	
42.01.04-01	Air filter element	r&r	0.4	
42.01.04-02	Air filter element	Renew	0.4	
42.01.10-01	Hose and plenum assembly	r&r	0.1	
42.01.10-02	Hose and plenum assembly	Renew	0.2	
42.01.11-01	Adaptor, main airbox	r&r	0.4	
42.01.11-02	Adaptor, main airbox	Renew	0.4	
42.01.12-01	Hose, intake snorkel bypass	r&r	0.4	
42.01.12-02	Hose, intake snorkel bypass	Renew	0.4	
42.01.13-01	Adapter, bypass hose	r&r	0.4	
42.01.13-02	Adapter, bypass hose	Renew	0.4	
42.01.14-01	Bracket, airbox mounting	Renew	0.4	
42.01.15-01	Valve, vacuum switching, intake bypass	r&r	0.1	
42.01.15-02	Valve, vacuum switching, intake bypass	Renew	0.2	
42.01.16-02	Vacuum hose, valve to airbox	Renew	0.1	
42.01.17-02	Vacuum hose, airbox to inlet plenum	Renew	0.1	



EVORA 400
42.04

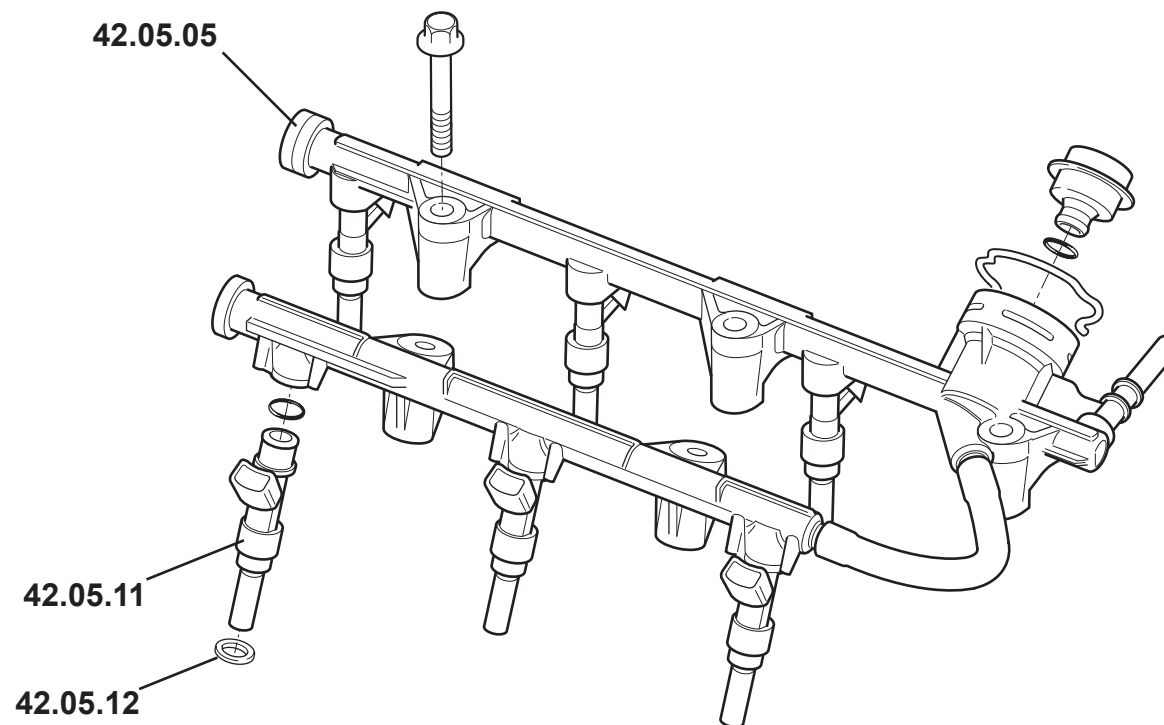


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 42.00 Induction Systems

Function Code: 42.04 Throttle Body, Mechanism & IAC Valve

Operation Code	Description	Operation Type	Time	Derivative
42.04.03-02	Gasket, throttle body	Renew	0.3	
42.04.05-01	Throttle body	r&r	0.3	
42.04.05-02	Throttle body	Renew	0.3	



EVORA 400
42.05

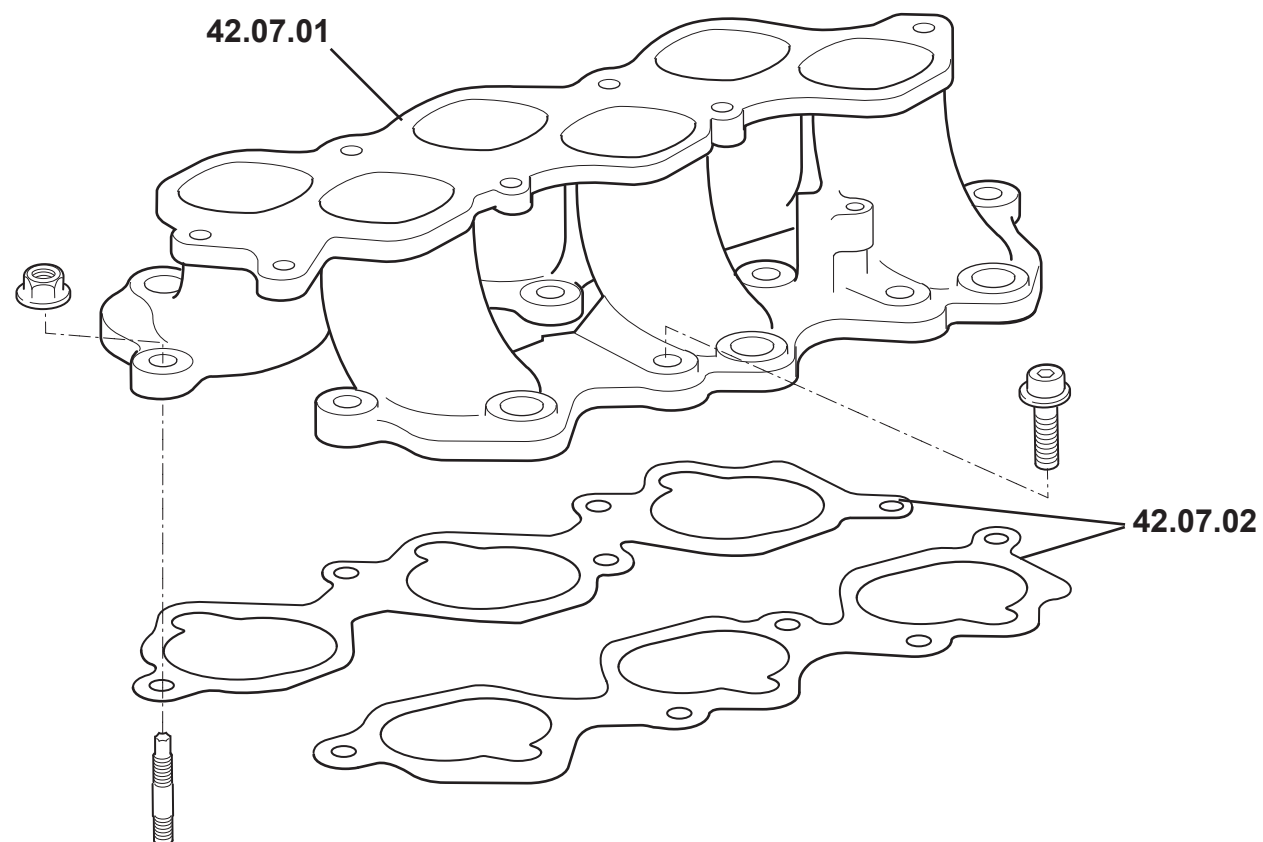


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 42.00 Induction Systems

Function Code: 42.05 Fuel Function Code: Injection System

Operation Code	Description	Operation Type	Time	Derivative
42.05.05-01	Fuel rail assembly	r&r	2.6	
42.05.05-02	Fuel rail assembly	Renew	2.6	
42.05.11-01	Fuel injector (one or all)	r&r	2.6	
42.05.11-02	Fuel injector (one or all)	Renew	2.6	
42.05.12-01	O-ring, fuel injector (one or all)	r&r	2.6	
42.05.12-02	O-ring, fuel injector (one or all)	Renew	2.6	



EVORA 400
42.07

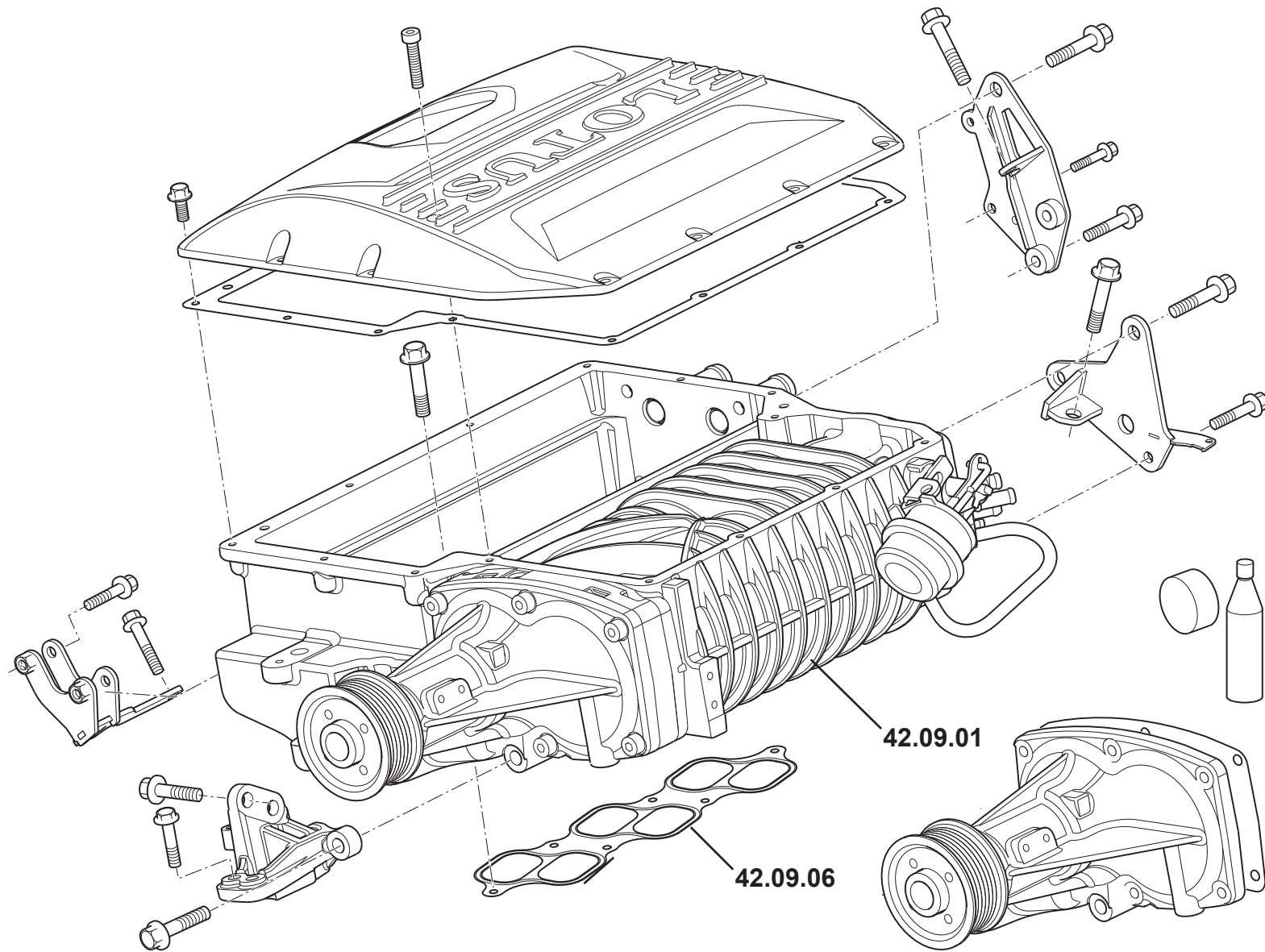


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 42.00 Induction Systems

Function Code: 42.07 Inlet Manifold, Plenum & Gaskets

Operation Code	Description	Operation Type	Time	Derivative
42.07.01-01	Inlet manifold	r&r	2.8	
42.07.01-02	Inlet manifold	Renew	2.8	
42.07.02-02	Gasket, manifold to engine	Renew	2.8	



EVORA 400
42.09

Updated 14th June 2021

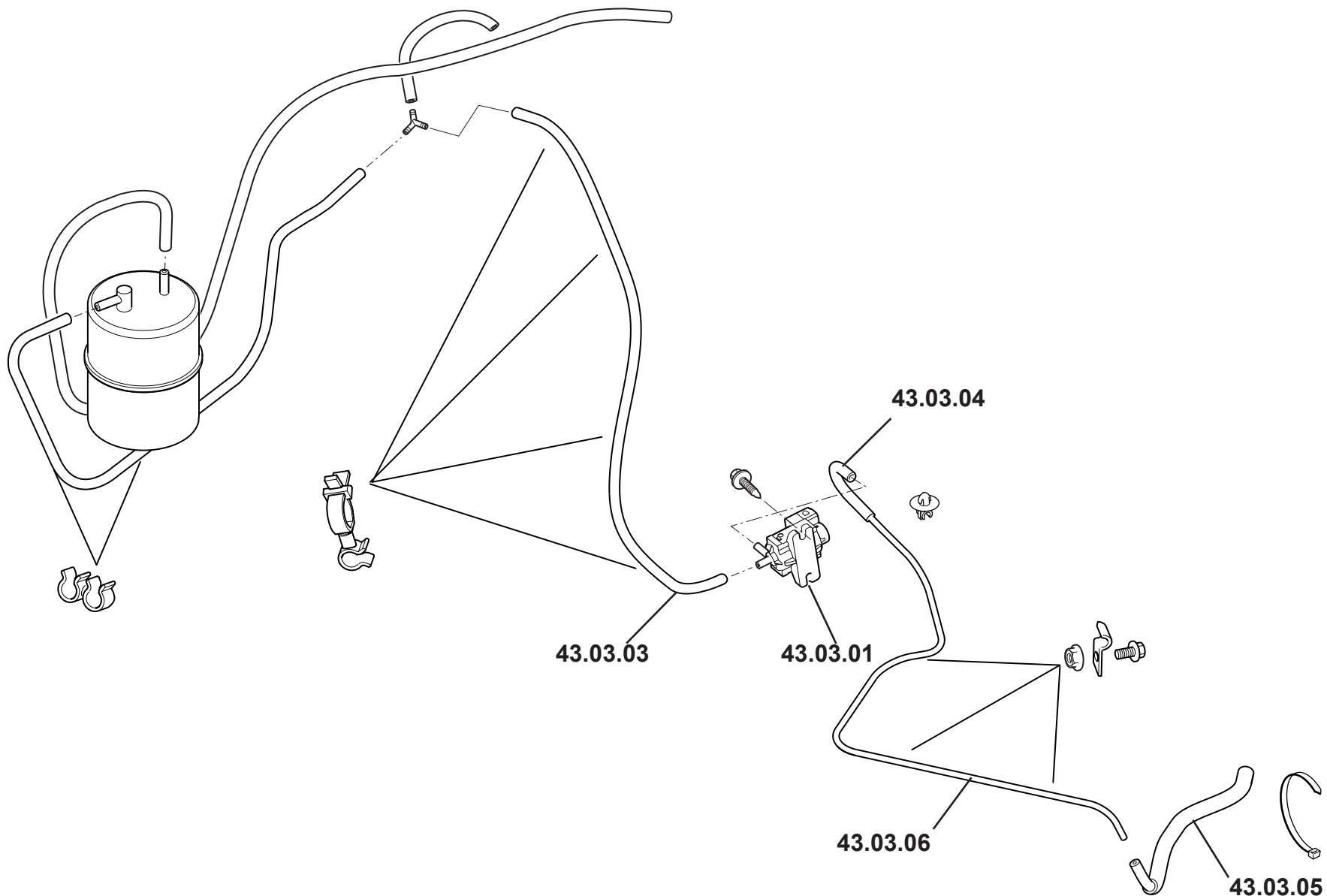


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 42.00 Induction Systems

Function Code: 42.09 Supercharger

Operation Code	Description	Operation Type	Time	Derivative
42.09.01-01	Supercharger assembly	r&r	2.5	
42.09.01-02	Supercharger assembly	Renew	2.5	
42.09.06-02	Gasket, supercharger to inlet manifold	Renew	2.5	



EVORA 400
43.03

Updated 14th June 2021

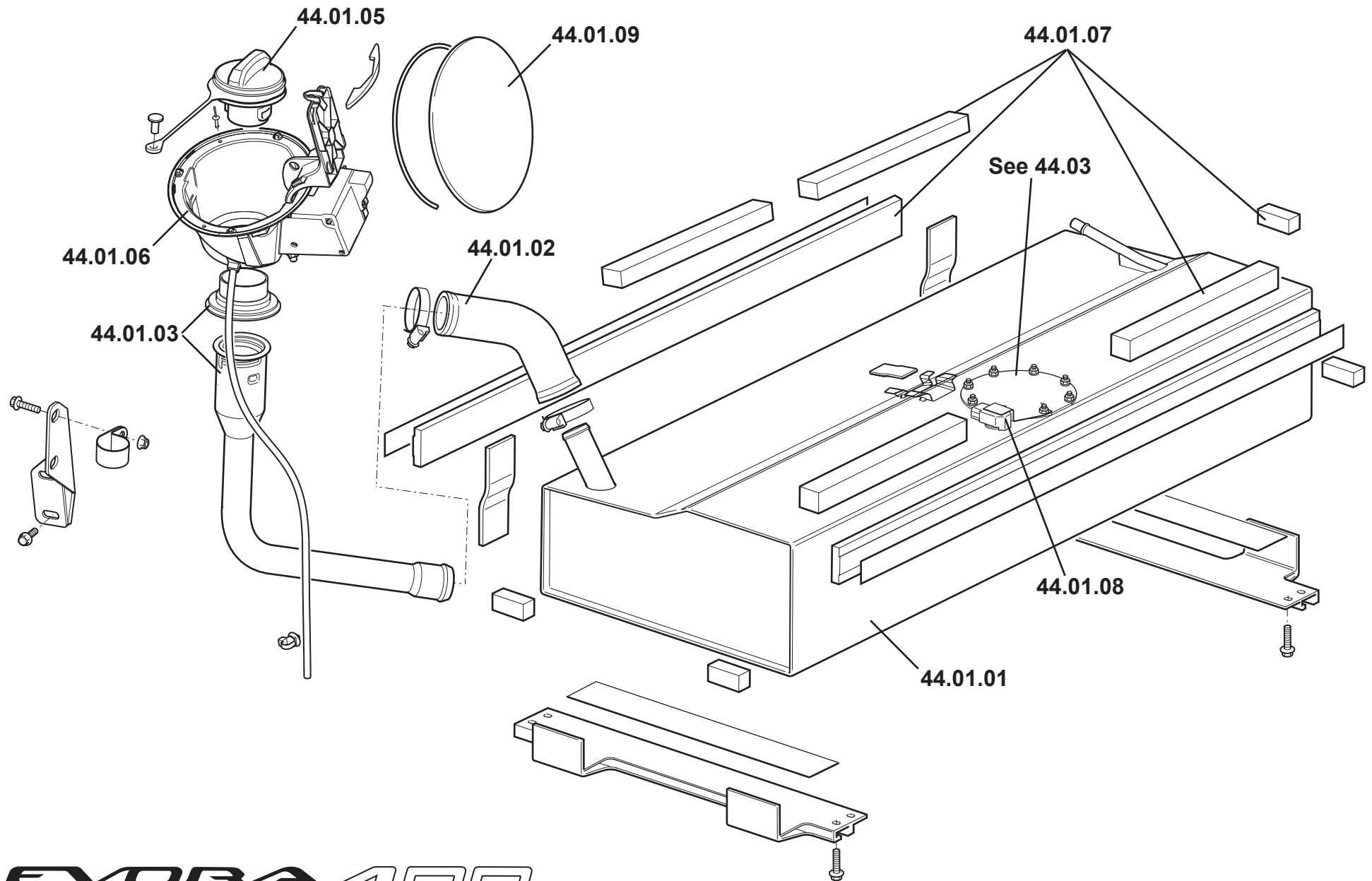


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 43.00 Emission Equipment

Function Code: 43.03 Vacuum System, Hoses, Pipes & Fittings

Operation Code	Description	Operation Type	Time	Derivative
43.03.01-01	Solenoid valve, exhaust flap (rear clam removed)	r&r	0.5	
43.03.01-02	Solenoid valve, exhaust flap (rear clam removed)	Renew	0.5	
43.03.02-02	Vacuum hose, air box end (one)	Renew	0.1	
43.03.03-02	Vacuum hose, T-piece to solenoid valve (rear clam removed)	Renew	0.6	
43.03.04-02	Vacuum hose, solenoid to pipe (rear clam removed)	Renew	0.5	
43.03.05-02	Vacuum hose, pipe to exhaust	Renew	0.4	
43.03.06-02	Vacuum pipe (rear clam removed)	Renew	0.7	



EVORA 400

44.01

Updated 2nd November 2020



EVORA 400 LABOUR TIME SCHEDULE

Function Area: 44.00 Fuel System

Function Code: 44.01 Fuel Tanks & Filler

Operation Code	Description	Operation Type	Time	Derivative
44.01.01-01	Fuel tank	r&r	4.0	
44.01.01-02	Fuel tank	Renew	4.5	
44.01.02-01	Hose, fuel filler	r&r	3.5	
44.01.02-02	Hose, fuel filler	Renew	3.5	
44.01.03-01	Hose/fuel filler neck assembly	r&r	0.8	
44.01.03-02	Hose/fuel filler neck assembly	Renew	0.8	
44.01.05-02	Fuel filler cap	Renew	0.1	
44.01.06-01	Bowl assembly, fuel filler	r&r	0.9	
44.01.06-02	Bowl assembly, fuel filler	Renew	0.9	
44.01.07-02	Fuel tank pad (one or more)	Renew	3.5	
44.01.08-01	Sensor, fuel pressure	r&r	0.4	
44.01.08-02	Sensor, fuel pressure	Renew	0.4	
44.01.09-02	Fuel flap	Renew	0.1	

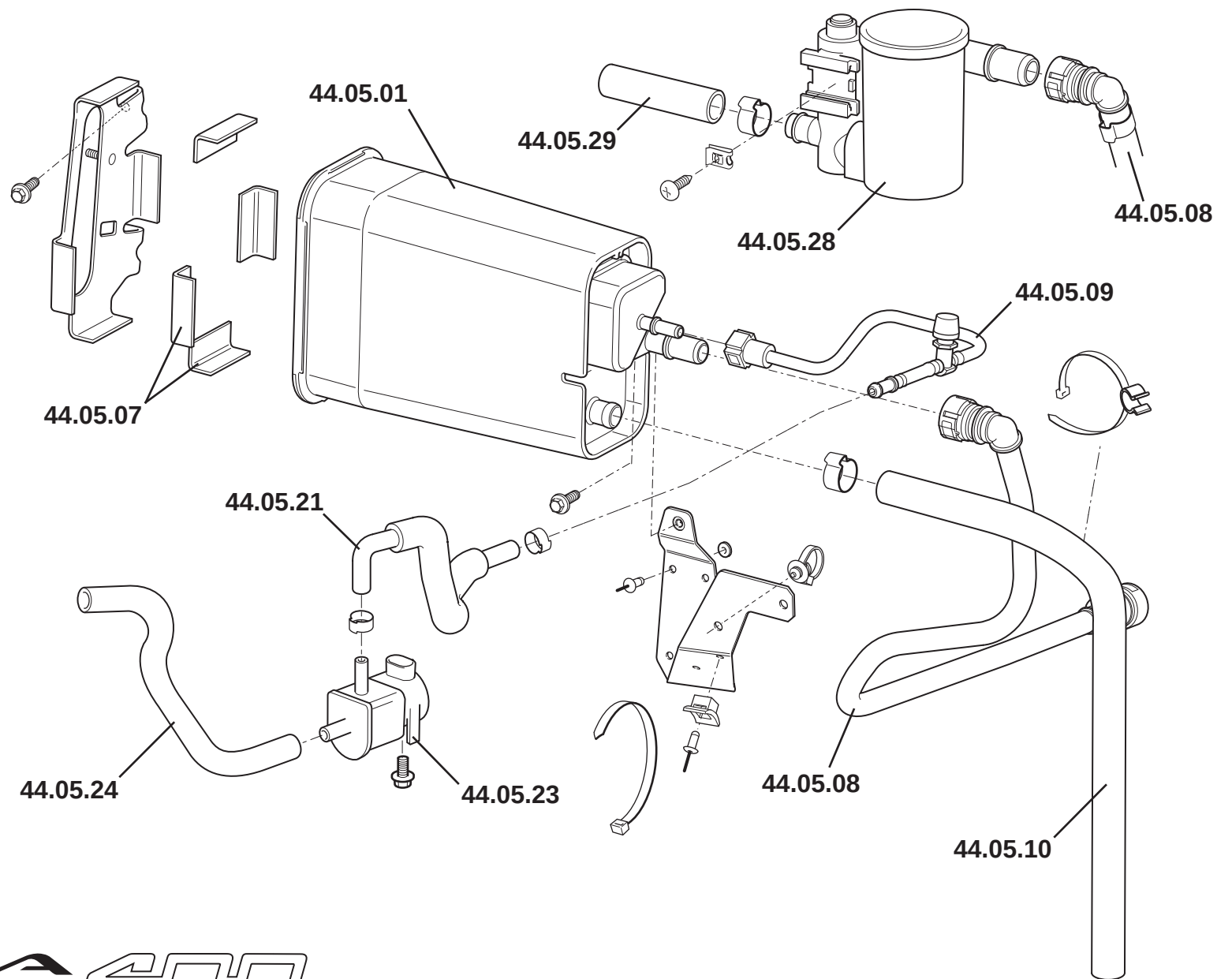


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 44.00 Fuel System

Function Code: 44.03 Fuel Pump Filter & Pipes

Operation Code	Description	Operation Type	Time	Derivative
44.03.01-01	Fuel pump and sender unit assembly (incl. fuel tank r&r)	r&r	4.5	
44.03.01-02	Fuel pump/sender unit components (incl. fuel tank r&r)	Renew	4.5	
44.03.05-01	Clamp plate (incl. fuel tank r&r)	r&r	4.5	
44.03.05-02	Clamp plate (incl. fuel tank r&r)	Renew	4.5	
44.03.07-02	Pipe assembly, fuel feed (incl. fuel tank r&r)	Renew	6.0	
44.03.12-02	Fuel pressure sensor	Renew	0.75	



EVORA 400
44.05

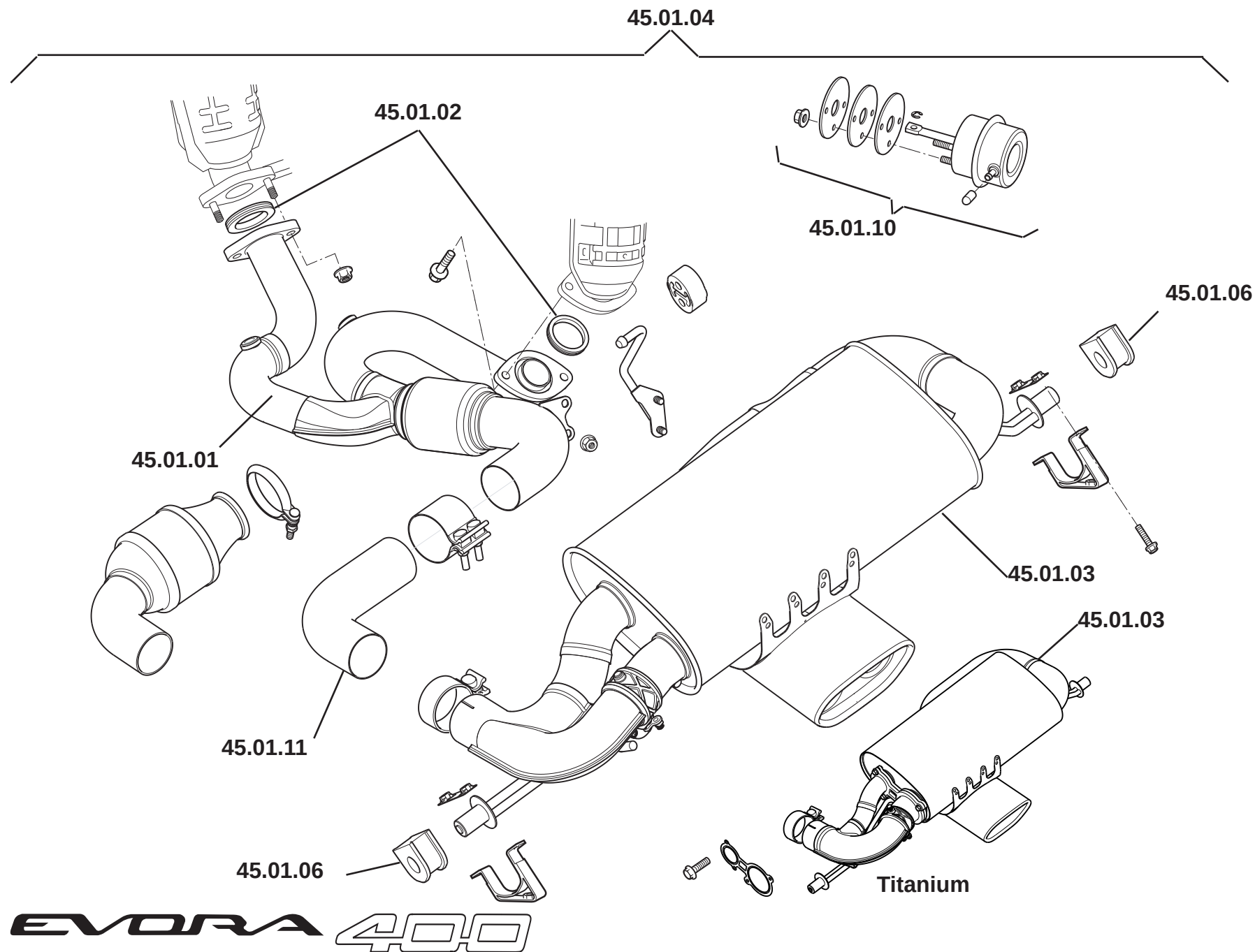


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 44.00 Fuel System

Function Code: 44.05 Charcoal Canister & Evaporative Loss System

Operation Code	Description	Operation Type	Time	Derivative
44.05.01-01	Charcoal canister assembly	r&r	0.5	
44.05.01-02	Charcoal canister assembly	Renew	0.5	
44.05.07-02	Mounting plate pads (one or more)	Renew	0.6	
44.05.08-02	Pipe assembly, tank to canister	Renew	1.2	
44.05.09-02	Pipe assembly, canister to purge valve	Renew	0.5	
44.05.10-02	Hose, canister vent	Renew	0.5	
44.05.21-02	Hose, charcoal canister to purge valve	Renew	0.2	
44.05.23-02	Purge solenoid valve	Renew	0.2	
44.05.24-02	Hose, purge valve to inlet plenum	Renew	0.2	
44.05.28-02	Canister close valve	Renew	0.5	
44.05.29-02	Hose, canister close valve to canister	Renew	0.5	



45.01

Updated 2nd November 2020

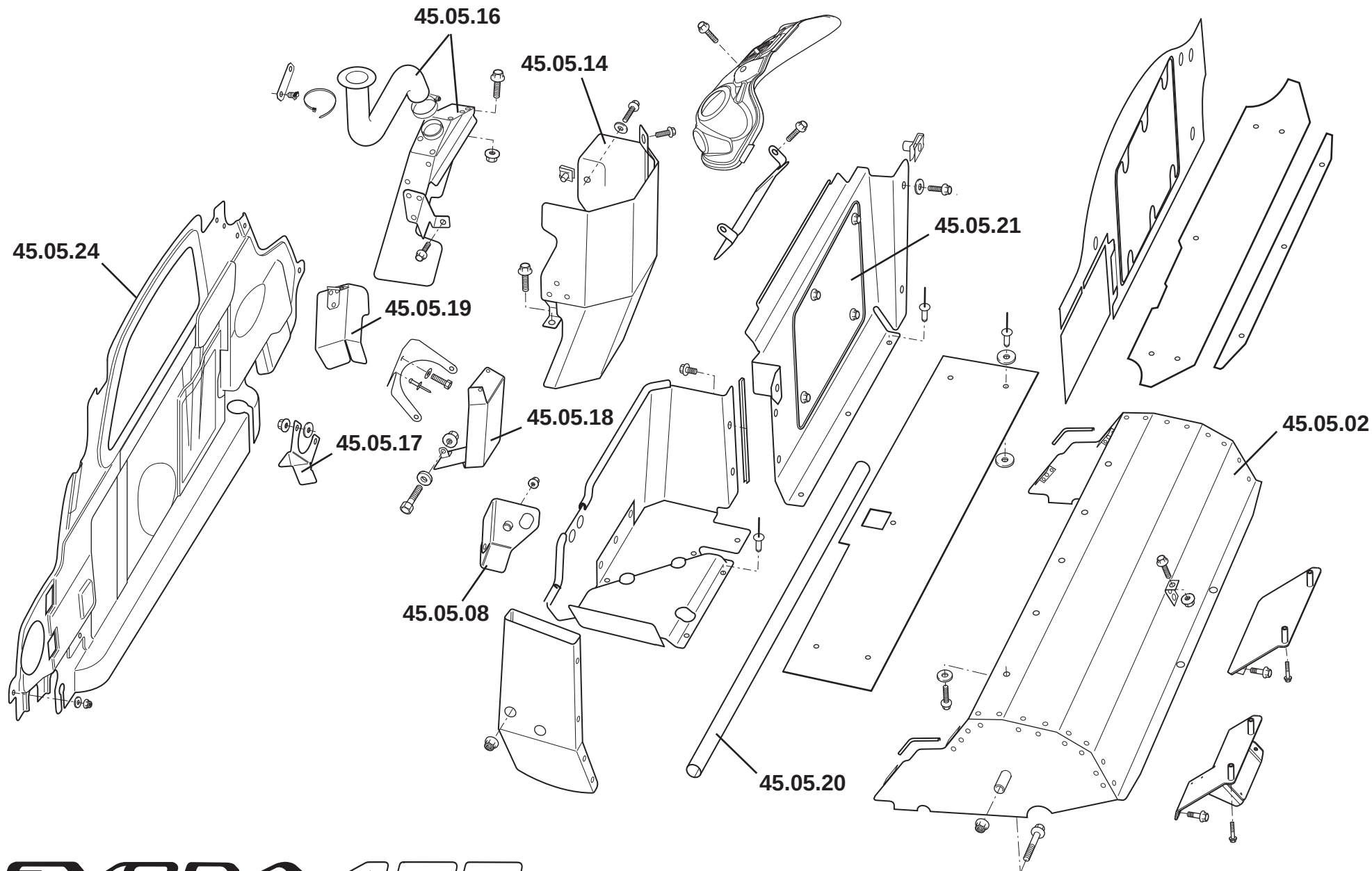


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 45.00 Exhaust

Function Code: 45.01 Exhaust System

Operation Code	Description	Operation Type	Time	Derivative
45.01.01-01	Downpipe assembly	r&r	1.8	
45.01.01-02	Downpipe assembly	Renew	1.8	
45.01.02-02	Gasket, manifold to downpipe	Renew	1.8	
45.01.03-01	Silencer assembly	r&r	1.0	
45.01.03-02	Silencer assembly	Renew	1.0	
45.01.04-01	Complete exhaust system	r&r	1.8	
45.01.04-02	Complete exhaust system	Renew	1.8	
45.01.06-02	Exhaust hanger, silencer mounting (one or both)	Renew	0.5	
45.01.08-02	Gasket, downpipe to middle pipe	Renew	1.2	
45.01.09-02	Exhaust hanger, middle pipe	Renew	0.3	
45.01.10-02	Valve actuator	Renew	0.8	
45.01.11-02	Middle pipe, downpipe to silencer	Renew	1.2	



EVORA 400
45.05

Updated 2nd November 2020

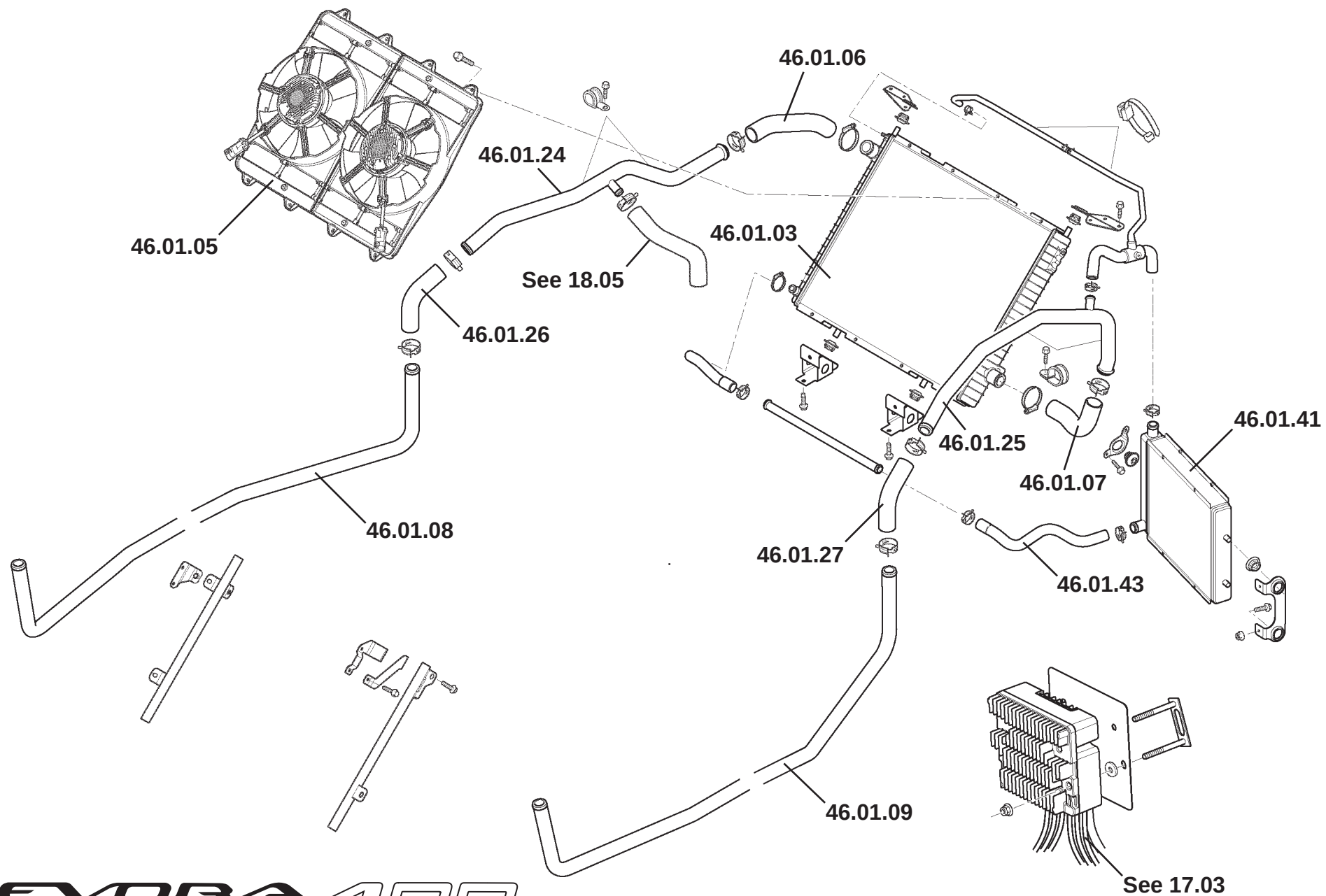


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 45.00 Exhaust

Function Code: 45.05 Heatshields

Operation Code	Description	Operation Type	Time	Derivative
45.05.02-01	Heatshield, silencer	r&r	1.1	
45.05.02-02	Heatshield, silencer	Renew	1.1	
45.05.08-01	Heatshield, rear engine mount	r&r	0.4	
45.05.08-02	Heatshield, rear engine mount	Renew	0.4	
45.05.14-01	Heatshield, front catalyst	r&r	3.0	
45.05.14-02	Heatshield, front catalyst	Renew	3.0	
45.05.16-01	Vent, heatshield duct	r&r	0.2	
45.05.16-02	Vent, heatshield duct	Renew	0.2	
45.05.17-01	Heatshield, PAS pump	r&r	0.3	
45.05.17-02	Heatshield, PAS pump	Renew	0.3	
45.05.18-01	Heatshield, driveshaft bearing	r&r	0.4	
45.05.18-02	Heatshield, driveshaft bearing	Renew	0.4	
45.05.19-01	Heatshield, alternator	r&r	0.3	
45.05.19-02	Heatshield, alternator	Renew	0.3	
45.05.20-01	Heatshield, anti-roll bar sleeve	r&r	0.4	
45.05.20-02	Heatshield, anti-roll bar sleeve	Renew	0.4	
45.05.21-01	Heatshield, bootbox access panel	r&r	0.2	
45.05.21-02	Heatshield, bootbox access panel	Renew	0.2	
45.05.24-02	Heatshield, rear bulkhead	Renew	2.0	



EVORA 400

46.01

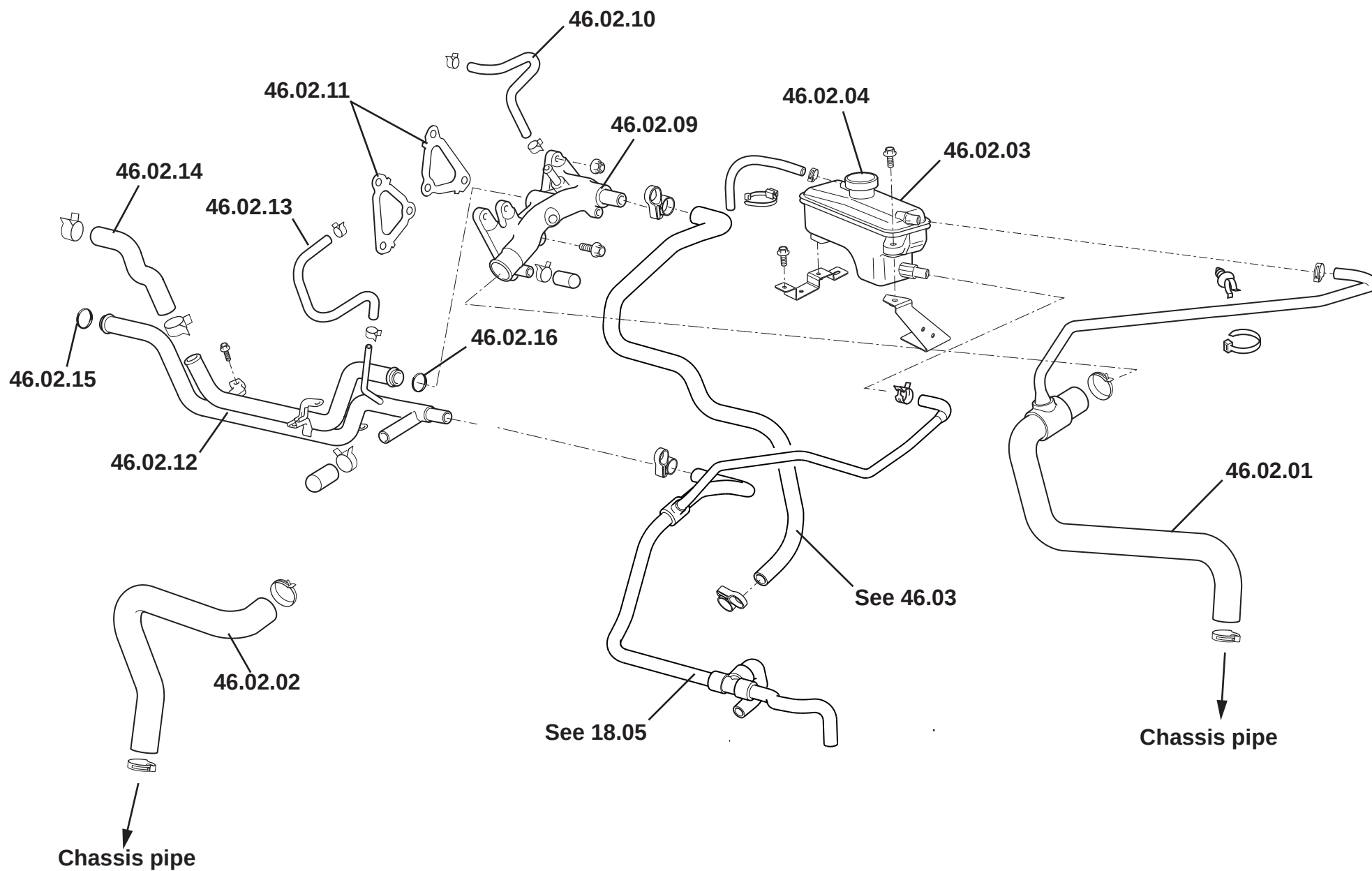


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 46.00 Cooling

Function Code: 46.01 Engine Cooling System & Fan

Operation Code	Description	Operation Type	Time	Derivative
46.01.00-02	Coolant renew (only as a single operation, not to be used with below)	Renew	1.0	
46.01.03-01	Radiator	r&r	5.5	
46.01.03-02	Radiator	Renew	5.5	
46.01.05-01	Fan assembly, radiator cooling	r&r	5.5	
46.01.05-02	Fan assembly, radiator cooling	Renew	5.5	
46.01.06-01	Hose, radiator inlet, LH	r&r	3.0	
46.01.06-02	Hose, radiator inlet, LH	Renew	3.0	
46.01.07-01	Hose, radiator inlet, RH	r&r	3.0	
46.01.07-02	Hose, radiator inlet, RH	Renew	3.0	
46.01.08-02	Sill body pipe, engine outlet, LH (sill removed)	Renew	1.0	
46.01.09-02	Sill body pipe, engine inlet, RH (sill removed)	Renew	1.0	
46.01.24-02	Pipe, radiator inlet, LH	Renew	3.0	
46.01.25-02	Pipe, radiator outlet, RH	Renew	3.0	
46.01.26-02	Hose, body pipe to radiator inlet, LH	Renew	0.9	
46.01.27-02	Hose, body pipe to radiator outlet, RH	Renew	0.9	
46.01.30-02	Radiator mounting/bracket (one or more)	Renew	3.0	
46.01.31-02	Duct, radiator intake	Renew	2.3	
46.01.32-02	Duct, radiator outlet (one or more)	Renew	2.3	
46.01.41-02	Auxiliary radiator	Renew	1.5	
46.01.43-02	Hose, auxiliary radiator, lower	Renew	1.0	
46.01.99-99	Note: all times include air bleed cooling system where applicable			



EVORA 400

46.02

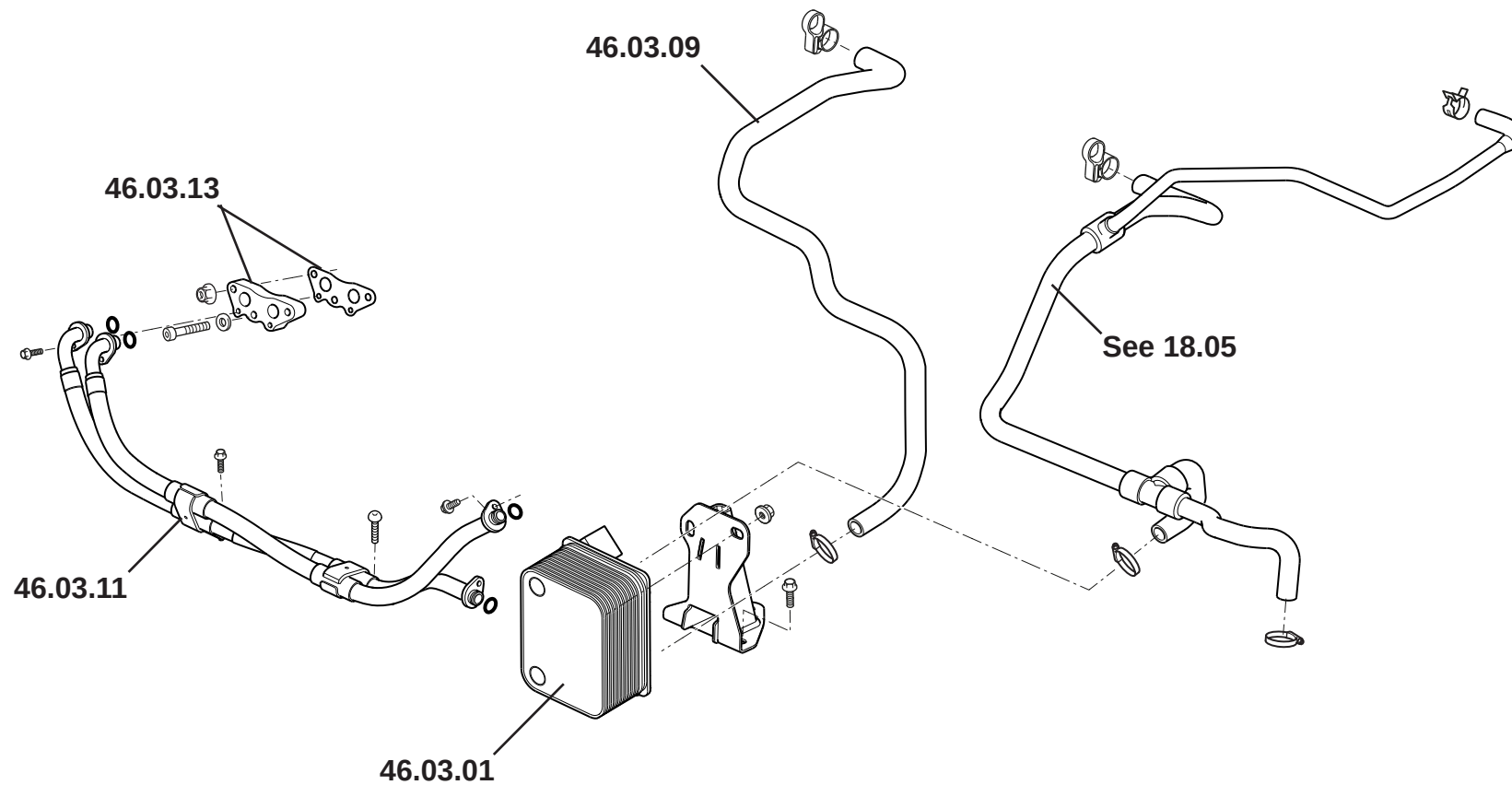


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 46.00 Cooling

Function Code: 46.02 Engine Cooling System

Operation Code	Description	Operation Type	Time	Derivative
46.02.01-02	Hose, engine outlet to body pipe, LH	Renew	1.1	
46.02.02-02	Hose, engine inlet to body pipe, RH	Renew	1.1	
46.02.03-02	Header tank assembly	Renew	0.9	
46.02.04-02	Pressure cap, header tank	Renew	0.1	
46.02.09-02	Water outlet	Renew	1.0	
46.02.10-02	Hose, water bypass, outlet to throttle body	Renew	0.6	
46.02.11-02	Gasket, water outlet to cylinder head (both)	Renew	1.0	
46.02.12-02	Pipe assembly, water inlet	Renew	2.0	
46.02.13-02	Hose, water bypass, throttle body to water inlet	Renew	0.6	
46.02.14-02	Hose, water bypass, water outlet to water inlet	Renew	1.8	
46.02.15-02	'O' ring, water inlet pipe to water inlet housing	Renew	2.0	
46.02.16-02	'O' ring, water outlet housing to bypass pipe	Renew	1.0	
46.02.99-99	Note: all times include air bleed cooling system where applicable			



EVORA 400

46.03

Updated 2nd November 2020

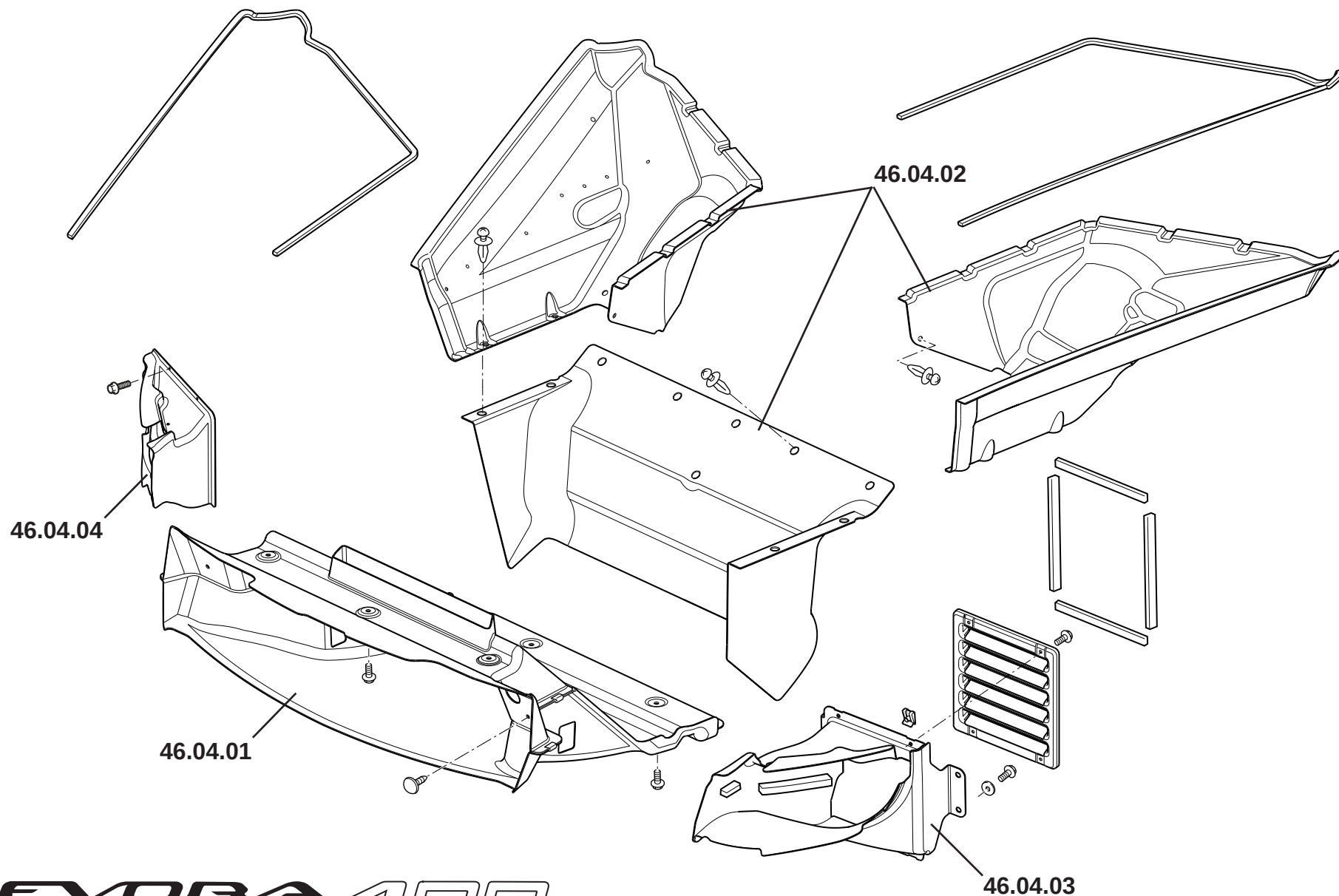


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 46.00 Cooling

Function Code: 46.03 Oil Cooler/Heat Exchanger & Pipes

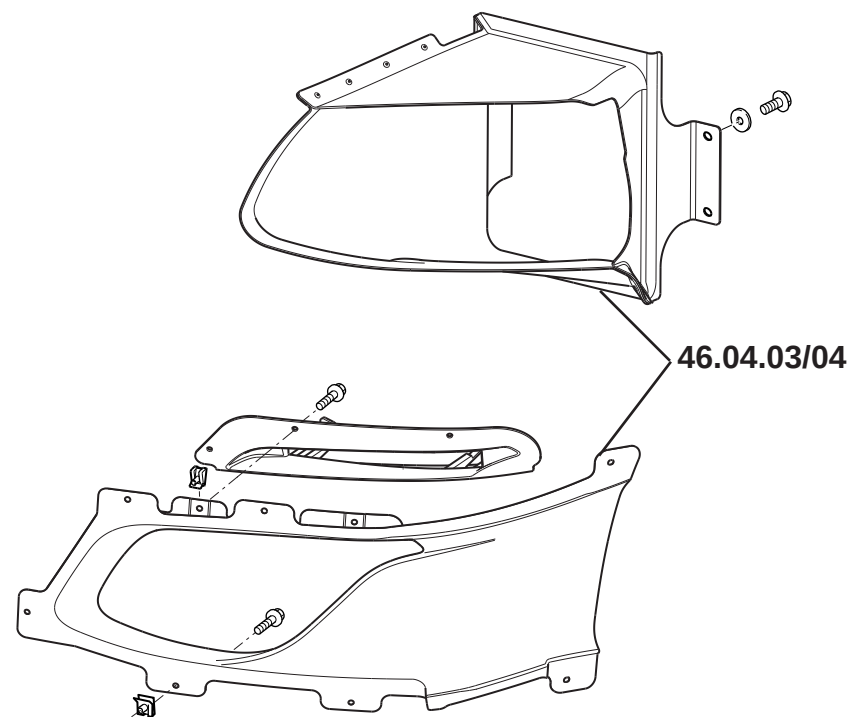
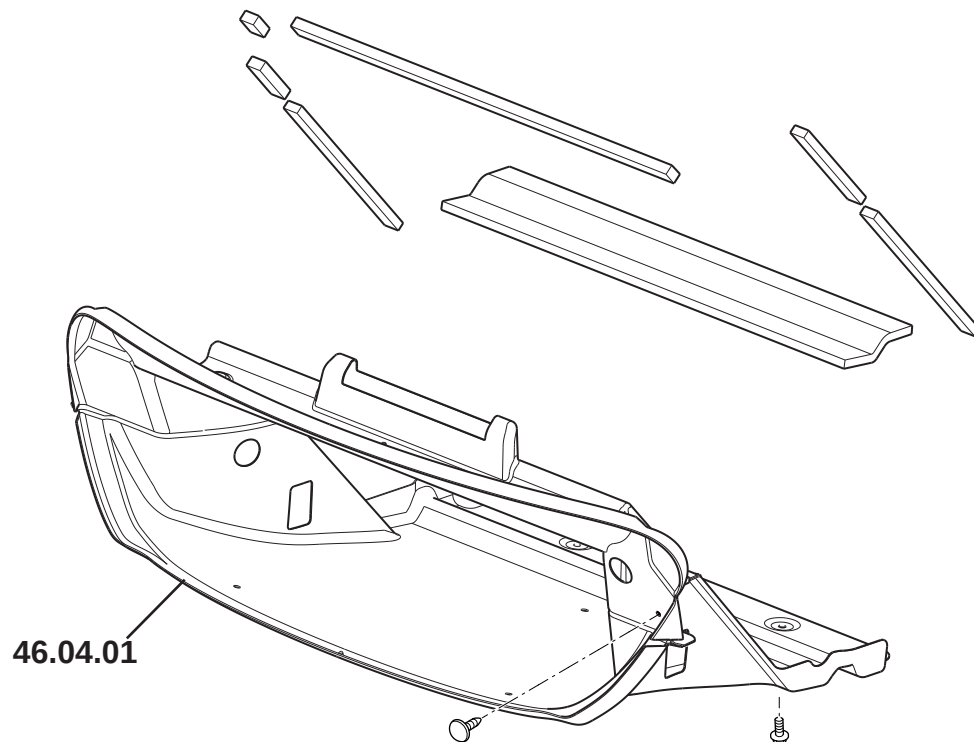
Operation Code	Description	Operation Type	Time	Derivative
46.03.01-01	Heat exchanger, oil cooling	r&r	2.4	
46.03.01-02	Heat exchanger, oil cooling	Renew	2.4	
46.03.09-02	Hose, coolant feed	Renew	3.0	
46.03.11-02	Pipe assembly, oil feed and return	Renew	1.7	
46.03.13-02	Gasket/adaptor oil pipe to sump	Renew	1.7	
46.03.99-99	Note: all times include air bleed cooling system where applicable			



EVORA 400

46.04 page 1

Updated 2nd November 2020



GT430, GT410 Sport

EVORA 400

46.04 page 2

Updated 2nd November 2020

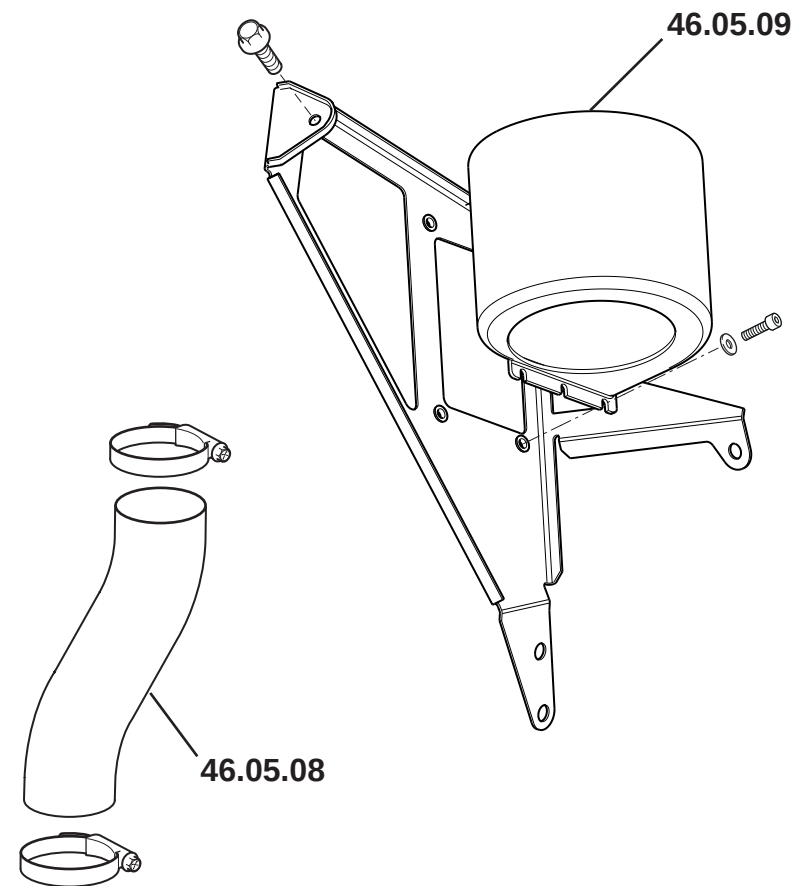
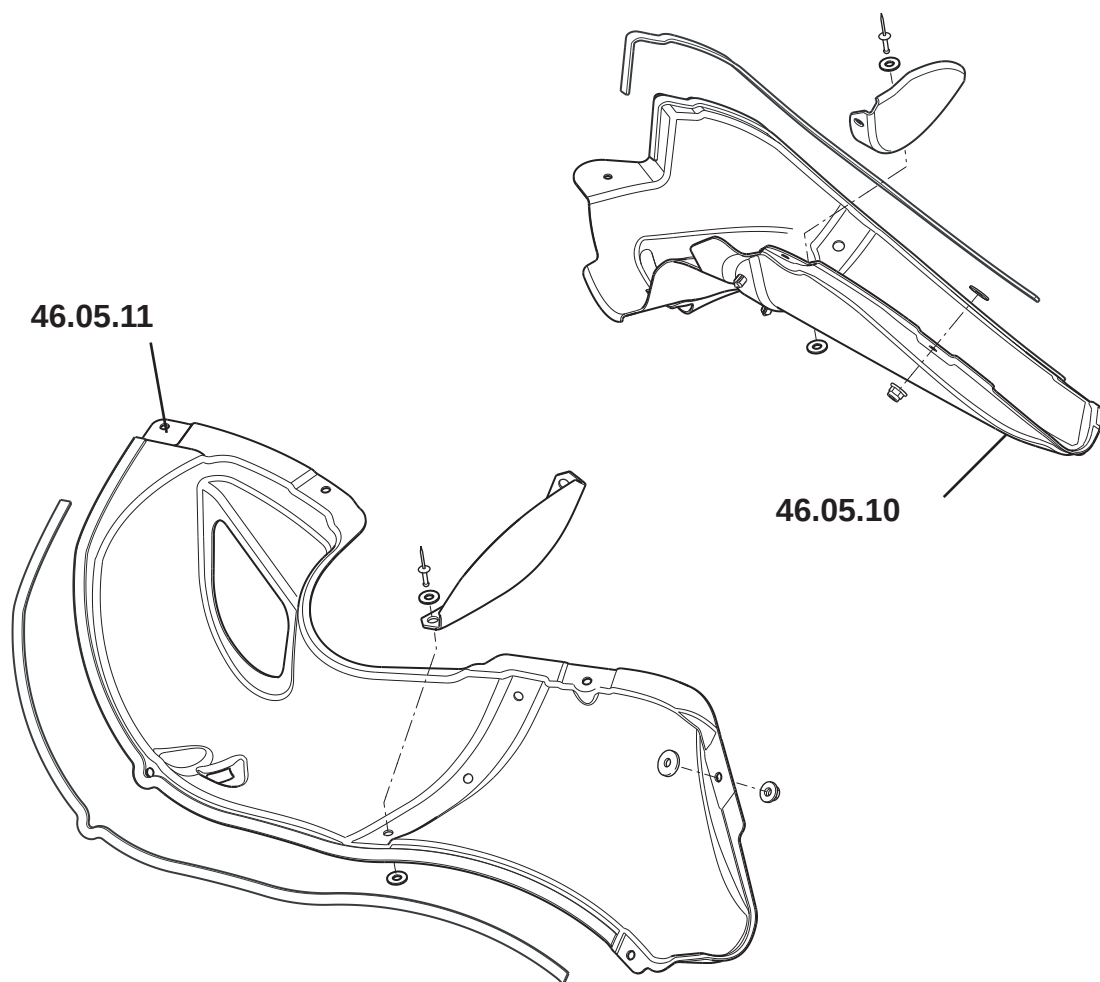


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 46.00 Cooling

Function Code: 46.04 Front Ducts

Operation Code	Description	Operation Type	Time	Derivative
46.04.01-02	Duct, radiator intake	Renew	2.3	
46.04.02-02	Duct, radiator outlet	Renew	2.3	
46.04.03-02	Duct, oil cooler, LH	Renew	1.0	
46.04.04-02	Duct, oil cooler, RH	Renew	1.0	



EVORA 400

46.05

Updated 2nd November 2020

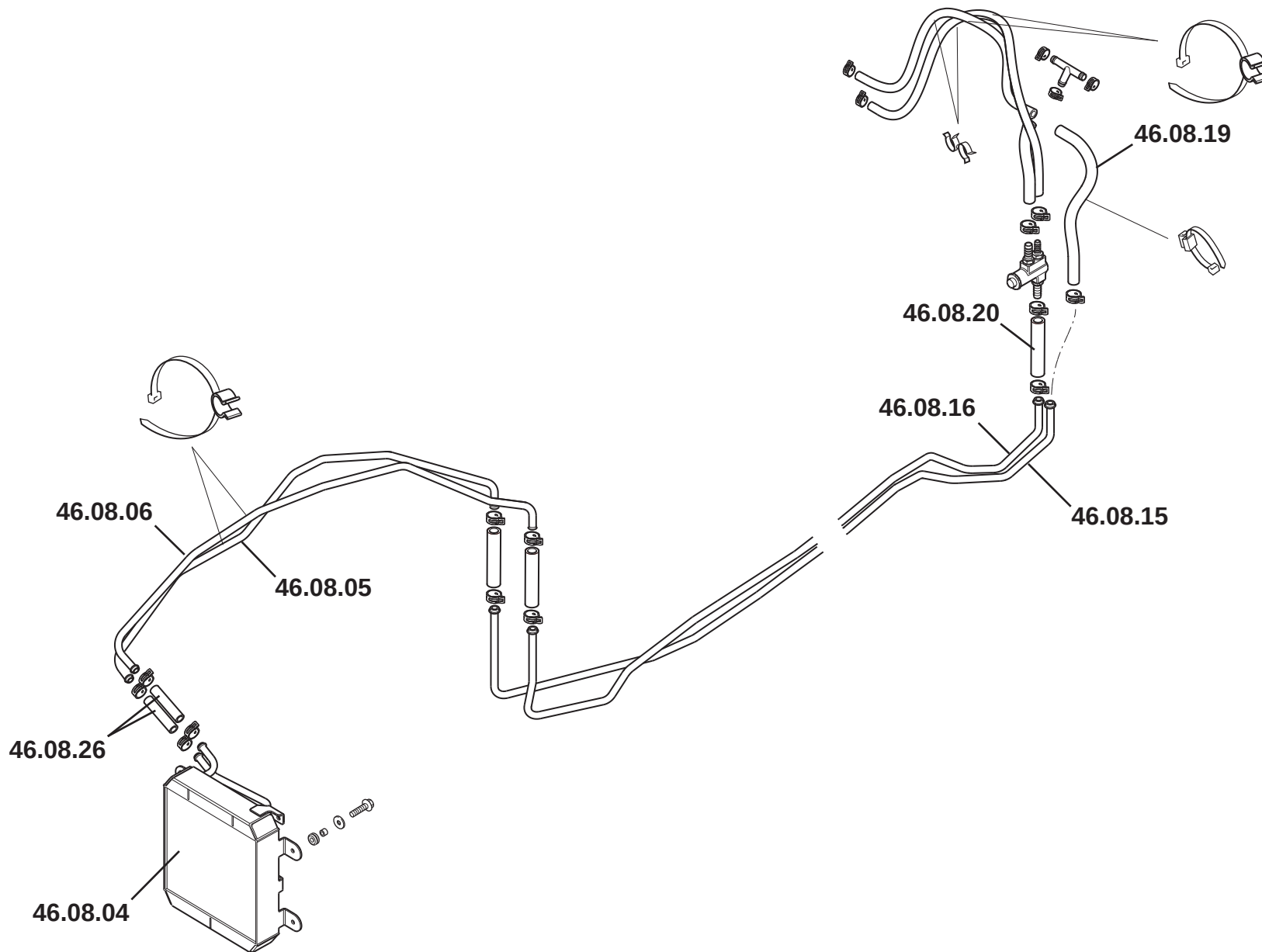


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 46.00 Cooling

Function Code: 46.05 Engine Bay Cooling, Ducts & Trunking

Operation Code	Description	Operation Type	Time	Derivative
46.05.08-02	Duct, subframe vent to exit grille	Renew	0.2	
46.05.09-01	Fan, engine bay cooling	r&r	0.3	
46.05.09-02	Fan, engine bay cooling	Renew	0.3	
46.05.10-02	Rear clamshell side intake duct, LH (clamshell removed)	Renew	0.5	
46.05.11-02	Rear clamshell side intake duct, RH (clamshell removed)	Renew	0.5	



EVORA 400

46.08

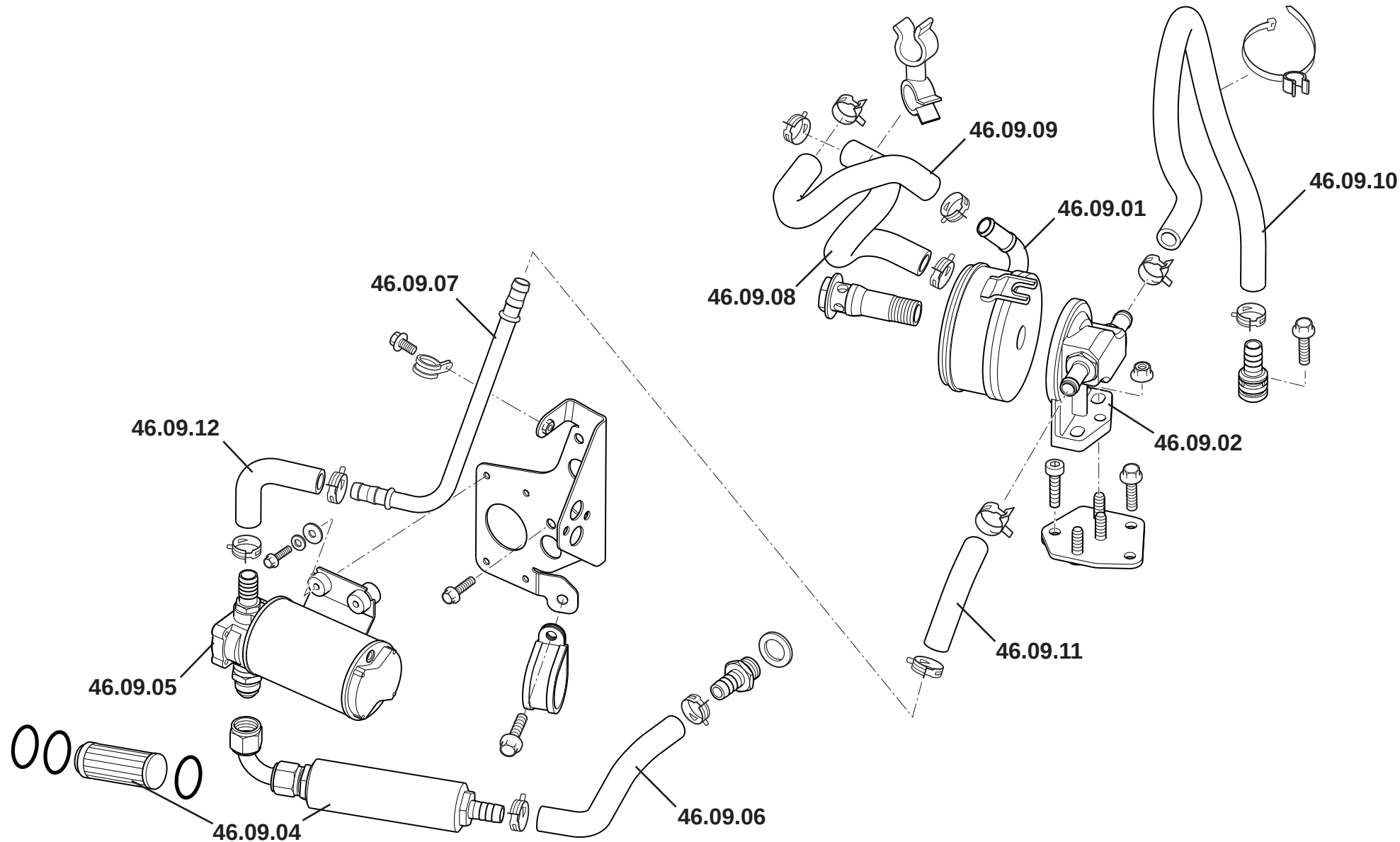


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 46.00 Cooling

Function Code: 46.08 Single Oil Cooler System Automatic Transmission

Operation Code	Description	Operation Type	Time	Derivative
46.08.04-02	Oil cooler assembly	Renew	1.0	Auto. transmission
46.08.05-02	Pipe, front, oil cooler, feed	Renew	0.9	Auto. transmission
46.08.06-02	Pipe, front, oil cooler, return	Renew	0.9	Auto. transmission
46.08.15-02	Pipe, side, oil cooler, feed (sill removed)	Renew	0.3	Auto. transmission
46.08.16-02	Pipe, side, oil cooler, return (sill removed)	Renew	0.3	Auto. transmission
46.08.19-02	Hose, return, bodyside to T-piece	Renew	1.9	Auto. transmission
46.08.20-02	Link hose, rear	Renew	1.9	Auto. transmission
46.08.26-02	Link hose, oil cooler, front (one or both)	Renew	0.9	Auto. transmission



EVORA 400
46.09

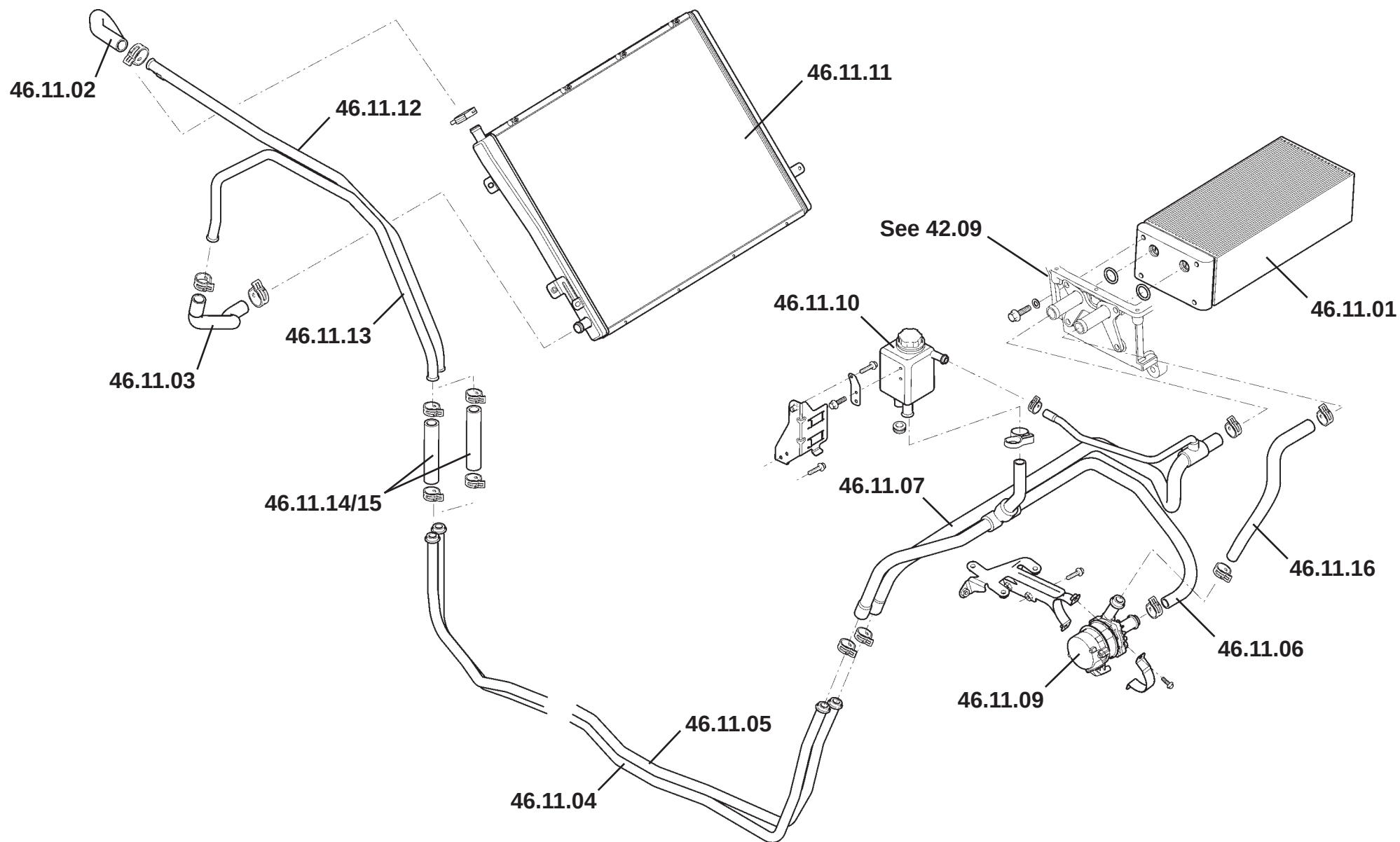


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 46.00 Cooling

Function Code: 46.09 Oil Cooler System Manual Transmission

Operation Code	Description	Operation Type	Time	Derivative
46.09.01-02	Oil cooler	Renew	1.0	Manual transmission
46.09.02-02	Housing, oil cooler	Renew	1.2	Manual transmission
46.09.04-02	Filter & check valve	Renew	0.6	Manual transmission
46.09.05-02	Oil pump	Renew	0.7	Manual transmission
46.09.06-02	Hose, filter to gearbox	Renew	0.5	Manual transmission
46.09.07-02	Pipe, cooler to pump	Renew	0.5	Manual transmission
46.09.08-02	Hose, feed	Renew	0.6	Manual transmission
46.09.09-02	Hose, return	Renew	0.6	Manual transmission
46.09.10-02	Hose, oil cooler to gearbox	Renew	0.6	Manual transmission
46.09.11-02	Hose, oil cooler to pipe	Renew	0.6	Manual transmission
46.09.12-02	Hose, pump to pipe	Renew	0.5	Manual transmission



EVORA 400
46.11

Updated 4th January 2017

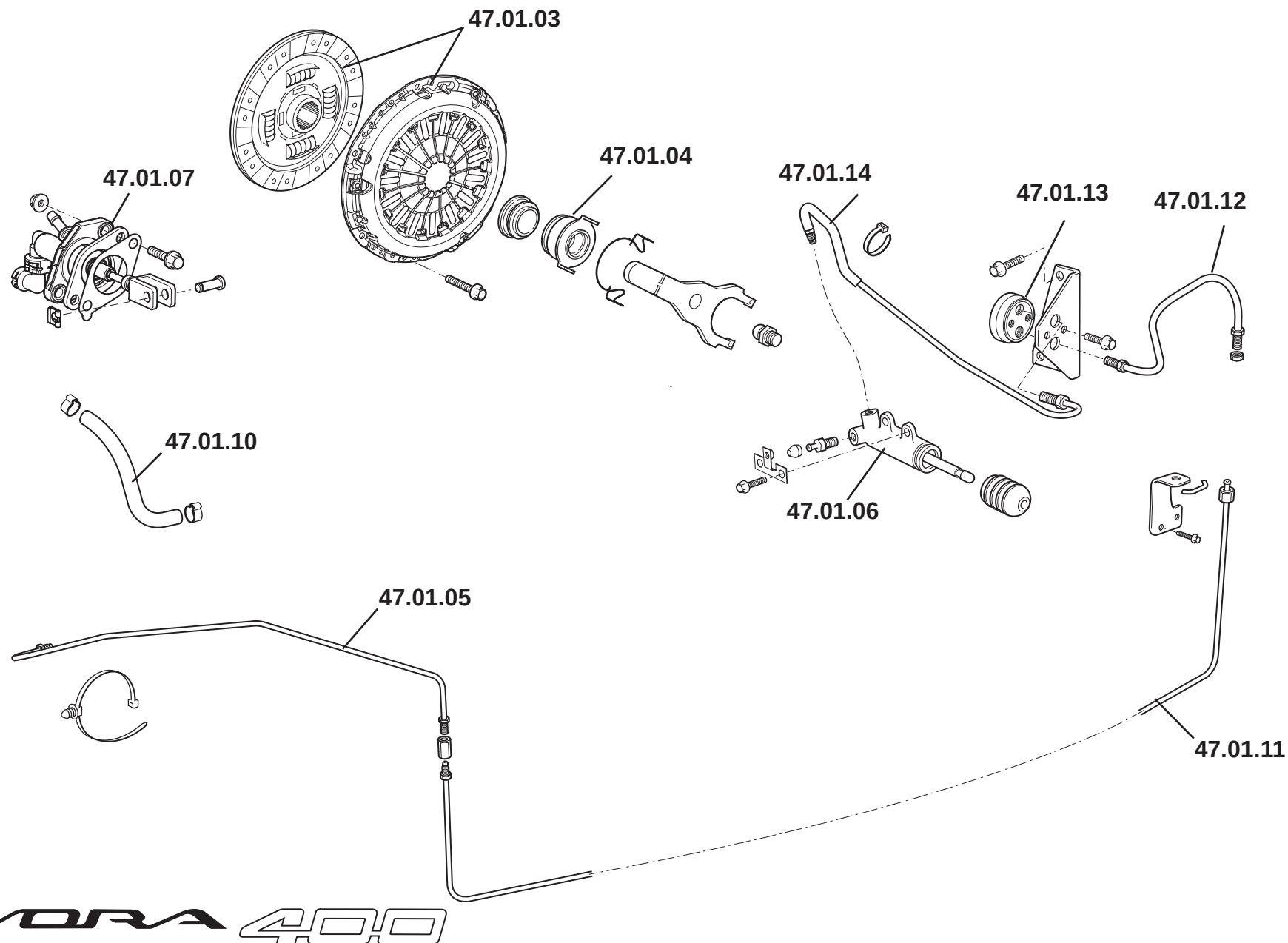


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 46.00 Cooling

Function Code: 46.11 Chargecooler, Pipes & Hoses

Operation Code	Description	Operation Type	Time	Derivative
46.11.01-02	Intercooler	Renew	0.6	
46.11.02-02	Hose, water, feed, front	Renew	1.2	
46.11.03-02	Hose, water, return, front	Renew	0.8	
46.11.04-02	Pipe, water, feed, sill (sill removed)	Renew	1.0	
46.11.05-02	Pipe, water, return, sill (sill removed)	Renew	1.0	
46.11.06-02	Hose, water, feed, rear	Renew	0.6	
46.11.07-02	Hose, water, return, rear	Renew	0.6	
46.11.09-02	Pump	Renew	0.9	
46.11.10-02	Coolant reservoir	Renew	0.9	
46.11.11-02	Radiator, charge cooler	Renew	5.5	
46.11.12-02	Pipe, water, feed, front	Renew	1.2	
46.11.13-02	Pipe, water, return, front	Renew	0.5	
46.11.14-02	Link pipe (one)	Renew	0.5	
46.11.15-02	Link pipe (both)	Renew	0.6	
46.11.16-02	Hose, feed, engine to pump	Renew	0.6	



EVORA 400

47.01

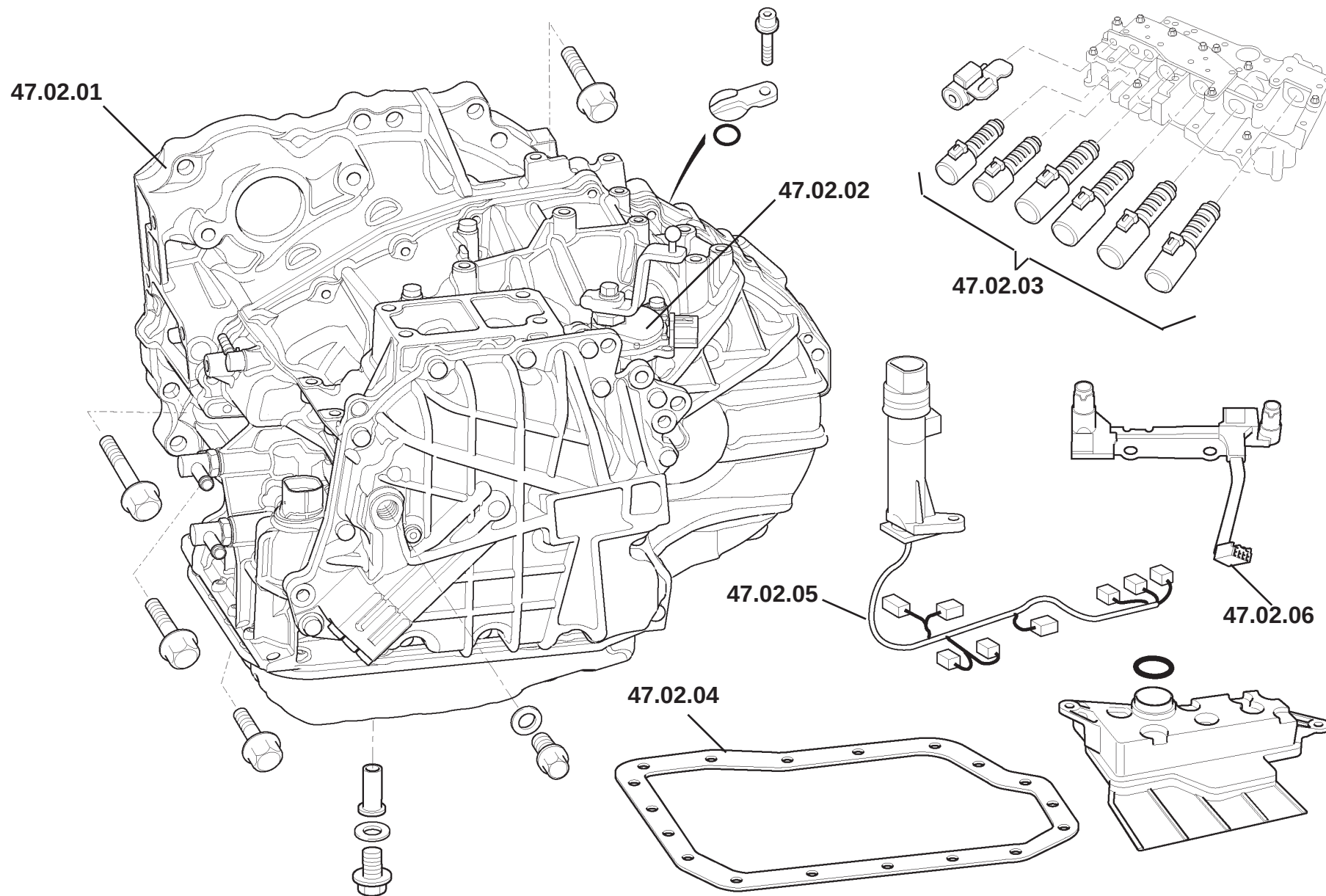


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 47.00 Transmission

Function Code: 47.01 Clutch & Release Mechanism

Operation Code	Description	Operation Type	Time	Derivative
47.01.03-02	Clutch assembly (gearbox removed)	Renew	0.5	Manual transmission
47.01.04-02	Release bearing, clutch (gearbox removed)	Renew	0.1	Manual transmission
47.01.05-01	Pipe, front master cylinder (right hand drive add operation code 47018001)	r&r	2.6	Manual transmission
47.01.05-02	Pipe, front master cylinder (right hand drive add operation code 47018001)	Renew	2.6	Manual transmission
47.01.06-02	Clutch slave cylinder	Renew	0.8	Manual transmission
47.01.07-02	Clutch master cylinder	Renew	4.0	Manual transmission
47.01.08-01	Hose, side pipe to rear pipe (includes A/C & coolant drain/refill)	r&r	1.8	Manual transmission
47.01.08-02	Hose, side pipe to rear pipe (includes A/C & coolant drain/refill)	Renew	1.8	Manual transmission
47.01.09-01	Pipe, rear to slave cylinder	r&r	0.7	Manual transmission
47.01.09-02	Pipe, rear to slave cylinder	Renew	0.7	Manual transmission
47.01.10-01	Pipe, reservoir to master cylinder	r&r	2.6	Manual transmission
47.01.10-02	Pipe, reservoir to master cylinder	Renew	2.6	Manual transmission
47.01.11-02	Pipe, side (sill removed)	Renew	0.5	Manual transmission
47.01.12-02	Pipe, side to damper	Renew	1.8	Manual transmission
47.01.13-02	Damper, clutch actuation	Renew	0.6	Manual transmission
47.01.14-02	Pipe, damper to slave cylinder	Renew	0.7	Manual transmission
47.01.80-01	Additional time for right hand drive cars when claiming operation code 47010501/02	r&r	0.2	Manual transmission



EVORA 400
47.02



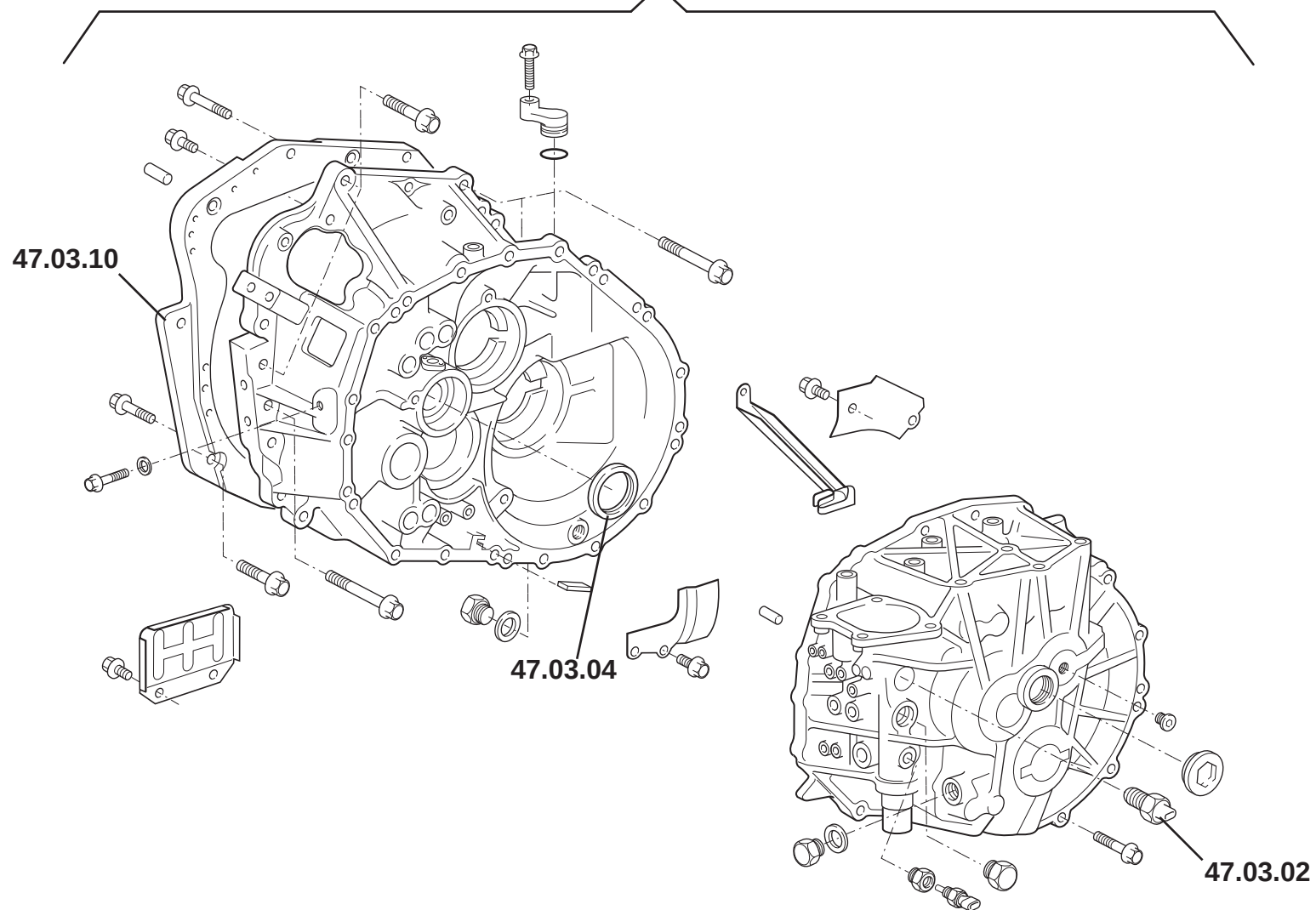
EVORA 400 LABOUR TIME SCHEDULE

Function Area: 47.00 Transmission

Function Code: 47.02 Automatic Transmission Assembly

Operation Code	Description	Operation Type	Time	Derivative
47.02.01-01	Transmission assy. (incl. seperate from engine, bleed & level check)	r&r	22.0	Auto. transmission
47.02.01-02	Transmission assy. (incl. seperate from engine, bleed & level check)	Renew	22.5	Auto. transmission
47.02.01-04	Transmission assy. (incl. seperate from engine, bleed & level check)	Overhaul	30.0	Auto. transmission
47.02.02-01	Switch, neutral start	r&r	0.7	Auto. transmission
47.02.02-02	Switch, neutral start	Renew	0.7	Auto. transmission
47.02.03-02	Shift solenoid valve (one or all)	Renew	1.7	Auto. transmission
47.02.04-02	Gasket, oil pan	Renew	1.3	Auto. transmission
47.02.05-01	Wire assembly	r&r	1.7	Auto. transmission
47.02.05-02	Wire assembly	Renew	1.7	Auto. transmission
47.02.06-01	Speed sensor assembly	r&r	2.0	Auto. transmission
47.02.06-02	Speed sensor assembly	Renew	2.0	Auto. transmission

47.03.01



EVORA 400

47.03

Updated 2nd November 2020

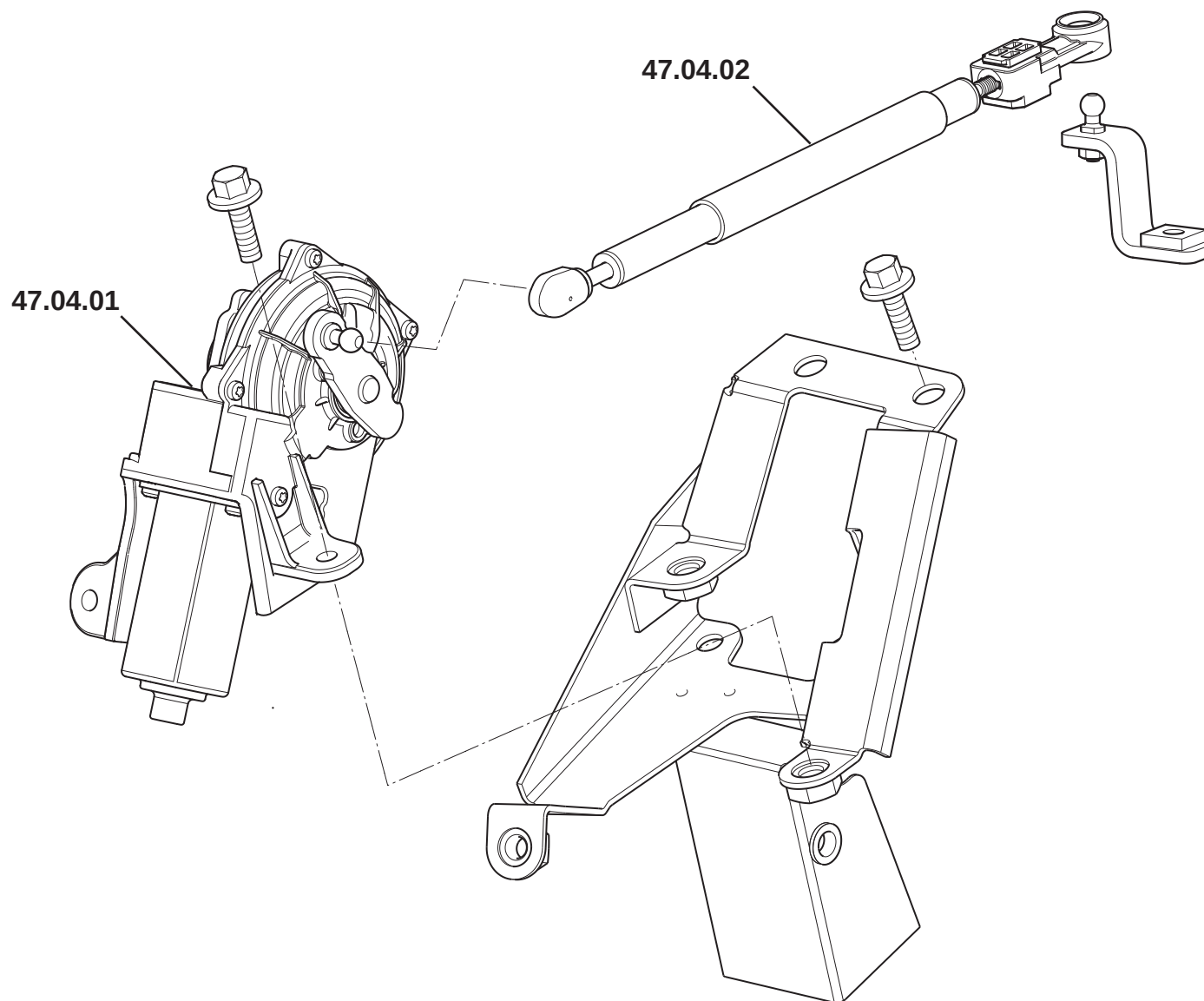


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 47.00 Transmission

Function Code: 47.03 Manual Transmission Assembly

Operation Code	Description	Operation Type	Time	Derivative
47.03.01-01	Transmission assembly (includes seperate from engine)	r&r	21.0	Manual transmission
47.03.01-02	Transmission assembly (includes seperate from engine)	Renew	21.5	Manual transmission
47.03.01-04	Transmission assembly (includes seperate from engine)	Overhaul	28.4	Manual transmission
47.03.02-02	Reverse lamp switch	Renew	0.6	Manual transmission
47.03.04-02	Oil seal, input shaft (gearbox removed)	Renew	1.6	Manual transmission
47.03.10-02	Adapter plate (gearbox removed)	Renew	0.3	Manual transmission
47.03.99-98	Use 470301-04 only when complete overhaul undertaken, for			
47.03.99-99	minor repairs use the relevant codes from 47.06, 47.07 or 47.11			



EVORA 400

47.04

Updated 2nd November 2020

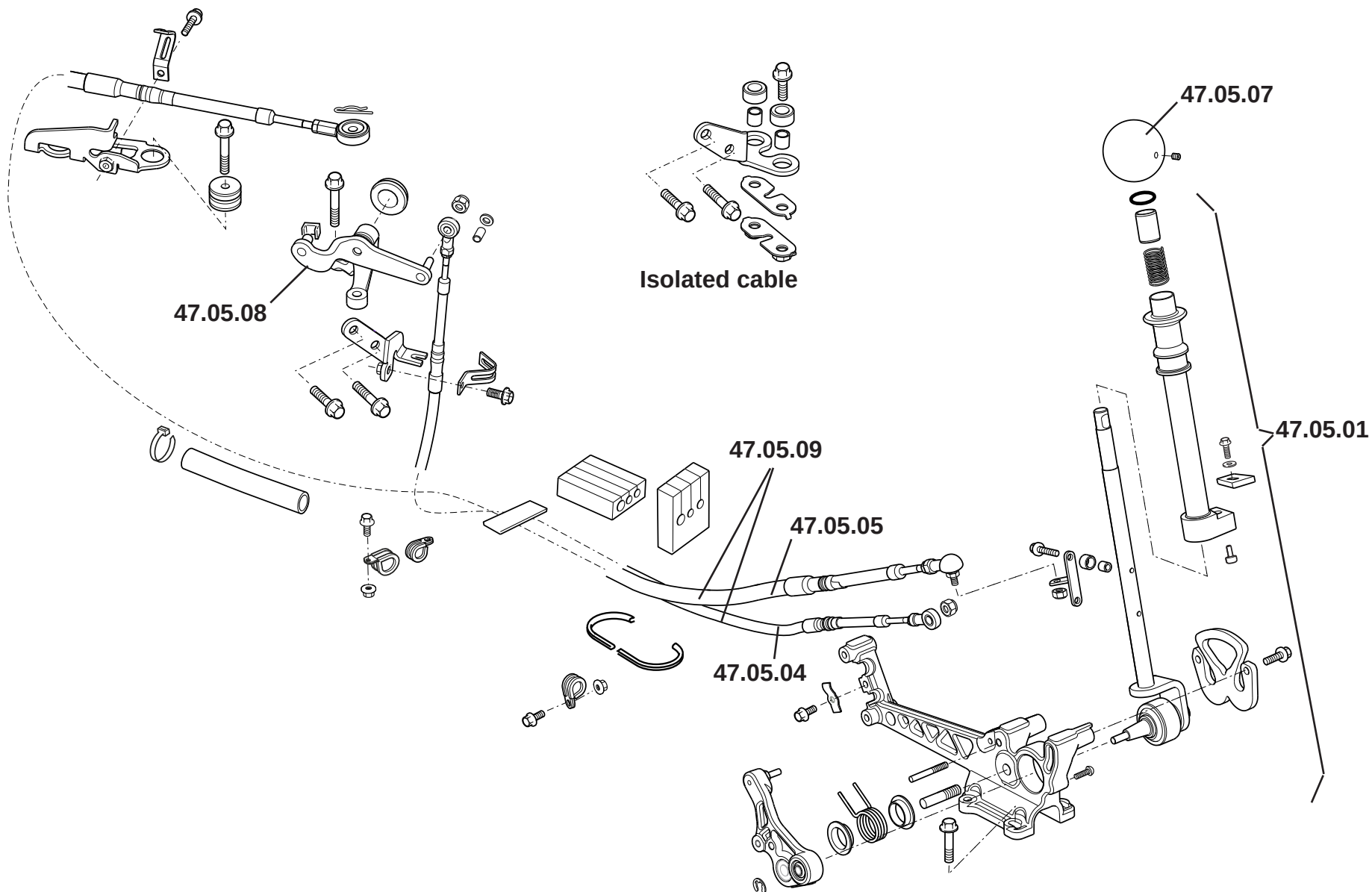


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 47.00 Transmission

Function Code: 47.04 Automatic Transmission Gearchange Mechanism

Operation Code	Description	Operation Type	Time	Derivative
47.04.01-01	Actuator, gear shift	r&r	0.6	Auto. transmission
47.04.01-02	Actuator, gear shift	Renew	0.6	Auto. transmission
47.04.02-00	Rod assembly, shift actuator	Adjust	0.6	Auto. transmission
47.04.02-02	Rod assembly, shift actuator	Renew	0.6	Auto. transmission



EVORA 400

47.05

Updated 2nd November 2020

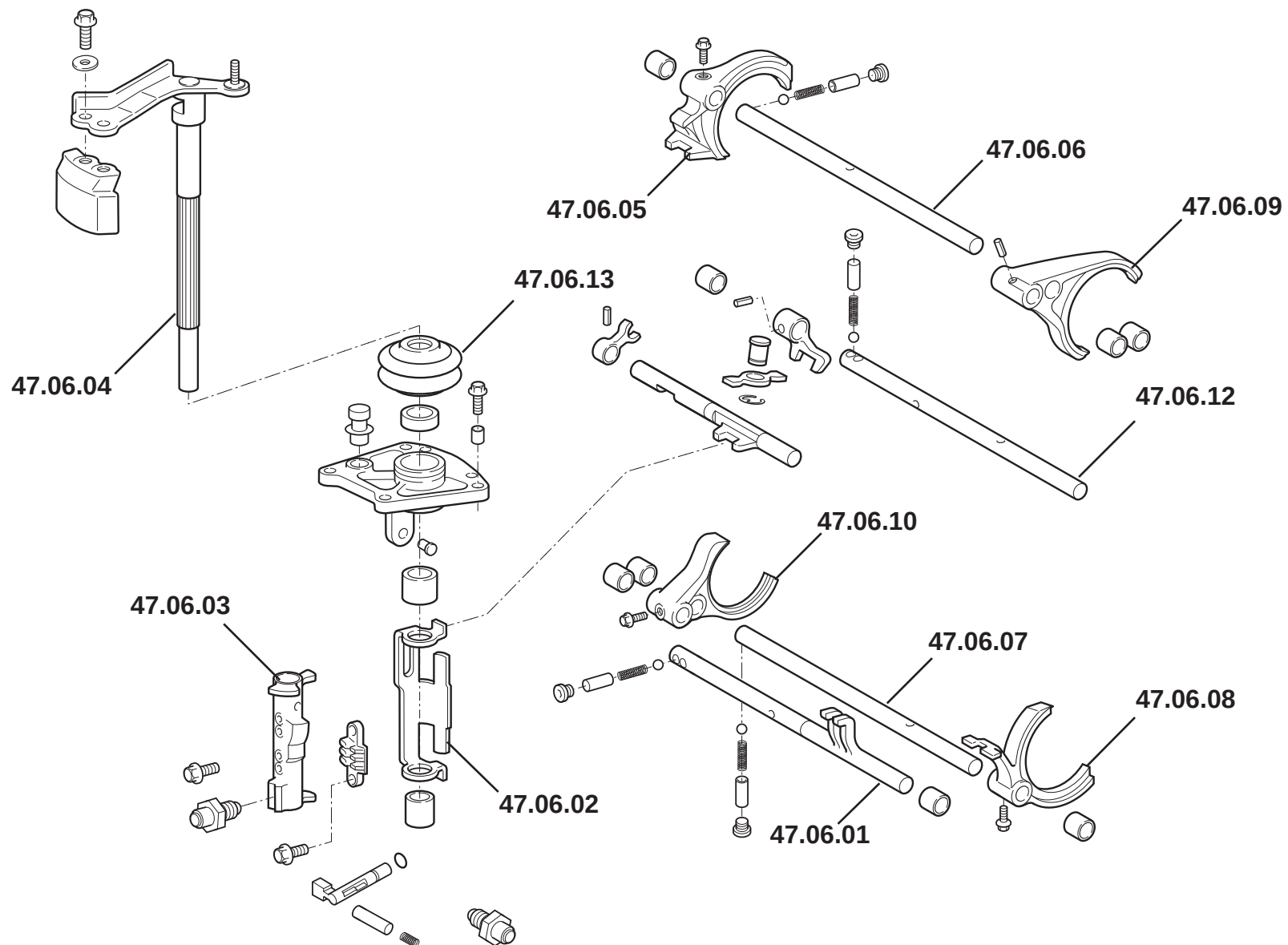


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 47.00 Transmission

Function Code: 47.05 Manual Transmission Gearchange Mechanism, External

Operation Code	Description	Operation Type	Time	Derivative
47.05.01-02	Gear selector assy.	Renew	3.0	Manual transmission
47.05.04-00	Cable, crossgate (adjusting single cable only)	Adjust	0.5	Manual transmission
47.05.04-02	Cable, crossgate (replacing single cable only)	Renew	3.7	Manual transmission
47.05.05-00	Cable, gearshift (adjusting single cable only)	Adjust	0.5	Manual transmission
47.05.05-02	Cable, gearshift (replacing single cable only)	Renew	3.7	Manual transmission
47.05.07-02	Gear knob	Renew	0.2	Manual transmission
47.05.08-01	Crank assembly, shift & select	r&r	0.4	Manual transmission
47.05.08-02	Crank assembly, shift & select	Renew	0.5	Manual transmission
47.05.09-00	Both gearshift & crossgate cables	Adjust	0.7	Manual transmission
47.05.09-02	Both gearshift & crossgate cables	Renew	3.8	Manual transmission



EVORA 400

47.06

Updated 2nd November 2020

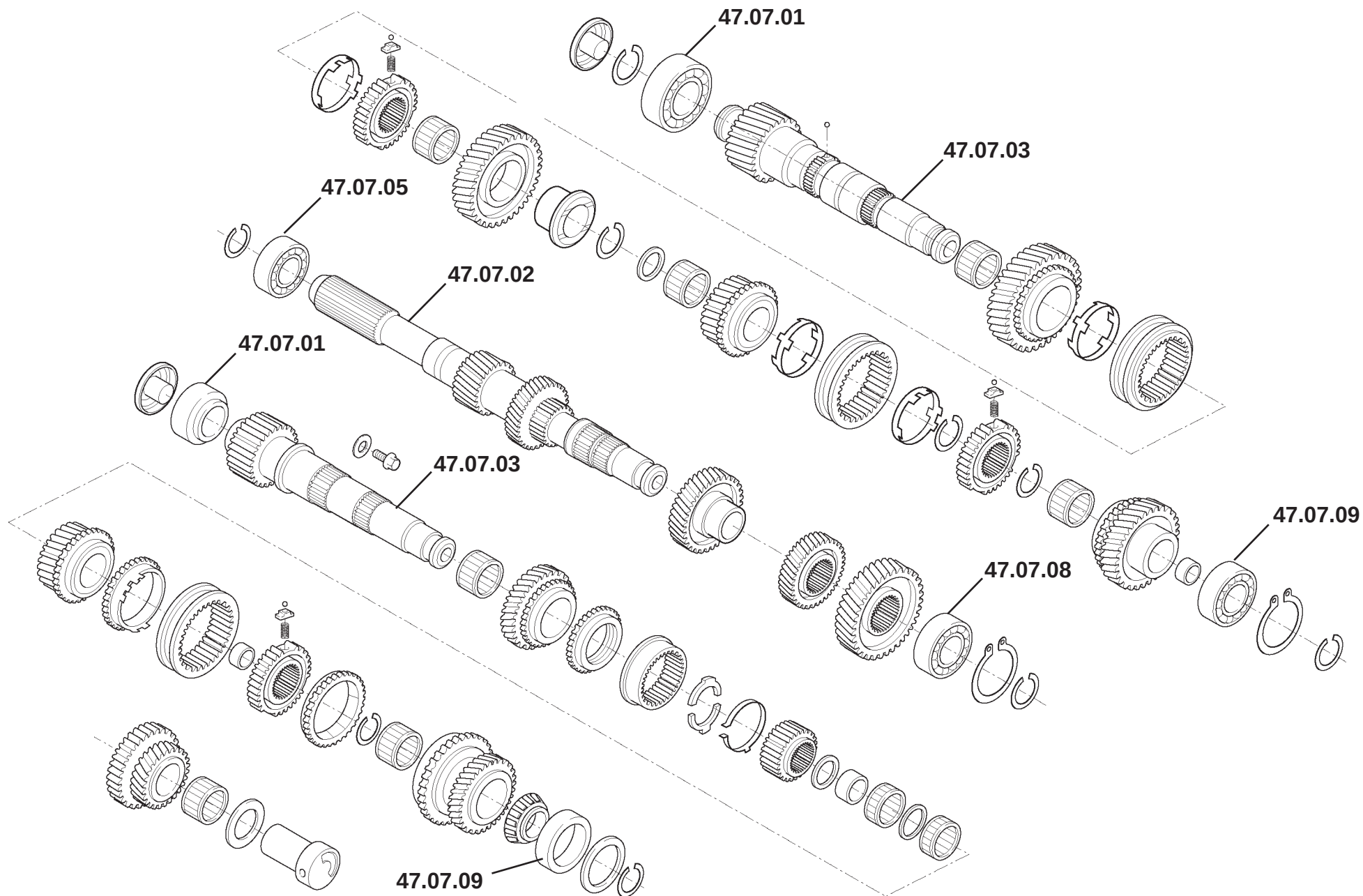


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 47.00 Transmission

Function Code: 47.06 Manual Transmission Gear Selector: Mechanism, Internal

Operation Code	Description	Operation Type	Time	Derivative
47.06.01-02	Selector fork, reverse shift (gearbox removed)	Renew	1.5	Manual transmission
47.06.02-02	Plate, shift interlock (gearbox removed)	Renew	1.5	Manual transmission
47.06.03-02	Lever, shift inner (gearbox removed)	Renew	1.5	Manual transmission
47.06.04-02	Shaft, shift & select (gearbox removed)	Renew	1.5	Manual transmission
47.06.05-02	Gear shift fork, 1st/2nd gears (gearbox removed)	Renew	1.5	Manual transmission
47.06.06-02	Shaft, gear shift fork, 1st/2nd gears (gearbox removed)	Renew	1.5	Manual transmission
47.06.07-02	Shaft, gear shift fork, 5th/6th gears (gearbox removed)	Renew	1.5	Manual transmission
47.06.08-02	Gear shift fork, 5th/6th gears (gearbox removed)	Renew	1.5	Manual transmission
47.06.09-02	Gear shift fork, 3rd/4th gears (gearbox removed)	Renew	1.5	Manual transmission
47.06.10-02	Gear shift fork, reverse (gearbox removed)	Renew	1.5	Manual transmission
47.06.12-02	Shaft, gear shift fork, 3rd/4th gears (gearbox removed)	Renew	1.5	Manual transmission
47.06.13-02	Cover assembly, control shaft	Renew	0.5	Manual transmission
47.06.99-99	Claim only 1 code for primary failed part + 47030101 (g/box r&r)			



EVORA 400
47.07

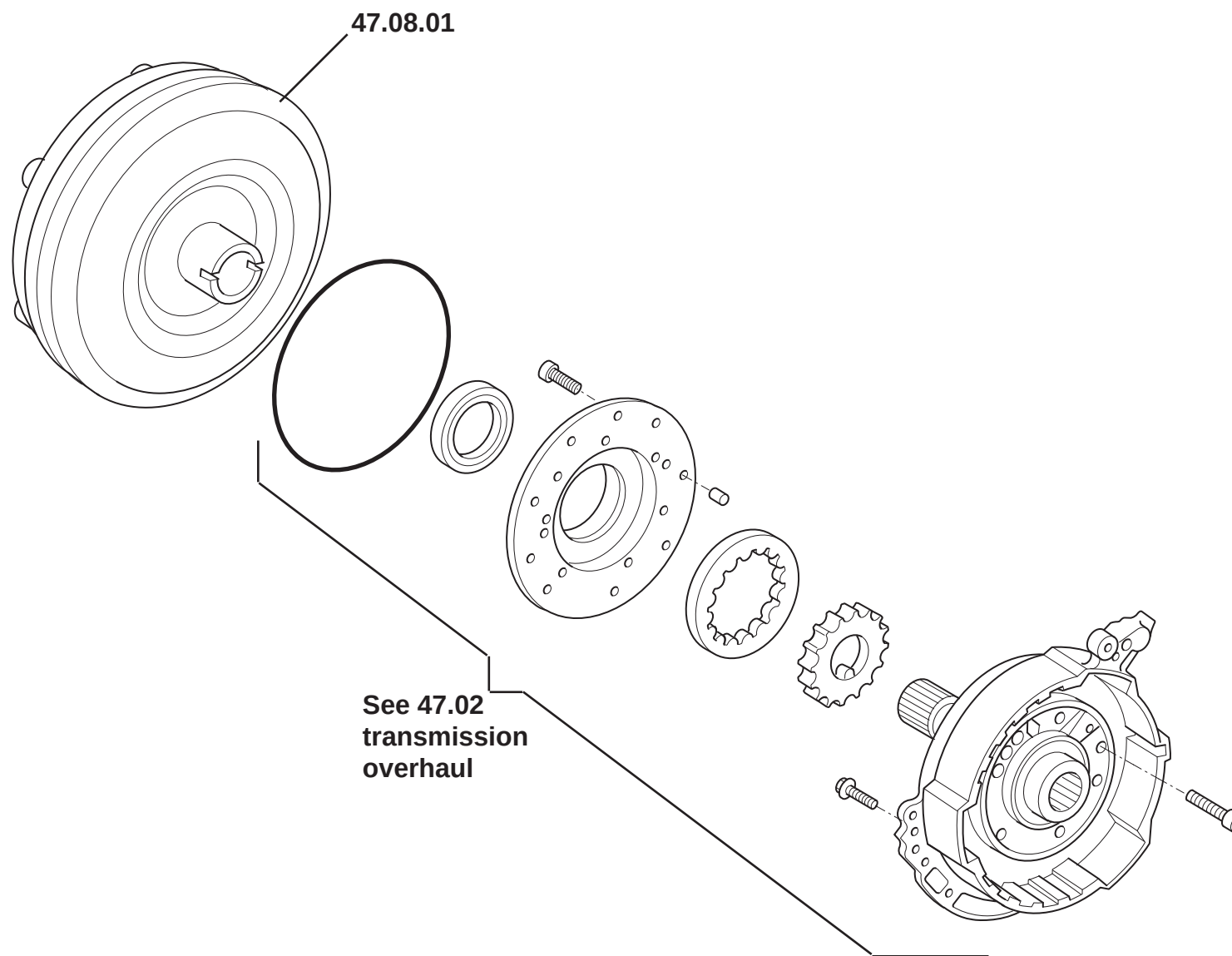


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 47.00 Transmission

Function Code: 47.07 Manual Transmission Gears, Shafts & Bearings

Operation Code	Description	Operation Type	Time	Derivative
47.07.01-02	Bearing, output shaft, front (gearbox removed)	Renew	2.3	Manual transmission
47.07.02-02	Input shaft/gears (gearbox removed)	Renew	2.2	Manual transmission
47.07.03-02	Output shaft/gears (gearbox removed)	Renew	2.3	Manual transmission
47.07.05-02	Bearing, input shaft, front (gearbox removed)	Renew	1.7	Manual transmission
47.07.08-02	Bearing, input shaft, rear (gearbox removed)	Renew	2.1	Manual transmission
47.07.09-02	Bearing, output shaft, rear (gearbox removed)	Renew	2.2	Manual transmission
47.07.99-99	Claim only 1 code for primary failed part + 47030101 (g/box r&r)			



EVORA 400
47.08

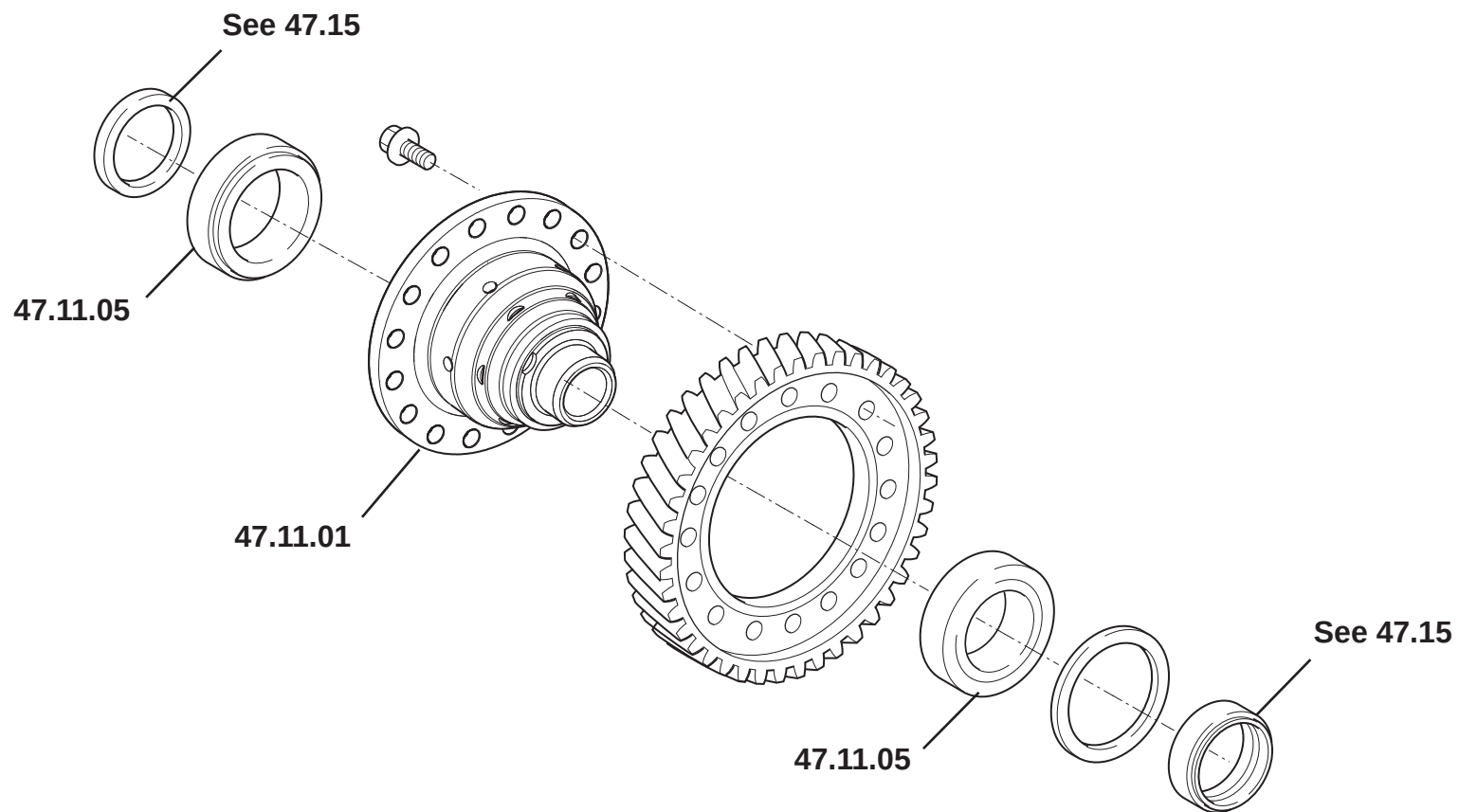


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 47.00 Transmission

Function Code: 47.08 Automatic Transmission Torque Converter

Operation Code	Description	Operation Type	Time	Derivative
47.08.01-02	Torque converter (includes gearbox r&r)	Renew	22.1	Auto. transmission



EVORA 400
47.11

Updated 2nd November 2020

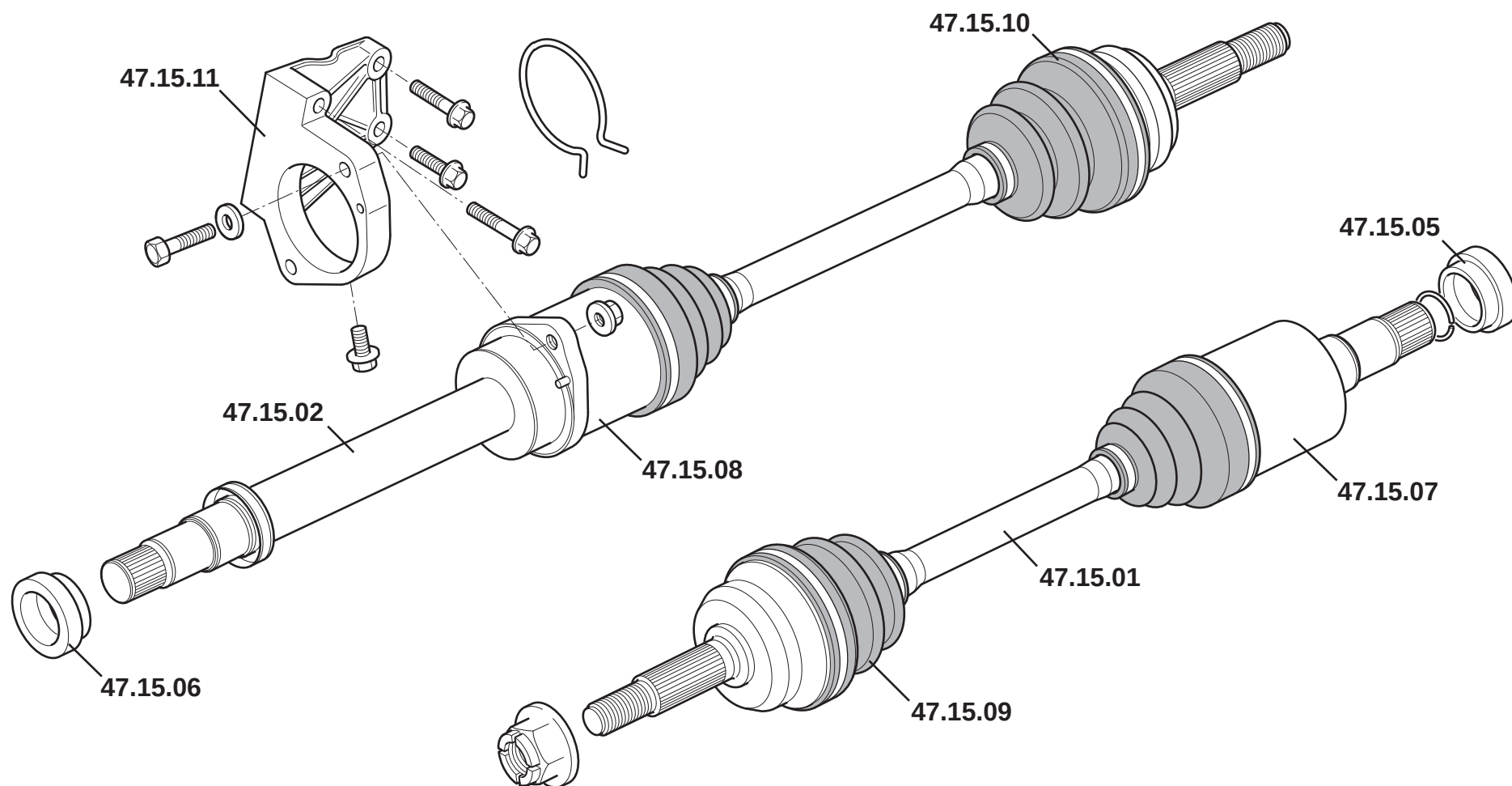


EVORA 400 LABOUR TIME SCHEDULE

Function Area: 47.00 Transmission

Function Code: 47.11 Manual Transmission Final Drive & Bearings

Operation Code	Description	Operation Type	Time	Derivative
47.11.01-02	Differential case assembly (gearbox removed)	Renew	2.5	Manual transmission
47.11.05-02	Bearing, differential side (gearbox removed)	Renew	2.2	Manual transmission



EVORA 400
47.15



EVORA 400 LABOUR TIME SCHEDULE

Function Area: 47.00 Transmission

Function Code: 47.15 Driveshafts & Seals

Operation Code	Description	Operation Type	Time	Derivative
47.15.01-01	Driveshaft assembly, LH	r&r	1.0	
47.15.01-02	Driveshaft assembly, LH	Renew	1.0	
47.15.02-01	Driveshaft assembly, RH	r&r	1.2	
47.15.02-02	Driveshaft assembly, RH	Renew	1.2	
47.15.05-02	Oil seal, differential to driveshaft, LH	Renew	1.0	
47.15.06-02	Oil seal, differential to driveshaft, RH	Renew	1.2	
47.15.07-02	CV joint assembly/gaiter, inboard, LH	Renew	1.5	
47.15.08-02	CV joint assembly/gaiter, inboard, RH	Renew	1.5	
47.15.09-02	CV joint assembly/gaiter, outboard, LH	Renew	1.5	
47.15.10-02	CV joint assembly/gaiter, outboard, RH	Renew	1.5	
47.15.11-01	Driveshaft bearing bracket	r&r	1.2	
47.15.11-02	Driveshaft bearing bracket	Renew	1.2	

Suggested Labour Time Amendment

Operation Number: __. __. __. __ - __

Model

Model Year: _ _ _ _

Reasons for time amendment to existing operation code:

[illegible]

Existing labour time:.....Suggested new labour time;.....

Dealer print name:.....Dealer signature:.....

Date; __/__/____ Dealer stamp:

Suggested Labour Time Amendment

Operation Number: __. __. __. __ - __

Model

Model Year: _ _ _ _

Reasons for time amendment to existing operation code:

[illegible]

Existing labour time:.....Suggested new labour time;.....

Dealer print name:.....Dealer signature:.....

Date; __/__/____ Dealer stamp: